

Technical catalogue

Manual valves, pipe and fittings in PVC-U



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PVC-U

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TKD DN 10÷50

DUAL BLOCK® 3-way ball valve	176
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VXE DN 10÷50

Easyfit 2-way ball valve	196
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VXE DN 65÷100

Easyfit 2-way ball valve	210
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VEE DN 10÷50

Easyfit 2-way ball valve	224
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VEE DN 65÷100

Easyfit 2-way ball valve	240
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General characteristics

PVC-U

Developed in 1930 in Germany, PVC-U (rigid polyvinyl chloride - unplasticized) is obtained through the polymerization of a vinyl chloride monomer. The presence of chlorine in the PVC-U molecule results in a high performance resin, in terms of thermal stability and chemical and mechanical resistance, up to temperatures of 60° C.

The different formulations obtained by adding suitable additives and stabilizers render the PVC-U the most versatile of all plastic materials, allowing it to be adapted to many applications involving fluids under pressure.

PVC-U represents one of the more economic solutions in the field of thermoplastic and metal materials for resolving problems in the transport of corrosive chemical fluids, and in the distribution and treatment of water in general.

The main reasons for this preference are the unique characteristics of the resin, which include:

- **Good chemical resistance:** PVC-U resins have excellent chemical resistance to most acids and alkalis, paraffin/aliphatic hydrocarbons and saline solutions. It is not recommended for the transport of polar organic compounds, including some types of chlorinated and aromatic solvents. PVC-U resins are also fully compatible with the transport of foodstuffs, demineralised water, potable water and unconditioned water, as provided for by current national and international standards.
- **Good thermal stability:** PVC-U resins have good thermal stability in the temperature range between 20°C and 50°C and are typically used in industrial and water supply applications, guaranteeing excellent mechanical strength, sufficient rigidity for the purpose, reduced thermal expansion coefficients and high factors of safety in service. PVC-U compounds are also resistant to combustion with a flash point of 399°C. The flame, in fact, only persists if the oxygen concentration is twice that of atmospheric or in the presence of a flame from an external source. Flash point: 399° C. Oxygen index: 45%. UL 94 class: V0.
Thanks to the reduced coefficient of thermal conductivity ($\lambda = 0,15 \text{ W/m } ^\circ\text{C}$ according to ASTM C177) the use of PVC-U resin for transporting hot fluids reduces heat loss and virtually eliminates condensation problems.
- **Good mechanical strength:** PVC-U resins are characterised by their low permeability to oxygen and reduced water absorption (0.1% at 23°C according to ASTM D 570). The thermal stability of the material leads to good impact resistance and the capacity to support service pressures of 4 - 6 - 10 - 16 bar at 20°C.
- **Resistance to ageing:** PVC-U resins have a high circumferential breaking strength (Minimum Required Strength MRS $\geq 25.0 \text{ MPa}$ at 20°C) and allow long installation lifetimes without showing any signs of significant physical-mechanical deterioration.

Density	
Test method	ISO 1183 - ASTM D792
Unit of measurement	g/cm ³
Value	1,38
Modulus of elasticity	
Test method	ISO 527
Unit of measurement	MPa = N/mm ²
Value	3200
Charpy impact strength at 23°C	
Test method	ASTM D256
Unit of measurement	KJ/m ²
Value	5-8
Ultimate elongation	
Test method	ISO 527
Unit of measurement	%
Value	50
Shore hardness	
Test method	ISO 868
Unit of measurement	Shore D
Value	80
Tensile strength	
Test method	ISO 527
Unit of measurement	MPa = N/mm ²
Value	50
VICAT softening point (B/50)	
Test method	ISO 306
Unit of measurement	°C
Value	76
Heat distortion temperature HDT (0.46 N/mm²)	
Test method	ASTM D648
Unit of measurement	°C
Value	86
Thermal conductivity at 23°C	
Test method	DIN 52612-1 - ASTM C177
Unit of measurement	W/(m °C)
Value	0,16
Coefficient of linear thermal expansion	
Test method	DIN 53752 - ASTM D696
Unit of measurement	m/(m °C)
Value	8 x 10 ⁻⁵
Limiting Oxygen Index	
Test method	ISO 4859-1 - ASTM D2863
Unit of measurement	%
Value	43

Reference standards

PVC-U

Production of the PVC-U lines is carried out according to the highest quality standards and in full compliance with the environmental restrictions set by the applicable laws in force and in accordance with [ISO 14001](#).

All products are made in accordance with the quality guarantee system in compliance with [ISO 9001](#).

- **ANSI B16.5 cl.150**

Pipe, flanges and flanged fittings-NPS 1/2 to NPS 24 mm / inch

- **ASTM D 2464**

Standard Specification for Threaded Poly Vinyl Chloride (PVC) Plastic Pipe Fittings

- **ASTM D1784 cl. 12454**

Rigid PVC-U compounds (for industrial applications).

- **ASTM D1785**

Standard specification for pipes in PVC, Sch. 40-80-120

- **ASTM D2467**

Standard Specification for Poly Vinyl Chloride (PVC) Plastic Pipe Fittings, Schedule 80

- **BS 4346-1**

Joints and fittings for use with solvent weld PVC pressure pipes

- **DIN 8061**

PVC-U pipes: General quality requirements and testing

- **DIN 8062**

PVC-U pipes – dimensions

- **DVS 2204 – DVS 2221**

Adhesive bonding of thermoplastic PVC-U pipes and fittings

- **EN 10226**

Pipe threads where pressure tight joints are made on the threads

- **EN 1092-1**

Flanges and their joints – Circular flanges for pipes, valves and accessories- Part 1: PN designated steel flanges

- **EN 12201**

Plastics piping systems for water supply, and for drains and sewers under pressure – Polyethylene

- **EN 14728**

Imperfections in thermoplastic welds –classification

- **EN ISO 1452-2**

PVC-U pipes, fittings and valves for water supply systems

- **EN ISO 15493**

Plastic piping systems (Pipes, Fittings and Valves) in ABS, PVC-U, PVC-C for industrial applications

- **EN ISO 16135**

Industrial valves – Ball valves of thermoplastic material

- **EN ISO 16136**

Industrial valves – Butterfly valves of thermoplastic material

- **EN ISO 16137**

Industrial valves – Check valves of thermoplastic material

- **EN ISO 16138**

Industrial valves – Diaphragm valves of thermoplastic material

- **ISO 161-1**

Thermoplastics pipes for the conveyance of fluids –Nominal outside diameters and nominal pressures , metric series

- **ISO 228-1**

Pipe threads where pressure-tight joints are not made on the threads

- **ISO 4427**

Plastics piping systems for water supply, and for drains and sewers under pressure
– Polyethylene

- **ISO 5211**

Industrial valves – Part-turn actuator couplings

- **ISO 7**

Fittings with pressure-tight threaded joints

- **ISO 727**

PVC-U pipes and fittings Dimensions and tolerances, metric series

- **ISO 9393**

Thermoplastics valves – pressure test methods and requirements

- **ISO 9624**

Thermoplastic piping systems for fluids under pressure –flange adapters and loose backing flanges- Mating dimensions

- **JIS B 0203**

Tapered pipe threads

- **JIS K 6741**

PVC-U pipes

- **JIS K 6743**

PVC-U pipe fittings for water supply systems

- **UNI 11242**

Solvent welding of PVC-U and PVC-C pipes, fittings and valves

- **UNI EN 558** Industrial valves – face-to-face and centre-to-face dimensions of metalvalves for use in flanged pipe systems – Part 1: PN designated valves

Approvals and quality marks



- **ABS**

The FIP PVC-U and PVC-C systems are recognised as suitable for conveying and treating sanitary and conditioning water on board ships and other units classified by the American Bureau of Shipping (ABS)



- **ACS France (Attestation de conformité Sanitaire)**

Suitability of PVC-U and PVC-C for drinking water



- **BSI (British Standards Institution UK)**

Suitability of PVC-U for food and beverage applications



- **Bureau Veritas (France)**

Suitability of PVC-U and PVC-C for conveying and treating sanitary and conditioning water in the maritime sector



- **CSTB**

PVC-U fittings and pipes to standard EN ISO 1452



- **IIP N. 122 Istituto Italiano dei Plastici (Italian Plastics Institute)**

PVC-U fittings and pipes to standard UNI EN ISO 1452



- **DVGW Deutsche Vereinigung des Gas- und Wasserfaches (Germany)**

KTW 270 / KTW /DVGW GW335-B3-P



- **KIWA (Keurings Instituut Voor Waterleiding Artikelen Holland)**

PVC-U fittings to standard KIWA BRL K17301



- **UKR SEPRO**

I raccordi e le valvole FIP sono certificati in accordo con le regolamentazioni Ucraine per Sicurezza e Qualità



- **WRAS (Water regulations advisory scheme - UK)**

Suitability of PVC-U and PVC-C for transporting potable water



- **DNV-GL**

FIP PVC-U and PVC-C systems have been recognised as suitable for conveying, treating domestic and air conditioning waters on board ships and other units classified by DNV-GL



- **NIZP**

FIP PVC-U fittings and valves have been recognised as suitable for conveying drinking water by the NIZP (National Institute of Public Health - Poland)



- **NSF**

FIP PVC-U , PVC-C and PPH valves are listed according to the NSF/ANSI Standard 61 -Drinking Water System Components - Health Effects

Main properties

Properties of PVC-U		Benefits
Thermal resistance		• Service range 0-60 °C (see pressure/temperature regression curves)
Low surface roughness		• High flow coefficients (extremely smooth internal walls) • Pressure drop constant over time • Low risk of stoppages due to scaling • Reduced transfer of material to the transported fluid
Chemical resistance		• Good chemical resistance for conveying acids and alkalis, paraffin/aliphatic hydrocarbons and saline solutions.
Abrasion resistance		• Extremely low operating costs due to its long service life
Insulating		• Non-conductive (immune to galvanic corrosion) • No condensation problems • Minimum heat loss
Linear thermal expansion coefficients		• Reduced need for supports and expansion joints, resulting in considerable advantages in terms of plant design
Easy to join (solvent weld sockets)		• Reduced installation costs thanks to the "solvent weld" joint effected using a suitable solvent cement
Fire behaviour		• Good resistance to combustion also due to the presence of self-extinguishing chlorine
Good mechanical resistance		• PVC-U satisfies the need to provide adequate mechanical strength and complies with the requirements of industrial plant design

Solvent welding

Instructions

Solvent welding, or cement jointing, is the longitudinal joining system for connecting rigid PVC-U pipes and fittings.

The "cementing" is carried out using adhesives/cements obtained by dissolving PVC-U polymer in a solvent mixture. This solvent liquefies the walls of the pipe and/or fitting, allowing the constituent material to chemically combine and be subsequently welded. Chemical welding allows permanent joints to be achieved possessing chemical and mechanical strength characteristics identical to those of the pipes and fittings joined. The adhesives/solvent cements must be selected according to the type of thermoplastic resin to weld, in that the nature of the solvents vary, as does the weld material contained in them. It must be remembered, therefore, that all the solvent cements designed for joining thermoplastic pipes and fittings must be used to join pipes, fittings and valves of the same material.

Before starting any solvent welding operations, the efficiency and condition of the equipment used and the pieces to be assembled must be verified, in particular the uniformity, fluidity and expiry date of the solvent cement.

- 1)** Cut the pipe perpendicular to its axis to obtain a clean square section, preferably using a wheeled pipe cutter designed specifically for thermoplastic pipes (fig. 1).
- 2)** Chamfer the outer edges of the pipe in order to ensure that it enters the socket of the fitting at an angle of 15° . The chamfering operation must be carried out at all costs, otherwise the lack of chamfer can lead to the solvent being scraped off the surface of the fitting, thus compromising the effectiveness of the joint. The chamfering must be carried out using the appropriate chamfering tool (fig. 2).
- 3)** Measure the depth of the socket of the fitting to the internal shoulder and mark the corresponding distance on the end of the pipe (fig. 3 and 4).

For more details, refer to the "Socket depth, cement and chamfer length" table.

- 4)** Using a clean paper towel or applicator soaked in Cleaner-Primer, remove any traces of dirt or grease from the outer surface of the pipe for the entire cementing length. Repeat the same operation on the internal surface of the socket of the fitting: leaving the surfaces softened (fig. 5).

Leave the surfaces to dry for a few minutes before applying the solvent cement. Remember that, in addition to cleaning the joint surfaces, the Cleaner-Primer also performs the important role of softening and preparing the surface to receive the solvent, an operation that enables a perfect joint to be obtained.

- 5)** Apply the solvent cement in a uniform manner longitudinally over both parts to be assembled (outer surface of the pipe and internal coupling surface of the fitting) using an applicator or suitably sized coarse brush.

For more detailed information, refer to the "Brush-applicator characteristics and dimensions" table.



Fig. 1



Fig. 2



Fig. 3



Fig. 4



Fig. 5

It is advisable to use an applicator/brush of dimension not less than half the diameter of the pipe. The solvent cement must be applied along the entire length of the joining surface of both the pipe and the fitting:

- for the entire joint length of the pipe previously marked on the outer surface (fig. 6)
- for the entire depth of the socket as far as the internal shoulder (fig.7)

6) Fully insert the pipe into the fitting immediately and without any rotation. Only after this operation will it be possible to slightly rotate both ends (max. 1/4 of a turn between pipe and fitting). This rotation movement will render the layer of applied solvent cement more uniform (fig. 8)

7) The pipe must be inserted in the fitting as soon and as quick as possible (after no more than 20-25 seconds is recommended). Depending on the external diameter of the pipe and, as a result, possible handling difficulties, the insertion of the pipe into the fitting must be carried out:

- manually by one person for external diameters < 90 mm.
- manually by two people for external diameters from d 90 to d < 160 mm.
- using mechanical pipe-pullers for external diameters > 160 mm.

8) Immediately after fully inserting the pipe in the fitting, apply pressure to the joined parts for a few seconds. Then use crepe paper or a clean cloth to remove any excess solvent cement from the outer surfaces, and from internal surfaces where possible (fig. 9).

9) Solvent cement drying: the joined parts must be left to stand in order to allow the solvent cement to set naturally without generating any unnecessary stress. The setting time depends on the amount of stress that the joint will be placed under.

In particular, the following minimum setting times must be respected according to the ambient temperature:

- before handling the joint:
 - from 5 to 10 minutes for ambient T. > 10°C
 - from 15 to 20 minutes for ambient T. < 10°C
- for repair joints on pipes of any size or pressure not subject to hydraulic testing:
 - 1 hour for each atm of applied pressure
- for joints in pipes and fittings of any diameter subject to pressure testing up to PN 16:
 - minimum 24 hours

The solvent cement setting times indicated are valid at ambient temperature (approx. 25°C.). For particular climatic conditions (humidity, temperature, etc...), we recommend you contact our technical services department and/or the solvent cement manufacturer for more information (fig. 10 and 11).



Fig. 6



Fig. 7



Fig. 8



Fig. 9

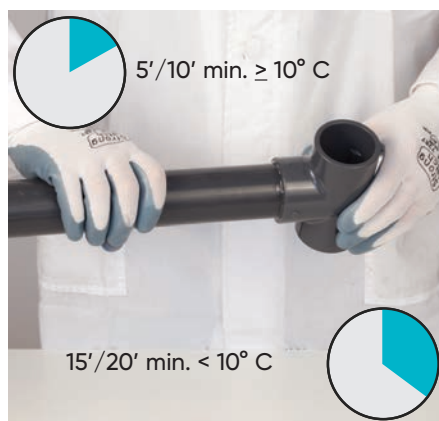


Fig. 10

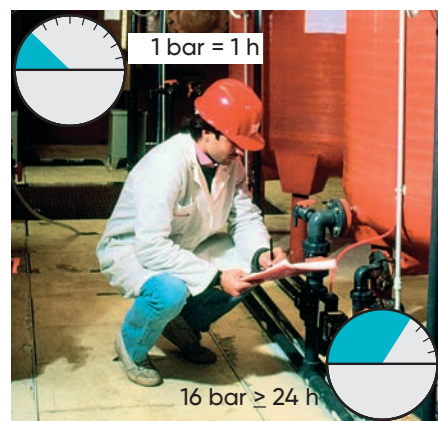
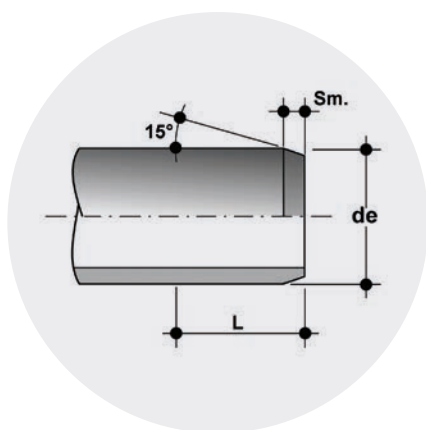


Fig. 11



Socket depth, cement and chamfer length

External diameter		Cementing length L (mm)		Chamfer Sm (mm)
Metric series de (mm)	BS series (inches)	Metric series	BS series	
16	3/8"	14	14.5	
20	1/2"	16	16.5	1.5
25	3/4"	18,5	19.5	3
32	1"	22	22.5	3
40	1" 1/4	26	27	3
50	1" 1/2	31	30	3
63	2"	37,5	36	5
75	2" 1/2	43,5	43.5	5
90	3"	51	50.5	5
110	4"	61	63	5
125	-	68,5	-	5
140	5"	76	76	5
160	6"	86	90	5
180	-	96	-	5÷6
200	-	106	-	5÷6
225	8"	118,5	115.5	5÷6
250	-	131	-	5÷6
280	10"	146	142.5	5÷6
315	12"	163,5	168	5÷6

Characteristics and dimensions of brushes-applicators

External diameter		Type and dimensions of Brush or Applicator
de (mm)	(inch)	
16 - 25	3/8" - 3/4"	Round (8 - 10 mm)
32 - 63	1" - 2"	Round (20 - 25 mm)
75 - 160	2" 1/2 - 6"	Rectangular / round (45 - 50 mm)
>160	>6"	Rectangular / cylindrical (45 - 50 mm)
>160 - 315	>6" - 12"	Rectangular / cylindrical (60 - 65 mm)

Warnings

- In the case where the external diameter of the pipe and the internal diameter of the fitting are at opposite extremes of their tolerance values, the dry pipe cannot be inserted in the dry socket of the fitting. Insertion will only be possible after having applied the Cleaner and Solvent Cement to both parts to be joined.
- The solvent cement is manufactured from the same PVC resin used for the production of the pipes, fittings and valves. Unless otherwise specified, the solvent cement used on the surfaces to join must also be usable with the following tolerances:
 - maximum interference 0.2 mm,
 - maximum clearance 0.6 mm.
- When using the Cleaner and Solvent Cement, the following precautions should be adopted:
 - use gloves and safety glasses to protect hands and eyes.
 - use the Cleaner and Solvent Cement in a working environment with sufficient ventilation to avoid the formation of pockets of air containing concentrations of evaporated solvent, which can irritate the respiratory tract and eyes,
 - due to the volatile nature of the solvents in the cleaner and cement, the containers must be closed immediately after use,
 - Solvents in the gaseous phase tend to form flammable mixtures. Therefore, remove any ignition sources such as welding operations, accumulation of electrostatic charges, etc. from the work area, and do not smoke. In all cases, it is advisable to adhere strictly to the solvent cement manufacturer's instructions written on the packaging,
 - In order to prevent a deterioration in the performance of the cleaner and solvent cement, the joining operations should be carried out within an ambient temperature range of between + 5 and + 40° C.
- The amount of solvent cement used on the joints depends on a number of factors (environmental conditions, pipe size, cement viscosity, operator experience, etc.) which are often difficult to quantify. In this respect, Table "Rigid PVC-U pipes and fittings. Theoretical solvent cement consumption" reports the approximate quantities of cement normally used for joining various diameter pipes and fittings.
- After having completed all the joints and prior to putting the lines into service, make sure that the insides of the pipes and fittings are completely free of any solvent traces/ vapours. This will prevent contamination of the fluids conveyed.
- Table "Most common defects" reports the most common types of defect found if the correct solvent welding procedure is not followed.

Rigid PVC-U pipes and fittings theoretical solvent cement consumption

Pipe/Fitting diameter		Number of joints per kg of solvent cement
d (mm)	d (inches)	
16	3/8"	550
20	1/2"	500
25	3/4"	450
32	1"	400
40	1" 1/4	300
50	1" 1/2	200
63	2"	140
75	2" 1/2	90
90	3"	60
110	4"	40
125	–	30
140	5"	25
160	6"	15
180	–	12
200	–	10
225	8"	6
250	–	4
280	10"	2
315	12"	2

Most common defects

Solvent cement too fluid (incorrect diluent addition)	
Immediate effect	Cementing failure
Consequence	Joint separation or leaks from between the pipe and fitting
Excess solvent cement	
Immediate effect	Internal and external runs beyond the joint zone
Consequence	Weakening of the outer surface of the joint area and formation of bubbles with micro-cracks/sources of fracture in the base material
Excessively dense solvent cement due to evaporated solvent	
Immediate effect	Cementing failure
Consequence	Joint separation or leaks from between the pipe and fitting. Possible surface cracks triggering cracks in the base material
Insufficient and/or incorrect distribution of solvent cement	
Immediate effect	Cementing failure or local weakness
Consequence	Joint separation or leaks from between the pipe and fitting
Incorrect pipe insertion (incomplete, excessive, misaligned)	
Immediate effect	Imperfect joint
Consequence	Transmission of mechanical stresses from the pipe to the fitting and/or leaks from the joint
Impurities and/or humidity on the surfaces of the parts to join	
Immediate effect	Imperfect joint
Consequence	Joint separation or leaks (fluid seepage) from between the pipe and fitting

Installation instructions for threaded joints

To guarantee the hydraulic seal of the joint on fittings and valves with a threaded female end, we recommend you perform the following operations:

1. Start winding some PTFE sealing tape on the outside of the threaded male end, taking care not to obstruct the through-hole on the pipe, fitting or valve (fig. 1);
2. Complete the first winding layer by winding the tape clockwise until you reach the root of the thread. Remember to keep the tape taut throughout the entire process (fig. 2);
3. Press on the tips of the thread to make sure the tape adheres fully to the support clip;
4. Increase the thickness of the PTFE layer by continuing to apply the taut tape and winding it clockwise until you achieve the optimal level (fig. 3);
5. Connect the previously sealed male end to the female end and proceed manually by screwing the two elements;
6. Make sure the layer of PTFE is not removed during screwing, as this would compromise the hydraulic seal of the joint;
7. Complete screwing the two ends exploiting the entire length of the thread with the aid of a strap wrench or similar tool;
8. Avoid tightening the elements too much, as this could damage the threads or cause stress to the elements themselves.

Recommendations

For correct installation, we recommend you only use sealing tape in non-sintered PTFE. Under all circumstances avoid using materials such as hemp, lint or paints usually implemented for the hydraulic seal on metal threads.

Warnings

Avoid using threaded joints in the following cases:

- highly critical applications, such as for conveying chemically aggressive or toxic fluids,
- in the presence of medium or high pressures. In this case, we recommend the use of solvent welding joints, hot welding joints or flanged joints,
- systems subject to mechanical and/or thermal stresses such as water hammers, strong variations in temperature, bends, misalignments and cross tensions which could cause the threaded joint to break prematurely,
- coupling of elements with excessive distance from one another.



Fig. 1

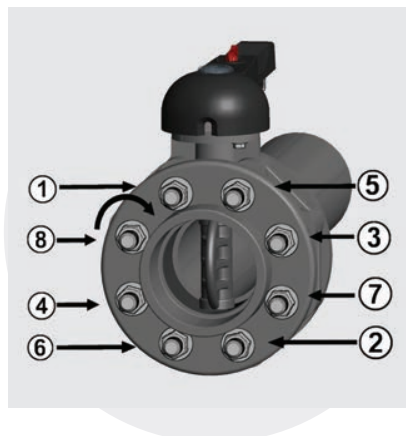


Fig. 2



Fig. 3

Installation instructions for flanged Joints



To guarantee the correct installation of flanged elements, we recommend you perform the following operations:

1. insert the possible backing ring onto the pipe, before proceeding with the installation of the stub;
2. in the event of a fixed flange, check the drilling is correctly aligned with the counter flange;
3. check that the position of the counter flange takes into account the overall dimensions of the face to face distance of the components;
4. insert the flat gasket between the stubs (this step is not necessary for butterfly valves), making sure the sealing surfaces of the flanges to be welded have not been separated by an excessive distance, since this would cause it to compress;
5. proceed with solvent welding or welding of the fixed flanges or stub (in the case of backing rings) following the welding or solvent welding instructions provided by FIP;
6. insert all the bolts, washers and nuts;
7. once the cooling time is up, proceed with tightening the bolts in a "cross-wise" order (fig.1);
8. complete the bolt tightening process using a torque wrench until the tightening torque values shown in the table are reached.

Tightening torque

Tightening torques for nuts and bolts to achieve the seal with flanges in PVC-U or PVC-C with gaskets in EPDM/FKM/NBR during the pressure test (1.5 x NP and water at 20°C),

DN	40	50	65	80	100	125	150	200	250	300	350	400
Nm	9	12	15	18	20	35	40	55	70	70	75	75

Please note that:

- the use of flanges in coated metal or fibreglass may allow the application of higher tightening torques, provided these do not exceed the elastoplastic limit of the material,
- the use of different elastomeric seal materials from those listed in the previous table may require slightly higher tightening torques,
- FIP always recommends the use of suitably sized washers for any bolt used in the coupling flange.

Minimum length of bolts

For flanged butterfly valves	
DN	Lmin
40	M 16x150
50	M 16x150
65	M 16x170
80	M 16x180
100	M 16x180
125	M 16x210
150	M 20x240
200	M 20x260
250	M 20x310
300	M 20x340
350	M 20x360
400	M 24x420

For flanged joints on pipes using backing rings		
d	DN	L min
20	15	M 12x70
25	20	M 12x70
32	25	M 12x70
40	32	M 16x85
50	40	M 16x85
63	50	M 16x95
75	65	M 16x95
90	80	M 16x105
110	100	M 16x105
125	125	M 16x115
140	125	M 16x120
160	150	M 20x135
200	200	M 20x140
225	200	M 20x140
250	250	M 20x150
280	250	M 20x160
315	300	M 20x180
355	350	M 20x180
400	400	M 22x180

PIPE ISO-UNI

PRESSURE PIPE



PIPE ISO-UNI

Pipes under pressure with cold chemical weld jointing systems (solvent welding) using suitable solvent cement WELD-ON and primer-cleaner.

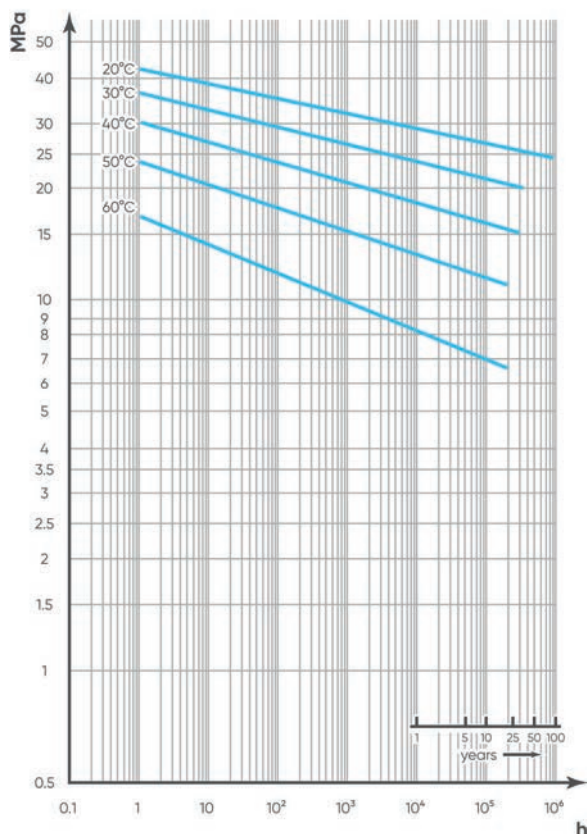
PRESSURE PIPE

Technical specifications	
Size range	d 16 ÷ d 315 (mm)
Nominal pressure	PN16 with water at 20° C PN10 with water at 20° C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 15493, EN ISO 1452, DIN 8061/62
Reference standards	Construction criteria: EN ISO 15493, EN ISO 1452, DIN 8061/62
	Test methods and requirements: EN ISO 15493, EN ISO 1452, DIN 8061/62
	Installation criteria: DVS 2204, DVS 2221, UNI 11242 EN ISO 1452, DIN 8061/62
Material	PVC-U dark grey RAL 7011

TECHNICAL DATA

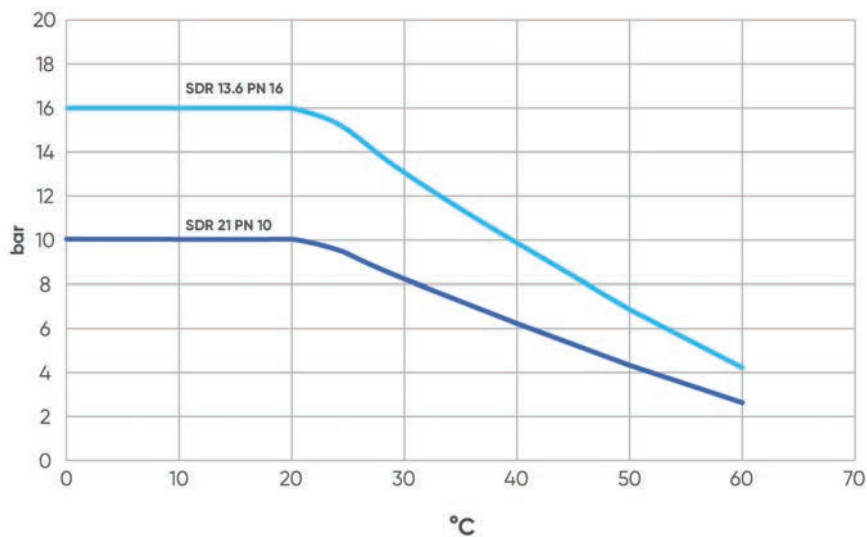
REGRESSION CURVE FOR PVC-U

Regression coefficients according to EN ISO 1452 and EN ISO 15493 for MRS (minimum required strength) values = 25 N/mm² (MPa) (classification PVC-U 250).

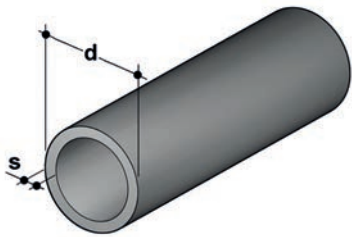


PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids for which the material is classified as CHEMICALLY RESISTANT (life expectancy 25 years). In other cases, a reduction of the nominal pressure PN is required.



DIMENSIONS



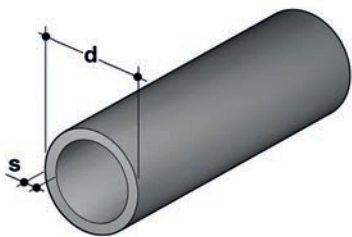
PRESSURE PIPE

PVC-U pressure pipe according to standard EN ISO 1452, dark gray RAL 7011, standard length 5m

d	S mm	kg/m	PN 16 SDR 11 - SDR 13,6 - SDR 17 Code
16	1,5	0,109	PIPEV11016
20	1,5	0,140	PIPEV13020
25	1,9	0,216	PIPEV13025
32	2,4	0,351	PIPEV13032
40	3,0	0,539	PIPEV13040
50	3,7	0,831	PIPEV13050
63	4,7	1,323	PIPEV13063
75	5,6	1,877	PIPEV13075
90	6,7	2,681	PIPEV13090
110	6,6	3,289	PIPEV17110
125	7,4	4,194	PIPEV17125
140	8,3	5,265	PIPEV17140
160	9,5	6,872	PIPEV17160

d	S mm	kg/m	PN 10 SDR 21 - SDR 26 Code
32	1,6	0,246	PIPEV21032
40	1,9	0,360	PIPEV21040
50	2,4	0,567	PIPEV21050
63	3,0	0,878	PIPEV21063
75	3,6	1,258	PIPEV21075
90	4,3	1,798	PIPEV21090
110	4,2	2,175	PIPEV26110
125	4,8	2,800	PIPEV26125
140	5,4	3,533	PIPEV26140
160	6,2	4,632	PIPEV26160
*180	6,9	5,774	PIPEV26180
200	7,7	7,160	PIPEV26200
225	8,6	8,996	PIPEV26225
*250	9,6	11,167	PIPEV26250
280	10,7	13,961	PIPEV26280
*315	12,1	17,817	PIPEV26315

* resale product



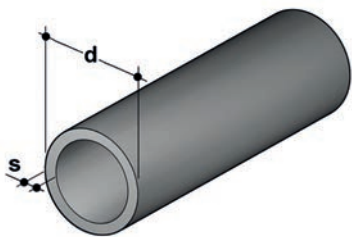
PRESSURE PIPE

PVC-U pressure pipe according to standards EN ISO 15493 and DIN 8061/8062, dark gray RAL 7011, standard length 5m

d	S mm	kg/m	PN 16 SDR 11 - SDR 13,6 Code
16	1,5	0,109	PIPEV11016
20	1,5	0,140	PIPEV13020
25	1,9	0,216	PIPEV13025
32	2,4	0,351	PIPEV13032
40	3,0	0,539	PIPEV13040
50	3,7	0,831	PIPEV13050
63	4,7	1,323	PIPEV13063
75	5,6	1,877	PIPEV13075
90	6,7	2,681	PIPEV13090
110	8,1	3,940	PIPEV13110
125	9,2	5,070	PIPEV13125
140	10,3	6,563	PIPEV13140
160	11,8	8,563	PIPEV13160

d	S mm	kg/m	PN10 SDR 21 Code
32	1,6	0,246	PIPEV21032
40	1,9	0,360	PIPEV21040
50	2,4	0,567	PIPEV21050
63	3	0,878	PIPEV21063
75	3,6	1,258	PIPEV21075
90	4,3	1,798	PIPEV21090
110	5,3	2,670	PIPEV21110
125	6	3,410	PIPEV21125
140	6,7	4,412	PIPEV21140
*160	7,7	5,780	PIPEV21160
*180	8,6	7,462	PIPEV21180
*200	9,6	8,990	PIPEV21200
225	10,8	11,356	PIPEV21225
250	11,9	13,892	PIPEV21250
280	13,4	17,529	PIPEV21280
*315	15	22,020	PIPEV21315

*resale product



PRESSURE PIPE

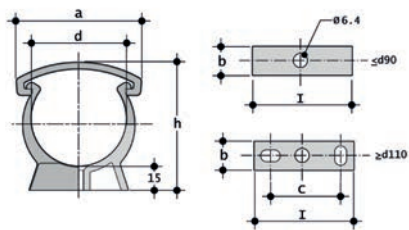
PVC-U pressure pipe according to standards NF and CSTB NF055, dark gray RAL 7011, standard length 5m

d	S mm	kg/m	PN 16 SDR 13,6 - SDR 15 - SDR 17 Code
32	2,4	0,351	PIPEV13032
40	3,0	0,539	PIPEV13040
50	3,7	0,831	PIPEV13050
63	4,7	1,323	PIPEV13063
75	5,6	1,877	PIPEV13075
90	6,7	2,681	PIPEV13090
110	8,1	3,940	PIPEV13110
*125	9,2	5,070	PIPEV13125
*140	9,3	5,860	PIPEV15140
*160	9,5	6,872	PIPEV17160

*resale product

d	S mm	kg/m	PN 10 SDR 21 - SDR 23 - SDR 26 Code
63	3,0	0,878	PIPEV21063
75	3,6	1,258	PIPEV21075
90	4,3	1,798	PIPEV21090
110	5,3	2,670	PIPEV21110
125	6,0	3,410	PIPEV21125
*140	6,1	3,940	PIPEV23140
160	6,2	4,632	PIPEV26160
*180	6,9	5,774	PIPEV26180
200	7,7	7,160	PIPEV26200
225	8,6	8,996	PIPEV26225
250	9,6	11,167	PIPEV26250
*315	12,1	17,817	PIPEV26315

*resale product

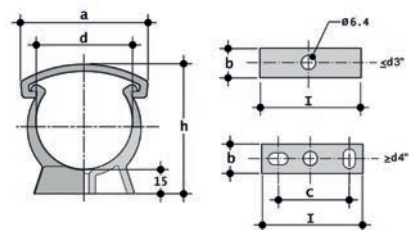


ZIKM

Pipe clip for ISO-DIN pipes in PP

d	a	b	C	h	l	g	Code
16	26	18	-	33	16	5	ZIKM016
20	33	14	-	38	20	6,4	ZIKM020
25	41	14	-	44	25	7,8	ZIKM025
32	49	15	-	51	32	11,5	ZIKM032
40	58	16	-	60	40	15,7	ZIKM040
50	68	17	-	71	60	23,2	ZIKM050
63	83	18	-	84	63	28,8	ZIKM063
75	96	19	-	97	75	35,5	ZIKM075
90	113	20	-	113	90	52,4	ZIKM090
110	139	23	40	134	125	71	ZIKM110
140	177	27	70	167	155	149,5	ZIKM140
160	210	30	90	190	180	218,4	ZIKM160
180	237	33	100	211	200	293,6	ZIKM180

for pipe support systems, refer to guidelines DVS 2210-1 (Planning and execution - above-ground pipe systems)

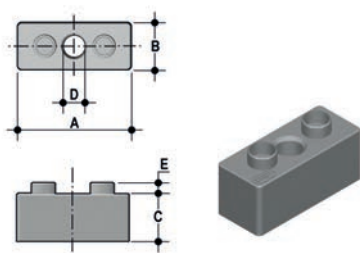


ZAKM

Pipe clip for ASTM pipes in PP

d	a	b	C	h	l	g	Code
1/2"	33	14	-	39	20	7	ZAKM012
3/4"	41	14	-	45	25	7,8	ZAKM034
1"	49	15	-	52	32	11,7	ZAKM100
1 1/4"	58	16	-	61	40	16	ZAKM114
1 1/2"	68	17	-	67	50	17,9	ZAKM112
2"	83	18	-	80	63	29	ZAKM200
2 1/2"	96	19	-	96	75	36	ZAKM212
3"	118	20	-	110	90	52,3	ZAKM300
4"	140	25	60	135	140	74	ZAKM400
6"	197	30	90	196	180	188	ZAKM600

for pipe support systems, refer to guidelines DVS 2210-1 (Planning and execution - above-ground pipe systems)



DSM

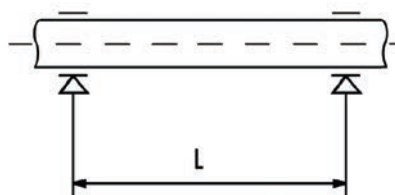
Distance plates in PP for ZIKM pipe clips

d	A	B	C	D	E	g	Pack	Master	Code
32	33	16	14	8	4	6,4	20	120	DSM032
40	41	17	17	8	4	8,2	10	80	DSM040
50	51	18	17	8	4	9,8	10	50	DSM050
63	64	19	22,5	8	4	13,4	10	40	DSM063
75	76	20	34,5	8	4	20,2	10	40	DSM075

for pipe support systems, refer to guidelines DVS 2210-1 (Planning and execution - above-ground pipe systems)

INSTALLATION

POSITIONING OF ZIKM AND ZAKM PIPE CLIPS



The installation of thermoplastic pipe systems requires the use of support clips to prevent flexing and the resulting mechanical stresses. The distance between the clips depends on the pipe material, SDR, surface temperature and the density of the conveyed fluid. Before installing the clips, check the distances reported in the table below, as provided for by guidelines DVS 2210-01 for water pipes.

Supporting PVC-U pipes conveying liquids of density 1 g/cm³ (water and other fluids of equal intensity).

For pipes of SDR 13.6 / S 6.3 / PN 16:

d mm	< 20 °C	30 °C	40 °C	50 °C	60 °C	70 °C	80 °C	90 °C
16	1000	1150	900	850	750	675	600	500
20	1150	1100	1025	950	875	775	700	600
25	1200	1150	1100	1000	900	800	700	600
32	1350	1250	1200	1100	1000	900	800	700

For pipes of SDR 21 / S 10 / PN 10:

d mm	< 20 °C	30 °C	40 °C	50 °C	60 °C	70 °C	80 °C	90 °C
40	1500	1400	1300	1250	1150	1050	900	800
50	1650	1600	1500	1400	1300	1200	1100	900
63	1850	1750	1650	1600	1500	1350	1250	1050
75	2050	1950	1850	1750	1650	1500	1350	1200
90	2250	2100	2000	1900	1800	1650	1500	1300
110	2500	2350	2200	2100	1950	1800	1650	1450
125	2650	2500	2350	2250	2100	1950	1750	1550
140	2800	2650	2500	2350	2200	2050	1820	1650
160	3000	2850	2700	2550	2400	2200	2000	1750
180	3150	3000	2850	2700	2500	2300	2100	1850
200	3350	3150	3000	2850	2650	2450	2200	1950
225	3550	3350	3200	3000	2800	2600	2350	2100
250	3750	3550	3350	3150	3000	2750	2500	2200
280	3950	3750	3550	3350	3150	2900	2650	2350
315	4200	4000	3750	3550	3350	3050	2800	2450
355	4450	4250	4000	3800	3550	3250	2950	2650
400	4750	4500	4250	4000	3750	3450	3150	2800

For different SDR values, multiply the data in the table by the following factors:

1.08 for SDR 13.6 / S6.3 / PN16 size range d40 – d400

1.12 for SDR 11 / S5 / PN20 entire size range

Supporting PVC-U pipes conveying liquids of density other than 1 g/cm³.

If the liquid being conveyed has a density other than 1 g/cm³, the distance L in the table must be multiplied by the factors in the table below.

Fluid density in g/cm ³	Support factor
1,25	0,96
1,50	0,92
< 0,01	1,40 for SDR21 / S10 / PN10 1,27 for SDR13,6 / S6,3 / PN16 1,23 for SDR11 / S5 / PN20

ISO-UNI FITTINGS



SOLVENT WELD FITTINGS, METRIC SERIES



ISO-UNI FITTINGS

Series of fittings designed for conveying fluids under pressure with a cold chemical weld jointing system (solvent welding) using a suitable solvent cement and cleaner-primer.

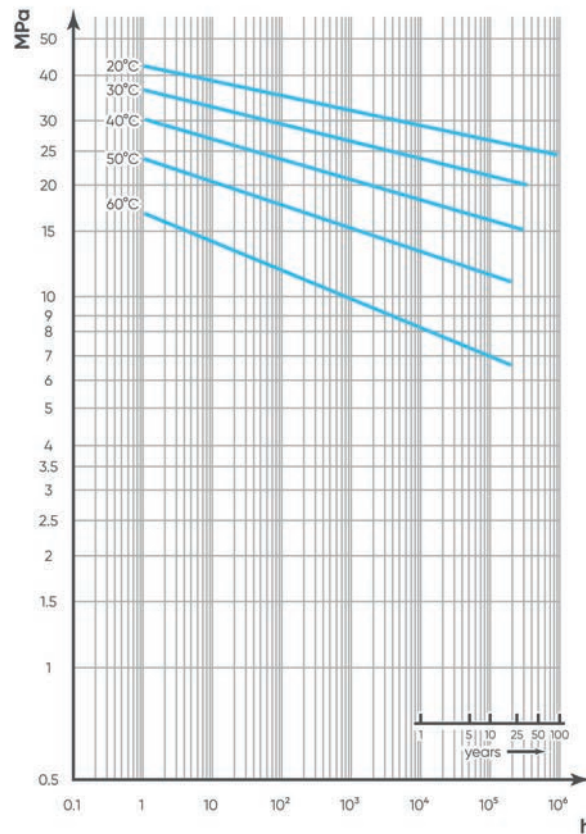
SOLVENT WELD FITTINGS, METRIC SERIES

Technical specifications	
Size range	d 12 ÷ d 500 (mm)
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: ISO 727, EN ISO 15493, , EN ISO 1452, ASTM D 2467, JIS K 6743, BS 4346-1. Can be coupled to pipes according to ISO 161-1, EN ISO 1452, EN ISO 15493, DIN 8062, ASTM D1785, JIS K6741 Flanging system: EN 1092-1
Reference standards	Construction criteria: EN ISO 1452, EN 1092-1 Test methods and requirements: EN ISO 1452, EN ISO 15493 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Fitting material	PVC-U dark grey RAL 7011
Seal material	EPDM, FKM

TECHNICAL DATA

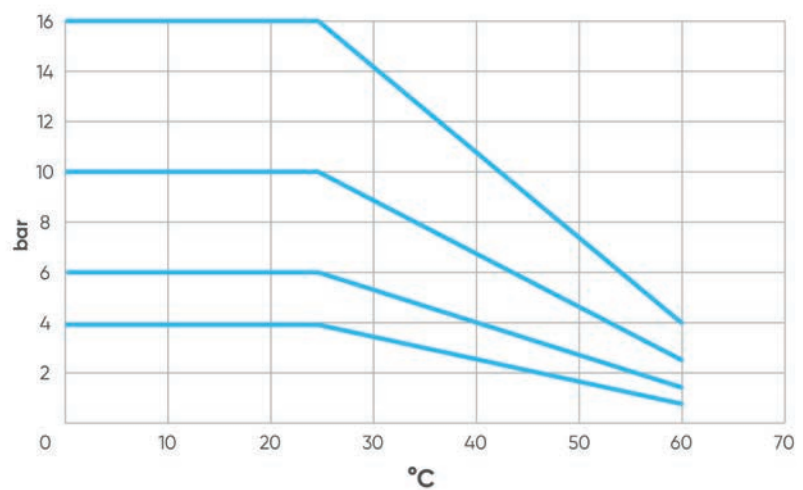
REGRESSION CURVE FOR PVC-U

Regression coefficients according to EN ISO 1452 and EN ISO 15493 for MRS (minimum required strength) values = 25 N/mm² (MPa) (classification PVC-U 250).

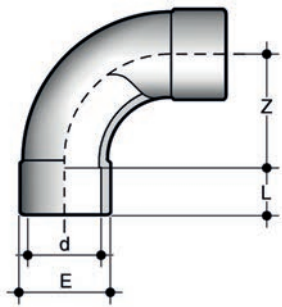


PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids for which the material is classified as CHEMICALLY RESISTANT (life expectancy 25 years). In other cases, a reduction of the nominal pressure PN is required.



DIMENSIONS



SIV

90° long radius bend ($R=2d$) with solvent weld sockets

	d	PN	E	L	Z	g	Code
IH	20	16	27	16	40,5	35	SIV020
IH	25	16	33	19	50	55	SIV025
IH	32	16	41	22	65,5	100	SIV032
IH	40	16	50	26	80,5	175	SIV040
IH	50	16	61	31	100,5	280	SIV050
IH	63	16	76	38	127	515	SIV063
I	75	16	94	44	150	1000	SIV075
I	90	16	113	51	180	1770	SIV090
I	110	16	137	61	220	2800	SIV110

I: IIP 122 H: KIWA K5034 ND 10

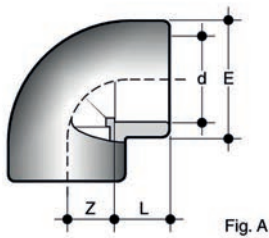


Fig. A

GIV

90° elbow with solvent weld sockets (fig. A)

	d	PN	E	L	Z	g	Code
	12	16	17	12	8	4	GIV012
IFH	16	16	22	14	9	11	GIV016
IFH	20	16	26	16	12	15	GIV020
IFH	25	16	31,5	19	13,5	23	GIV025
IFH	32	16	39	22	17,5	38	GIV032
IFH	40	16	48	26	21,5	67	GIV040
IFH	50	16	58,5	31	26	107	GIV050
IFH	63	16	73	37,5	32,5	200	GIV063
IF	75	16	87	44	39	315	GIV075
IF	90	16	104	51,5	46,5	533	GIV090
IF	110	16	126	61,5	56,5	930	GIV110
IF	125	16	144	69	64	1340	GIV125
IF	140	16	161	77	77	1885	GIV140
IF	160	16	183	87	82	2820	GIV160
	*180	10	215	96	94	5200	GIV180
I	200	16	222	107	102	4125	GIV200
I	225	16	249	119,5	114,5	5670	GIV225

I: IIP 122 F: AFNOR NF04 H: KIWA K5034 ND 10

* Resale product

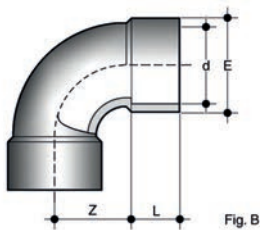
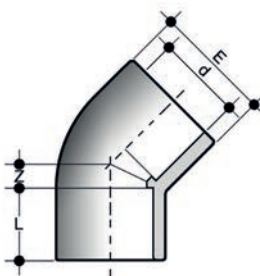


Fig. B

GIV

90° elbow with solvent weld sockets (fig. B)

d	PN	E	L	Z	g	Code
250	10	287	131	188	12480	GIV250
280	10	325	147	210	17000	GIV280
315	10	359	164	236	23370	GIV315

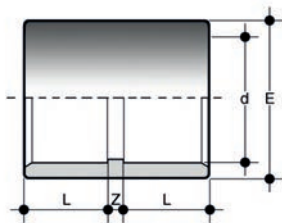


HIV

45° elbow with solvent weld sockets

	d	PN	E	L	Z	g	Code
	12	16	17	12	4	5	HIV012
	16	16	21	14	5	6	HIV016
IFH	20	16	28	16	5,5	20	HIV020
IFH	25	16	33	19	6	26	HIV025
IFH	32	16	41	22	7,5	45	HIV032
IFH	40	16	50	26	10,5	70	HIV040
IFH	50	16	58,5	31	12	95	HIV050
IFH	63	16	73	37,5	14,5	170	HIV063
IF	75	16	90	44	17	320	HIV075
IF	90	16	107	51	21,5	550	HIV090
I	110	16	127	62	25	800	HIV110
IF	125	16	147	69	31	1315	HIV125
IF	140	16	163	76	34	1660	HIV140
IF	160	16	192	86	38	3060	HIV160
	*180	10	208	97	38	3500	HIV180
I	200	10	230	108	48	4500	HIV200
I	225	10	260	121	55	6400	HIV225
	250	10	286	131	58	7700	HIV250
	280	10	320	146	62	10460	HIV280
	315	10	359	164	66	15500	HIV315

I: IIP 122 F: AFNOR NF04 H: KIWA K5034 ND 10
*resale product

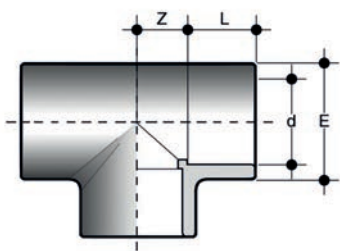


MIV

Solvent weld double socket

	d	PN	E	L	Z	g	Code
	12	16	17	12	3	3	MIV012
IF	16	16	21	14	3	7	MIV016
HIF	20	16	26	16	3	11	MIV020
HIF	25	16	32	19	3	20	MIV025
HIF	32	16	40	22	3	30	MIV032
HIF	40	16	50	26	3	55	MIV040
HIF	50	16	58,5	31	3,5	70	MIV050
HIF	63	16	73	38	3,5	120	MIV063
IF	75	16	90	44	3	250	MIV075
IF	90	16	108	51	4	415	MIV090
IF	110	16	127	61,5	7	570	MIV110
IF	125	16	148	69	7	960	MIV125
IF	140	16	164	76	8	1240	MIV140
IF	160	16	186	86	9	1680	MIV160
	*180	10	209	96	8	2500	MIV180
I	200	16	232	106	11	3050	MIV200
I	225	16	260	119	11	4600	MIV225
	250	10	286	131	10	5760	MIV250
	280	10	320	146	10	7630	MIV280
	315	10	355	164	12	9780	MIV315

I: IIP 122 F: AFNOR NF04 H: KIWA K5034 ND 10
* resale product

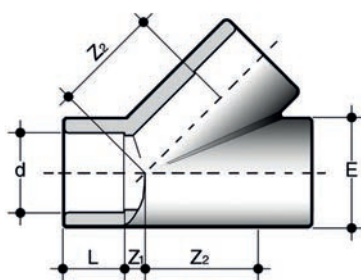


TIV

90° Tee with solvent weld sockets

	d	PN	E	L	Z	g	Code
	12	16	17	12	8	6	TIV012
FH	16	16	22	14	9	15	TIV016
IFH	20	16	27	16	11	25	TIV020
IFH	25	16	33	19	14	40	TIV025
IFH	32	16	40	22	18	65	TIV032
IFH	40	16	49	26	22	114	TIV040
IFH	50	16	58,5	31	26	146	TIV050
IFH	63	16	73	37,5	32,5	275	TIV063
IF	75	16	88	44	39	470	TIV075
IF	90	16	105	52	46	780	TIV090
IF	110	16	127	61,5	57	1335	TIV110
IF	125	16	143,5	69	64	1890	TIV125
IF	140	16	161	77	72	2750	TIV140
IF	160	16	183	87	82	3870	TIV160
	*180	10	215	96	94	6180	TIV180
I	200	10	222,5	107	102	6000	TIV200
I	225	10	250,5	119,5	114,5	8450	TIV225
	250	10	286	131	128	13250	TIV250
	280	10	319	146	144	17840	TIV280
	315	10	360	164	162	25300	TIV315

I: IIP 122 F: AFNOR NF04 H: KIWA K5034 ND 10
*Resale product

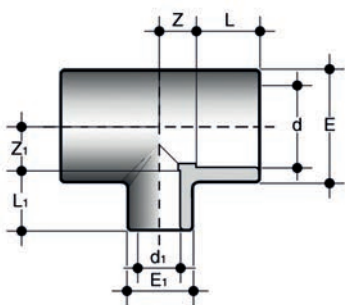


YIV

45° Tee with solvent weld sockets

d	PN	E	L	Z	Z2	g	Code
20	16	27	16	7	30	39	YIV020
25	16	33	19	7	35	62	YIV025
32	16	41	22	9	44	110	YIV032
40	16	51	26	11	55	190	YIV040
50	16	63	31	12	68,5	335	YIV050
63	16	78	38	15	85	570	YIV063
75	10	87,5	44	17,5	94,5	750	YIV075
90	10	104,5	51,5	20,5	112,5	1165	YIV090
110	10	127,5	62	25	138	2175	YIV110
*160	10	189	86	35	200	6900	YIV160

*resale product

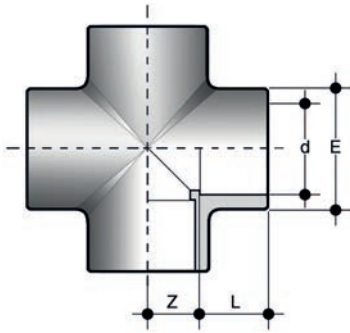


TRIV

90° reducing Tee with reduced branch and solvent weld sockets

d x d ₁	PN	E	E ₁	L	L ₁	Z	Z ₁	g	Code
25 x 20	16	33	28	19	16	14	14	37	TRIV025020
32 x 20	16	41	28	22	16	17,5	17,5	60	TRIV032020
32 x 25	16	41	34	22	19	17,5	17,5	65	TRIV032025
40 x 20	16	50	29	26	16	22	22	100	TRIV040020
40 x 25	16	50	34	26	19	22	22	100	TRIV040025
40 x 32	16	50	42	26	22	22	22	105	TRIV040032
50 x 20	16	61	30	31	16	27	27	160	TRIV050020
50 x 25	16	61	35	31	19	27	27	160	TRIV050025
50 x 32	16	61	42	31	22	27	27	165	TRIV050032
50 x 40	16	61	51	31	26	27	27	170	TRIV050040
63 x 25	16	76	36	38	19	33,5	33,5	290	TRIV063025
63 x 32	16	76	43	38	22	33,5	33,5	295	TRIV063032
63 x 40	16	76	52	38	26	33,5	33,5	300	TRIV063040
63 x 50	16	76	62	38	31	33,5	33,5	315	TRIV063050
75 x 32	16	91	41	44	22	40	40	530	TRIV075032
75 x 40	16	91	50	44	26	40	40	540	TRIV075040
75 x 50	16	91	61	44	31	40	40	550	TRIV075050
75 x 63	16	91	76	44	38	40	40	580	TRIV075063
90 x 40	16	109	50	51	26	48	48	870	TRIV090040
90 x 50	16	109	61	51	31	48	48	880	TRIV090050
90 x 63	16	109	76	51	38	48	48	900	TRIV090063
90 x 75	16	109	91	51	44	48	48	940	TRIV090075
110 x 50	16	133	61	61	31	61	61	1580	TRIV110050
110 x 63	16	133	76	61	38	61	61	1590	TRIV110063
110 x 75	16	133	91	61	44	61	61	1610	TRIV110075
110 x 90	16	133	109	61	51	61	61	1640	TRIV110090
160 x 110	16	187	131	86	61	82	81	3700	TRIV160110
*250 x 160	10	285	193	129	87	86	129	9900	TRIV250160
*280 x 160	10	320	193	146	88	84	153	12500	TRIV280160
*315 x 160	8	355	193	164	86	83	161	15000	TRIV315160

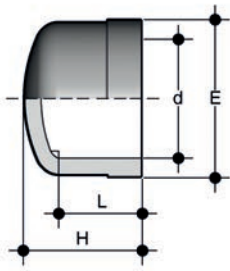
*resale product



XIV
90° cross with solvent weld sockets

	d	PN	E	L	Z	g	Code
H	25	16	35	19	14	60	XIV025
H	32	16	43	22	18	105	XIV032
H	40	16	52	26	23	175	XIV040
H	50	16	64	31	27	265	XIV050
H	63	16	79	38	33,5	505	XIV063

H: KIWA K5034 ND 10

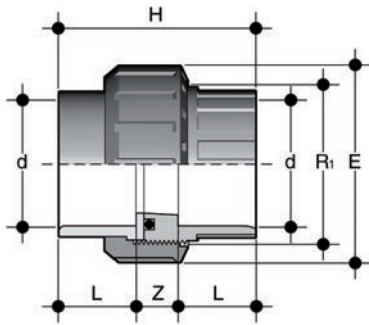


CIV

End cap with solvent weld socket

	d	PN	E	H	L	g	Code
	12	16	17	15	12	3	CIV012
IF	16	16	21	17	15	4	CIV016
IF	20	16	28	23	16	9	CIV020
IF	25	16	34	27	19	15	CIV025
IF	32	16	41	31	22	25	CIV032
IF	40	16	51	36	26	40	CIV040
IF	50	16	62	43	31	60	CIV050
IF	63	16	77	51	38	110	CIV063
IF	75	16	91	59	44	190	CIV075
IF	90	16	110	69	51	330	CIV090
IF	110	16	133	85	61	575	CIV110
	125	16	147	99	69	900	CIV125
	140	16	164	108	76	1100	CIV140
	160	16	182	123	86	1080	CIV160
	225	10	260	163	119	3000	CIV225

I: IIP 122 F: AFNOR NF04

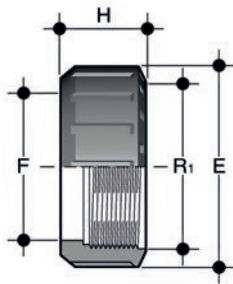


BIV

Union with solvent weld socket, O-Ring in EPDM or FKM

	d	R ₁	PN	E	H	L	Z	g	Code
I	16	3/4"	16	33	41	14	13	20	BIV016E
I	20	1"	16	41	45	16	13	35	BIV020E
I	25	1 1/4"	16	50	51	19	13	60	BIV025E
I	32	1 1/2"	16	58	57	22	13	85	BIV032E
I	40	2"	16	72	67	26	15	150	BIV040E
I	50	2 1/4"	16	79	79	31	17	175	BIV050E
I	63	2 3/4"	16	98	98	38	22	320	BIV063E
	75	3 1/2"	10	120	116	44	21	590	BIV075E
	90	4"	10	135	125	51	23	770	BIV090E
	110	5"	10	163	145	61	23	1300	BIV110E

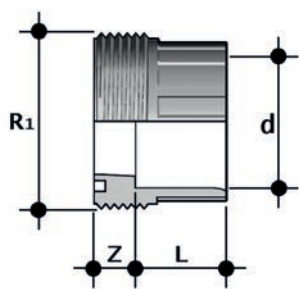
I: IIP 122



EFV

Union nut with BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

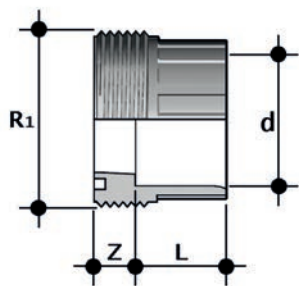
R	d BIV	PN	E	F	H	g	Code
1/2"	-	16	27	17	24	8	EFV012
3/4"	16	16	33	22	21	9	EFV034
1"	20	16	41	28	22	13	EFV100
1 1/4"	25	16	50	36	25	22	EFV114
1 1/2"	32	16	58	42	27	30	EFV112
2"	40	16	72	53	30	50	EFV200
2 1/4"	50	16	79	59	34	68	EFV214
2 1/2"	-	16	90	68	36	95	EFV212
2 3/4"	63	16	98	74	38	120	EFV234
3 1/2"	75	10	120	93	45	198	EFV312
4"	90	10	135	106	52	278	EFV400
5"	110	10	163	129	60	448	EFV500



F/BIV

Union bush for solvent welding, metric series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

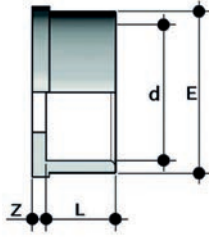
d	R ₁	PN	L	Z	g	Code
16	3/4"	16	14	10	9	FBIV016
20	1"	16	16	10	13	FBIV020
25	1 1/4"	16	19	10	25	FBIV025
32	1 1/2"	16	22	10	31	FBIV032
40	2"	16	26	12	58	FBIV040
50	2 1/4"	16	31	14	63	FBIV050
63	2 3/4"	16	38	19	119	FBIV063
75	3 1/2"	10	44	18	230	FBIV075
90	4"	10	51	18	290	FBIV090
110	5"	10	61	18	500	FBIV110



F/BLV

Union bush for solvent welding, series BS for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

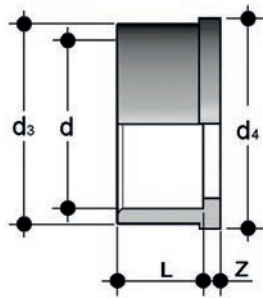
d	R ₁	PN	L	Z	g	Code
1/2"	1"	16	16	10	12,5	FBLV012
3/4"	1 1/4"	16	19	10	22,5	FBLV034
1"	1 1/2"	16	22	10	30	FBLV100
1 1/4"	2"	16	26	12	52	FBLV114
1 1/2"	2 1/2"	16	31	14	69,5	FBLV112
2"	2 3/4"	16	38	19	133,5	FBLV200



Q/BIV

Union end for solvent welding, metric series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

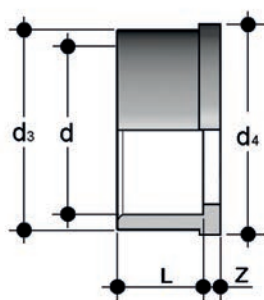
d	PN	E	L	Z	g	Code
16	16	22	14	3	5	QBIV016
20	16	28	16	3	8	QBIV020
25	16	36	19	3	15	QBIV025
32	16	42	22	3	24	QBIV032
40	16	53	26	3	37	QBIV040
50	16	59	31	3	42	QBIV050
63	16	74	38	3	77	QBIV063
75	10	93	44	3	150	QBIV075
90	10	105	51	5	192	QBIV090
110	10	129	61	5	335	QBIV110



Q/BLV

Union end for solvent welding, BS series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

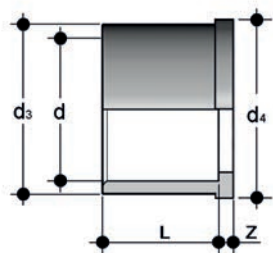
d	PN	d ₃	d ₄	L	Z	g	Code
1/2"	16	27,5	30,1	16	3	8	QBLV012
3/4"	16	36	38,8	19	3	13	QBLV034
1"	16	41,5	44,7	22	3	19	QBLV100
1 1/4"	16	53	56,5	26	3	32	QBLV114
1 1/2"	16	59	62,6	31	3	46	QBLV112
2"	16	74	78,4	38	3	86	QBLV200



Q/BAV

Union end for solvent welding, ASTM series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

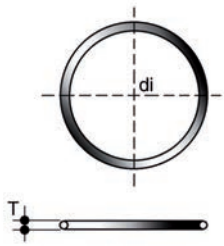
d	PN	d ₃	d ₄	L	Z	g	Code
1/2"	16	27,5	30,1	22,7	3,5	15,5	QBAV012
3/4"	16	36	38,8	25,9	3,7	22,5	QBAV034
1"	16	41,5	44,7	29,2	3	32,5	QBAV100
1 1/4"	16	53	56,5	32	5	57	QBAV114
1 1/2"	16	59	62,6	35	5	78	QBAV112
2"	16	74	78,4	38,5	5,5	130	QBAV200



Q/BJV

Union end for solvent welding, JIS series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

d	PN	d ₃	d ₄	L	Z	g	Code
1/2"	16	27,5	30,1	30	3	16	QBJV012
3/4"	16	36	38,8	35	3,5	21	QBJV034
1"	16	41,5	44,7	40	3	40	QBJV100
1 1/4"	16	53	56,5	44	3	68	QBJV114
1 1/2"	16	59	62,6	55	4,5	105	QBJV112
2"	16	74	78,4	62,9	5,5	175	QBJV200



O-RING

O-Ring for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

Union d	C	di	T	d	EPDM code	FKM code
16	3062	15,54	2,62	16	OR3062E	OR3062F
20	4081	20,22	3,53	20	OR4081E	OR4081F
25	4112	28,17	3,53	25	OR4112E	OR4112F
32	4131	32,93	3,53	32	OR4131E	OR4131F
40	6162	40,65	5,34	40	OR6162E	OR6162F
50	6187	47	5,34	50	OR6187E	OR6187F
63	6237	59,69	5,34	63	OR6237E	OR6237F
75	6300	75,57	5,34	75	OR6300E	OR6300F
90	6362	91,45	5,34	90	OR6362E	OR0185F
110	6450	113,67	5,34	110	OR6450E	OR6450F

all resale products

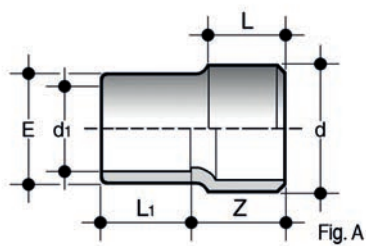


Fig. A

RIV

Reducer: solvent weld spigot (d), solvent weld socket (d1 reduced) (Fig.A)

	d x d ₁	PN	E	L	L ₁	Z	g	Code
I	16 x 12	16	19	14	12	18	7	RIV016012
IF	20 x 16	16	22	16	14	21	8	RIV020016
F	160 x 110	16	137	86	61	125	1270	RIV160110
	200 x 160	10	182	106	86	156	2540	RIV200160

I: IIP 122 F: AFNOR NF04

RIV: the quality marks refer to dimensions d and d₁

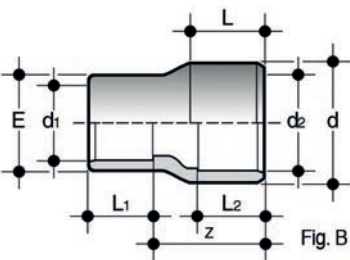


Fig. B

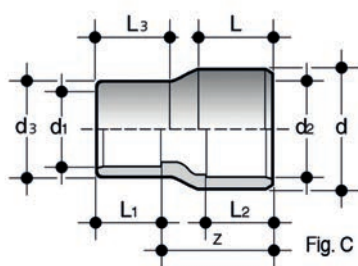
RIV

Reducer: solvent weld spigot (d) or solvent weld socket (d₂), solvent weld socket (d₁ reduced) (Fig.B)

	d x d ₁ x d ₂	PN	E	L	L ₁	L ₂	Z	g	Code
IF	25 x 20 x 16	16	22	19	14	16	24,5	9	RIV025020016
IF	25 x 20 x 20	16	26	19	16	16	24,5	12	RIV025020020
IF	32 x 25 x 16	16	22	22	14	19	30	14	RIV032025016
IF	32 x 25 x 20	16	27	22	16	19	30	16	RIV032025020
IF	32 x 25 x 25	16	32	22	19	19	30	20	RIV032025025
IF	40 x 32 x 20	16	27	26	16	22	36	23	RIV040032020
IF	40 x 32 x 25	16	32	26	19	22	36	27	RIV040032025
IF	40 x 32 x 32	16	41	26	22	22	36	34	RIV040032032
I	50 x 40 x 20	16	27	31	16	26	44	36	RIV050040020
IF	50 x 40 x 25	16	32	31	19	26	44	40	RIV050040025
IF	50 x 40 x 32	16	40	31	22	26	44	48	RIV050040032
IF	50 x 40 x 40	16	48	31	26	26	44	55	RIV050040040
I	63 x 50 x 25	16	32	38	19	31	54	75	RIV063050025
IF	63 x 50 x 32	16	40	38	22	31	54	80	RIV063050032
IF	63 x 50 x 40	16	49	38	26	31	54	90	RIV063050040
IF	63 x 50 x 50	16	60	38	31	31	54	110	RIV063050050
IF	75 x 63 x 50	16	61	44	31	38	62	130	RIV075063050
IF	75 x 63 x 63	16	76	44	38	38	62	175	RIV075063063
I	110 x 90 x 50	16	61	61	31	51	88	260	RIV110090050
I	110 x 90 x 63	16	76	61	38	51	88	300	RIV110090063
I	110 x 90 x 75	16	89	61	44	51	88	345	RIV110090075
IF	110 x 90 x 90	16	104	61	51	51	88	400	RIV110090090

I: IIP 122 F: AFNOR NF04

RIV: the quality marks refer to dimensions d and d₁



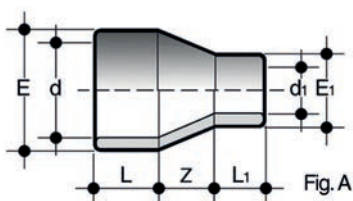
RIV

Reducer: solvent weld spigot (d) or solvent weld socket (d2), solvent weld socket (d1 reduced) or solvent weld spigot (d3 reduced) (Fig.C)

	$d \times d_2 \times d_3 \times d_1$	PN	E	L	L_1	L_2	L_3	Z	g	Code
I	90 x 75 x 50 x 40	16	-	51	26	44	31	74	180	RIV090075050040
IF	90 x 75 x 63 x 50	16	-	51	31	44	38	74	200	RIV090075063050
F	90 x 75 x 75 x 63	16	-	51	38	44	44	74	260	RIV090075075063
F	90 x 75 x 90 x 75	16	-	51	44	44	51	74	325	RIV090075090075

I: IIP 122 F: AFNOR NF04

RIV: the quality marks refer to dimensions d and d1

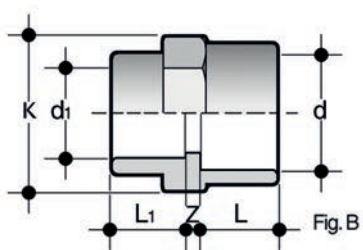


MRIV

Reducer: solvent weld double socket (fig. A)

$d \times d_1$	PN	E	E_1	K	L	L_1	Z	g	Code
*180 x 125	10	214	154	-	95	68	48,8	2700	MRIV180125
*180 x 140	10	214	170	-	95	76	35	2700	MRIV180140
*200 x 110	10	234	138	-	102	61	78	3100	MRIV200110
*200 x 125	10	234	154	-	102	68	65	3100	MRIV200125
*200 x 140	10	234	170	-	102	76	52	3200	MRIV200140
*200 x 160	10	234	190	-	102	86	35	3200	MRIV200160
*225 x 160	10	258	190	-	103	86	57	4000	MRIV225160
*225 x 200	10	258	234	-	103	102	22	3500	MRIV225200
*250 x 180	10	283	214	-	105	95	62	4600	MRIV250180
*250 x 225	10	283	258	-	105	103	22	4900	MRIV250225
*280 x 125	10	317	154	-	101	68	136	5400	MRIV280125
*280 x 160	10	317	190	-	101	86	105	5700	MRIV280160
*280 x 180	10	317	214	-	101	95	87	5700	MRIV280180
*280 x 225	10	317	258	-	101	103	47	5500	MRIV280225
*400 x 315	5	435	355	-	105	105	75	9500	MRIV400315
*400 x 355	5	435	394	-	105	105	40	9000	MRIV400355

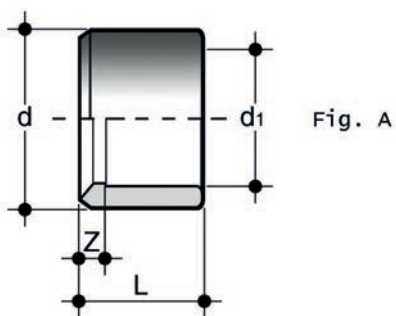
*resale product



MRIV

Reducer: solvent weld double socket (fig. B)

$d \times d_1$	PN	E	E_1	K	L	L_1	Z	g	Code
110 x 90	16	-	-	130	61	51	4,5	555	MRIV110090



DIV

Reducing bush with solvent weld spigot (d) and solvent weld socket (d1 reduced) (fig. A)

	$d \times d_1$	PN	L	Z	g	Code
	16 x 12	16	14	2	1	DIV016012
IF	20 x 16	16	16	2	3	DIV020016
IF	25 x 20	16	19	3	5	DIV025020
I	32 x 20	16	22	6	15	DIV032020
IF	32 x 25	16	22	3,5	10	DIV032025
IF	40 x 32	16	26	4	17	DIV040032
IF	50 x 40	16	31	5	32	DIV050040
IF	63 x 50	16	38	7	65	DIV063050
IF	75 x 63	16	44	6	85	DIV075063
IF	90 x 75	16	51	7	150	DIV090075
IF	110 x 90	16	61	9	270	DIV110090
IF	125 x 110	16	69	8	300	DIV125110
I	140 x 110	16	76	17	645	DIV140110
IF	140 x 125	16	76	9,5	350	DIV140125
IF	160 x 140	16	86	10	565	DIV160140
	225 x 200	16	119	13	1380	DIV225200
	250 x 200	10	132	25	3500	DIV250200
	250 x 225	10	132	12	2100	DIV250225
	*280 x 250	10	147	15	2500	DIV280250

I: IIP 122 F: AFNOR NF04
*resale product

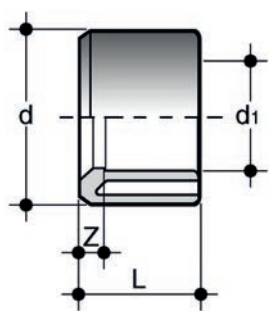


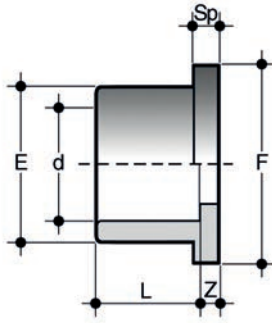
Fig. B

DIV

Reducing bush with solvent weld spigot (d) and solvent weld socket (d1 reduced) (fig. B)

	d x d ₁	PN	L	Z	g	Code
I	40 x 20	16	26	9	25	DIV040020
I	40 x 25	16	26	7	24	DIV040025
I	50 x 32	16	31	8,5	35	DIV050032
I	63 x 32	16	38	16	73	DIV063032
I	63 x 40	16	38	11,5	75	DIV063040
I	75 x 50	16	44	13	120	DIV075050
I	90 x 50	16	51	20	200	DIV090050
I	90 x 63	16	51	13	210	DIV090063
I	110 x 63	16	61	23	340	DIV110063
I	110 x 75	16	61	17	360	DIV110075
I	140 x 90	16	76	25	730	DIV140090
I	160 x 90	16	86	35	1040	DIV160090
I	160 x 110	16	86	24	945	DIV160110
I	*180 x 160	10	96	10	870	DIV180160
I	225 x 160	16	119	33	1840	DIV225160
	250 x 160	10	132	45	3100	DIV250160
	*280 x 200	10	146	40	4100	DIV280200
	280 x 225	10	147	27	4300	DIV280225
	315 x 200	10	165	58	8650	DIV315200
	315 x 225	10	165	45	8100	DIV315225
	315 x 250	10	165	33	5330	DIV315250
	315 x 280	10	165	18	4500	DIV315280

I: IIP 122
*resale product

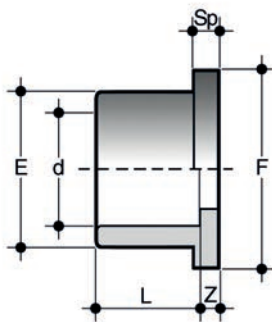


QPV

Flat face stub PN 10/16 with solvent weld socket

	d	DN	PN	E	F	L	Sp	Z	g	Code
I	20	15	16	27	34	16	7	3,5	10	QPV020
I	25	20	16	33	41	19	7	3	16	QPV025
I	32	25	16	41	50	22	7	3	25	QPV032
I	40	32	16	50	61	26	8	3	40	QPV040
I	50	40	16	61	73	31	8	3	62	QPV050
I	63	50	16	76	90	38	9	3	105	QPV063
I	75	65	16	90	105	44	10	3	160	QPV075
I	90	80	16	108	125	51	10	5	275	QPV090
I	110	100	16	131	150	61	12	4	445	QPV110
I	125	125	16	147	168	69	13	5	750	QPV125
I	140	125	16	165	188	76	14	5	790	QPV140
I	160	150	16	188	212	86	16	4,5	1140	QPV160
I	200	200	16	230	254	106	18	5,5	1840	QPV200

I: IIP 122



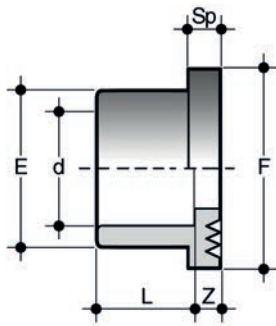
QPV special flat for butterfly valves

Special flat stub in PVC-U for butterfly valve d140 and d225 on d125 and d200 pipe

	d	DN	PN	E	F	L	Sp	Z	g	Code
I	*125	125	16	165	188	69	13	11	760	QPV125FKE
	**200	200	16	248	273	106	30	24	2700	QPV200FKE

*to be used with ODV140 flange

**to be used with ODV225 flange



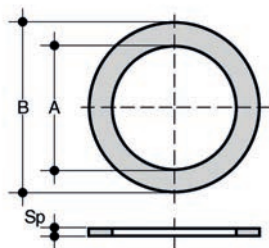
QRV

Serrated face stub PN 10/16 with solvent weld socket, for use with stubs QPV/QRV and flat gasket (for gasket sizes, see QHV)

	d	DN	PN	E	F	L	Sp	Z	g	Code
I	40	32	16	50	61	26	8	3	42	QRV040
I	50	40	16	61	73	31	8	4	63	QRV050
I	63	50	16	76	90	38	9	4	105	QRV063
I	75	65	16	90	106	44	10	3	169	QRV075
I	90	80	16	108	125	51	10	5	275	QRV090
I	110	100	16	131	150	61	12	4	445	QRV110
I	125	125	16	147	168	69	13	5	750	QRV125
I	140	125	16	165	188	76	14	5	790	QRV140
I	160	150	16	188	212	86	16	4,5	1140	QRV160
I	200	200	16	230	254	106	18	5,5	1840	QRV200
I	225	200	16	245	273	119	25	5,5	1750	QRV225
I	250	250	10	270	306	131	20	8,5	2140	QRV250
I	280	250	10	307	327	147	32	14,5	3650	QRV280
I	315	300	10	346	377	165	32	13	4950	QRV315
I	*355	350	5	386	413	184	29	8	5400	QRV355
I	*400	400	5	430	483	206	26	12	6500	QRV400

I: IIP 122

* Resale products

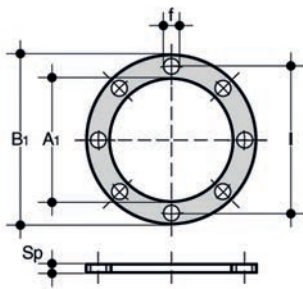


QHV/X

Flat gasket in EPDM and FKM for EN 1092-1 stubs and flanges

d	DN	A	B	Sp	EPDM code	FKM code
16	10	16	27	2	QHVX016E	QHVX016F
20 - 1/2"	15	20	32	2	QHVX020E	QHVX020F
25 - 3/4"	20	24	38,5	2	QHVX025E	QHVX025F
32 - 1"	25	32	48	2	QHVX032E	QHVX032F
40 - 1 1/4"	32	40	59	2	QHVX040E	QHVX040F
50 - 1 1/2"	40	50	71	2	QHVX050E	QHVX050F
63 - 2"	50	63	88	2	QHVX063E	QHVX063F
75 - 2 1/2"	65	75	104	2	QHVX075E	QHVX075F
90 - 3"	80	90	123	2	QHVX090E	QHVX090F
110 - 4"	100	110	148	3	QHVX110E	QHVX110F
125	125	125	166	3	QHVX125E	QHVX125F
140	125	140	186	3	QHVX140E	QHVX140F
160 - 6"	150	160	211	3	QHVX160E	QHVX160F
200	200	200	252	4	QHVX200E	
225 - 8"	200	225	270	4	QHVX225E	
250	250	250	305	4	QHVX250E	

all resale products

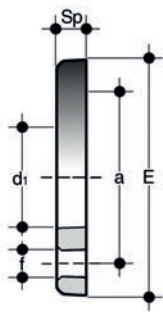


QHV/Y

Self centering gasket in EPDM and FKM for stubs and flanges according to EN 1092-1

d	DN	A ₁	B ₁	F	I	U	Sp	Code
20 - 1/2"	15	17	95	14	65	4	2	QHVY020E
25 - 3/4"	20	22	107	14	76,3	4	2	QHVY025E
32 - 1"	25	28	117	14	86,5	4	2	QHVY032E
40 - 1" 1/4	32	36	142,5	18	101	4	2	QHVY040E
50 - 1" 1/2	40	45	153,3	18	111	4	2	QHVY050E
63 - 2"	50	57	168	18	125,5	4	2	QHVY063E
75 - 2" 1/2	65	71	187,5	18	145,5	4	3	QHVY075E
90 - 3"	80	84	203	18	160	8	3	QHVY090E
110 - 4"	100	102	223	18	181	8	3	QHVY110E
125	125	132	250	18	210	8	3	QHVY125EDN125
140	125	132	250	18	210	8	3	QHVY140E
160 - 6"	150	152	288.5	22	241,5	8	4	QHVY160E
200	200	192	340	22	295	8	4	QHVY200E
225 - 8"	200	215	340	22	295	8	4	QHVY225E
250	250	238	395	22	350	8	4	QHVY250E
280	250	265	395	22	350	12	4	QHVY280E
315	300	290	462	22	400	12	4	QHVY315E
355	350	337	500	22	460	16	2	QHVY355E
400	400	384	555	22	515	16	2	QHVY400E

all resale products



ODV

Backing ring for stubs QPV, QRV, QLV EN/ISO/DIN Drilling: - PN 10/16 up to DN150 - PN 10 from DN200

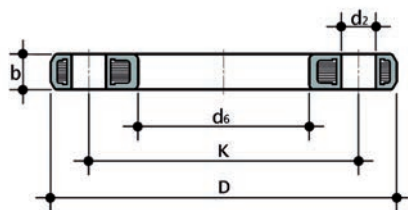
	d	DN	*MPa (bar)	a	b	d ₁	E	f	Sp	U	**Nm	g	Code
I	20	15	10	65	M12 x 70	28	96	14	11	4	<10	60	ODV020
I	25	20	10	75	M12 x 70	34	107	14	12	4	<10	85	ODV025
I	32	25	10	85	M12 x 70	42	117	14	14	4	10	120	ODV032
I	40	32	10	100	M16 x 85	51	143	18	15	4	13	190	ODV040
I	50	40	10	110	M16 x 85	62	153	18	16	4	13	225	ODV050
I	63	50	10	125	M16 x 95	78	168	18	18	4	15	280	ODV063
I	75	65	10	145	M16 x 95	92	188	18	19	4	17	390	ODV075
I	90	80	10	160	M16 x 105	109	203	18	20	8	18	460	ODV090
I	110	100	10	180	M16 x 105	132	222	18	22	8	20	515	ODV110
I	125	125	10	210	M16 x 115	149	250	18	26	8	25	960	ODV125
I	140	125	10	210	M16 x 120	166	251	18	26	8	25	715	ODV140
I	160	150	10	240	M20 x 135	189	290	22	29	8	30	915	ODV160
I	200	200	10	295	M20 x 140	235	340	22	30	8	45	1210	ODV200
I	225	200	10	295	M20 x 140	252	340	22	30	8	50	1090	ODV225
	250	250	10	350	M20 x 150	278	396	22	34	12	60	1790	ODV250
	280	250	10	350	M20 x 160	309	396	22	35	12	70	1880	ODV280
	315	300	10	400	M20 x 180	349	465	22	40	12	50	3050	ODV315
	355	***350	5	460	M20 x 180	386	505	22	32	16	70	3600	ODV355
	400	***400	5	515	M20 x 180	434	565	25	33	16	55	4500	ODV400

I: IIP 122

*PMA maximum admissible working pressure

** nominal tightening torque

***resale product



ODT/ODT-SW

Wedge profile backing ring, with metal core and a PP-GR coating.

According to EN/ISO/DIN to be used with stub flange QRV and QPV. Drilled: PN 10/16 up to DN 150 – PN 10 from DN 200.

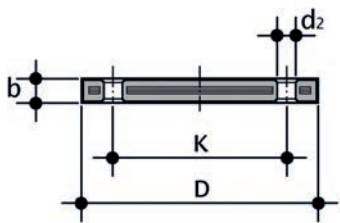
d	DN	*PMA (bar)	b	d ₂	d ₆	D	K	M	n	**Nm	g	Code
20	15	16	13	14,6	28	100	65	M12	4	10	215	ODT020
25	20	16	15	14,6	34	111	75	M12	4	15	308	ODT025
32	25	16	17	14,6	42	120,2	85	M12	4	15	449	ODT032
40	32	16	18	18,6	51	140	100	M16	4	20	682	ODT040
50	40	16	19	18,6	62	150	110	M16	4	25	808	ODT050
63	50	16	19	18,6	78	164	125	M16	4	35	1100	ODT063
75	65	16	19	18,6	92	186	145	M16	4	35	1200	ODT075
90	80	16	20	18,6	109	200,8	160	M16	8	35	1430	ODT090
110	100	16	20	18,6	135	221	180	M16	8	35	1330	SWODTD110DN100
140	125	16	24	18,6	166	251	210	M16	8	60	2031	SWODTD140DN125
160	150	16	25	22,6	191	284	240	M20	8	70	2590	SWODTD160DN150
200	200	16	27	22,6	235	340	295	M20	8	70	4181	ODT200
225	200	16	27	22,6	250	340	295	M20	8	75	3946,8	SWODTD225DN200
250	250	16	30	22,6	288	395,6	350	M20	12	70	5660	ODT250
280	250	16	30	22,6	309	395,6	350	M20	12	95	4623,3	SWODTD280DN250
315	300	16	32	22,6	349	446	400	M20	12	100	6888,2	SWODTD315DN300

Maximum pressure values to EN/ISO/DIN. Pay attention to maximum admissible pressure values when selecting gaskets

*PMA: maximum allowable pressure

** maximum recommended tightening torque

n = number of bolts



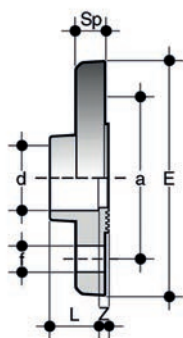
ODBC

Steel core blind ring, PP/FRP coated, according to EN/ISO/DIN for stubs QRV, QPV. Drilling: PN 10/16 up to DN 150; PN 10 from DN 200

d	DN	*MPa (bar)	b	d ₂	D	k	M	n	**Nm	g	Code
20	15	10	16	14	95	65	M12	4	15	290	ODBC020
25	20	10	12	18	105	75	M12	4	15	380	ODBC025
32	25	10	18	14	115	85	M12	4	15	600	ODBC032
40	32	10	17	18	140	100	M16	4	25	830	ODBC040
50	40	10	18	18	150	110	M16	4	35	1105	ODBC050
63	50	10	18	18	165	125	M16	4	35	1308	ODBC063
75	65	10	18	18	185	145	M16	4	40	1580	ODBC075
90	80	10	20	18	200	160	M16	8	40	2244	ODBC090
110	100	10	20	18	220	180	M16	8	45	2829	ODBC110
125	100	10	20	18	220	180	M16	8	45	2873	ODBC125
140	125	10	24	18	250	210	M16	8	50	3920	ODBC140
160	150	10	22	22	285	240	M20	8	60	7181	ODBC160
180	150	10	24	22	285	240	M20	8	60	7130	ODBC180
200	200	10	24	22	340	295	M20	8	70	10580	ODBC200
225	200	10	24	22	340	295	M20	8	70	10664	ODBC225
250	250	10	30	22	395	350	M20	12	100	14040	ODBC250
280	250	10	30	22	395	350	M20	12	100	14040	ODBC280
315	300	10	34	22	445	400	M20	12	110	26480	ODBC315

*maximum pressure values according to EN/ISO/DIN. Pay attention to maximum admissible pressure values when selecting gaskets

**nominal tightening torque
all resale products



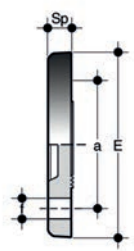
FDV

Fixed flange with solvent weld socket according to EN/ISO/DIN with serrated raised face for flat gaskets (for gasket sizes, see QHV). Drilling: PN 10/16 up to DN 150; PN 10 from DN 200

d	DN	*MPa (bar)	a	E	f	L	**Nm	Sp	Z	g	Code
25	20	10	75	105	14	19	<10	12	4,5	105	FDV025
32	25	10	85	115	14	22	10	14	4,5	150	FDV032
40	32	10	100	140	18	26	13	15	4,5	230	FDV040
50	40	10	110	150	18	31	13	16	4,5	280	FDV050
63	50	10	125	163	18	38	15	18	4,5	390	FDV063
75	65	10	145	185	18	44	17	19	5	525	FDV075
90	80	10	160	200	18	51	18	20	7	710	FDV090
110	100	10	180	220	18	61	20	22	8	955	FDV110

*MPa: maximum admissible pressure

**nominal tightening torque



FCV

Blind flange drilled according to EN/ISO/DIN with serrated raised face for flat gaskets (for gasket sizes, see QHV). Drilling: PN 10/16 up to DN 175; PN 10 from DN 200

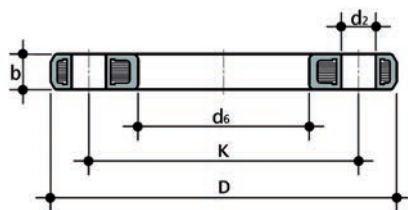
d	DN	*MPA (bar)	a	E	f	**Nm	Sp	U	g	Code
25	20	10	75	105	14	<10	12	4	95	FCV025
32	25	10	85	115	14	10	14	4	135	FCV032
40	32	10	100	141	18	13	15	4	225	FCV040
50	40	10	110	150	18	13	16	4	270	FCV050
63	50	10	125	165	18	15	18	4	355	FCV063
75	65	10	145	186	18	17	19	4	510	FCV075
90	80	10	160	201	18	18	20	8	675	FCV090
110	100	10	180	221	18	20	22	8	915	FCV110
200-225	***200	10	295	340	22	60	30	8	3800	FCV200

Surface with roughness deriving from the phonographic trace of the turning

*MPA: maximum admissible pressure

**nominal tightening torque

***resale product

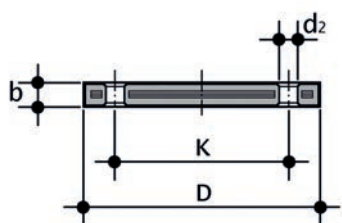


OAT

Wedge profile backing ring, with metal core and a PP-GR coating.
According to ANSI B16.5 cl.150 for stub QRV and QPV.

d(inch)	DN	d (pollici)	DN	b	d ₂ (mm)	d ₂ (pollici)	d ₆	D	k(mm)	k(pollici)	n	**Nm	g	Code
1/2"	15	1/2"	15	13	16	5/8	28	97	60.3	2" 3/8	4	10	209	OAT012
3/4"	20	3/4"	20	15	16	5/8	34	109	69.9	2" 3/4	4	15	316	OAT034
1"	25	1"	25	17	16	5/8	42	117	79.4	3" 1/8	4	15	433	OAT100
1 1/4"	32	1 1/4"	32	18	16	5/8	51	139	88.9	3" 1/2	4	20	702	OAT114
1 1/2"	40	1 1/2"	40	19	16	5/8	62	149	98.4	3" 7/8	4	25	804	OAT112
2"	50	2"	50	19	20	3/4	78	163	120.7	4" 3/4	4	35	918	OAT200
2 1/2"	65	2 1/2"	65	19	20	3/4	92	186	139.7	5" 1/2	4	35	1155	OAT212
3"	80	3"	80	20	20	3/4	111	198	152.4	6"	4	35	1175	OAT300
4"	100	4"	100	20	20	3/4	133	232	190.5	7" 1/2	8	35	1570	OAT400

**maximum recommended tightening torque
n = number of bolts

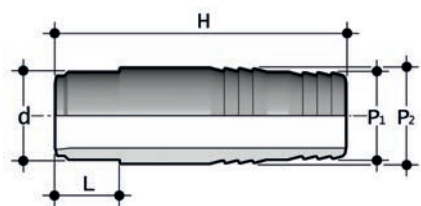


OABC

Steel core blind flange, PP/FRP coated, according to ANSI B16.5 cl.150

inch	DN	*MPA (bar)	B	D	d2(mm)	d ₂ (inch)	k(mm)	k(inch)	**Nm	n	g	Code
1/2"	15	16	12	95	16	5/8"	60,45	2"3/8	15	4	200	OABC012
3/4"	20	16	12	102	16	5/8"	69,85	2"3/4	15	4	240	OABC034
1"	25	16	16	114	16	5/8"	79,25	3"1/8	15	4	370	OABC100
1"1/4	32	16	16	130	16	5/8"	88,90	3"1/2	25	4	530	OABC114
1"1/2	40	16	18	133	16	5/8"	98,55	3"7/8	35	4	560	OABC112
2"	50	16	18	162	20	3/4"	120,65	4"3/4	35	4	810	OABC200
2"1/2	65	16	18	184	20	3/4"	139,70	5"1/2	40	4	1070	OABC212
3"	80	16	18	194	20	3/4"	152,40	6"	40	4	1030	OABC300
4"	100	16	18	229	20	3/4"	190,50	7"1/2	40	8	1570	OABC400

* MPA: maximum admissible working pressure
**nominal tightening torque
all resale products



AIV

Hose adaptor with solvent weld spigot

d x P ₂ x P ₁	PN	H	L	g	Code
12 x 14 x 12	16	56	12	6	AIV012014012
16 x 18 x 16	16	60	14	12	AIV016018016
20 x 22 x 20	16	67	16	17	AIV020022020
25 x 27 x 25	16	81	19	26	AIV025027025
32 x 32 x 30	16	98	22	40	AIV032032030
40 x 42 x 40	16	104	26	78	AIV040042040
50 x 52 x 50	16	111	31	113	AIV050052050
63 x 64 x 60	16	123	38	170	AIV063064060

ISO-BSP FITTINGS

ADAPTOR FITTINGS



ISO-BSP FITTINGS

Series of fittings designed for conveying fluids under pressure with threaded and solvent weld cold chemical jointing systems (solvent welding) using suitable solvent cement and cleanerprimer.

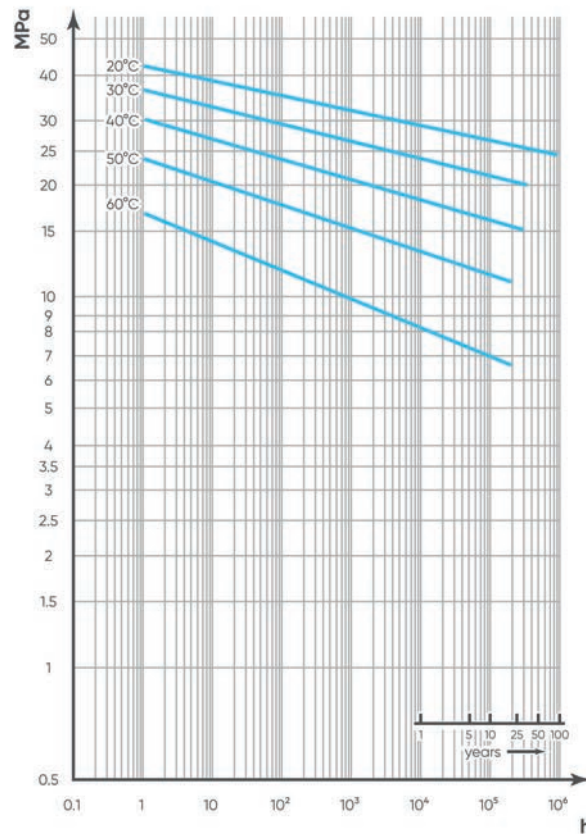
ADAPTOR FITTINGS

Technical specifications	
Size range	d 16 ÷ d 125 (mm): R 3/8" ÷ 4"
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: ISO 727, EN ISO 15493, EN ISO 1452, ASTM D 2467, JIS K 6743, BS 4346-1. Can be coupled to pipes according to ISO 161-1, EN ISO 1452, EN ISO 15493, DIN 8062, ASTM D1785, JIS K6741 Thread: UNI ISO 228-1, EN 10226-1/2, ISO 7, ASTM D 2464, JIS B 0203
Reference standards	Construction criteria: EN ISO 1452, EN ISO 15493 Test methods and requirements: EN ISO 1452, EN ISO 15493 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Fitting material	PVC-U dark grey RAL 7011
Seal material	EPDM, FKM

TECHNICAL DATA

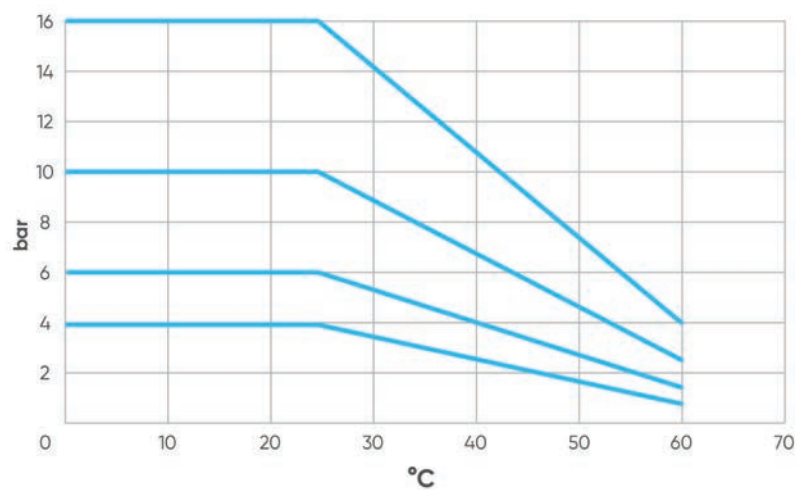
REGRESSION CURVE FOR PVC-U

Regression coefficients according to EN ISO 1452 and EN ISO 15493 for MRS (minimum required strength) values = 25 N/mm² (MPa) (classification PVC-U 250)

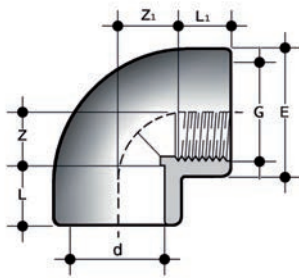


PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids for which the material is classified as CHEMICALLY RESISTANT (life expectancy 25 years). In other cases, a reduction of the nominal pressure PN is required.



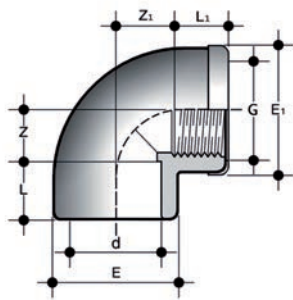
DIMENSIONS



GIFV

90° elbow with solvent weld socket and BSP threaded female end G

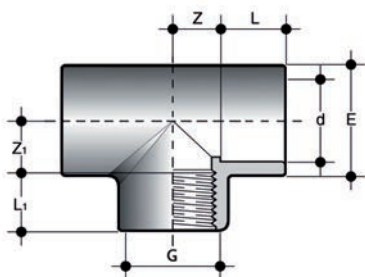
d x G	PN	E	L	L ₁	Z	Z ₁	g	Code
16 x 3/8"	16	23,5	14	11,4	10	13	16	GIFV016038
20 x 1/2"	16	28,5	16	15	12	13	24	GIFV020012
25 x 3/4"	16	35	19	16,3	14	17	40	GIFV025034
32 x 1"	16	43	22	19,1	18	20,5	72	GIFV032100
40 x 1 1/4"	16	54	26	21,4	22,5	27	125	GIFV040114
50 x 1 1/2"	16	61	31	21,4	27	37	175	GIFV050112
63 x 2"	16	76	38	25,7	33	46	320	GIFV063200
75 x 2 1/2"	16	91	44	30,2	40,5	55	465	GIFV075212
90 x 3"	16	108	51	33,3	48	65,5	795	GIFV090300
110 x 4"	16	131	61	39,3	60	80	1130	GIFV110400



GIMV

90° elbow with reinforced solvent weld socket d and BSP threaded female end G with stainless steel reinforcing ring

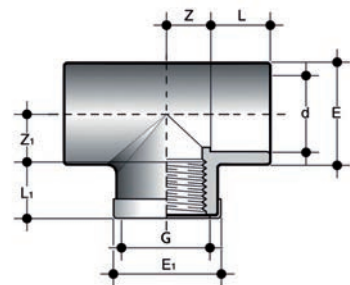
d x G	PN	E	E ₁	L	L ₁	Z	Z ₁	g	Code
16 x 3/8"	16	23,5	24,5	14	11,4	10	13	20	GIMV016038
20 x 1/2"	16	28,5	29,5	16	15	12	13	30	GIMV020012
25 x 3/4"	16	35	36	19	16,3	14	17	48	GIMV025034
32 x 1"	16	43	44	22	19,1	18	20,5	85	GIMV032100
40 x 1 1/4"	16	54	55	26	21,4	22,5	27	130	GIMV040114
50 x 1 1/2"	16	61	62	31	21,4	27	37	185	GIMV050112
63 x 2"	16	76	77	38	25,7	33	46	345	GIMV063200



TIFV

90° Tee with solvent weld socket d and BSP threaded female end G

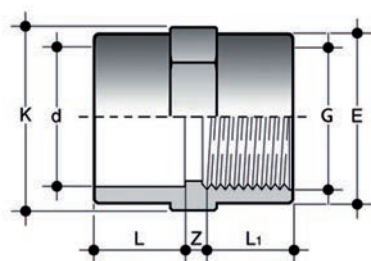
d x G	PN	E	L	L ₁	Z	Z ₁	g	Code
16 x 3/8"	16	23,5	14,5	11,4	9,0	11	20	TIFV016038
20 x 1/2"	16	28,5	16,5	15	11,5	13	32	TIFV020012
25 x 3/4"	16	35	19,5	16,3	14	17	52	TIFV025034
32 x 1/2"	16	41	22	15	17,5	18	92	TIFV032012
32 x 1"	16	43	22	19,1	18,5	21	71	TIFV032100
40 x 1 1/4"	16	50	26	21,4	22	27	110	TIFV040114
50 x 1/2"	16	61	31	15	27	27,5	160	TIFV050012
50 x 1 1/2"	16	61	31	21,4	27	37	195	TIFV050112
63 x 1/2"	16	76	38	15	33,5	37,5	305	TIFV063012
63 x 2"	16	76	38	25,7	33,5	46	405	TIFV063200
75 x 2 1/2"	16	91	44	30,2	41	54,5	605	TIFV075212
90 x 3"	16	109	51	33,3	48,5	66	1070	TIFV090300
110 x 4"	16	103	61	39,3	61,5	83	1690	TIFV110400



TIMV

90° Tee with reinforced end: solvent weld socket d and BSP threaded female branch G with stainless steel reinforcing ring

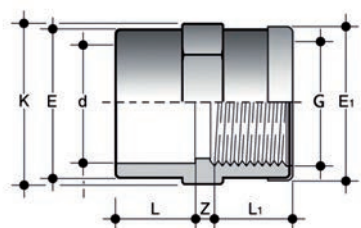
d x G	PN	E	E ₁	L	L ₁	Z	Z ₁	g	Code
16 x 3/8"	16	23,5	24,5	14,5	11,4	9,0	11	24	TIMV016038
20 x 1/2"	16	28,5	29	16,5	15	11,5	13	38	TIMV020012
25 x 3/4"	16	35	36	19,5	16,3	14	17	60	TIMV025034
32 x 1"	16	43	44	22	19,1	18,5	21	105	TIMV032100
40 x 1 1/4"	16	50	51	26	21,4	22	27	125	TIMV040114
50 x 1 1/2"	16	61	62	31	21,4	27	37	210	TIMV050112
63 x 2"	16	76	77	38	25,7	33,5	46	415	TIMV063200



MIFV

Double socket with solvent weld socket d and BSP threaded female end G

d x G	PN	E	K	L	L ₁	Z	g	Code
16 x 3/8"	16	23,5	24	14	11,4	5,5	12	MIFV016038
20 x 1/2"	16	28,5	29	16	15	4	20	MIFV020012
25 x 3/4"	16	35	35	19	16,3	5	30	MIFV025034
32 x 1"	16	42,9	43	22,3	22	2,5	48	MIFV032100
40 x 1 1/4"	16	50	50	26,5	21,4	4,5	56	MIFV040114
50 x 1 1/2"	16	60	61	31	21,4	7,6	102	MIFV050112
63 x 2"	16	76	76	38	25,7	7,3	181	MIFV063200
75 x 2 1/2"	16	89	89	44	30	8	225	MIFV075212
90 x 3"	16	106	106	51	33	9	355	MIFV090300
110 x 4"	16	129	129	61	39	10	555	MIFV110400



MIMV

Double socket with solvent weld socket d and BSP threaded female end G with stainless steel reinforcing ring

d x G	PN	E	E ₁	K	L	L ₁	Z	g	Code
16 x 3/8"	16	23,5	24,5	24	14	11,4	5,5	14	MIMV016038
20 x 1/2"	16	28,5	29,5	29	16	15	4	23	MIMV020012
25 x 3/4"	16	35	36	35	19	16,3	5	34	MIMV025034
32 x 1"	16	43	44	43	22	19,1	6	53	MIMV032100
40 x 1 1/4"	16	50	51	50	26	21,4	5	62	MIMV040114
50 x 1 1/2"	16	61	62	61	31	21,4	8	110	MIMV050112
63 x 2"	16	76	77	76	38	25,7	7,5	190	MIMV063200

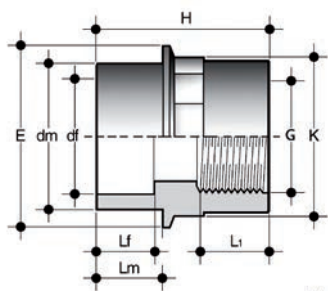


Fig. A

DIFV

Double adaptor with solvent weld socket df, solvent weld spigot dm and BSP threaded female end G (fig. A)

dm x df x G	PN	E	H	K	L _i	L _f	L _m	g	Code
20 x 16 x 3/8"	16	28	36	24	11,4	14	16	11	DIFV020016038
25 x 20 x 1/2"	16	34	42	29	15	16	19	17	DIFV025020012
32 x 25 x 3/4"	16	40	49	35	16,3	19	22	26	DIFV032025034
40 x 32 x 1"	16	52	57	44	19,1	22	26	49	DIFV040032100
50 x 40 x 1 1/4	16	59	67	54	21,4	26	31	66	DIFV050040114
63 x 50 x 1 1/2	16	70	77	64	21,4	31	38	129	DIFV063050112

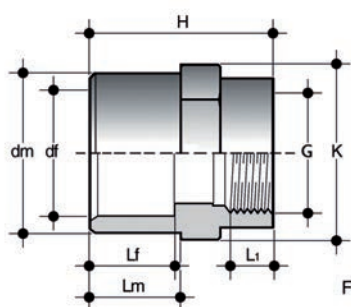


Fig. B

DIFV

Double adaptor with solvent weld socket df, solvent weld spigot dm and BSP threaded female end G (fig. B)

dm x df x G	PN	E	H	K	L _i	L _f	L _m	g	Code
20 x 16 x 1/2"	16	-	39	30	15	14	16	18	DIFV020016012
25 x 20 x 3/4"	16	-	45	36	16,3	16	19	28	DIFV025020034
32 x 25 x 1"	16	-	51	46	19,1	19	22	49	DIFV032025100
40 x 32 x 1 1/4	16	-	62	54	21,4	22	26	74	DIFV040032114
50 x 40 x 1 1/2	16	-	72	65	21,4	26	31	127	DIFV050040112
63 x 50 x 2"	16	-	86	80	25,7	31	38	190	DIFV063050200
75 x 63 x 2"	16	-	76	76	25,7	38	44	180	DIFV075063200
75 x 63 x 2 1/2	16	-	99	95	30,2	38	44	280	DIFV075063212
90 x 75 x 2 1/2	16	-	84	95	30,2	44	51	300	DIFV090075212
90 x 75 x 3"	16	-	114	110	33,3	44	51	470	DIFV090075300
110 x 90 x 3"	16	-	100	110	33,3	51	61	450	DIFV110090300
110 x 90 x 4"	16	-	134	130	39,3	51	61	670	DIFV110090400
125 x 110 x 4"	16	-	111	131	39,3	61	69	550	DIFV125110400

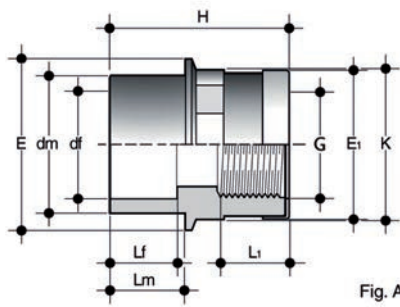


Fig. A

DIMV

Double adaptor with solvent weld socket df, solvent weld spigot dm and BSP threaded female end G with stainless steel reinforcing ring (fig. A)

dm x df x G	PN	E	E _i	H	K	L _i	L _f	L _m	g	Code
20 x 16 x 3/8"	16	28	24,5	37	24	11,4	14	16	13	DIMV020016038
25 x 20 x 1/2"	16	34	29,5	43	29	15	16	19	20	DIMV025020012
32 x 25 x 3/4"	16	40	36	50	35	16,3	19	22	32	DIMV032025034
40 x 32 x 1"	16	52	44	58	44	19,1	22	26	58	DIMV040032100
50 x 40 x 1 1/4"	16	59	55	68	54	21,4	26	31	77	DIMV050040114
63 x 50 x 1 1/2"	16	70	62	78	64	21,4	31	38	143	DIMV063050112

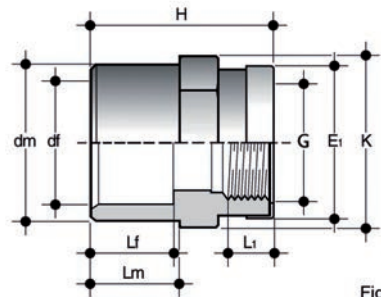
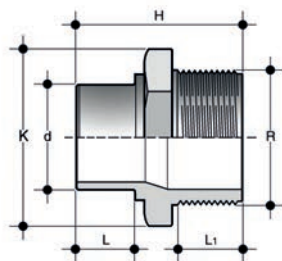


Fig. B

DIMV

Double adaptor with solvent weld socket df, solvent weld spigot dm and BSP threaded female end G with stainless steel reinforcing ring (fig. B)

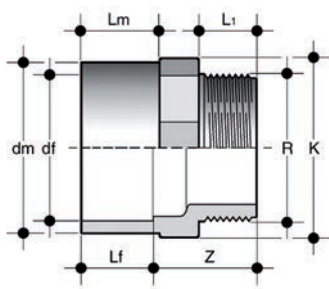
dm x df x G	PN	E	E _i	H	K	L _i	L _f	L _m	g	Code
20 x 16 x 1/2"	16	-	29,5	40	30	15	14	16	21	DIMV020016012
25 x 20 x 3/4"	16	-	36	46	36	16,3	16	19	34	DIMV025020034
32 x 25 x 1"	16	-	44	52	46	19,1	19	22	58	DIMV032025100
40 x 32 x 1 1/4"	16	-	55	63	54	21,4	22	26	85	DIMV040032114
50 x 40 x 1 1/2"	16	-	62	73	65	21,4	26	31	141	DIMV050040112
63 x 50 x 2"	16	-	77	87	80	25,7	31	38	212	DIMV063050200
75 x 63 x 2"	16	-	77	77	76	25,7	38	44	202	DIMV075063200



NRIV

Barrel nipple with reduced solvent weld spigot d and BSP threaded male end R

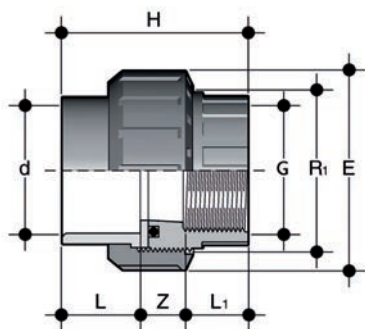
d x R	PN	E	H	K	L	g	Code
25 x 1"	16	53	60	46	26	43	NRIV025100
32 x 1 1/4"	16	63	66	55	28	70	NRIV032114



KIFV

Double adaptor with solvent weld socket df, solvent weld spigot dm and BSP threaded male end R

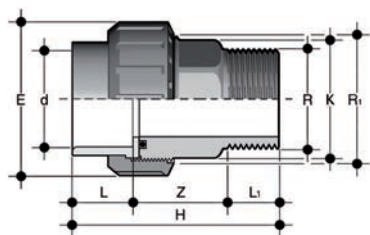
dm x df x R	PN	K	L	Lm	Lf	Z	g	Code
16 x 12 x 3/8"	16	19	11.4	14	12	22	4	KIFV016012038
20 x 16 x 3/8"	16	24	11.4	16	14	25.5	6	KIFV020016038
20 x 16 x 1/2"	16	24	15	16	14	30	15	KIFV020016012
25 x 20 x 1/2"	16	30	15	19	16	30	15	KIFV025020012
25 x 20 x 3/4"	16	30	16.3	19	16	31	20	KIFV025020034
32 x 25 x 1/2"	16	36	15	22	19	30	25	KIFV032025012
32 x 25 x 3/4"	16	36	16.3	22	19	31.5	25	KIFV032025034
32 x 25 x 1"	16	36	19.1	22	19	34	45	KIFV032025100
40 x 32 x 3/4"	16	46	16.3	26	22	32	40	KIFV040032034
40 x 32 x 1"	16	46	19.1	26	22	35	40	KIFV040032100
40 x 32 x 1 1/4"	16	46	21.4	26	22	37	55	KIFV040032114
50 x 40 x 1"	16	55	19.1	31	26	38	70	KIFV050040100
50 x 40 x 1 1/4"	16	55	21.4	31	26	40.5	70	KIFV050040114
50 x 40 x 1 1/2"	16	55	21.4	31	26	40.5	70	KIFV050040112
63 x 50 x 1 1/4"	16	65	21.4	38	31	42.5	70	KIFV063050114
63 x 50 x 1 1/2"	16	65	21.4	38	31	42.5	115	KIFV063050112
63 x 50 x 2"	16	65	25.7	38	31	47	125	KIFV063050200
75 x 63 x 1 1/2"	16	75	21.4	44	38	41	198	KIFV075063112
75 x 63 x 2"	16	75	25.7	44	38	46	160	KIFV075063200
75 x 63 x 2 1/2"	16	80	30.2	44	38	52.5	195	KIFV075063212
90 x 75 x 2"	16	95	25.7	51	44	49	275	KIFV090075200
90 x 75 x 2 1/2"	16	95	30.2	51	44	54	280	KIFV090075212
90 x 75 x 3"	16	95	33.5	51	44	56	300	KIFV090075300
110 x 90 x 2 1/2"	16	110	30.2	61	51	57	370	KIFV110090212
110 x 90 x 3"	16	110	33.5	61	51	62	390	KIFV110090300
110 x 90 x 4"	16	128	39.2	61	51	77	420	KIFV110090400
125 x 110 x 3"	16	128	33.5	69	61	59	450	KIFV125110300
125 x 110 x 4"	16	128	39.2	69	61	65	500	KIFV125110400



BIFV

Union with solvent weld socket d and BSP threaded female end G with O-Ring in EPDM

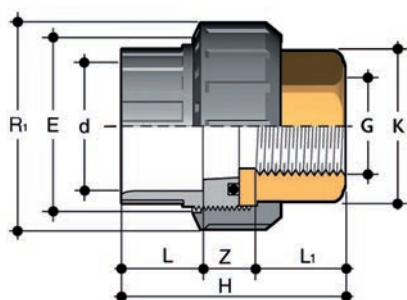
d x G	R ₁	PN	E	H	L	L ₁	Z	g	Code
16 x 3/8"	3/4"	16	33	41	14	11,4	15,6	22	BIFV016038E
20 x 1/2"	1"	16	41	45	16	15	14	35	BIFV020012E
25 x 3/4"	1 1/4"	16	50	51	19	16,3	15,7	62	BIFV025034E
32 x 1"	1 1/2"	16	58	57	22	19,1	15,9	85	BIFV032100E
40 x 1 1/4"	2"	16	72	67	26	21,4	19,6	145	BIFV040114E
50 x 1 1/2"	2 1/4"	16	79	72	31	21,4	19,6	180	BIFV050112E
63 x 2"	2 3/4"	16	98	88	38	25,7	24	315	BIFV063200E
75 x 2 1/2"	3 1/2"	10	120	116	44	30,2	34,8	630	BIFV075212E
90 x 3"	4"	10	135	125	51	33,3	40,7	810	BIFV090300E
110 x 4"	5"	10	163	145	61	39,3	44,7	1350	BIFV110400E



BIRV

Union with fixed BSP threaded male end and O-Ring in EPDM

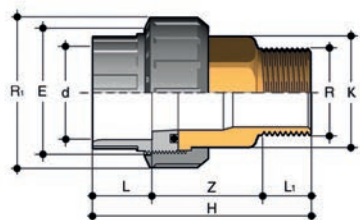
d x R	R ₁	PN	E	H	K	L	L ₁	Z	g	Code
50 x 1 1/2"	2 1/4"	16	79	98	53	31	21,4	45,6	200	BIRV050112E
50 x 2"	2 1/4"	16	79	102	53	31	25,7	45,3	220	BIRV050200E
63 x 2"	2 3/4"	16	98	116	67	38	25,7	52,3	380	BIRV063200E



BIFOV

Adaptor union in PVC-U/brass with solvent weld socket d and BSP threaded brass female end G with O-Ring in EPDM

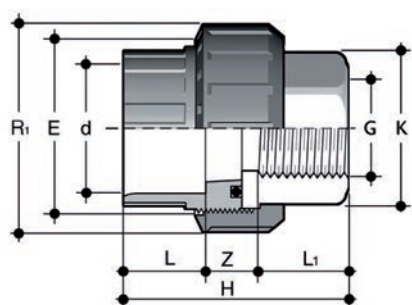
d x G	R ₁	PN	E	H	K	L	L ₁	Z	g	Code
16 x 3/8"	3/4"	16	33	45,5	20	14	13,5	18	53	BIFOV016038E
20 x 1/2"	1"	16	41	48,5	25	16	16,5	16	86	BIFOV020012E
25 x 3/4"	1 1/4"	16	50	54,5	32	19	18,5	17	161	BIFOV025034E
32 x 1"	1 1/2"	16	58	59,5	38	22	19,5	18	181	BIFOV032100E
40 x 1 1/4"	2"	16	72	68,5	48	26	21,5	21	373	BIFOV040114E
50 x 1 1/2"	2 1/4"	16	79	84,5	55	31	23	24,5	460	BIFOV050112E
63 x 2"	2 3/4"	16	98	94,5	69	38	27	29,5	824	BIFOV063200E



BIROV

Adaptor union in PVC-U/brass with solvent weld socket d and BSP threaded brass male end R with O-Ring in EPDM

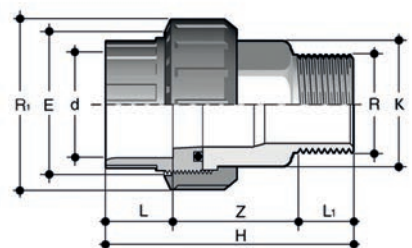
d x R	R ₁	PN	E	H	K	L	L ₁	Z	g	Code
16 x 3/8"	3/4"	16	33	58,5	20	14	10,5	34	79	BIROV016038E
20 x 1/2"	1"	16	41	65	25	16	13,5	35,5	131	BIROV020012E
25 x 3/4"	1 1/4"	16	50	72,5	32	19	15	38,5	229	BIROV025034E
32 x 1"	1 1/2"	16	58	80	38	22	17,5	40,5	188	BIROV032100E
40 x 1 1/4"	2"	16	72	91	48	26	19,5	45,5	550	BIROV040114E
50 x 1 1/2"	2 1/4"	16	79	101	55	31	19,5	50,5	681	BIROV050112E
63 x 2"	2 3/4"	16	98	122,5	69	38	24	60,5	1183	BIROV063200E



BIFXV

Adaptor union in PVC-U/stainless steel with solvent weld socket d and BSP threaded A316L stainless steel female end G with O-Ring in EPDM or FKM

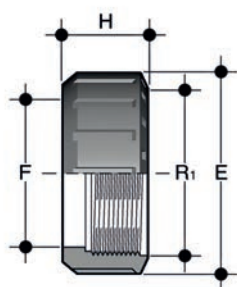
d x G	R ₁	PN	E	H	K	L	L ₁	Z	g	EPDM code	FKM code
16 x 3/8"	3/4"	16	33	45,5	20	14	13,5	18	50	BIFXV016038E	BIFXV016038F
20 x 1/2"	1"	16	41	48,5	25	16	16,5	16	81	BIFXV020012E	BIFXV020012F
25 x 3/4"	1 1/4"	16	50	54,5	32	19	18,5	17	152	BIFXV025034E	BIFXV025034F
32 x 1"	1 1/2"	16	58	59,5	38	22	19,5	18	170	BIFXV032100E	BIFXV032100F
40 x 1 1/4"	2"	16	72	68,5	48	26	21,5	21	353	BIFXV040114E	BIFXV040114F
50 x 1 1/2"	2 1/4"	16	79	84,5	55	31	23	30,5	435	BIFXV050112E	BIFXV050112F
63 x 2"	2 3/4"	16	98	94,5	69	38	27	29,5	779	BIFXV063200E	BIFXV063200F



BIRXV

Adaptor union in PVC-U/stainless steel with solvent weld socket d and BSP threaded A316L stainless steel male end R with O-Ring in EPDM or FKM

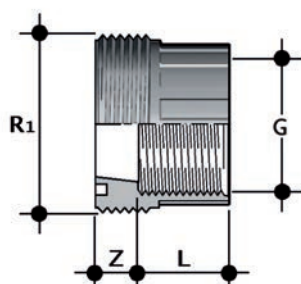
d x R	R ₁	PN	E	H	K	L	L ₁	Z	g	EPDM code	FKM code
16 x 3/8"	3/4"	16	33	58,5	20	14	10,5	34	74	BIRXV016038E	BIRXV020012F
20 x 1/2"	1"	16	41	65	25	16	13,5	35,5	123	BIRXV020012E	BIRXV025034F
25 x 3/4"	1 1/4"	16	50	72,5	32	19	15	38,5	215	BIRXV025034E	BIRXV032100F
32 x 1"	1 1/2"	16	58	80	38	22	17,5	40,5	269	BIRXV032100E	BIRXV040114F
40 x 1 1/4"	2"	16	72	91	48	26	19,5	45,5	516	BIRXV040114E	BIRXV050112F
50 x 1 1/2"	2 1/4"	16	79	101	55	31	19,5	50,5	639	BIRXV050112E	BIRXV063200F
63 x 2"	2 3/4"	16	98	122,5	69	38	24	60,5	1111	BIRXV063200E	



EFV

Union nut with BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV.

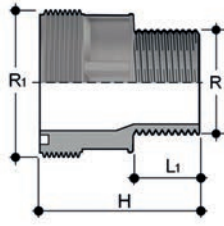
R ₁	d BIV	PN	E	F	H	g	Code
1/2"	-	16	27	17	24	8	EFV012
3/4"	16	16	33	22	21	9	EFV034
1"	20	16	41	28	22	13	EFV100
1 1/4"	25	16	50	36	25	22	EFV114
1 1/2"	32	16	58	42	27	30	EFV112
2"	40	16	72	53	30	50	EFV200
2 1/4"	50	16	79	59	34	68	EFV214
2 1/2"	-	16	90	68	36	95	EFV212
2 3/4"	63	16	98	74	38	120	EFV234
3 1/2"	75	10	120	93	45	198	EFV312
4"	90	10	135	106	52	278	EFV400
5"	110	10	163	129	60	448	EFV500



F/BFV

Union bush with BSP threaded female end for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

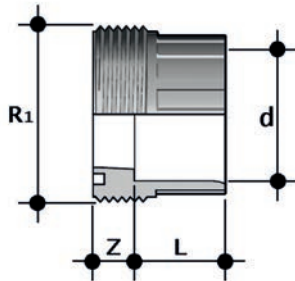
G	R ₁	PN	L	Z	g	Code
3/8"	3/4"	16	11,4	12,6	8	FBFV038
1/2"	1"	16	15	11	13	FBFV012
3/4"	1 1/4"	16	16,3	12,7	22	FBFV034
1"	1 1/2"	16	19,1	12,9	32	FBFV100
1 1/4"	2"	16	21,4	16,6	57	FBFV114
1 1/2"	2 1/4"	16	21,4	16,5	64	FBFV112
2"	2 3/4"	16	25,7	20,5	122	FBFV200



F/BRV

Union bush with BSP threaded male end for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

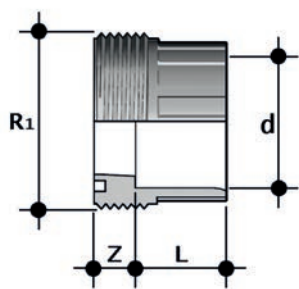
R	R ₁	PN	L ₁	g	Code
1 1/2	2 1/4	16	22,5	100	FBRV112214
2"	2 1/4	16	27	120	FBRV200214
2"	2 3/4	16	27	175	FBRV200234



F/BIV

Union bush for solvent welding, metric series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

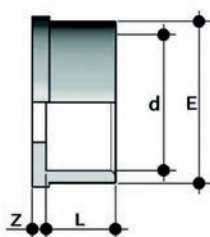
d	R ₁	PN	L	Z	g	Code
16	3/4"	16	14	10	9	FBIV016
20	1"	16	16	10	13	FBIV020
25	1 1/4	16	19	10	25	FBIV025
32	1 1/2	16	22	10	31	FBIV032
40	2"	16	26	12	58	FBIV040
50	2 1/4	16	31	14	63	FBIV050
63	2 3/4	16	38	19	119	FBIV063
75	3 1/2	10	44	18	230	FBIV075
90	4"	10	51	18	290	FBIV090
110	5"	10	61	18	500	FBIV110



F/BLV

Union bush for solvent welding, series BS for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

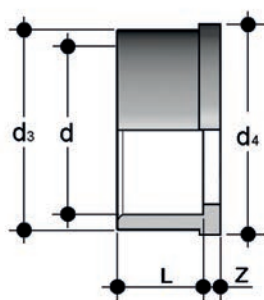
d	R ₁	PN	L	Z	g	Code
1/2"	1"	16	16	10	12,5	FBLV012
3/4"	1 1/4"	16	19	10	22,5	FBLV034
1"	1 1/2"	16	22	10	30	FBLV100
1 1/4"	2"	16	26	12	52	FBLV114
1 1/2"	2 1/2"	16	31	14	69,5	FBLV112
2"	2 3/4"	16	38	19	133,5	FBLV200



Q/BIV

Union end for solvent welding, metric series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

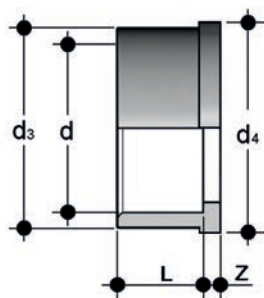
d	PN	E	L	Z	g	Code
16	16	22	14	3	5	QBIV016
20	16	28	16	3	8	QBIV020
25	16	36	19	3	15	QBIV025
32	16	42	22	3	24	QBIV032
40	16	53	26	3	37	QBIV040
50	16	59	31	3	42	QBIV050
63	16	74	38	3	77	QBIV063
75	10	93	44	3	150	QBIV075
90	10	105	51	5	192	QBIV090
110	10	129	61	5	335	QBIV110



Q/BLV

Union end for solvent welding, BS series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

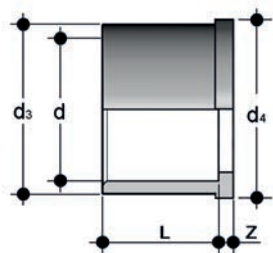
d	PN	d ₃	d ₄	L	Z	g	Code
1/2"	16	27,5	30,1	16	3	8	QBLV012
3/4"	16	36	38,8	19	3	13	QBLV034
1"	16	41,5	44,7	22	3	19	QBLV100
1 1/4"	16	53	56,5	26	3	32	QBLV114
1 1/2"	16	59	62,6	31	3	46	QBLV112
2"	16	74	78,4	38	3	86	QBLV200



Q/BAV

Union end for solvent welding, ASTM series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

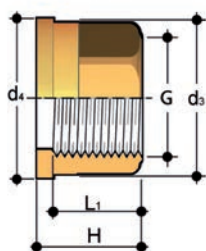
d	PN	d ₃	d ₄	L	Z	g	Code
1/2"	16	27,5	30,1	22,7	3,5	15,5	QBAV012
3/4"	16	36	38,8	25,9	3,7	22,5	QBAV034
1"	16	41,5	44,7	29,2	3	32,5	QBAV100
1 1/4"	16	53	56,5	32	5	57	QBAV114
1 1/2"	16	59	62,6	35	5	78	QBAV112
2"	16	74	78,4	38,5	5,5	130	QBAV200



Q/BJV

Union end for solvent welding, JIS series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

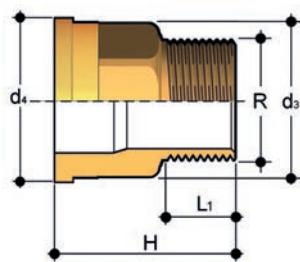
d	PN	d ₃	d ₄	L	Z	g	Code
1/2"	16	27,5	30,1	30	3	16	QBJV012
3/4"	16	36	38,8	35	3,5	21	QBJV034
1"	16	41,5	44,7	40	3	40	QBJV100
1 1/4"	16	53	56,5	44	3	68	QBJV114
1 1/2"	16	59	62,6	55	4,5	105	QBJV112
2"	16	74	78,4	62,9	5,5	175	QBJV200



Q/BFO

Union end in brass with female BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

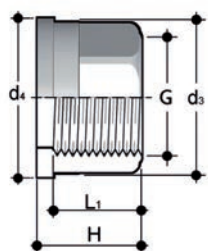
G	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	21,5	13,5	38	QBFO038
1/2"	27,5	30,1	22,5	16,5	60	QBFO012
3/4"	36	38,8	25,5	18,5	116	QBFO034
1"	41,5	44,7	27,5	19,5	144	QBFO100
1 1/4"	53	56,5	30,5	21,5	260	QBFO114
1 1/2"	59	62,6	33,5	23	325	QBFO112
2"	74	78,4	38,5	27	578	QBFO200



Q/BRO

Union end in brass with male BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

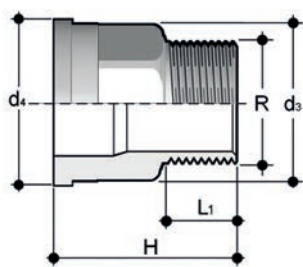
R	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	34,5	10,5	64	QBRO038
1/2"	27,5	30,1	39	13,5	105	QBRO012
3/4"	36	38,8	43,5	15	184	QBRO034
1"	41,5	44,7	48	17,5	251	QBRO100
1 1/4"	53	56,5	53	19,5	437	QBRO114
1 1/2"	59	62,6	56	19,5	545	QBRO112
2"	74	78,4	65,5	24	937	QBRO200



Q/BFX

Union end in A316L stainless steel with female BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

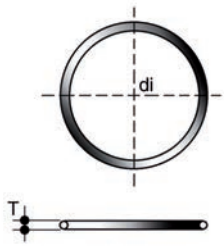
G	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	21,5	13,5	34	QBFX038
1/2"	27,5	30,1	22,5	16,5	54	QBFX012
3/4"	36	38,8	25,5	18,5	104	QBFX034
1"	41,5	44,7	27,5	19,5	130	QBFX100
1 1/4"	53	56,5	30,5	21,5	234	QBFX114
1 1/2"	59	62,6	33,5	23	293	QBFX112
2"	74	78,4	38,5	27	520	QBFX200



Q/BRX

Union end in A316L stainless steel with male BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

R	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	34,5	10,5	58	QBRX038
1/2"	27,5	30,1	39	13,5	95	QBRX012
3/4"	36	38,8	43,5	15	166	QBRX034
1"	41,5	44,7	48	17,5	226	QBRX100
1 1/4"	53	56,5	53	19,5	393	QBRX114
1 1/2"	59	62,6	56	19,5	491	QBRX112
2"	74	78,4	65,5	24	843	QBRX200

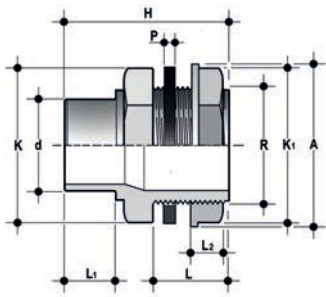


O-RING

O-Ring for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

Union d	C	di	T	d	EPDM code	FKM code
16	3062	15,54	2,62	16	OR3062E	OR3062F
20	4081	20,22	3,53	20	OR4081E	OR4081F
25	4112	28,17	3,53	25	OR4112E	OR4112F
32	4131	32,93	3,53	32	OR4131E	OR4131F
40	6162	40,65	5,34	40	OR6162E	OR6162F
50	6187	47	5,34	50	OR6187E	OR6187F
63	6237	59,69	5,34	63	OR6237E	OR6237F
75	6300	75,57	5,34	75	OR6300E	OR6300F
90	6362	91,45	5,34	90	OR6362E	OR0185F
110	6450	113,67	5,34	110	OR6450E	OR6450F

all resale products



LIV

Tank connector with solvent weld spigot d, threaded joint R with tightening nut and flat gasket in EPDM

d x R	PN	A	H	K	K ₁	L	L ₁	L ₂	P	g	Code
25 x 1"	16	58	60	46	46	26	19	16	2	58	LIV025100
32 x 1 1/4"	16	62	66	55	50	28	22	18	2	90	LIV032114

BSP FITTINGS

THREADED FITTINGS



BSP FITTINGS

Series of fittings for pipes conveying fluids under pressure with threaded joints.

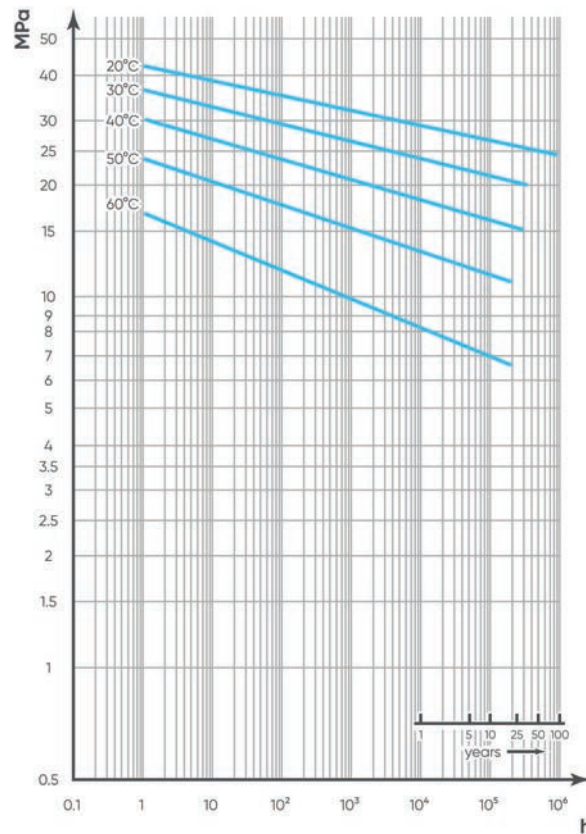
THREADED FITTINGS

Technical specifications	
Size range	R 3/8" ÷ 4"
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Thread: ISO 228-1, EN 10226-1/2, ISO 7, ASTM D 2464, JIS B0203
	Flanging system: EN 1092-1
Reference standards	Construction criteria: EN ISO 1452, EN ISO 15493
	Test methods and requirements: EN ISO 1452, EN ISO 15493
Fittings material	PVC-U dark grey RAL 7011
Seal material	EPDM, FKM

TECHNICAL DATA

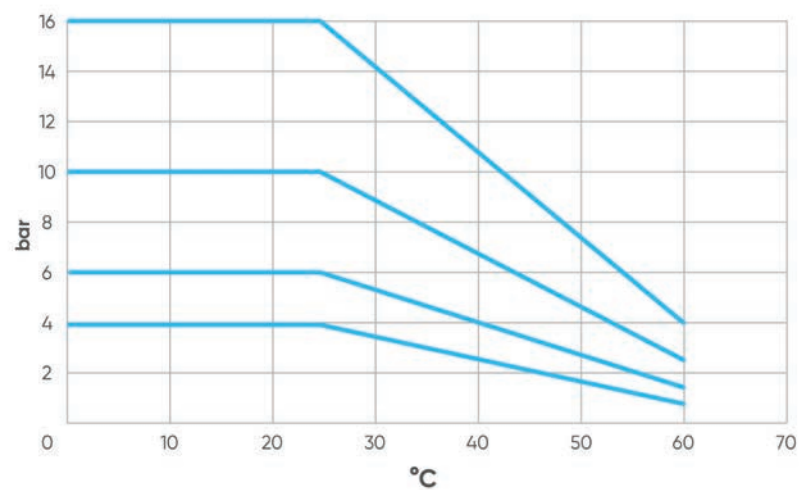
REGRESSION CURVE FOR PVC-U

Regression coefficients according to EN ISO 1452 and EN ISO 15493 for MRS (minimum required strength) values = 25 N/mm² (MPa) (classification PVC-U 250)

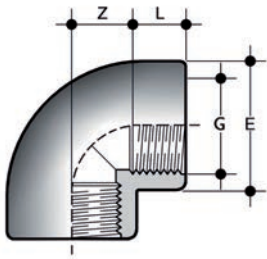


PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids for which the material is classified as CHEMICALLY RESISTANT (life expectancy 25 years). In other cases, a reduction of the nominal pressure PN is required.



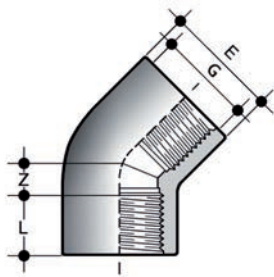
DIMENSIONS



GFV

90° elbow with BSP threaded female ends

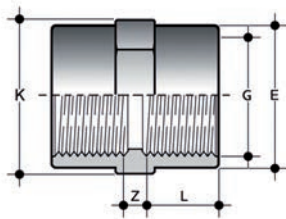
G	PN	E	L	Z	g	Code
3/8"	16	23,5	11,4	13	16	GFV038
1/2"	16	28,5	15	13	24	GFV012
3/4"	16	35	16,3	17	40	GFV034
1"	16	43	19,1	21	72	GFV100
1 1/4"	16	54	21,4	27	130	GFV114
1 1/2"	16	61	21,4	36	185	GFV112
2"	16	76	25,7	46	350	GFV200
2 1/2"	16	89	30	53	455	GFV212
3"	16	106	33	65	545	GFV300
4"	16	129	39	79	1030	GFV400



HFV

45° elbow with BSP threaded female ends

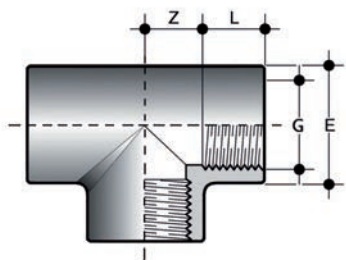
G	PN	E	L	Z	g	Code
1/2"	16	28	15	6,5	18	HFV012
3/4"	16	33	16,3	8	24	HFV034
1"	16	41	19,1	10,5	45	HFV100
1 1/4"	16	50	21,4	15	68	HFV114
1 1/2"	16	64	21,4	21	154	HFV112
2"	16	76	25,7	26	255	HFV200
2 1/2"	16	90	30,2	31	345	HFV212
3"	16	107	33,3	39	625	HFV300



MFV

Double socket with BSP threaded female ends

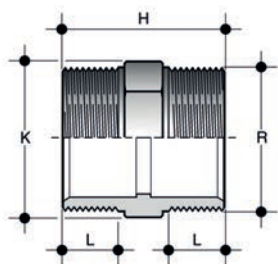
G	PN	E	K	L	Z	g	Code
3/8"	16	23,5	24	11,4	8	10	MFV038
1/2"	16	28,5	29	15	7	17	MFV012
3/4"	16	35	35	16,3	8,5	26	MFV034
1"	16	43	43	19,1	9	42	MFV100
1 1/4"	16	50	50	21,4	11	53	MFV114
1 1/2"	16	61	61	21,4	17,5	108	MFV112
2"	16	76	76	25,7	19,5	190	MFV200
2 1/2"	16	89	90	30	9	215	MFV212
3"	16	106	108	33	10	305	MFV300
4"	16	130	131	39	11	652	MFV400



TFV

90° Tee with BSP threaded female ends

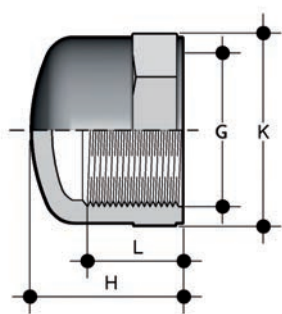
G	PN	E	L	Z	g	Code
3/8"	16	23,5	11,4	13	20	TFV038
1/2"	16	28,5	15	13	32	TFV012
3/4"	16	35	16,3	17	52	TFV034
1"	16	43	19,1	21,5	92	TFV100
1 1/4"	16	50	21,4	27	117	TFV114
1 1/2"	16	61	21,4	37	260	TFV112
2"	16	76	25,7	46	465	TFV200
2 1/2"	16	91	30,2	55	640	TFV212
3"	16	109	33,3	66	1135	TFV300
4"	16	133	39,3	83	1710	TFV400



NFV

Barrel nipple with BSP threaded male ends

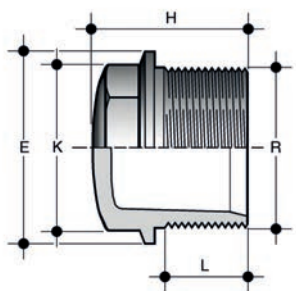
R	PN	E	H	K	L	g	Code
3/8"	16	22	33	19	11,4	5	NFV038
1/2"	16	28	42	24	15	10	NFV012
3/4"	16	34	44	30	16,3	20	NFV034
1"	16	40	50	36	19,1	30	NFV100
1 1/4"	16	52	58	46	21,4	45	NFV114
1 1/2"	16	58	58	50	21,4	63	NFV112
2"	16	70	66	65	25,7	105	NFV200
2 1/2"	16	-	78	80	30,2	175	NFV212
3"	16	-	85	95	33,3	245	NFV300
4"	16	-	90	120	39,3	348	NFV400



CFV

End cap with BSP female thread

R	PN	H	K	L	g	Code
3/8"	16	19	23	11,4	6	CFV038
1/2"	16	25	28	15	10	CFV012
3/4"	16	27	34	16,3	15	CFV034
1"	16	31	42	19,1	27	CFV100
1 1/4"	16	35	51	21,4	40	CFV114
1 1/2"	16	36	58	21,4	53	CFV112
2"	16	42	71	25,7	85	CFV200
2 1/2"	16	48	89	30	200	CFV212
3"	16	55	109	33,3	310	CFV300
4"	16	59	129	39	427	CFV400



PFV

Fig. A Plug with BSP male thread (Fig. A)

R	PN	E	H	K	L	g	Code
3/8"	16	22	22	18	11,4	4	PFV038
1/2"	16	28	26	23	15	8	PFV012
3/4"	16	34	30	28	16,3	11	PFV034
1"	16	40	34	35	19,1	21	PFV100
1 1/4"	16	52	38	44	21,4	30	PFV114
1 1/2"	16	58	40	51	21,4	46	PFV112
2"	16	70	43	65	26	80	PFV200

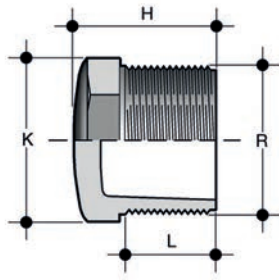
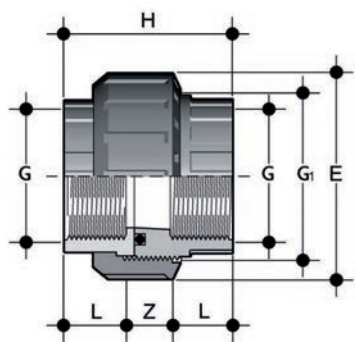


Fig. B **PFV** Plug with BSP male thread (Fig. B)

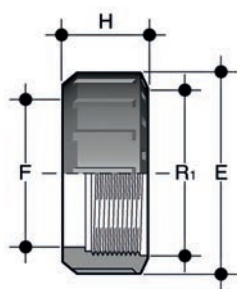
R	PN	E	H	K	L	g	Code
2"1/2	16	-	51	80	30	160	PFV212
3"	16	-	55	95	33	235	PFV300
4"	16	-	61	120	39	360	PFV400



BFV

Union with BSP threaded female ends, O-Ring in EPDM or FKM

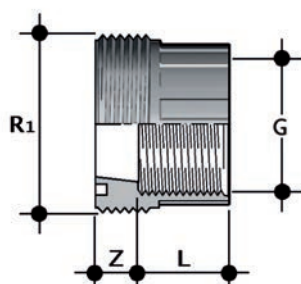
G	G ₁	PN	E	H	L	Z	g	Code
3/8"	3/4"	16	33	40	11.4	17.2	22	BFV038E
1/2"	1"	16	41	46	15	16	35	BFV012E
3/4"	1 1/4"	16	50	51	16.3	18.4	65	BFV034E
1"	1 1/2"	16	58	57	19.10	18.8	85	BFV100E
1 1/4"	2"	16	72	65	21.4	22.2	145	BFV114E
1 1/2"	2 1/4"	16	79	65	21.4	22.2	180	BFV112E
2"	2 3/4"	16	98	78	25.7	26.6	325	BFV200E



EFV

Union nut with BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

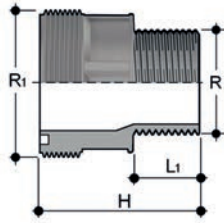
R ₁	d BIV	PN	E	F	H	g	Code
1/2"	-	16	27	17	24	8	EFV012
3/4"	16	16	33	22	21	9	EFV034
1"	20	16	41	28	22	13	EFV100
1 1/4"	25	16	50	36	25	22	EFV114
1 1/2"	32	16	58	42	27	30	EFV112
2"	40	16	72	53	30	50	EFV200
2 1/4"	50	16	79	59	34	68	EFV214
2 1/2"	-	16	90	68	36	95	EFV212
2 3/4"	63	16	98	74	38	120	EFV234
3 1/2"	75	10	120	93	45	198	EFV312
4"	90	10	135	106	52	278	EFV400
5"	110	10	163	129	60	448	EFV500



F/BFV

Union bush with BSP threaded female end for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

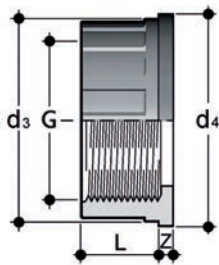
G	R ₁	PN	L	Z	g	Code
3/8"	3/4"	16	11,4	12,6	8	FBFV038
1/2"	1"	16	15	11	13	FBFV012
3/4"	1 1/4"	16	16,3	12,7	22	FBFV034
1"	1 1/2"	16	19,1	12,9	32	FBFV100
1 1/4"	2"	16	21,4	16,6	57	FBFV114
1 1/2"	2 1/4"	16	21,4	16,5	64	FBFV112
2"	2 3/4"	16	25,7	20,5	122	FBFV200



F/BRV

Union bush with BSP threaded male end for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIOV, BIFXV, BIRXV

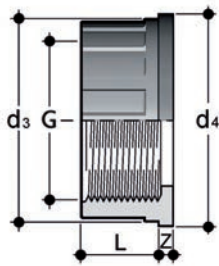
R	R ₁	PN	L ₁	g	Code
1 1/2"	2 1/4"	16	22,5	100	FBRV112214
2"	2 1/4"	16	27	120	FBRV200214
2"	2 3/4"	16	27	175	FBRV200234



Q/BFV

Union end with BSP female thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIOV, BIFXV, BIRXV

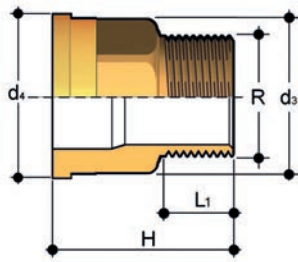
R	PN	d ₃	d ₄	L	Z	g	Code
3/8"	16	22	24	11,4	4,5	4,5	QBFV038
1/2"	16	27,5	30,1	15	5	8,5	QBFV012
3/4"	16	36	38,8	16,3	5	15,5	QBFV034
1"	16	41,5	44,7	19,1	5,5	21,0	QBFV100
1 1/4"	16	53	56,5	21,4	5,5	33,5	QBFV114
1 1/2"	16	59	62,6	21,4	5,5	40,0	QBFV112
2"	16	74	78,4	25,7	5,5	72,0	QBFV200



Q/BNV

Union end with NPT female thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

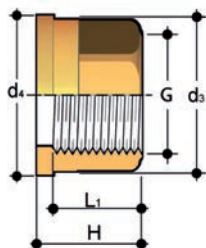
G	PN	d ₃	d ₄	L	Z	g	Code
3/8"	16	22	24	12,7	6,3	10	QBNV038
1/2"	16	27,5	30,1	17,8	5,2	15	QBNV012
3/4"	16	36	38,8	18	5,2	20	QBNV034
1"	16	41,5	44,7	22,6	5,7	30	QBNV100
1 1/4"	16	53	56,5	25,1	7,3	55	QBNV114
1 1/2"	16	59	62,6	24,7	7	70	QBNV112
2"	16	74	78,4	29,6	7,8	115	QBNV200



Q/BRO

Union end in brass with male BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

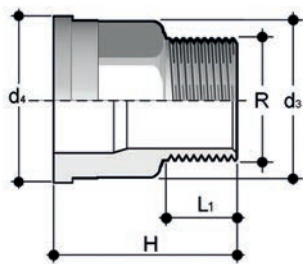
R	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	34,5	10,5	64	QBRO038
1/2"	27,5	30,1	39	13,5	105	QBRO012
3/4"	36	38,8	43,5	15	184	QBRO034
1"	41,5	44,7	48	17,5	251	QBRO100
1 1/4"	53	56,5	53	19,5	437	QBRO114
1 1/2"	59	62,6	56	19,5	545	QBRO112
2"	74	78,4	65,5	24	937	QBRO200



Q/BFO

Union end in brass with female BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

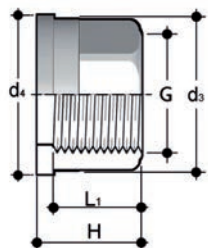
G	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	21,5	13,5	38	QBFO038
1/2"	27,5	30,1	22,5	16,5	60	QBFO012
3/4"	36	38,8	25,5	18,5	116	QBFO034
1"	41,5	44,7	27,5	19,5	144	QBFO100
1 1/4"	53	56,5	30,5	21,5	260	QBFO114
1 1/2"	59	62,6	33,5	23	325	QBFO112
2"	74	78,4	38,5	27	578	QBFO200



Q/BRX

Union end in A316L stainless steel with male BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

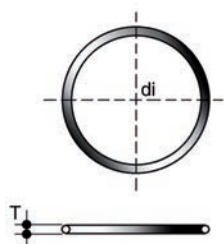
R	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	34,5	10,5	58	QBRX038
1/2"	27,5	30,1	39	13,5	95	QBRX012
3/4"	36	38,8	43,5	15	166	QBRX034
1"	41,5	44,7	48	17,5	226	QBRX100
1 1/4"	53	56,5	53	19,5	393	QBRX114
1 1/2"	59	62,6	56	19,5	491	QBRX112
2"	74	78,4	65,5	24	843	QBRX200



Q/BFX

Union end in A316L stainless steel with female BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIOV, BIFXV, BIRXV

G	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	21,5	13,5	34	QBFX038
1/2"	27,5	30,1	22,5	16,5	54	QBFX012
3/4"	36	38,8	25,5	18,5	104	QBFX034
1"	41,5	44,7	27,5	19,5	130	QBFX100
1 1/4"	53	56,5	30,5	21,5	234	QBFX114
1 1/2"	59	62,6	33,5	23	293	QBFX112
2"	74	78,4	38,5	27	520	QBFX200

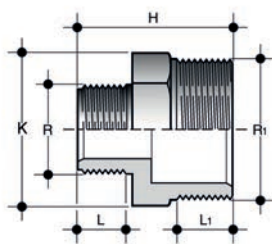


O-RING

O-ring for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIOV, BIFXV, BIRXV

Union D	C	di	T	EPDMCode	FKM code
16	3062	15,54	2,62	OR3062E	OR3062F
20	4081	20,22	3,53	OR4081E	OR4081F
25	4112	28,17	3,53	OR4112E	OR4112F
32	4131	32,93	3,53	OR4131E	OR4131F
40	6162	40,65	5,34	OR6162E	OR6162F
50	6187	47	5,34	OR6187E	OR6187F
63	6237	59,69	5,34	OR6237E	OR6237F
75	6300	75,57	5,34	OR6300E	OR6300F
90	6362	91,45	5,34	OR6362E	OR6362F
110	6450	113,67	5,34	OR6450E	OR6450F

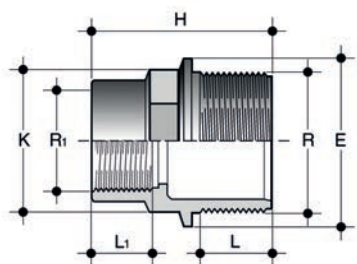
all resale product



NRFV

Reducing barrel nipple with BSP threaded male ends

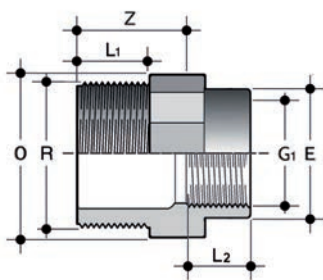
R ₁ x R	PN	H	K	L	L ₁	g	Code
3/4" x 1/2"	16	43	30	15	16,3	15	NRFV034012
1" x 3/4"	16	47	36	16,3	19,1	25	NRFV100034
1 1/4" x 1"	16	54	46	19,1	21,4	40	NRFV114100
1 1/2" x 1 1/4"	16	60	50	21,4	21,4	60	NRFV112114
2" x 1 1/2"	16	62	65	21,4	25,7	90	NRFV200112
2 1/2" x 2"	16	72	80	25,7	30,2	155	NRFV212200
3" x 2 1/2"	16	82	95	30,2	33,3	240	NRFV300212
4" x 3"	16	91	120	33,3	39,3	357	NRFV400300



RFV

Fig. A Reducer with BSP threaded male end (R) and BSP threaded female end (R1 reduced) (fig. A)

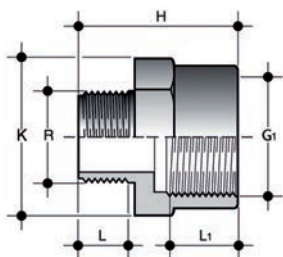
R x R ₁	PN	E	H	K	L	L ₁	g	Code
1/2" x 3/8"	16	28	35	23	15	11,4	10	RFV012038
3/4" x 3/8"	16	34	36	28	16,3	11,4	12	RFV034038
3/4" x 1/2"	16	34	39	28	16,3	15	15	RFV034012
1" x 3/8"	16	40	41	35	19,1	11,4	20	RFV100038
1" x 1/2"	16	40	44	35	19,1	15	24	RFV100012
1" x 3/4"	16	40	46	35	19,1	16,3	25	RFV100034
1 1/4" x 1/2"	16	52	48	44	21,4	15	37	RFV114012
1 1/4" x 3/4"	16	52	49	44	21,4	16,3	37	RFV114034
1 1/4" x 1"	16	52	52	44	21,4	19,1	40	RFV114100
1 1/2" x 1/2"	16	58	52	51	21,4	15	46	RFV112012
1 1/2" x 3/4"	16	58	50	51	21,4	16,3	47	RFV112034
1 1/2" x 1"	16	58	55	51	21,4	19,1	52	RFV112100
1 1/2" x 1 1/4"	16	58	57	51	21,4	21,4	54	RFV112114
2" x 3/4"	16	70	60	64	25,7	16,3	80	RFV200034
2" x 1"	16	70	63	64	25,7	19,1	80	RFV200100
2" x 1 1/4"	16	70	65	64	25,7	21,4	85	RFV200114
2" x 1 1/2"	16	70	65	64	25,7	21,4	102	RFV200112



RFV

Fig. B Reducer with BSP threaded male end (R) and BSP threaded female end (G1 reduced) (fig. B)

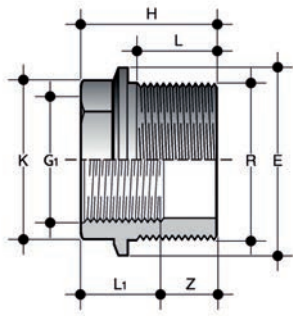
R x G ₁	PN	E	Z	O	L ₁	L ₂	g	Code
2"1/2 x 2"	16	72	43	80	30	26	160	RFV212200
3" x 2"	16	72	47	95	33	26	215	RFV300200
3" x 2"1/2	16	89	47	95	33	30	230	RFV300212
4" x 3"	16	103	53	120	39	33	200	RFV400300



IFFV

Reducer: BSP threaded female end (G1), BSP threaded male end (R reduced)

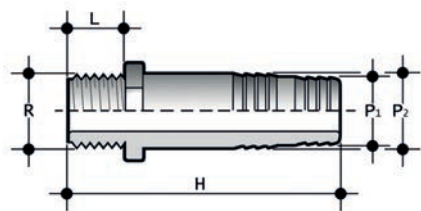
G ₁ x R	PN	H	K	L	L ₁	g	Code
3/4" x 1/2"	16	41	36	15	16,3	22	IFFV034012
1" x 1/2"	16	40,5	43	15	19,1	30	IFFV100012
1" x 3/4"	16	42	43	16,3	19,1	42	IFFV100034
1"1/4 x 1"	16	55	55	19,1	21,4	55	IFFV114100
1"1/2 x 1"1/4	16	62	65	21,4	21,4	102	IFFV112114
2" x 1"1/2	16	69	80	21,4	25,7	165	IFFV200112
2"1/2 x 2"	16	81	95	25,7	30,2	210	IFFV212200
3" x 2"1/2	16	93	110	30,2	33,3	360	IFFV300212
4" x 3"	16	106	130	33,3	39,3	500	IFFV400300



DFV

Reducing bush with BSP threaded male end (R) and BSP threaded female end (G1 reduced)

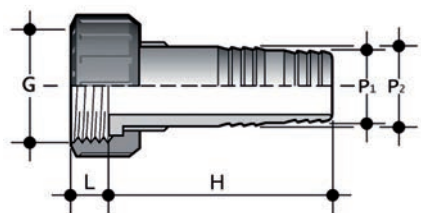
R x G ₁	PN	E	H	K	L	L ₁	Z	g	Code
1/2" x 3/8"	16	28	24	23	11,4	15	12,6	7	DFV012038
3/4" x 1/2"	16	34	26,5	28	15	16,3	11,5	9	DFV034012
1" x 3/4"	16	40	30,5	35	16,3	19,10	14,2	17	DFV100034
1" x 1"	16	52	34	44	19,1	21,4	14,9	30	DFV114100
1 1/2" x 1 1/4"	16	58	35	51	21,4	21,4	13,6	30	DFV112114
2" x 1 1/2"	16	70	40	64	21,4	25,7	18,6	72	DFV200112



AFV

Hose adaptor with BSP threaded male end

R x P ₁ x P ₂	PN	H	L	g	Code
1/4" x 12 x 14	16	56	11	7	AFV014012014
3/8" x 16 x 18	16	58	11,4	14	AFV038016018
1/2" x 20 x 22	16	66	15	19	AFV012020022
3/4" x 25 x 27	16	81	16,3	30	AFV034025027
1" x 30 x 32	16	97	19,1	45	AFV100030032
1 1/4" x 40 x 42	16	104	21,4	85	AFV114040042
1 1/2" x 50 x 52	16	111	21,4	120	AFV112050052
2" x 60 x 64	16	123	25,7	180	AFV200060064



ADV

Hose adaptor with BSP threaded female end (G) and EPDM flat gasket

G x P ₁ x P ₂	PN	H	L	g	Code
1/2" x 12 x 14	16	56	14	15	ADV012012014
3/4" x 16 x 18	16	60	11,5	24	ADV034016018
1" x 20 x 22	16	67	11	35	ADV100020022
1 1/4" x 25 x 27	16	81	14	55	ADV114025027
1 1/2" x 30 x 32	16	97	16	80	ADV112030032
2" x 40 x 42	16	104	18	140	ADV200040042
2" x 50 x 52	16	111	16	180	ADV200050052
2 1/4" x 50 x 52	16	111	17,5	200	ADV214050052
2 3/4" x 60 x 64	16	123	20	300	ADV234060064

BS FITTINGS



FITTINGS ACCORDING TO BRITISH
STANDARD



BS FITTINGS

Series of fittings for pipes conveying fluids under pressure with solvent weld and threaded joints according to British Standard.

FITTINGS ACCORDING TO BRITISH STANDARD

Technical specifications	
Size range	d 1/2" ÷ 8"
Nominal pressure	up to 15 bar with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: BS 4346-1, ASTM D 2467, JIS K 6743, ISO 727, EN ISO 15493, , EN ISO 1452 Can be coupled to pipes according to ISO 7, ASTM D 2464, JIS B 0203 Thread: ISO 7, EN 10226-1/2, EN ISO 1452, EN ISO 15493, DIN 8062, ASTM D 1785, JIS K674 Flanging system: BS 10 Tab. E
Reference standards	Construction criteria: ISO 7, ASTM D 2464, JIS B 0203, EN ISO 1452, EN ISO 15493 Test methods and requirements: BS 4346-1 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Fittings material	PVC-U dark grey RAL 7011
Seal material	EPDM

TECHNICAL DATA

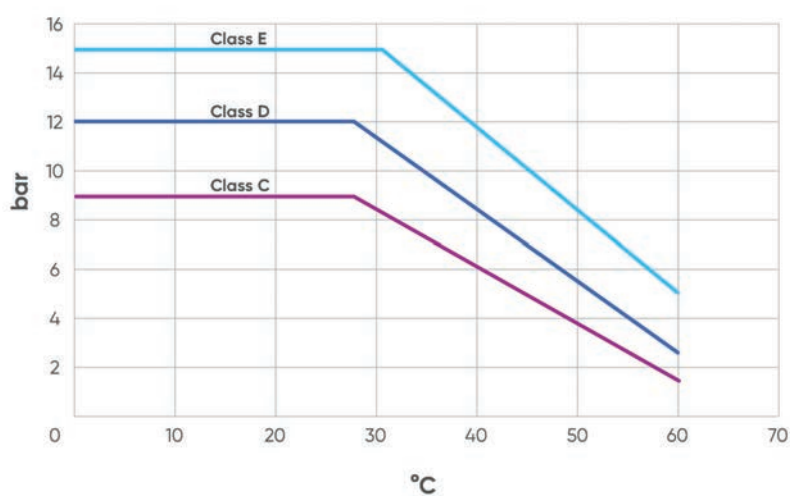
PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).

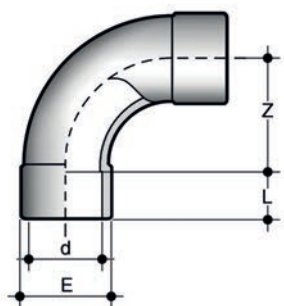
class E 15 bar

class D 12 bar

class C 9 bar



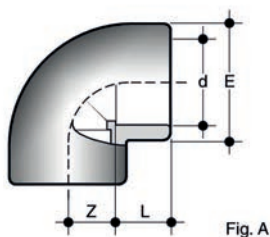
DIMENSIONS



SLV

90° long radius bend (R=2D) with solvent weld sockets

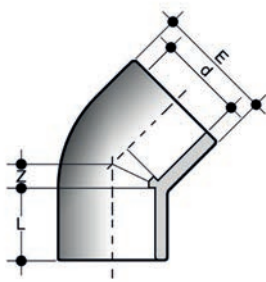
d	PN	E	L	Z	g	Class	Code
2 1/2"	15	94	44	150	1000	E	SIV075



GLV

90° elbow with solvent weld sockets

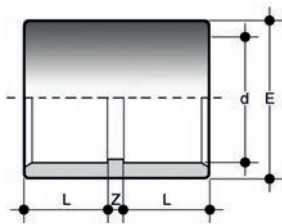
d	PN	E	L	Z	g	Class	Code
1/2"	15	27	16,5	10,5	15	E	GLV012
3/4"	15	33	19,5	13,5	30	E	GLV034
1"	15	41	22,5	17	45	E	GLV100
1 1/4"	15	54	27	21,5	110	D	GLV114
1 1/2"	15	61	31	27	160	E	GLV112
2"	15	76	38	33,5	340	E	GLV200
2 1/2"	15	90	44	40,5	427	E	GIV075
3"	15	108	51	48	768	E	GLV300
4"	15	131	63	58	972	E	GLV400
6"	12	186	86	82	2920	D	GLV600
8"	12	257	115,5	169,5	8850	D	GLV800



HLV

45° elbow with solvent weld sockets

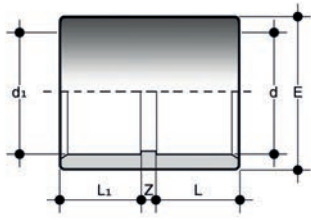
d	PN	E	L	Z	g	Class	Code
1/2"	15	27	16,5	5	13	E	HLV012
3/4"	15	33	19,5	5,5	20	E	HLV034
1"	15	41	22,5	7	45	E	HLV100
1 1/4"	15	50	26	10,5	85	D	HLV114
1 1/2"	15	61	31	11,5	155	E	HLV112
2"	15	76	38	14	291	E	HLV200
2 1/2"	15	90	44	17	315	E	HIV075
3"	15	107,5	51	21,5	565	E	HLV300
4"	15	131	61	26	740	E	HLV400



MLV

Solvent weld double socket

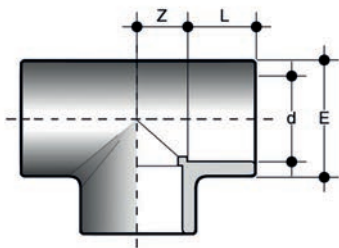
d	PN	E	L	Z	g	Class	Code
1/2"	15	27	16,5	2	13	E	MLV012
3/4"	15	33	19,5	2	15	E	MLV034
1"	15	41	22,5	2	36	E	MLV100
1 1/4"	15	50	26	3	58	D	MLV114
1 1/2"	15	61	31	3	118	E	MLV112
2"	15	76	38	3	206	E	MLV200
2 1/2"	15	90	44	4	250	E	MIV075
3"	15	108	50,5	5,5	420	E	MLV300
4"	15	131	63	5	680	E	MLV400
6"	12	194,5	90	10	1800	D	MLV600
8"	12	257	115,5	12	4950	D	MLV800



MILV

mm/inch double socket union, one socket for solvent welding to metric pipes and one for solvent welding to imperial (inches) pipes

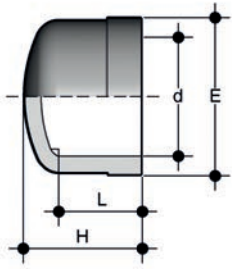
d x d ₁	PN	E	L	L ₁	Z	g	Class	Code
20 x 1/2"	15	27	16	16,5	2,5	12	E	MILV020012
25 x 3/4"	15	33	19	19,5	2,5	22	E	MILV025034
32 x 1"	15	41	22	22,5	2,5	44	E	MILV032100
40 x 1 1/4"	15	50	26	27	2,0	65	E	MILV040114
50 x 1 1/2"	15	61	31	30	4,0	125	E	MILV050112
63 x 2"	15	76	38	36	5,0	210	E	MILV063200
75 x 2 1/2"	15	90	44	44	4,0	250	E	MIV075
90 x 3"	15	108	51	50,5	5,5	438	E	MILV090300
110 x 4"	15	131	61	63	4,0	852	E	MILV110400



TLV

90° Tee with solvent weld sockets

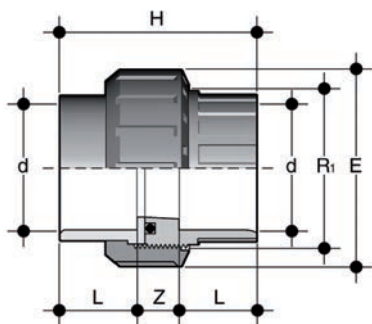
d	PN	E	L	Z	g	Class	Code
1/2"	15	27	16,5	10,5	26	E	TLV012
3/4"	15	33	19,5	13,5	30	E	TLV034
1"	15	41	22,5	17	55	E	TLV100
1 1/4"	15	50	26	22	90	D	TLV114
1 1/2"	15	61	31	27	257	E	TLV112
2"	15	76	38	33,5	495	E	TLV200
2 1/2"	15	90	44	40,5	560	E	TIV075
3"	15	108	51	48	970	E	TLV300
4"	15	131	63	59	1260	E	TLV400
6"	12	186	86	82	3855	D	TLV600
8"	12	257	115,5	116	10500	D	TLV800



CLV

End cap with solvent weld socket

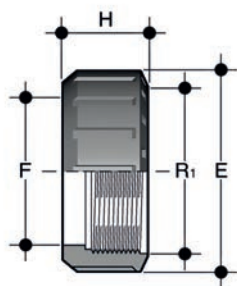
d	PN	E	L	Z	g	Class	Code
1/2"	15	28	16	4	49	E	CLV012
3/4"	15	33	19,5	2	15	E	CLV034
1"	15	41	22,5	2	36	E	CLV100
1 1/4"	15	50	26	3	58	E	CLV114
1 1/2"	15	61	31	3	118	E	CLV112
2"	15	76	38	3	206	E	CLV200
2 1/2"	15	90	44	4	250	E	CLV075
3"	15	108	50,5	5,5	420	E	CLV300
4"	15	131	63	5	680	E	CLV400



BLV

Union with solvent weld sockets, O-Ring in EPDM

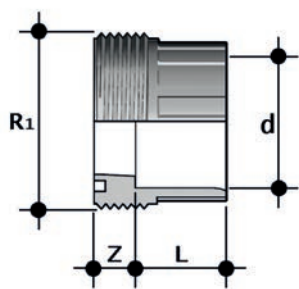
d	PN	R ₁	E	H	L	Z	g	Class	Code
1/2"	15	1"	40.5	45	16	13	39	E	BLV012E
3/4"	15	1 1/4"	50	51	19	13	65	E	BLV034E
1"	15	1 1/2"	57.5	57	22	13	94	E	BLV100E
1 1/4"	15	2"	71.5	67	26	15	150	E	BLV114E
1 1/2"	15	2 1/4"	79	79	31	17	190	E	BLV112E
2"	15	2 3/4"	98	98	38	21	400	E	BLV200E



EFV

Union nut with BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

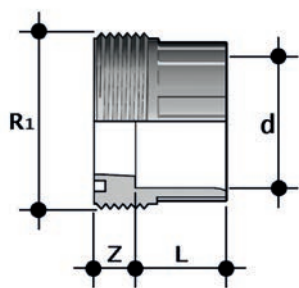
R ₁	d BLV	PN	E	F	H	g	Code
1/2"	-	16	27	17	24	8	EFV012
3/4"	16	16	33	22	21	9	EFV034
1"	20	16	41	28	22	13	EFV100
1 1/4"	25	16	50	36	25	22	EFV114
1 1/2"	32	16	58	42	27	30	EFV112
2"	40	16	72	53	30	50	EFV200
2 1/4"	50	16	79	59	34	68	EFV214
2 1/2"	-	16	90	68	36	95	EFV212
2 3/4"	63	16	98	74	38	120	EFV234
3 1/2"	75	10	120	93	45	198	EFV312
4"	90	10	135	106	52	278	EFV400
5"	110	10	163	129	60	448	EFV500



F/BLV

Union bush for solvent welding, series BS for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

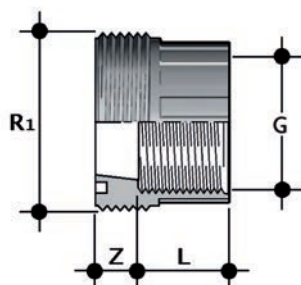
d	R ₁	PN	L	Z	g	Code
1/2"	1"	15	16	10	12,5	FBLV012
3/4"	1 1/4"	15	19	10	22,5	FBLV034
1"	1 1/2"	15	22	10	30	FBLV100
1 1/4"	2"	15	26	12	52	FBLV114
1 1/2"	2 1/2"	15	31	14	69,5	FBLV112
2"	2 3/4"	15	38	19	133,5	FBLV200



F/BIV

Union bush for solvent welding, metric series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

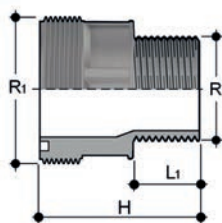
d	R ₁	PN	L	Z	g	Code
16	3/4"	16	14	10	9	FBIV016
20	1"	16	16	10	13	FBIV020
25	1 1/4"	16	19	10	25	FBIV025
32	1 1/2"	16	22	10	31	FBIV032
40	2"	16	26	12	58	FBIV040
50	2 1/4"	16	31	14	63	FBIV050
63	2 3/4"	16	38	19	119	FBIV063
75	3 1/2"	10	44	18	230	FBIV075
90	4"	10	51	18	290	FBIV090
110	5"	10	61	18	500	FBIV110



F/BFV

Union bush with BSP threaded female end for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

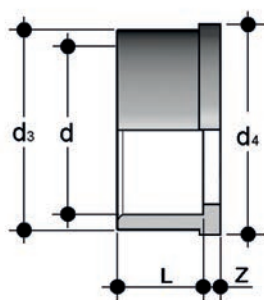
G	R ₁	PN	L	Z	g	Code
3/8"	3/4"	16	11,4	12,6	8	FBFV038
1/2"	1"	16	15	11	13	FBFV012
3/4"	1 1/4"	16	16,3	12,7	22	FBFV034
1"	1 1/2"	16	19,1	12,9	32	FBFV100
1 1/4"	2"	16	21,4	16,6	57	FBFV114
1 1/2"	2 1/4"	16	21,4	16,5	64	FBFV112
2"	2 3/4"	16	25,7	20,5	122	FBFV200



F/BRV

Union bush with BSP threaded male end for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

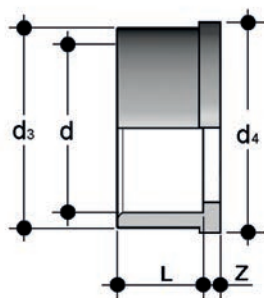
R	R ₁	PN	L	g	Code
1 1/2"	2 1/4"	16	22,5	100	FBRV112214
2"	2 1/4"	16	27	120	FBRV200214
2"	2 3/4"	16	27	175	FBRV200234



Q/BLV

Union end for solvent welding, BS series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

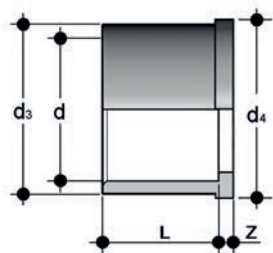
d	PN	d ₃	d ₄	L	Z	g	Code
1/2"	15	27,5	30,1	16	3	8	QBLV012
3/4"	15	36	38,8	19	3	13	QBLV034
1"	15	41,5	44,7	22	3	19	QBLV100
1 1/4"	15	53	56,5	26	3	32	QBLV114
1 1/2"	15	59	62,6	31	3	46	QBLV112
2"	15	74	78,4	38	3	86	QBLV200



Q/BAV

Union end for solvent welding, ASTM series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

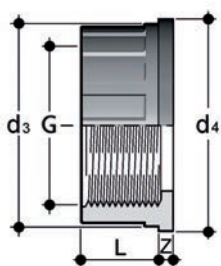
d	PN	d ₃	d ₄	L	Z	g	Code
1/2"	16	27,5	30,1	22,7	3,5	15,5	QBAV012
3/4"	16	36	38,8	25,9	3,7	22,5	QBAV034
1"	16	41,5	44,7	29,2	3	32,5	QBAV100
1 1/4"	16	53	56,5	32	5	57	QBAV114
1 1/2"	16	59	62,6	35	5	78	QBAV112
2"	16	74	78,4	38,5	5,5	130	QBAV200



Q/BJV

Union end for solvent welding, JIS series for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

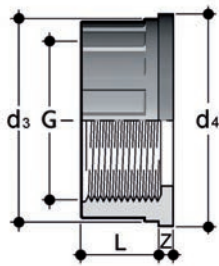
d	PN	d ₃	d ₄	L	Z	g	Code
1/2"	16	27,5	30,1	30	3	16	QBJV012
3/4"	16	36	38,8	35	3,5	21	QBJV034
1"	16	41,5	44,7	40	3	40	QBJV100
1 1/4"	16	53	56,5	44	3	68	QBJV114
1 1/2"	16	59	62,6	55	4,5	105	QBJV112
2"	16	74	78,4	62,9	5,5	175	QBJV200



Q/BFV

Union end with BSP female thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

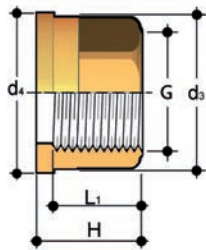
R	PN	d ₃	d ₄	L	Z	g	Code
3/8"	16	22	24	11,4	4,5	4,5	QBFV038
1/2"	16	27,5	30,1	15	5	8,5	QBFV012
3/4"	16	36	38,8	16,3	5	15,5	QBFV034
1"	16	41,5	44,7	19,1	5,5	21,0	QBFV100
1 1/4"	16	53	56,5	21,4	5,5	33,5	QBFV114
1 1/2"	16	59	62,6	21,4	5,5	40,0	QBFV112
2"	16	74	78,4	25,7	5,5	72,0	QBFV200



Q/BNV

Union end with NPT female thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

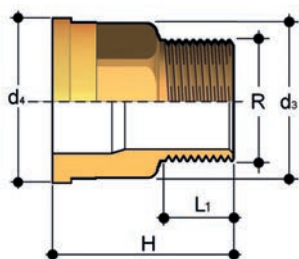
G	PN	d ₃	d ₄	L	Z	g	Code
3/8"	16	22	24	12,7	6,3	10	QBNV038
1/2"	16	27,5	30,1	17,8	5,2	15	QBNV012
3/4"	16	36	38,8	18	5,2	20	QBNV034
1"	16	41,5	44,7	22,6	5,7	30	QBNV100
1 1/4"	16	53	56,5	25,1	7,3	55	QBNV114
1 1/2"	16	59	62,6	24,7	7	70	QBNV112
2"	16	74	78,4	29,6	7,8	115	QBNV200



Q/BFO

Union end in brass with female BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

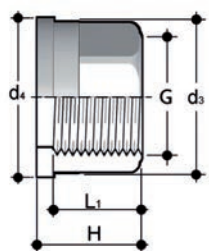
G	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	21,5	13,5	38	QBFO038
1/2"	27,5	30,1	22,5	16,5	60	QBFO012
3/4"	36	38,8	25,5	18,5	116	QBFO034
1"	41,5	44,7	27,5	19,5	144	QBFO100
1 1/4"	53	56,5	30,5	21,5	260	QBFO114
1 1/2"	59	62,6	33,5	23	325	QBFO112
2"	74	78,4	38,5	27	578	QBFO200



Q/BRO

Union end in brass with male BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

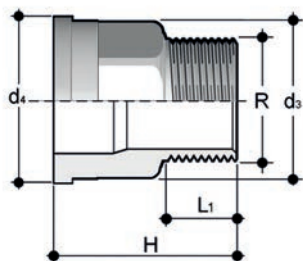
R	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	34,5	10,5	64	QBRO038
1/2"	27,5	30,1	39	13,5	105	QBRO012
3/4"	36	38,8	43,5	15	184	QBRO034
1"	41,5	44,7	48	17,5	251	QBRO100
1 1/4"	53	56,5	53	19,5	437	QBRO114
1 1/2"	59	62,6	56	19,5	545	QBRO112
2"	74	78,4	65,5	24	937	QBRO200



Q/BFX

Union end in A316L stainless steel with female BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

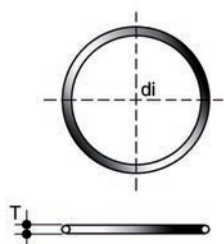
G	d ₃	d ₄	H	L ₁	g	Code
3/8"	22	24	21,5	13,5	34	QBFX038
1/2"	27,5	30,1	22,5	16,5	54	QBFX012
3/4"	36	38,8	25,5	18,5	104	QBFX034
1"	41,5	44,7	27,5	19,5	130	QBFX100
1 1/4"	53	56,5	30,5	21,5	234	QBFX114
1 1/2"	59	62,6	33,5	23	293	QBFX112
2"	74	78,4	38,5	27	520	QBFX200



Q/BRX

Union end in A316L stainless steel with male BSP thread for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

R	d ₁	d ₃	H	L ₁	g	Code
3/8"	22	24	34,5	10,5	58	QBRX038
1/2"	27,5	30,1	39	13,5	95	QBRX012
3/4"	36	38,8	43,5	15	166	QBRX034
1"	41,5	44,7	48	17,5	226	QBRX100
1 1/4"	53	56,5	53	19,5	393	QBRX114
1 1/2"	59	62,6	56	19,5	491	QBRX112
2"	74	78,4	65,5	24	843	QBRX200



O-RING

O-ring for union types BIV, BIFV, BFV, BLV, BIRV, BIFOV, BIROV, BIFXV, BIRXV

Union D	C	di	T	EPDM code	FKM code
16	3062	15,54	2,62	OR3062E	OR3062F
20	4081	20,22	3,53	OR4081E	OR4081F
25	4112	28,17	3,53	OR4112E	OR4112F
32	4131	32,93	3,53	OR4131E	OR4131F
40	6162	40,65	5,34	OR6162E	OR6162F
50	6187	47	5,34	OR6187E	OR6187F
63	6237	59,69	5,34	OR6237E	OR6237F
75	6300	75,57	5,34	OR6300E	OR6300F
90	6362	91,45	5,34	OR6362E	OR6362F
110	6450	113,67	5,34	OR6450E	OR6450F

all resale products

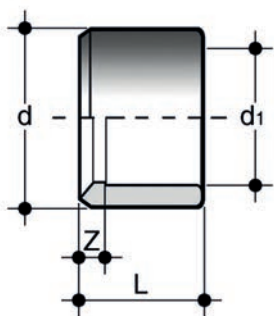


Fig. A

DLV

Reducing bush with solvent weld spigot (d) and solvent weld socket (d1 reduced) (fig. A)

d x d ₁	PN	L	Z	g	Code
1/2" x 3/8"	15	16,5	2	3	DLV012038
3/4" x 1/2"	15	19,5	3	5,5	DLV034012
1" x 1/2"	15	22,5	6,5	18	DLV100012
1" x 3/4"	15	22,5	3	10	DLV100034
1 1/4" x 1"	15	27	4	19	DLV114100
1 1/2" x 1"	15	30	7,5	42	DLV112100
1 1/2" x 1 1/4"	15	31	4	20	DLV112114
2 1/2" x 2"	15	43,5	7,5	100	DLV212200
3" x 2 1/2"	15	50,5	7	125	DLV300212
4" x 3"	15	63	12	331	DLV400300

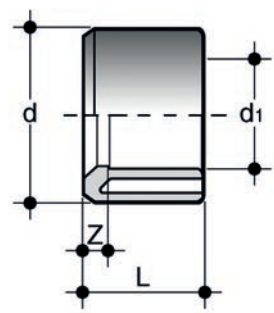
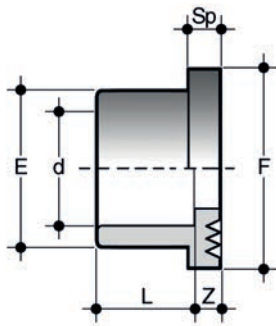


Fig. B

DLV

Reducing bush with solvent weld spigot (d) and solvent weld socket (d1 reduced) (fig. B)

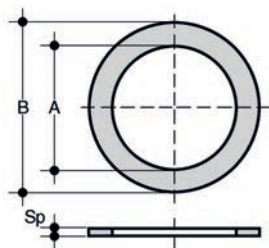
d x d ₁	PN	L	Z	g	Code
1 1/2" x 3/4"	15	30	10	40	DLV112034
2" x 1"	15	36	7	50	DLV200100
2" x 1 1/2"	15	38	7	50	DLV200112
3" x 1 1/2"	15	50,5	20,5	200	DLV300112
3" x 2"	15	51	13	167	DLV300200
4" x 2"	15	63	27	370	DLV400200
6" x 4"	12	90	27	972	DLV600400
8" x 6"	12	115,5	26,5	1400	DLV800600



QLV

Serrated face stub with solvent weld socket, for use with stubs QLV and flat gaskets QHV/X and QHV/Y (QHV/Y only when coupling to ISO/DIN "ODV and ODT" flanges)

d	PN	E	F	L	Sp	Z	g	Class	Code
2"	15	76	90	38	9	4	112	E	QLV200
2 1/2"	15	90	106	44	10	3	165	E	QHV075
3"	15	108	125	51	11	5	273	E	QLV300
4"	15	131	150	61	12	5	439	E	QLV400
6"	12	188	216	86	16	5	1250	D	QLV600
8"	12	250	270	115	20	6,5	2150	D	QLV800

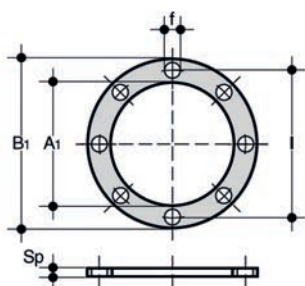


QHV/X

Flat gasket in EPDM and FKM for flanges according to EN 1092-1

d	DN	A	B	Sp	EPDM code	FKM code
16	10	16	27	2	QHVX016E	QHVX016F
20 - 1/2"	15	20	32	2	QHVX020E	QHVX020F
25 - 3/4"	20	24	38,5	2	QHVX025E	QHVX025F
32 - 1"	25	32	48	2	QHVX032E	QHVX032F
40 - 1" 1/4	32	40	59	2	QHVX040E	QHVX040F
50 - 1" 1/2	40	50	71	2	QHVX050E	QHVX050F
63 - 2"	50	63	88	2	QHVX063E	QHVX063F
75 - 2" 1/2	65	75	104	2	QHVX075E	QHVX075F
90 - 3"	80	90	123	2	QHVX090E	QHVX090F
110 - 4"	100	110	148	3	QHVX110E	QHVX110F
125	125	125	166	3	QHVX125E	QHVX125F
140	125	140	186	3	QHVX140E	QHVX140F
160 - 6"	150	160	211	3	QHVX160E	QHVX160F
200	200	200	252	4	QHVX200E	-
225 - 8"	200	225	270	4	QHVX225E	-
250	250	250	305	4	QHVX250E	-

all resale products

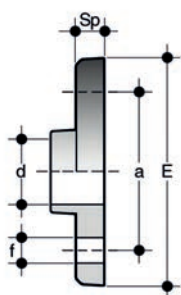


QH V/Y

Flat gasket in EPDM for flanges according to EN 1092-1, self-centring for flanges drilled PN 10/16 up to DN 150 and PN 10 from DN 200

d	DN	A ₁	B ₁	F	I	U	Sp	Code
20 - 1/2"	15	17	95	14	65	4	2	QH VY020E
25 - 3/4"	20	22	107	14	76,3	4	2	QH VY025E
32 - 1"	25	28	117	14	86,5	4	2	QH VY032E
40 - 1" 1/4	32	36	142,5	18	101	4	2	QH VY040E
50 - 1" 1/2	40	45	153,3	18	111	4	2	QH VY050E
63 - 2"	50	57	168	18	125,5	4	2	QH VY063E
75 - 2" 1/2	65	71	187,5	18	145,5	4	3	QH VY075E
90 - 3"	80	84	203	18	160	8	3	QH VY090E
110 - 4"	100	102	223	18	181	8	3	QH VY110E
125	125	132	250	18	210	8	3	QH VY125EDN125
140	125	132	250	18	210	8	3	QH VY140E
160 - 6"	150	152	288.5	22	241,5	8	4	QH VY160E
200	200	192	340	22	295	8	4	QH VY200E
225 - 8"	200	215	340	22	295	8	4	QH VY225E
250	250	238	395	22	350	12	4	QH VY250E
280	250	265	395	22	350	12	4	QH VY280E
315	300	290	462	22	400	12	4	QH VY315E
355	350	337	500	22	460	16	2	QH VY355E
400	400	384	555	22	515	16	2	QH VY400E

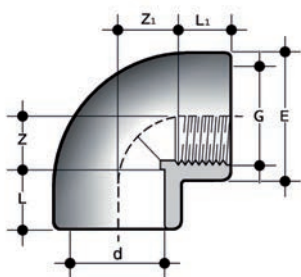
all resale products



FLV

Flange to BS 10, table E, with solvent weld socket (for gasket sizes, see QHV/X)

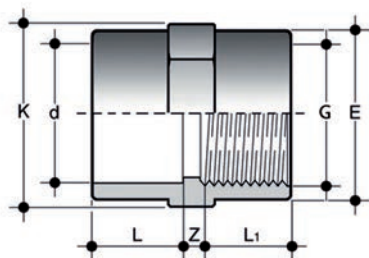
d	PN	a	E	f	L	Sp	U	Z	g	Class	Code
2"	15	115	165	18	38	18	4	5	500	E	FLV200
3"	15	146	200	18	51	20,5	4	5,5	860	E	FLV300
4"	15	178	220	18	63	22,5	8	5,5	1100	E	FLV400



GLFV

90° elbow with solvent weld socket and BSP threaded female end G

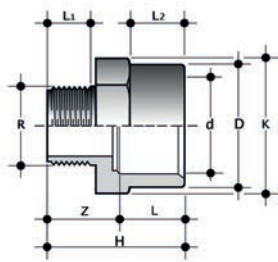
d x G	PN	E	L	L ₁	Z	Z ₁	g	Class	Code
1/2" x 1/2"	15	27	16,5	15	10,5	12	13	E	GLFV012
3/4" x 3/4"	15	33	19,5	16,3	13,5	16,7	25	E	GLFV034
1" x 1"	15	41	22,5	19,1	17	20,4	55	E	GLFV100
1 1/2" x 1 1/2"	15	61	31	21,4	27	36,6	170	E	GLFV112
2" x 2"	15	76	38	25,7	33,5	45,8	340	E	GLFV200
2 1/2" x 2 1/2"	12	90	44	30,2	40,5	54,3	420	E	GLFV075212
3" x 3"	12	108	51	33,3	48	65,7	750	D	GLFV300
4 x 4"	12	131	63	39,3	58	81,7	1050	D	GLFV400



MLFV

Double socket with solvent weld socket d and BSP threaded female end G

d x G	PN	E	K	L	L ₁	Z	g	Class	Code
1/2" x 1/2"	15	27	24	16	15	4	15	E	MLFV012
3/4" x 3/4"	15	33	29	19,5	16,3	5,2	25	E	MLFV034
1" x 1"	15	41	35	22,5	19,1	4,5	45	E	MLFV100
1 1/4" x 1 1/4"	15	50	43	27	21,4	4	65	E	MLFV114
1 1/2" x 1 1/2"	15	61	50	30	21,4	8	100	E	MLFV112
2" x 2"	15	76	61	36	25,7	9	160	E	MLFV200
2 1/2" x 2 1/2"	12	90	76	44	30,2	17,8	260	E	MLFV090075212
3" x 3"	12	108	108	51	33,3	22,7	449	D	MLFV300



ILFV

Female/male adaptor with solvent weld socket d and BSP threaded male end G

d x G	PN	H	K	L	L ₁	Z	g	Class	Code
1/2" x 1/2"	15	37,5	30	16,5	15	21	20	E	ILFV012
3/4" x 3/4"	15	42	36	19,5	16,3	22,5	22	E	ILFV034
1" x 1"	15	47,5	46	22,5	19,1	25	25	E	ILFV100
1 1/4" x 1 1/4"	15	56,5	55	27	21,4	29,5	65	E	ILFV114
1 1/2" x 1 1/2"	15	62	65	31	21,4	31	98	E	ILFV112
2" x 2"	15	73	80	38	25,7	35	160	E	ILFV200

VKD DN 10÷50



DUAL BLOCK® 2-way ball valve



VKD DN 10÷50

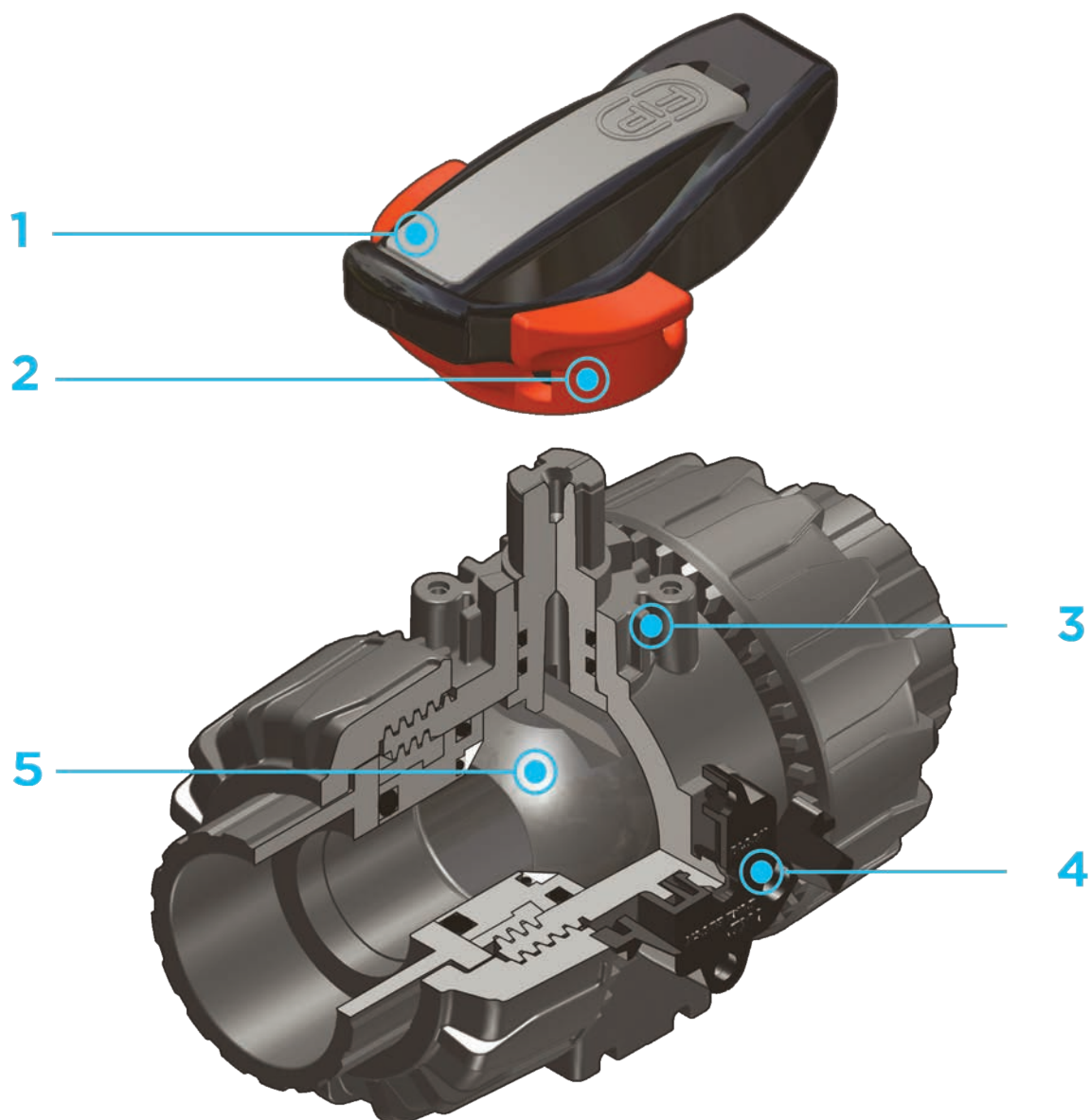
FIP has developed a VKD DUAL BLOCK® ball valve to introduce a high reference standard in thermosplastic valve design. VKD is a True Union ball valve that meets the most stringent needs required by industrial applications.



DUAL BLOCK® 2-WAY BALL VALVE

- Connection system for solvent weld, threaded and flanged joints
- Patented **SEAT STOP®** ball carrier system that lets you micro-adjust ball seats and minimise the axial force effect
- Easy radial dismounting allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for rigid PVC-U injection moulding equipped with built-in bores for actuation. ISO 9393 compliant test requisites
- Option of dismounting downstream pipes with the valve in the closed position
- Floating **full bore ball** with high surface finish
- **Integrated bracket** for valve anchoring
- Ball seat carriers can be adjusted using the **Easyltorque adjustment kit**
- Possibility to have handle with integrated LSQT limit micro switch, even as a retrofit in existing installations

Technical specifications	
Construction	2-way True Union ball valve with locked carrier and union nuts.
Size range	DN 10 ÷ 50
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Piping coupling as EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741. Thread: ISO 228-1, EN 10226-1/2, ASTM D 2464, JIS B 0203. Flanging system: ISO 9624, EN ISO 1452, EN ISO 15493, UNI EN 558, EN 1092-1, ANSI B.16.5 cl. 150, JIS B 2220.
Reference standards	Construction criteria: EN ISO 16135, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242 Actuator couplings: ISO 5211
Valve material	PVC-U
Seal material	EPDM, FKM (standard size O-Ring); On request FEP+FKM, FFKM PTFE (ball seats);
Control options	Manual control; electric actuator; pneumatic actuator



1 Ergonomic HIPVC handle equipped with **removable tool to adjust the ball seat carrier**.

2 **Handle lock 0° - 90° SHKD** (available as an accessory) ergonomically operable during service and padlockable

3 Robust **integrated bracket for valve anchoring**, for easy and quick automation even after valve installation on the system via the Power Quick module (optional)

4 **DUAL BLOCK®** patented lock system that ensures union nut

tightening hold even in severe conditions such as vibrations or heat dilation

5 Machined high surface finish ball that guarantees a smooth operation and increased reliability

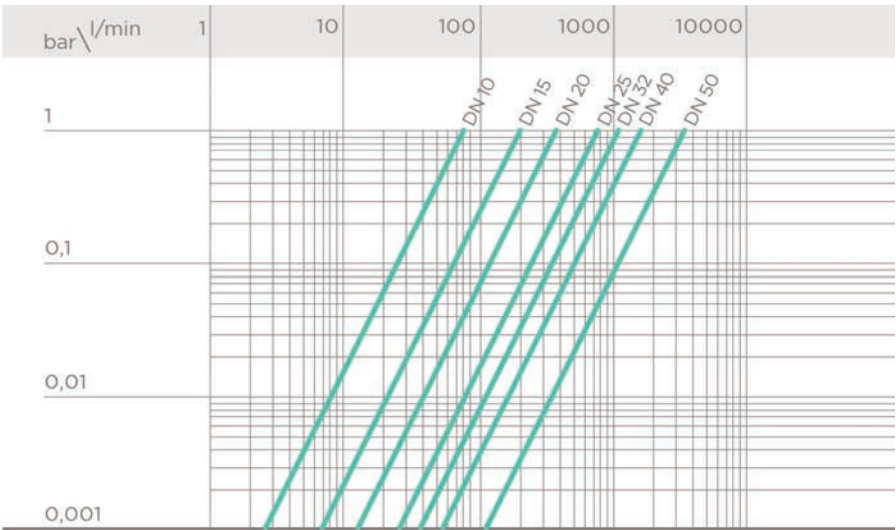
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH

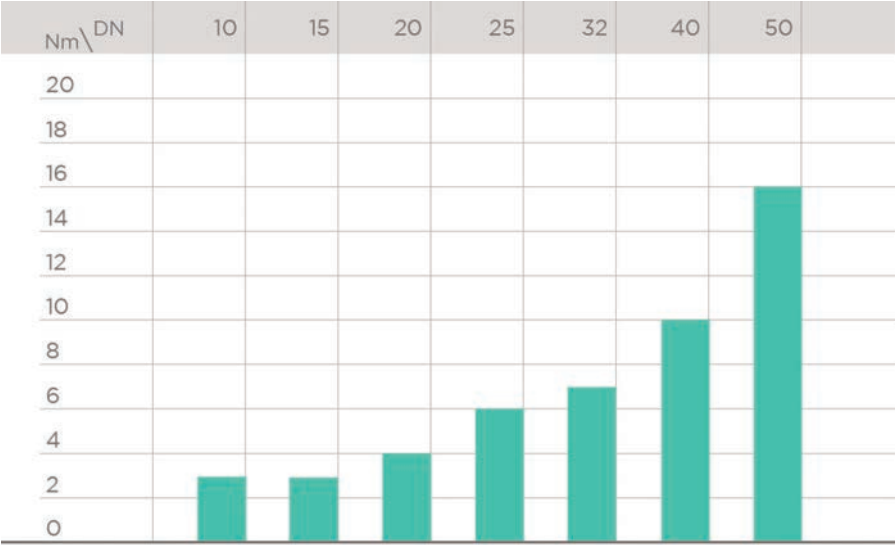


K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p = 1$ bar pressure drop at a certain valve position. The K_v100 values shown in the table are calculated with the valve completely open.

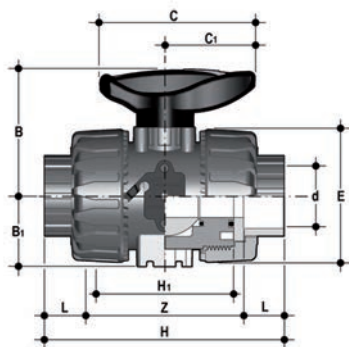
DN	10	15	20	25	32	40	50
Kv100 l/min	80	200	385	770	1100	1750	3400

OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

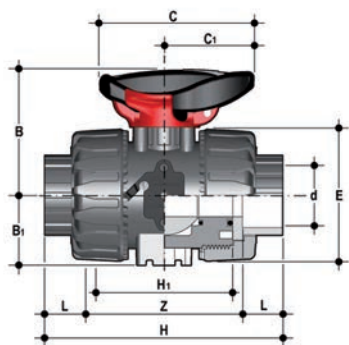
DIMENSIONS



VKDIV

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, metric series

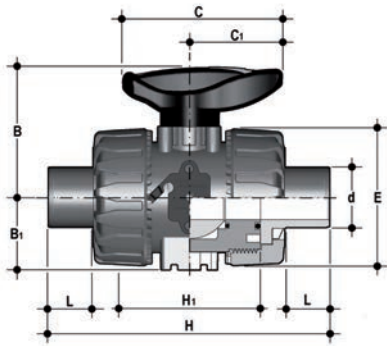
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
16	10	16	54	29	67	40	54	103	65	14	75	215	VKDIV016E	VKDIV016F
20	15	16	54	29	67	40	54	103	65	16	71	205	VKDIV020E	VKDIV020F
25	20	16	65	34,5	85	49	65	115	70	19	77	330	VKDIV025E	VKDIV025F
32	25	16	69,5	39	85	49	73	128	78	22	84	438	VKDIV032E	VKDIV032F
40	32	16	82,5	46	108	64	86	146	88	26	94	693	VKDIV040E	VKDIV040F
50	40	16	89	52	108	64	98	164	93	31	102	925	VKDIV050E	VKDIV050F
63	50	16	108	62	134	76	122	199	111	38	123	1577	VKDIV063E	VKDIV063F



VKDIV/SHX

DUAL BLOCK® 2-way ball valve with handle lock and STAINLESS steel threaded inserts with female ends for solvent welding, metric series

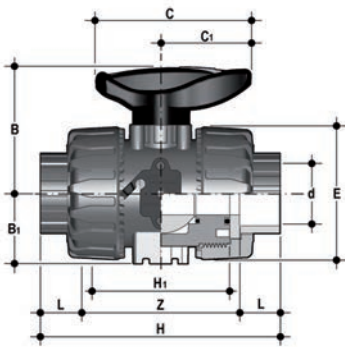
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
16	10	16	54	29	67	40	54	103	65	14	75	225	VKDIVSHX016E	VKDIVSHX016F
20	15	16	54	29	67	40	54	103	65	16	71	215	VKDIVSHX020E	VKDIVSHX020F
25	20	16	65	34,5	85	49	65	115	70	19	77	340	VKDIVSHX025E	VKDIVSHX025F
32	25	16	69,5	39	85	49	73	128	78	22	84	448	VKDIVSHX032E	VKDIVSHX032F
40	32	16	82,5	46	108	64	86	146	88	26	94	703	VKDIVSHX040E	VKDIVSHX040F
50	40	16	89	52	108	64	98	164	93	31	102	935	VKDIVSHX050E	VKDIVSHX050F
63	50	16	108	62	134	76	122	199	111	38	123	1587	VKDIVSHX063E	VKDIVSHX063F



VKDDV

DUAL BLOCK® 2-way ball valve with male ends for solvent welding, metric series

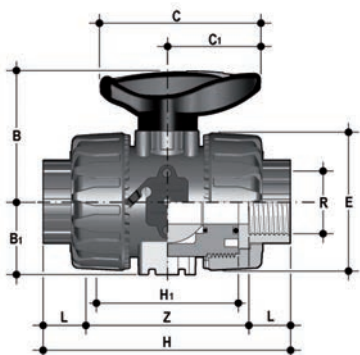
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	g	EPDM code	FKM code
16	10	16	54	29	67	40	54	149	65	14	215	VKDDV016E	VKDDV016F
20	15	16	54	29	67	40	54	124	65	16	220	VKDDV020E	VKDDV020F
25	20	16	65	34,5	85	49	65	144	70	19	340	VKDDV025E	VKDDV025F
32	25	16	69,5	39	85	49	73	154	78	22	443	VKDDV032E	VKDDV032F
40	32	16	82,5	46	108	64	86	174	88	26	693	VKDDV040E	VKDDV040F
50	40	16	89	52	108	64	98	194	93	31	945	VKDDV050E	VKDDV050F
63	50	16	108	62	134	76	122	224	111	38	1607	VKDDV063E	VKDDV063F



VKDLV

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, BS series

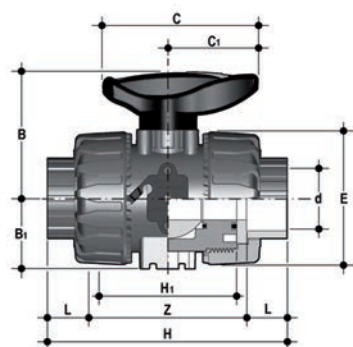
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	29	67	40	54	103	65	14,5	74	210	VKDLV038E	VKDLV038F
1/2"	15	16	54	29	67	40	54	103	65	16,5	70	205	VKDLV012E	VKDLV012F
3/4"	20	16	65	34,5	85	49	65	115	70	19	77	335	VKDLV034E	VKDLV034F
1"	25	16	69,5	39	85	49	73	128	78	22,5	83	433	VKDLV100E	VKDLV100F
1" 1/4	32	16	82,5	46	108	64	86	146	88	26	94	703	VKDLV114E	VKDLV114F
1" 1/2	40	16	89	52	108	64	98	164	93	30	104	925	VKDLV112E	VKDLV112F
2"	50	16	108	62	134	76	122	199	111	36	127	1647	VKDLV200E	VKDLV200F



VKDFV

DUAL BLOCK® 2-way ball valve with BSP threaded female ends

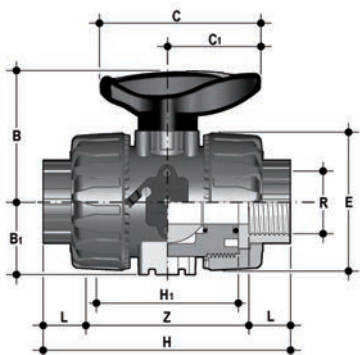
R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	29	67	40	54	103	65	12**	80	215	VKDFV038E	VKDFV038F
1/2"	15	16	54	29	67	40	54	110	65	15	80	210	VKDFV012E	VKDFV012F
3/4"	20	16	65	34,5	85	49	65	116	70	16	83	335	VKDFV034E	VKDFV034F
1"	25	16	69,5	39	85	49	73	134	78	19	96	448	VKDFV100E	VKDFV100F
1" 1/4	32	16	82,5	46	108	64	86	153	88	21	110	678	VKDFV114E	VKDFV114F
1" 1/2	40	16	89	52	108	64	98	156	93	21	113	955	VKDFV112E	VKDFV112F
2"	50	16	108	62	134	76	122	186	111	26	135	1667	VKDFV200E	VKDFV200F



VKDAV

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, ASTM series

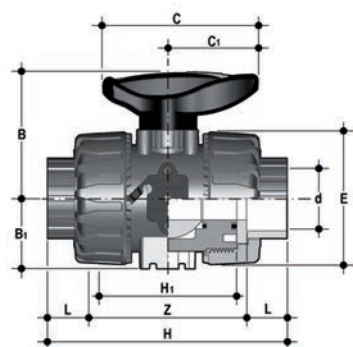
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	29	67	40	54	117	65	19,5	78	230	VKDAV038E	VKDAV038F
1/2"	15	16	54	29	67	40	54	117	65	22,5	72	215	VKDAV012E	VKDAV012F
3/4"	20	16	65	34,5	85	49	65	129	70	25,5	78	345	VKDAV034E	VKDAV034F
1"	25	16	69,5	39	85	49	73	142	78	28,7	84,6	448	VKDAV100E	VKDAV100F
1" 1/4	32	16	82,5	46	108	64	86	162	88	32	98	718	VKDAV114E	VKDAV114F
1" 1/2	40	16	89	52	108	64	98	172	93	35	102	975	VKDAV112E	VKDAV112F
2"	50	16	108	62	134	76	122	199	111	38,2	122,6	1712	VKDAV200E	VKDAV200F



VKDNV

DUAL BLOCK® 2-way ball valve with female ends, NPT thread

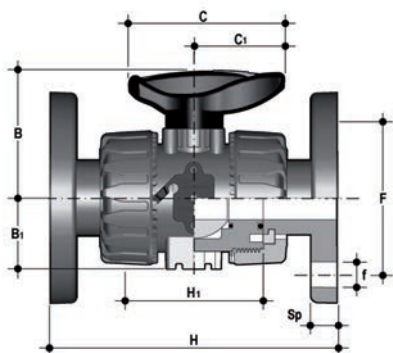
R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	29	67	40	54	103	65	13,7	75,6	215	VKDNV038E	VKDNV038F
1/2"	15	16	54	29	67	40	54	111	65	17,8	75,4	210	VKDNV012E	VKDNV012F
3/4"	20	16	65	34,5	85	49	65	117	70	18	81	335	VKDNV034E	VKDNV034F
1"	25	16	69,5	39	85	49	73	135	78	22,6	89,8	448	VKDNV100E	VKDNV100F
1" 1/4	32	16	82,5	46	108	64	86	153	88	25,1	102,8	678	VKDNV114E	VKDNV114F
1" 1/2	40	16	89	52	108	64	98	156	93	24,7	106,6	955	VKDNV112E	VKDNV112F
2"	50	16	108	62	134	76	122	186	111	29,6	126,8	1667	VKDNV200E	VKDNV200F



VKDJV

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, JIS series

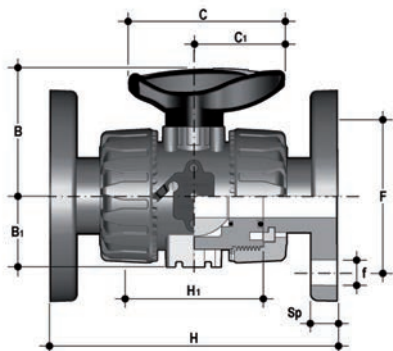
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
1/2"	15	16	54	29	67	40	54	131	65	30	71	225	VKDJV012E	VKDJV012F
3/4"	20	16	65	34,5	85	49	65	147	70	35	77	335	VKDJV034E	VKDJV034F
1"	25	16	69,5	39	85	49	73	164	78	40	84	448	VKDJV100E	VKDJV100F
1" 1/4	32	16	82,5	46	108	64	86	182	88	44	94	728	VKDJV114E	VKDJV114F
1" 1/2	40	16	89	52	108	64	98	212	93	55	102	1015	VKDJV112E	VKDJV112F
2"	50	16	108	62	134	76	122	248	111	63	122	1727	VKDJV200E	VKDJV200F



VKDOV

DUAL BLOCK® 2-way ball valve with EN/ISO/DIN PN 10/16 fixed flanges, Face to face according to UNI EN 558

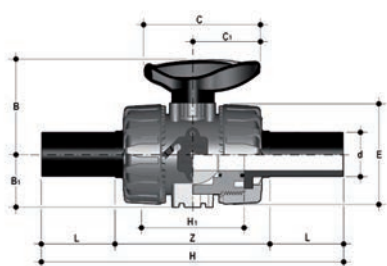
d	DN	PN	B	B ₁	C	C ₁	F	f	H	H ₁	Sp	U	g	EPDM code	FKM code
20	15	16	54	29	67	40	65	14	130	65	11	4	375	VKDOV020E	VKDOV020F
25	20	16	65	34,5	85	49	75	14	150	70	14	4	590	VKDOV025E	VKDOV025F
32	25	16	69,5	39	85	49	85	14	160	78	14	4	713	VKDOV032E	VKDOV032F
40	32	16	82,5	46	108	64	100	18	180	88	14	4	1108	VKDOV040E	VKDOV040F
50	40	16	89	52	108	64	110	18	200	93	16	4	1485	VKDOV050E	VKDOV050F
63	50	16	108	62	134	76	125	18	230	111	16	4	2347	VKDOV063E	VKDOV063F



VKDOAV

DUAL BLOCK® 2-way ball valve with fixed flange, drilled ANSI B16.5 cl.150#FF

d	DN	PN	B	B ₁	C	C ₁	F	f	H	H ₁	Sp	U	g	EPDM code	FKM code
1/2"	15	16	54	29	67	40	60,3	15,9	143	65	11	4	460	VKDOAV012E	VKDOAV012F
3/4"	20	16	65	34,5	85	49	69,9	15,9	172	70	14	4	632	VKDOAV034E	VKDOAV034F
1"	25	16	69,5	39	85	49	79,4	15,9	187	78	14	4	853	VKDOAV100E	VKDOAV100F
1" 1/4	32	16	82,5	46	108	64	88,9	15,9	190	88	14	4	1313	VKDOAV114E	VKDOAV114F
1" 1/2	40	16	89	52	108	64	98,4	15,9	212	93	16	4	1669	VKDOAV112E	VKDOAV112F
2"	50	16	108	62	134	76	120,7	19,1	234	111	16	4	2577	VKDOAV200E	VKDOAV200F



VKDBEV

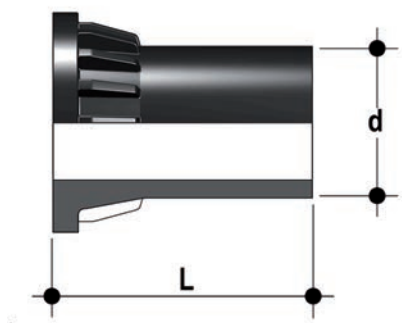
DUAL BLOCK® 2-way ball valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
20	15	16	54	29	67	40	54	175	65	40,5	94	220	VKDBEV020E	VKDBEV020F
25	20	16	65	34,5	85	49	65	213	70	54	106	340	VKDBEV025E	VKDBEV025F
32	25	16	69,5	39	85	49	73	228	78	56	117	443	VKDBEV032E	VKDBEV032F
40	32	16	82,5	46	108	64	86	247	88	56	131	693	VKDBEV040E	VKDBEV040F
50	40	16	89	52	108	64	98	271	93	60,5	145	945	VKDBEV050E	VKDBEV050F
63	50	16	108	62	134	76	122	300	111	65,5	161	1607	VKDBEV063E	VKDBEV063F

ACCESSORIES

CVDE

Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding



d	DN	PN	L	SDR	Code
20	15	16	55	11	CVDE11020
25	20	16	70	11	CVDE11025
32	25	16	74	11	CVDE11032
40	32	16	78	11	CVDE11040
50	40	16	84	11	CVDE11050
63	50	16	91	11	CVDE11063

SHKD

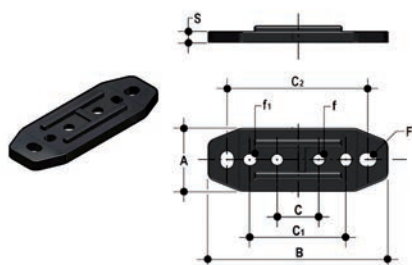
Handle block kit 0° - 90° lockable



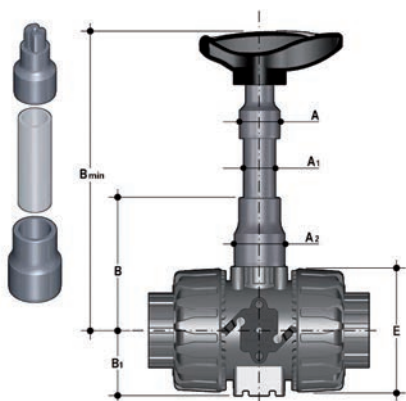
d	DN	Code
16 - 20	10 - 15	SHKD020
25 - 32	20 - 25	SHKD032
40 - 50	32 - 40	SHKD050
63	50	SHKD063

PMKD

Wall mounting plate



d	DN	A	B	C	C ₁	C ₂	F	f	f ₁	S	Code
16	10	30	86	20	46	67,5	6,5	5,3	5,5	5	PMKD1
20	15	30	86	20	46	67,5	6,5	5,3	5,5	5	PMKD1
25	20	30	86	20	46	67,5	6,5	5,3	5,5	5	PMKD1
32	25	30	86	20	46	67,5	6,5	5,3	5,5	5	PMKD1
40	32	40	122	30	72	102	6,5	6,3	6,5	6	PMKD2
50	40	40	122	30	72	102	6,5	6,3	6,5	6	PMKD2
63	50	40	122	30	72	102	6,5	6,3	6,5	6	PMKD2



PSKD

Stem extension

d	DN	A	A ₁	A ₂	E	B	B ₁	B _{min}	Code
16	10	32	25	32	54	70	29	139,5	PSKD020
20	15	32	25	32	54	70	29	139,5	PSKD020
25	20	32	25	40	65	89	34,5	164,5	PSKD025
32	25	32	25	40	73	93,5	39	169	PSKD032
40	32	40	32	50	86	110	46	200	PSKD040
50	40	40	32	50	98	116	52	175	PSKD050
63	50	40	32	59	122	122	62	225	PSKD063

* Pipe and glue not included in the KIT

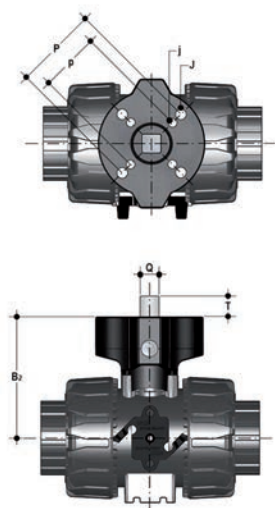


Easytorque Kit

Kit for ball seat carrier tightening adjustment for DUAL BLOCK® DN 10÷50 series valves

d	DN	Tightening torque recommended*	Code
3/8"-1/2"	10-15	3 N m - 2,21 Lbf ft	KET01
3/4"	20	4 N m - 2,95 Lbf ft	KET01
1"	25	5 N m - 3,69 Lbf ft	KET01
1" 1/4	32	5 N m - 3,69 Lbf ft	KET01
1" 1/2	40	7 N m - 5,16 Lbf ft	KET01
2"	50	9 N m - 6,64 Lbf ft	KET01

*calculated in ideal installation conditions

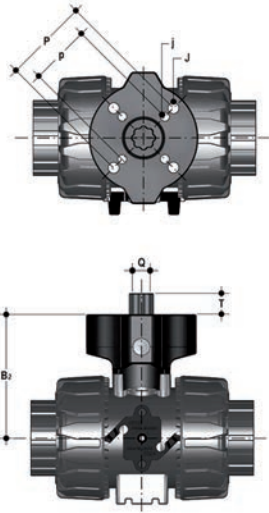


Power Quick/CP

The valve can be equipped with pneumatic actuators, using the PP-GR module reproducing the drilling pattern foreseen by ISO 5211

d	DN	B ₂	Q	T	p x j	P x J	Code
16	10	58	11	12	F03 x 5,5	F04 x 5,5	PQCP020
20	15	58	11	12	F03 x 5,5	F04 x 5,5	PQCP020
25	20	69	11	12	*F03 x 5,5	F05 x 6,5	PQCP025
32	25	74	11	12	*F03 x 5,5	F05 x 6,5	PQCP032
40	32	91	14	16	F05 x 6,5	F07 x 8,5	PQCP040
50	40	97	14	16	F05 x 6,5	F07 x 8,5	PQCP050
63	50	114	14	16	F05 x 6,5	F07 x 8,5	PQCP063

*F04 x 5.5 on request

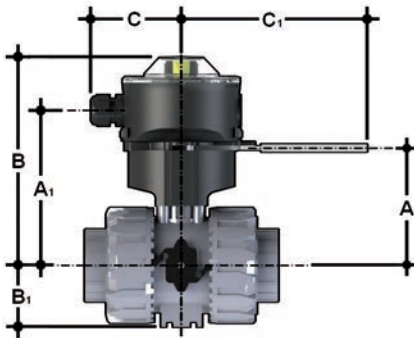


Power Quick/CE

The valve can be equipped with electric actuators, using the PP-GR module reproducing the drilling pattern foreseen by ISO 5211

d	DN	B ₂	Q	T	p x j	P x J	Code
16	10	58	14	16	F03 x 5,5	F04 x 5,5	PQCE020
20	15	58	14	16	F03 x 5,5	F04 x 5,5	PQCE020
25	20	69	14	16	*F03 x 5,5	F05 x 6,5	PQCE025
32	25	74	14	16	*F03 x 5,5	F05 x 6,5	PQCE032
40	32	91	14	16	F05 x 6,5	F07 x 8,5	PQCE040
50	40	97	14	16	F05 x 6,5	F07 x 8,5	PQCE050
63	50	114	14	16	F05 x 6,5	F07 x 8,5	PQCE063

*F04 x 5.5 on request



LS Quick Kit

The Limit Switch Quick Kit allows the fast and secure installation of the FIP LSQT to the VKD valves. The body is in PP-GR and the handle in stainless steel AISI 316. The handle block at 0° and 90° is also available by default (hole diameter 6.5 mm). The kit can be assembled on the valve even if already installed on the system. For technical data of the LSQT box see FIP actuated valves catalogue.

d	DN	A	A ₁	B	B ₁	C	C ₁	Code
16	10	60	91,5	137	29	76,5	157,5	LSQKIT20
20	15	60	91,5	137	29	76,5	157,5	LSQKIT20
25	20	71	102,5	148	34,5	76,5	157,5	LSQKIT25
32	25	76	107,5	153	39	76,5	157,5	LSQKIT32
40	32	93	124,5	170	46	76,5	157,5	LSQKIT40
50	40	99	130,5	176	52	76,5	157,5	LSQKIT50
63	50	116	147,5	193	62	76,5	157,5	LSQKIT63

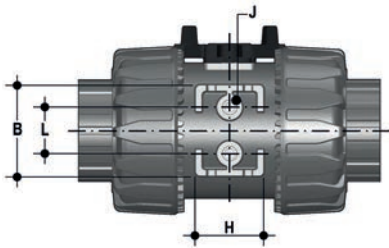
FASTENING AND SUPPORTING



All valves, whether manual or actuated, must be adequately supported in many applications. The VKD valve series is therefore ready to be equipped with threaded supporting brackets (optional) that permits direct anchoring of the valve body without the need of other components. For wall installation, dedicated PMKD mounting plates which are available as accessories can be used. These plates should be fastened to the valve before wall installation. PMKD plates also allow VKD valve alignment with FIP ZIKM pipe clips as well as allowing different sizes of valves to be aligned.

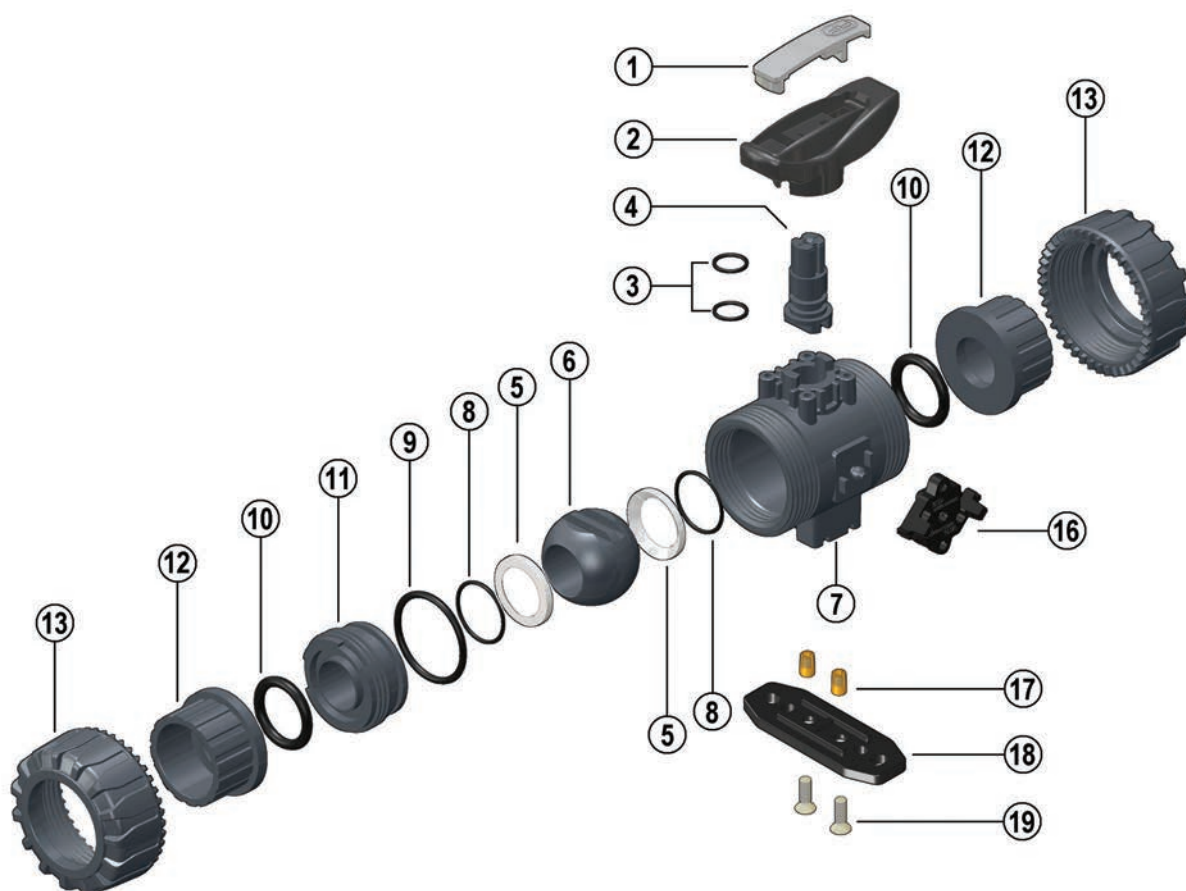
d	DN	g	H	L	J*
16	10	31,5	27	20	M4 x 6
20	15	31,5	27	20	M4 x 6
25	20	40	30	20	M4 x 6
32	25	40	30	20	M4 x 6
40	32	50	35	30	M6 x 10
50	40	50	35	30	M6 x 10
63	50	60	40	30	M6 x 10

* With threaded inserts



COMPONENTS

EXPLODED VIEW



- | | | |
|--|--|---|
| 1 Handle insert (PVC-U - 1) | 9 Radial seal O-Ring (EPDM-FKM - 1)* | 15 Handle safety block (PP-GR - 1)** |
| 2 Handle (HIPVC - 1) | 10 Socket seal O-Ring (EPDM-FKM - 2)* | 16 DUAL BLOCK® (POM - 1) |
| 3 Stem O-rings (EPDM-FKM - 2)* | 11 Ball seat carrier (PVC-U - 1) | 17 Threaded inserts (STAINLESS steel or Brass - 2)** |
| 4 Stem (PVC-U - 1) | 12 End connector (PVC-U - 2)* | 18 Distance plate (PP-GR - 1)** |
| 5 Ball seat (PTFE - 2)* | 13 Union nut (PVC-U - 2) | 19 Screw (STAINLESS steel - 2)** |
| 6 Ball (PVC-U - 1) | 14 Spring (STAINLESS steel - 1)** | |
| 7 Body (PVC-U - 1) | | |
| 8 Ball seat O-Rings (EPDM-FKM - 2)* | | |

* Spare parts

** Accessories

The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

- 1) Safety Warnings
- 2) All disassembly, reassembly, installation, and maintenance operations must be carried out exclusively by qualified and authorized personnel, in accordance with company procedures and applicable regulations.
- 3)
- 4) 1. Depressurize the section of the system where the valve is installed and drain the pipeline upstream and downstream of the valve.
- 5) 2. Remove the valve from the system by unscrewing the two union nuts (5), taking care to ensure that the sealing O-rings (7) remain properly seated in their housings and do not come out.
- 6) 3. Unscrew the connection nut between the actuator (1) and the valve body (4) using a strap wrench or another suitable tool that does not damage the surface.
- 7) Before proceeding, release the DualBlock® device to allow rotation of the connection nut.
- 8) Note: For valves with Normally Closed (NC) function, this operation is easier if the actuator is pressurized and the valve is in the open position.
- 9) 4. Disconnect the valve from the compressed air supply and, if applicable, from the electrical network.
- 10) 5. Separate the valve body (4) from the pneumatic actuator (1).
- 11) 6. Unscrew the diaphragm (3) and remove the compressor (2).

ASSEMBLY

- 1) Safety Warnings
- 2) Ensure all components are clean and undamaged. Replace any worn parts if necessary.
- 3)
- 4) 1. Insert the compressor (2) onto the actuator rod (1).
- 5) 2. Screw the diaphragm (3) in fully, making sure it is properly aligned with the internal seat of valve body (see fig. xx).
- 6) Note: At this stage, it is possible to adjust the orientation of the compressed air connections to align them with the piping, if needed, to facilitate installation in confined spaces (see fig. xx).
- 7) 3. Check the correct positioning of the DualBlock® device and reassemble the actuator (1) onto the valve body (4) by screwing the connection nut using a strap wrench or another suitable tool that does not damage its surface.
- 8) Note: For Normally Closed (NC) valves, it is recommended to supply compressed air to the actuator to open the valve and facilitate tightening.
- 9) 4. Check proper tightening by verifying that the reference mark on the connection nut is precisely positioned between the two alignment notches on the valve body (see fig. xx).
- 10) 5. Reinstall the valve on the system following the instructions in the INSTALLATION section.
- 11) 6. Restore connections to compressed air and the electrical network (if present).



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 1



Fig. 2



Fig. 3



Fig. 4



INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Check that the DUAL BLOCK® union nut locking device (16) is fitted to the valve body.
- 3) To release the union nuts, axially press the release lever to separate the lock and then unscrew it in the counter-clockwise direction.
- 4) Unscrew the union nuts (13) and insert them on the pipe segments.
- 5) Solvent weld or screw the end connectors (12) onto the pipe ends.
- 6) Position the valve body between the end connectors and fully tighten the union nuts (13) manually by rotating clockwise without using wrenches or other tools that could damage the union nut surface.
- 7) Lock the union nuts by returning the DUAL BLOCK® to its housing, pressing on it until the hinges lock on the union nuts.
- 8) If necessary, support the pipework with FIP pipe clips or by means of the carrier built into the valve itself (see paragraph "fastening and carriers").

The VKD valve can be equipped with a handle lock to prevent ball rotation (supplied separately).

When the handle safety block (14, 15) is installed, lift the lever (15) and rotate the handle (fig. 6-7).

A lock can also be installed on the handle to protect the system against tampering (fig. 8).

Seal can be adjusted using the extractable insert on the handle (fig. 3-4).

The seals can be adjusted later with the valve installed on the pipe by simply tightening the union nuts. This "micro adjustment", only possible with FIP valves thanks to the patented "Seat stop system", allows the seal to be recovered where PTFE ball seats are worn due to a high number of operations. The Easytorque kit can also be used for micro adjustments (fig. 5).

WARNINGS

- If volatile liquid such as Hydrogen Peroxide (H_2O_2) or Sodium Hypochlorite ($NaClO$) are used, for safety reasons we recommend you contact the service centre. These liquids, upon vaporising, could create hazardous over pressures in the area between the body and ball.
- Always avoid sudden closing operations and protect the valve from accidental operations.

Fig. 5

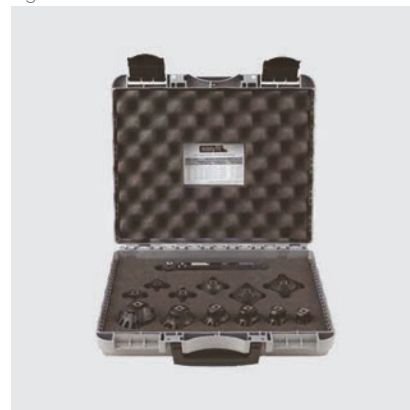


Fig. 6



Fig. 7



Fig. 8



VKD DN 65÷100

DUAL BLOCK® 2-way ball valve



VKD DN 65÷100

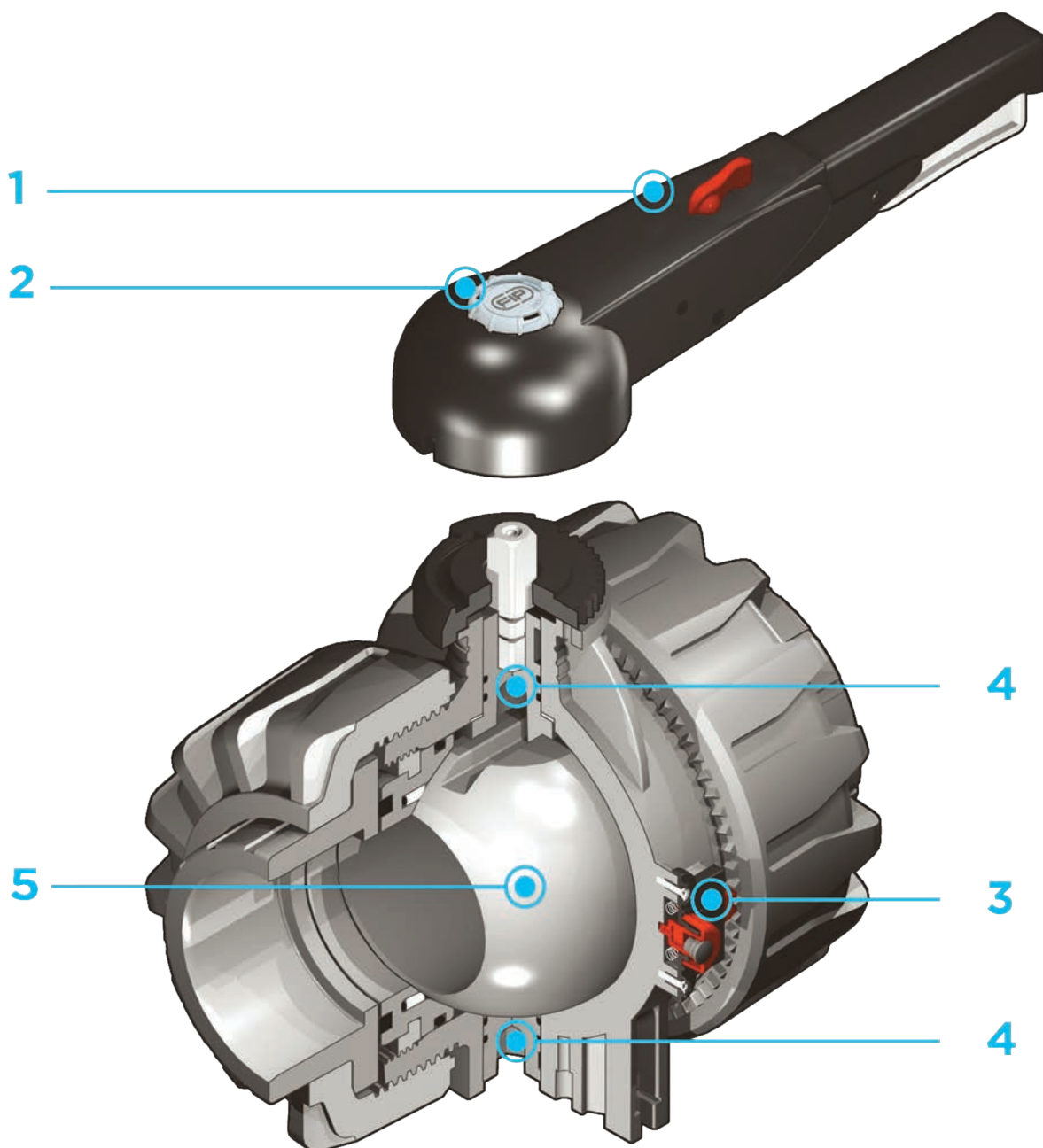
FIP has developed a VKD DUAL BLOCK® ball valve to introduce a high reference standard in thermoplastic valve design. VKD is a True Union ball valve that meets the most stringent needs required by industrial applications. This valve is also equipped with a customisable Labelling System.



DUAL BLOCK® 2-WAY BALL VALVE

- Connection system for solvent weld, threaded and flanged joints
- Patented **SEAT STOP®** ball carrier system that lets you micro-adjust seals and minimise axial force effects
- Easy radial dismounting allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for rigid PVC-U injection moulding equipped with built-in bores for actuation. ISO 9393 compliant test requisites
- Option of dismounting downstream pipes with the valve in the closed position
- **Full bore ball** with high surface finish
- **Integrated bracket** for valve anchoring
- Possibility of installing a manual reducer or pneumatic and/or electric actuators by applying an ISO standard bore PP-GR flange
- **STAINLESS steel co-moulded stem**, with square section as per ISO 5211
- Possibility to have handle with integrated LSQT limit micro switch, even as a retrofit in existing installations

Technical specifications	
Construction	2-way True Union ball valve with locked carrier and union nuts.
Size range	DN 65 ÷ 100
Nominal pressure	PN 16 with water at 20° C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Pipe coupling as EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741. Thread: ISO 228-1, EN10226-1-2, ASTM D 2467, JIS B 0203. Flanging system: ISO 9624, EN ISO 1452, EN ISO 15493 EN 588-1, EN 1092-1, ANSI B.16.5 cl.150, JIS B 2220.
Reference standards	Construction criteria: EN ISO 16135, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242 Actuator couplings: ISO 5211
Valve material	PVC-U
Seal material	EPDM, FKM; PTFE (ball seats)
Control options	Manual control; electric actuator; pneumatic actuator



- 1** HIPVC ergonomic multifunctional handle for quick operation, **lock and graduated adjustment in 10 positions**. Possibility of inhibiting rotation with a lock
- 2** Customisable Labelling System: LCE module made of a transparent protection plug and **customisable tag holder** using the LSE set

- 3** **DUAL BLOCK®** patented lock system that ensures union nut tightening hold even in severe conditions such as vibrations or heat dilation (available as accessory). The customisation lets you identify the valve on the system according to specific needs

- 4** **Double stem** with double O-Rings for ball centring and operating torque reduction
- 5** Machined high surface finish ball that guarantees a smooth operation and increased reliability

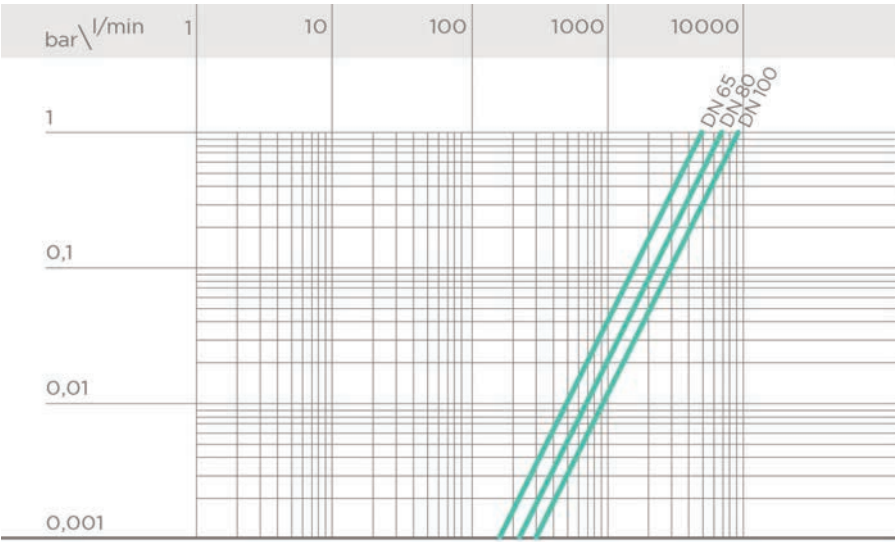
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH

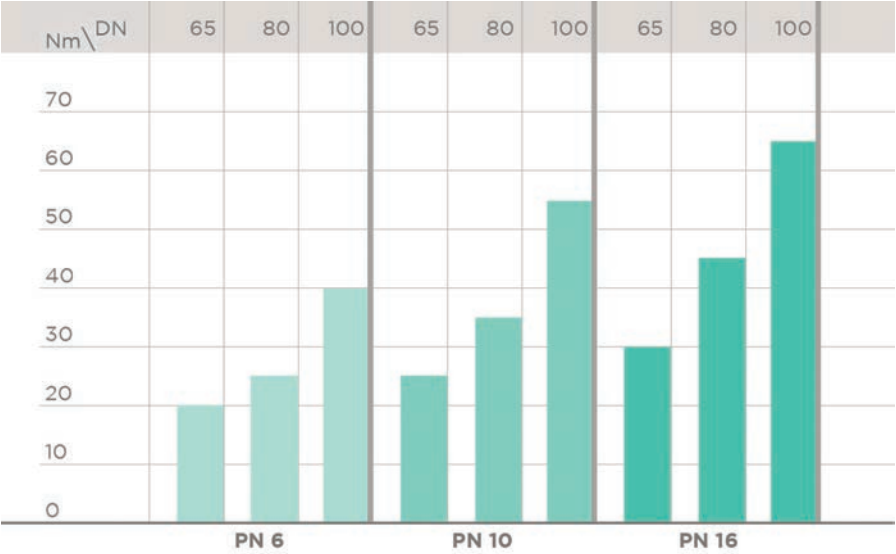


K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p = 1$ bar pressure drop at a certain valve position. The K_v100 values shown in the table are calculated with the valve completely open.

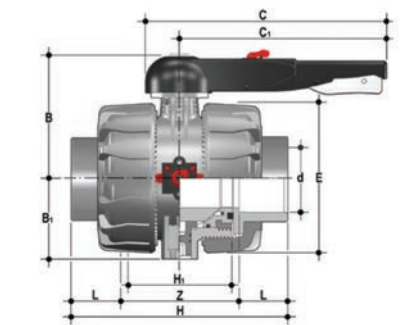
DN	65	80	100
K _v 100 l/min	5250	7100	9500

OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



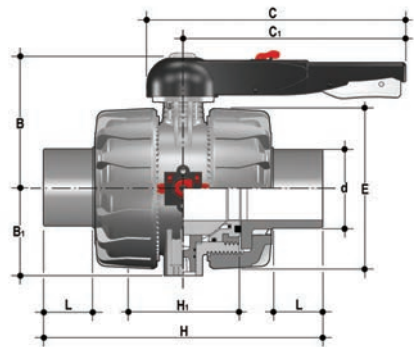
The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

DIMENSIONS



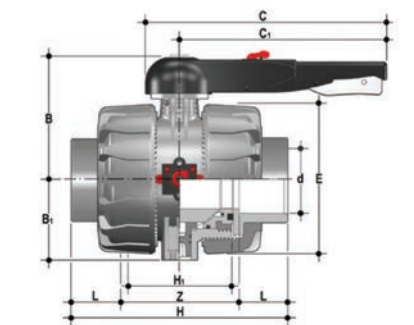
VKDIV
DUAL BLOCK® 2-way ball valve with female ends, metric series

d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
75	65	16	164	87	225	175	164	235	133	44	147	4380	VKDIV075E	VKDIV075F
90	80	16	177	105	327	272	203	270	149	51	168	7200	VKDIV090E	VKDIV090F
110	100	16	195	129	385	330	238	308	167	61	186	11141	VKDIV110E	VKDIV110F



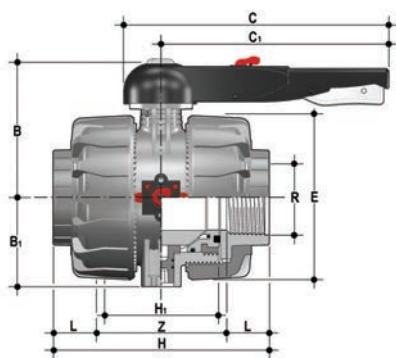
VKDDV
DUAL BLOCK® 2-way ball valve with male ends for solvent welding, metric series

d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	g	EPDM code	FKM code
75	65	16	164	87	225	175	164	284	133	44	4420	VKDDV075E	VKDDV075F
90	80	16	177	105	327	272	203	300	149	51	6930	VKDDV090E	VKDDV090F
110	100	16	195	129	385	330	238	340	167	61	10950	VKDDV110E	VKDDV110F



VKDLV
DUAL BLOCK® 2-way ball valve with female ends for solvent welding, BS series

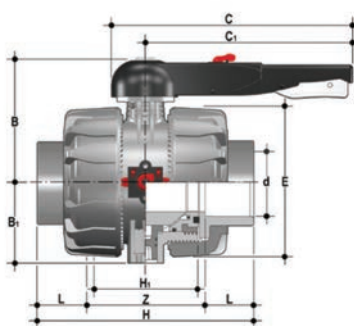
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	164	87	225	175	164	235	133	44	147	4380	VKDIV075E	VKDIV075F
3"	80	16	177	105	327	272	203	270	149	51	168	7250	VKDLV300E	VKDLV300F
4"	100	16	195	129	385	330	238	308	167	63	182	10995	VKDLV400E	VKDLV400F



VKDFV

DUAL BLOCK® 2-way ball valve with BSP threaded female ends

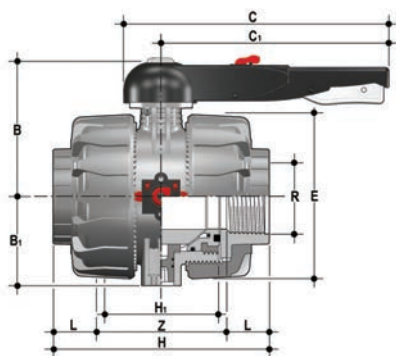
R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	164	87	225	175	164	235	133	30	175	4395	VKDFV212E	VKDFV212F
3"	80	16	177	105	327	272	203	270	149	34	203	7260	VKDFV300E	VKDFV300F
4"	100	16	195	129	385	330	238	308	167	40	229	11100	VKDFV400E	VKDFV400F



VKDAV

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, ASTM series

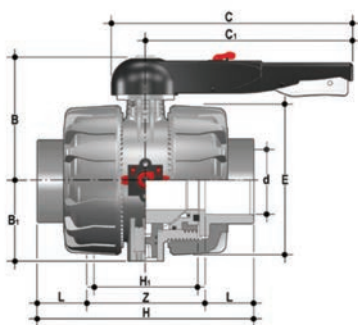
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	164	87	225	175	164	235	133	44,5	146	4390	VKDAV212E	VKDAV212F
3"	80	16	177	105	327	272	203	270	149	48	174	7210	VKDAV300E	VKDAV300F
4"	100	16	195	129	385	330	238	308	167	57,5	193	11065	VKDAV400E	VKDAV400F



VKDNV

DUAL BLOCK® 2-way ball valve with female ends, NPT thread

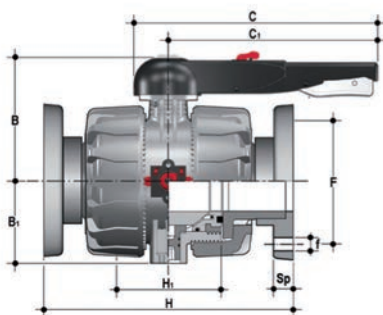
R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	164	87	225	175	164	235	133	33,2	168,6	4395	VKDNV212E	VKDNV212F
3"	80	16	177	105	327	272	203	270	149	35,5	199	7260	VKDNV300E	VKDNV300F
4"	100	16	195	129	385	330	238	308	167	37,6	232,8	11100	VKDNV400E	VKDNV400F



VKDJV

DUAL BLOCK® 2-way ball valve with female ends for solvent welding, JIS series

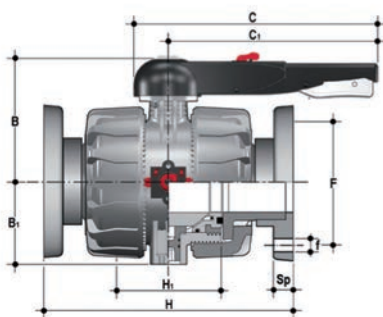
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	164	87	225	175	164	267	133	61	145	4435	VKDJV212E	VKDJV212F
3"	80	16	177	105	327	272	203	294	149	64,5	165	7250	VKDJV300E	VKDJV300F
4"	100	16	195	129	385	330	238	370	167	84	202	11580	VKDJV400E	VKDJV400F



VKDOV

DUAL BLOCK® 2-way ball valve with fixed flanges, drilled PN10/16. Face to face according to UNI EN 558

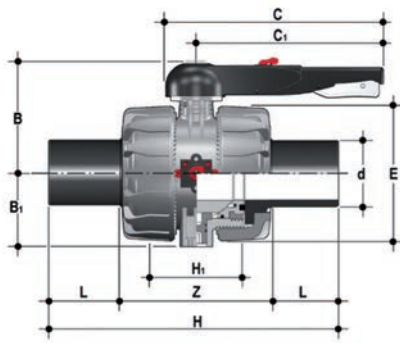
d	DN	PN	B	B ₁	C	C ₁	F	f	H	H ₁	Sp	U	g	EPDM code	FKM code
75	65	16	164	87	327	175	145	17	290	133	21	4	6610	VKDOV075E	VKDOV075F
90	80	16	177	105	327	272	160	17	310	149	21,5	8	9330	VKDOV090E	VKDOV090F
110	100	16	195	129	385	330	180	17	350	167	21,5	8	13815	VKDOV110E	VKDOV110F



VKDOAV

DUAL BLOCK® 2-way ball valve with fixed flanges, drilled ANSI B.16.5 cl.150 #FF. Face to face according to UNI EN 558

d	DN	PN	B	B ₁	C	C ₁	F	f	H	H ₁	Sp	U	g	EPDM code	FKM code
2" 1/2	65	16	164	87	327	175	139,7	18	290	133	21	4	6610	VKDOV075E	VKDOV075F
3"	80	16	177	105	327	272	152,4	18	310	149	21,5	8	9330	VKDOV090E	VKDOV090F
4"	100	16	195	129	385	330	190,5	18	350	167	21,5	8	13815	VKDOV110E	VKDOV110F



VKDBEV

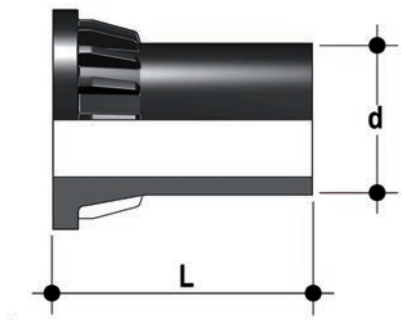
DUAL BLOCK® 2-way valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
75	65	16	164	87	225	175	162	356	133	71	214	4400	VKDBEV075E	VKDBEV075F
90	80	16	177	105	327	272	202	390	149	88	214	7100	VKDBEV090E	VKDBEV090F
110	100	16	195	129	385	330	236	431	167	92	247	10800	VKDBEV110E	VKDBEV110F

ACCESSORIES

CVDE

Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding



d	DN	PN	L	SDR	Code
75	65	16	111	11	CVDE11075
90	80	16	118	11	CVDE11090
110	100	16	132	11	CVDE11110

LSE

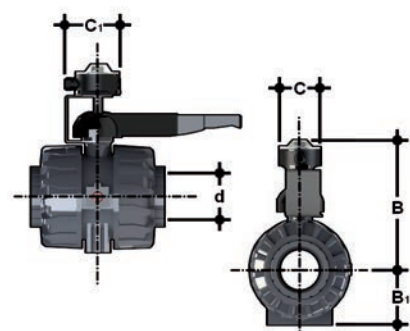
Customisation and label printing set for Easyfit handle made up of precut adhesive sheets and software for guided label creation.



d	DN	VKD* code
75	65	LSE040
90	80	LSE040
110	100	LSE040

LS Quick Kit

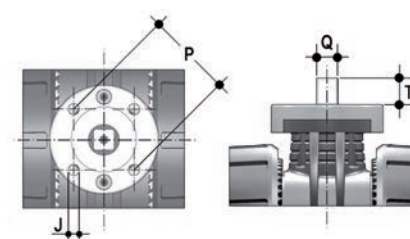
The Limit Switch Quick Kit allows the fast and secure installation of the FIP LSQT to the VKD valves. The body is in PP-GR and the handle in stainless steel AISI 316. The handle block at 0° and 90° is also available by default (hole diameter 6.5 mm). The kit can be assembled on the valve even if already installed on the system. For technical data of the LSQT box see FIP actuated valves catalogue.



d	DN	B	B ₁	C	C ₁	Code
75	65	275	87	103	126,9	LSQKIT75160
90	80	286,7	105	103	126,9	LSQKIT75160
110	100	305,5	129	103	126,9	LSQKIT75160

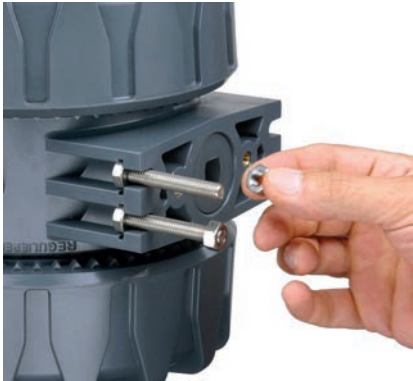
ACTUATOR MOUNTING FLANGE

The valve can be equipped with pneumatic or electric standard actuators and handwheel reduces for heavy-duty operations, using the PP-GR module reproducing the drilling pattern foreseen by ISO 5211 F07.



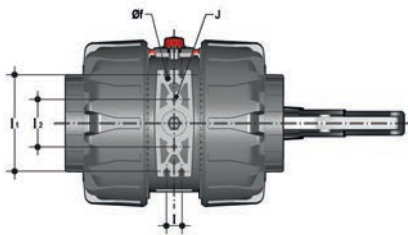
d	DN	P x J	T	Q
75	65	F07 x 9	16	14
90	80	F07 x 9	16	14
110	100	F07 x 9	19	17

FASTENING AND SUPPORTING

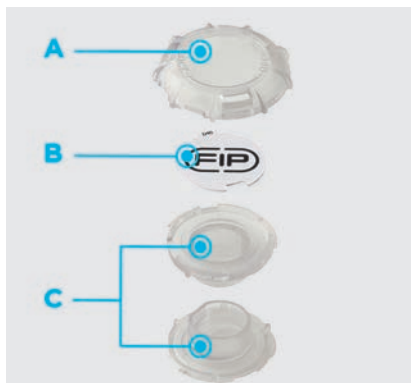


All valves, whether manual or actuated, must be adequately supported in many applications. The VKD DN 65÷100 valve series is therefore ready to be equipped with threaded supporting brackets (optional) that permits direct anchoring on the valve body without the need of other components. Using standard threaded nuts (not included) made of STAINLESS steel, you can anchor the valve on 4 fastening points.

d	DN	J	f	l	l1	l2
75	65	M6	6,3	17,4	90	51,8
90	80	M6	8,4	21,2	112,6	63
110	100	M8	8,4	21,2	137	67



CUSTOMISATION



The VKD DN 65÷100 valve is equipped with the customisable Labelling System. This system lets you create special labels to insert in the handle. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The specific LCE module is a standard supply and is made up of a rigid transparent water-resistant PVC plug (A-C) and white tag holder (B) made of the same material, one side of which bears the FIP logo.

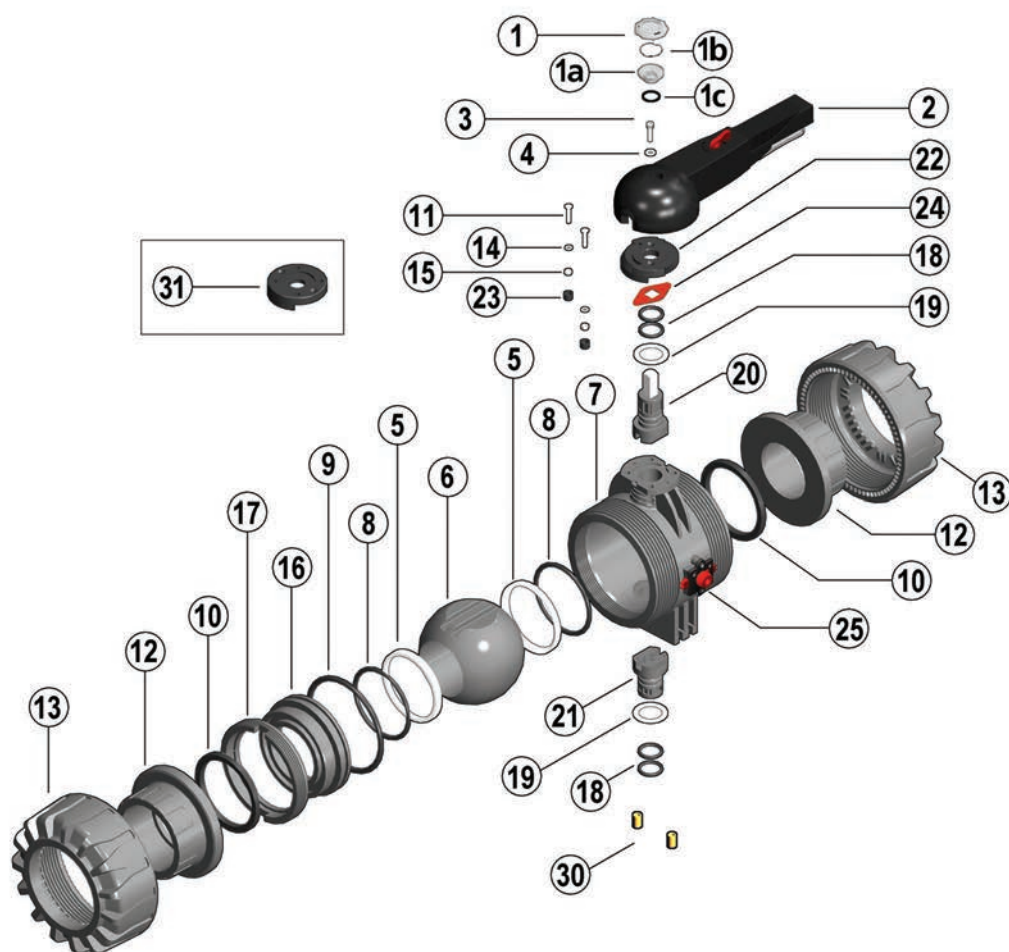
The holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

- 1) Remove the upper part of the transparent plug (A) rotating it counter-clockwise as indicated by the "Open" label on the plug and remove it.
- 2) Extract the tag holder from its housing on the lower part of the plug (C)
- 3) Apply the adhesive label on the tag holder (B) to align the profiles matching the tab position.
- 4) Reinsert the tag holder in its housing at the bottom of the plug
- 5) Reposition the top of the plug in the housing rotating it clockwise; this way the label is protected against the elements.

COMPONENTS

EXPLODED VIEW



1-1a Transparent protection plug (PVC - 1)

1b Tag holder (PVC - 1)

1c O-Ring (NBR - 1)

2 Handle (HIPVC - 1)

3 Screw (STAINLESS steel - 1)

4 Washer (STAINLESS steel - 1)

5 Ball seat (PTFE - 2)*

6 Ball (PVC-U - 1)

7 Body (PVC-U - 1)

8 Ball seat O-ring (EPDM-FKM - 2)*

9 Radial seal O-Ring (EPDM - FKM - 1)*

10 Socket seal O-Ring (EPDM-FKM - 2)*

11 Screw (STAINLESS steel - 2)

12 End connector (PVC-U - 2)

13 Union nut (PVC-U - 2)

14 Washer (STAINLESS steel - 2)

15 Nut (STAINLESS steel - 2)

16 Ball seat carrier (PVC-U - 1)

17 Threaded ring (PVC-U - 1)

18 Stems O-rings (EPDM-FKM - 4)*

19 Anti-friction disk (PTFE - 2)*

20 Upper stem (PVC/INOX - 1)

21 Lower stem (PVC-U - 1)

22 Plate (PP-GR - 1)

23 Protection plug (PE - 2)

24 Position indicator (PA - 1)

25 DUAL BLOCK® (PP-GR + vari- 1)

30 Threaded inserts (Brass - 2)**

31 Actuation plate (PP-GR - 1)**

* Spare parts

** Accessories

The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Release the union nuts by rotating the button (25) to the left, pointing the arrow on the open lock (fig. 1).
- 3) Unscrew the union nuts (13) and extract the body (7) (fig. 2).
- 4) Before dismounting, hold the valve in a vertical position and open it 45° to drain any liquid that might remain.
- 5) Open the valve.
- 6) Remove the protection plug on the handle (2) and unscrew the screw (3) with the washer (4).
- 7) Remove the handle (2).
- 8) Remove the screws (11) and plate (22) from the body (7).
- 9) Insert the two supplied wrench protrusions in the corresponding apertures on the threaded ring (17), extracting it by rotating counterclockwise with the ball seat carrier (16) (fig. 3).
- 10) Press on the ball (6), being careful not to scratch it, and remove it from the body.
- 11) Press the upper stem (20) inwards and extract it from the body and remove the lower stem (21). Remove the anti-friction disks (19).
- 12) Remove the O-Ring (8, 9, 10, 18) and PTFE ball seats (5) extracting them from their housings, as illustrated in the exploded view.

ASSEMBLY

- 1) All the O-rings (8, 9, 10, 18) must be inserted in their grooves as shown in the exploded view.
- 2) Place the anti-friction disks (19) on the stems (20-21) and insert the stems in their housings in the body.
- 3) Place the PTFE ball seats (5) in the housings in the valve body (7) and in the carrier (16).
- 4) Insert the ball (6) rotating it to the closed position.
- 5) Insert the carrier with threaded ring (17) into the body and tighten up in the clockwise direction using the supplied tool, to limit stop.
- 6) Position the plate (22) with rack on the body, and screw in the screws (11) washers (14) and nuts (15).
- 7) The handle (2) with protection plug (1, 1a, 1b, 1c) should be placed on the stem (20) (fig. 4).
- 8) Screw in the screw (3) with the washer (4) and position the protection plug (1, 1a, 1b, 1c).
- 9) Insert the valve between the end connectors (12) and tighten the union nuts (13), making sure that the socket seal O-rings (10) do not exit their seats.
- 10) Release the union nuts by rotating the button (25) to the right, pointing the arrow on the closed lock (fig. 1).



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 1



Fig. 2



Fig. 3



Fig. 4



INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Make sure the DUAL BLOCK® union nut lock system (25) is in the FREE position.
- 3) Unscrew the union nuts (13) and insert them on the pipe segments.
- 4) Solvent weld or screw the end connectors (12) onto the pipe ends.
- 5) Position the valve body between the end connectors and fully tighten the union nuts (13) clockwise with an appropriate wrench.
- 6) Lock the union nuts rotating the button (25) clockwise (see paragraph "union nut lock").
- 7) If necessary, support the piping with FIP pipe clips or by means of the carrier built into the valve itself (see paragraph "fastening and supporting").

Adjust the ball seat carriers using the supplied tool (fig. 3).

The seals can be installed later with the valve installed on the pipe by simply tightening the union nuts. This "micro adjustment", only possible with FIP valves thanks to the patented "Seat stop system", allows the seal to be recovered where PTFE ball seats are worn due to a high number of operations.

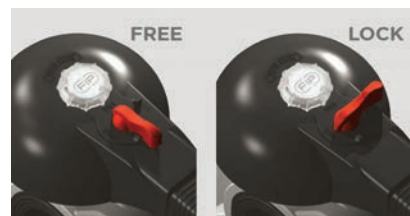
UNION NUT LOCK

Rotate the button to the left, pointing the arrow on the open lock to unlock DUAL BLOCK®: the valve union nuts are free to rotate clockwise and counter-clockwise. Rotate the button to the right, pointing the arrow on the closed lock to lock DUAL BLOCK®: the valve union nuts are blocked in the desired position.



HANDLE LOCK

Thanks to the multifunctional handle and the red manoeuvre button on the lever, you can perform a 0°-90° operation and a graduated operation by means of the 10 intermediate positions and a stop lock: the handle can be locked in each of the 10 positions by simply pressing the Free-lock button. A lock can also be installed on the handle to protect the system against tampering. The valve is two-way and can be installed in any position. It can also be installed at end line or tank.



WARNINGS

If volatile liquid such as Hydrogen Peroxide (H₂O₂) or Sodium Hypochlorite (NaClO) are used, for safety reasons we recommend you contact the service centre. These liquids, upon vaporising, could create hazardous over pressures in the area between the body and ball.

Always avoid sudden closing operations and protect the valve from accidental operations.

VKR DN 10÷50



DUAL BLOCK® regulating ball valve



VKR DN 10÷50

The VKR DUAL BLOCK® valve combines high reliability and safety aspects typical of VKD full bore ball valves with the new flow adjustment function with typical linear curve that meets the most stringent needs typical of industrial applications.

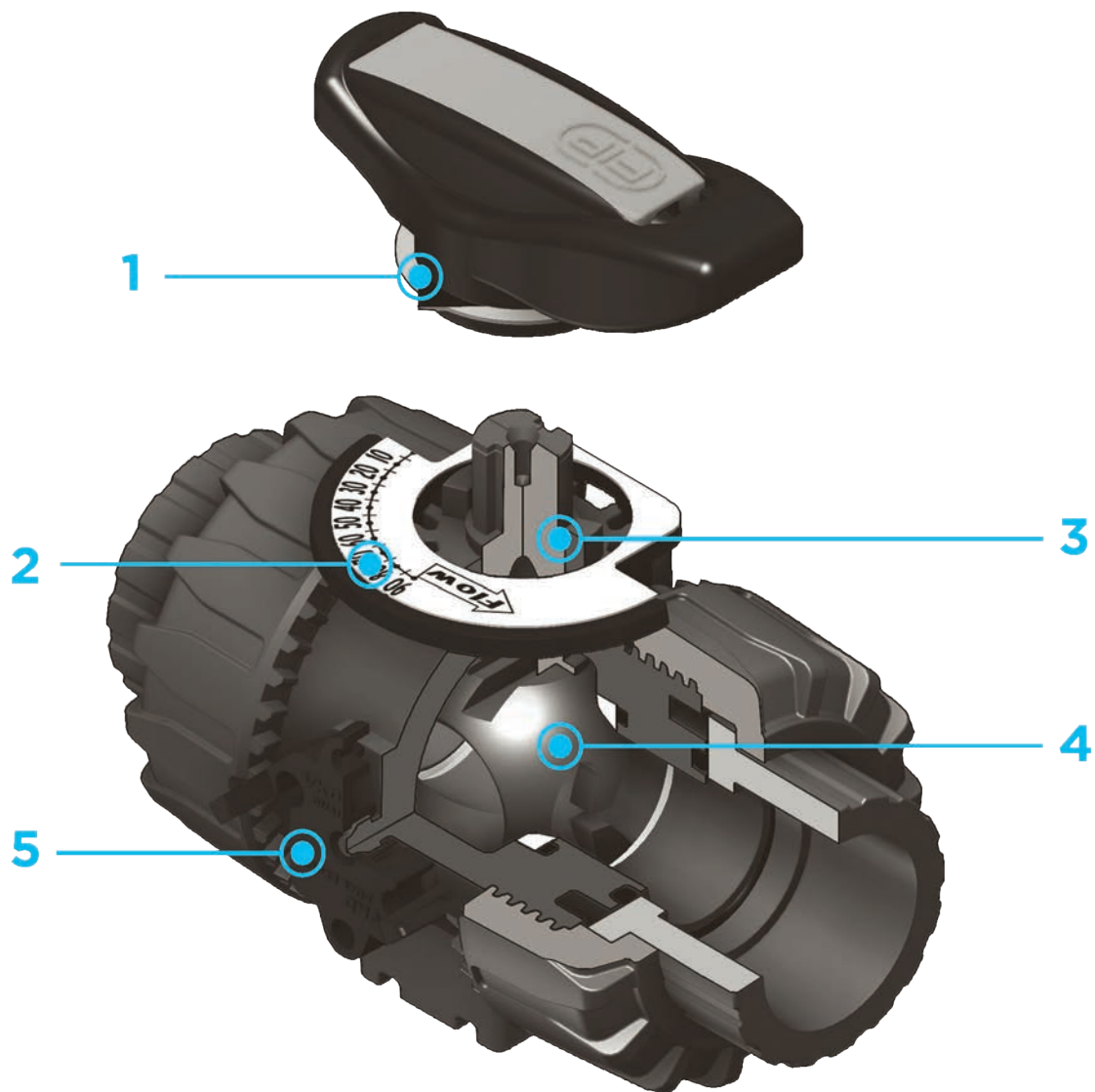


DUAL BLOCK® REGULATING BALL VALVE

- Connection system for solvent weld, threaded and flanged joints
- Patented **SEAT STOP®** ball carrier system that lets you micro-adjust seals and minimise the axial force effect
- Easy radial dismounting allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for rigid PVC-U injection moulding equipped with built-in bores for actuation. ISO 9393 compliant test requisites
- Option of dismounting downstream pipes with the valve in the closed position
- High surface finish stem with double O-Ring and double connection key to ball
- **Integrated bracket** for valve anchoring
- Ball seat carrier can be adjusted using the **Easytorque adjustment kit**
- Actuation option: version with electric modulating actuator with 4-20 mA / 0-10 V inlet and 4-20 mA / 0-10 V outlet to monitor the position
- Valve suitable for carrying fluids that are clean and free of suspended particles

Technical specifications

Construction	2-way True Union adjusting ball valve with locked carrier and union nuts.
Size range	DN 10 ÷ 50
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Pipe coupling as EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741 Thread: ISO 228-1, EN 10226-1/2, ASTM D 2464, JIS B 0203 Flanging system: ISO 9624, EN ISO 1452, EN ISO 15493, UNI EN 558, EN 1092-1, ANSI B.16.5 cl. 150, JIS B 2220
Reference standards	Construction criteria: EN ISO 16135, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242 Actuator couplings: ISO 5211
Valve material	PVC-U
Seal material	EPDM, FKM (standard size O-Ring); On request FEP+FKM, FFKM PTFE (ball seats);
Control options	Manual control; electric actuator



1 HIPVC ergonomic multifunctional handle with **position indicator** and tool to adjust the ball seat carrier

2 Flow direction and opening angle indication plate with **graduated scale with 5° detail** for clear and accurate readings

3 90° operating angle that permits **the use of standard** quarter turn **actuators**

4 The patented ball design provides **linear flow adjustment** throughout its range of operation even when the valve is open just a few

degrees.

5 Patented **DUAL BLOCK®** system: prevents union nuts from loosening even under extreme operating conditions: e.g. vibration or thermal expansion

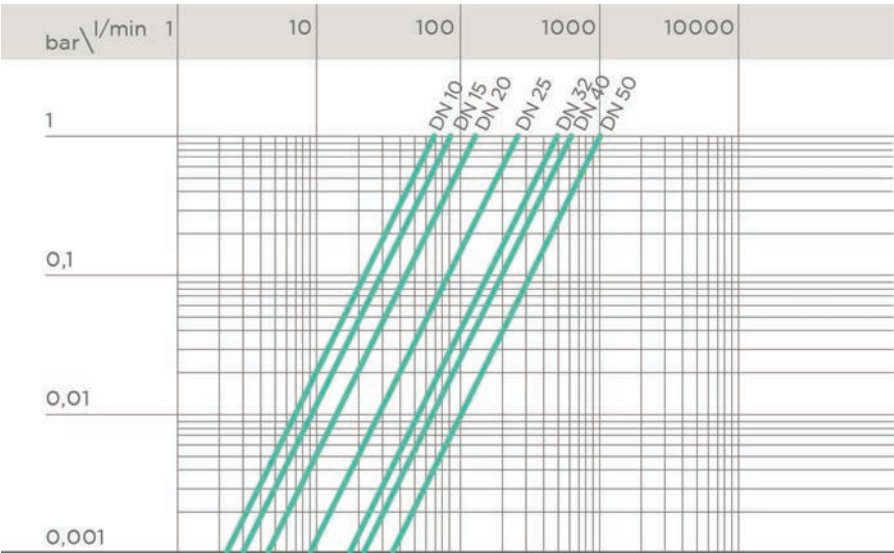
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH



K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p = 1$ bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

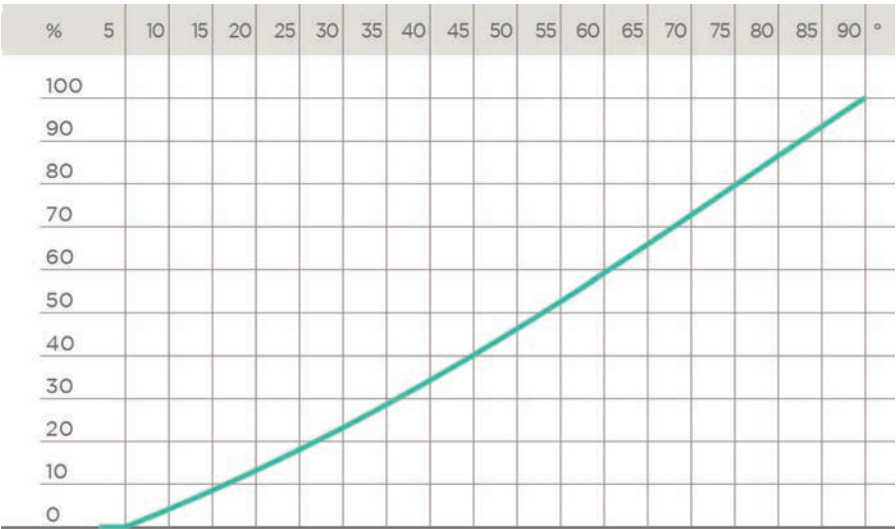
DN	10	15	10	25	32	40	50
Kv100 l/min	83	88	135	256	478	592	1068

RELATIVE FLOW COEFFICIENT DIAGRAM

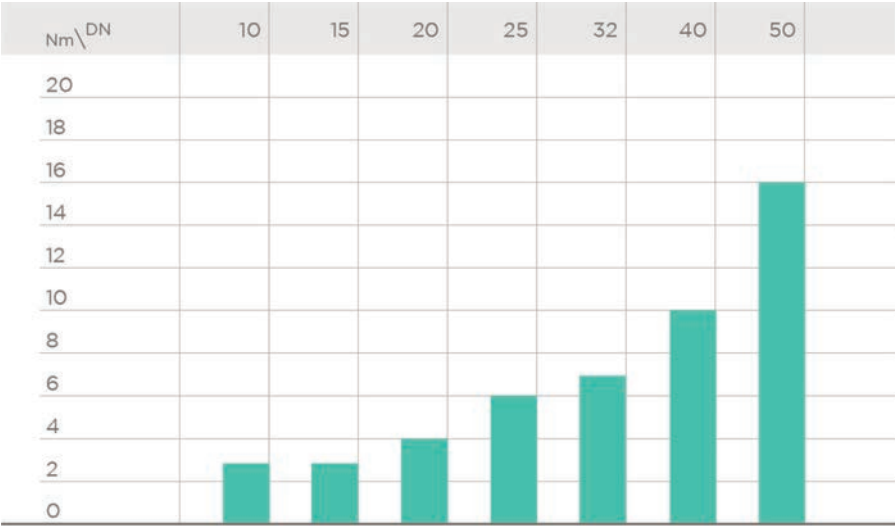
The relative flow coefficient is the flow rate through the valve as a function of the degree of valve aperture.

Horizontal axis: Ball aperture angle

Vertical axis: Relative flow coefficient

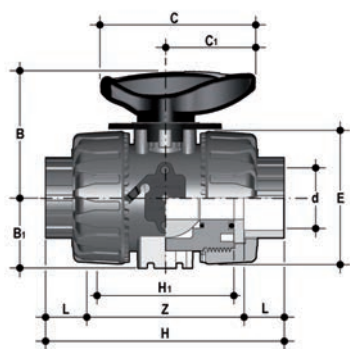


OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

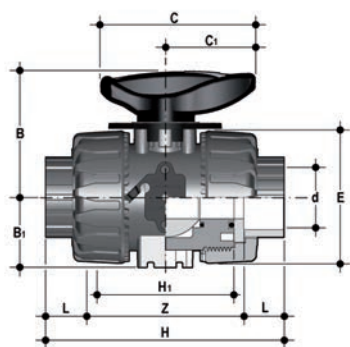
DIMENSIONS



VKRIV

DUAL BLOCK® regulating ball valve with female ends for solvent welding, metric series

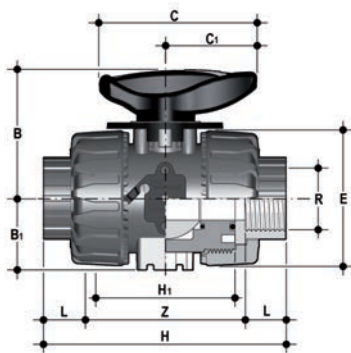
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
16	10	16	54	29	67	40	54	103	65	14	75	215	VKRIV016E	VKRIV016F
20	15	16	54	29	67	40	54	103	65	16	71	205	VKRIV020E	VKRIV020F
25	20	16	65	34,5	85	49	65	115	70	19	77	330	VKRIV025E	VKRIV025F
32	25	16	69,5	39	85	49	73	128	78	22	84	438	VKRIV032E	VKRIV032F
40	32	16	82,5	46	108	64	86	146	88	26	94	693	VKRIV040E	VKRIV040F
50	40	16	89	52	108	64	98	164	93	31	102	925	VKRIV050E	VKRIV050F
63	50	16	108	62	134	76	122	199	111	38	123	1577	VKRIV063E	VKRIV063F



VKRLV

DUAL BLOCK® regulating ball valve with BS plain socket ends for solvent welding

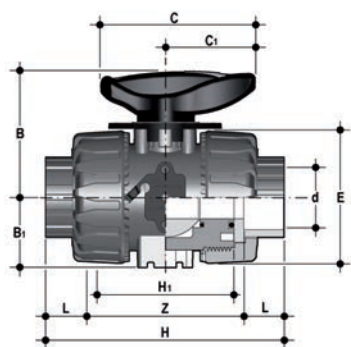
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	29	67	40	54	103	65	14,5	74	210	VKRLV038E	VKRLV038F
1/2"	15	16	54	29	67	40	54	103	65	16,5	70	205	VKRLV012E	VKRLV012F
3/4"	20	16	65	34,5	85	49	65	115	70	19	77	335	VKRLV034E	VKRLV034F
1"	25	16	69,5	39	85	49	73	128	78	22,5	83	433	VKRLV100E	VKRLV100F
1" 1/4	32	16	82,5	46	108	64	86	146	88	26	94	703	VKRLV114E	VKRLV114F
1" 1/2	40	16	89	52	108	64	98	164	93	30	104	925	VKRLV112E	VKRLV112F
2"	50	16	108	62	134	76	122	199	111	36	127	1647	VKRLV200E	VKRLV200F



VKRFV

DUAL BLOCK® regulating ball valve with BSP threaded female ends

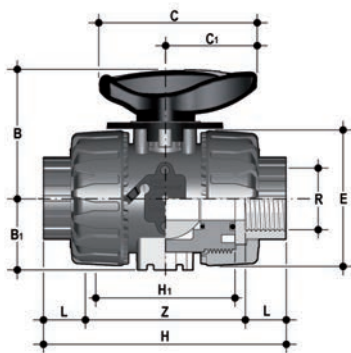
R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	29	67	40	54	103	65	12	80	215	VKRFV038E	VKRFV038F
1/2"	15	16	54	29	67	40	54	110	65	15	80	210	VKRFV012E	VKRFV012F
3/4"	20	16	65	34,5	85	49	65	116	70	16	83	335	VKRFV034E	VKRFV034F
1"	25	16	69,5	39	85	49	73	134	78	19	96	448	VKRFV100E	VKRFV100F
1" 1/4	32	16	82,5	46	108	64	86	153	88	21	110	678	VKRFV114E	VKRFV114F
1" 1/2	40	16	89	52	108	64	98	156	93	21	113	955	VKRFV112E	VKRFV112F
2"	50	16	108	62	134	76	122	186	111	26	135	1667	VKRFV200E	VKRFV200F



VKRAV

DUAL BLOCK® regulating ball valve with female ends for solvent welding, ASTM series

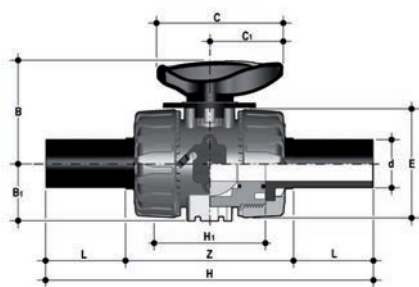
d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	29	67	40	54	117	65	19,5	78	230	VKRAV038E	VKRAV038F
1/2"	15	16	54	29	67	40	54	117	65	22,5	72	215	VKRAV012E	VKRAV012F
3/4"	20	16	65	34,5	85	49	65	129	70	25,5	78	345	VKRAV034E	VKRAV034F
1"	25	16	69,5	39	85	49	73	142	78	28,7	84,6	448	VKRAV100E	VKRAV100F
1" 1/4	32	16	82,5	46	108	64	86	162	88	32	98	718	VKRAV114E	VKRAV114F
1" 1/2	40	16	89	52	108	64	98	172	93	35	102	975	VKRAV112E	VKRAV112F
2"	50	16	108	62	134	76	122	199	111	38,2	122,6	1712	VKRAV200E	VKRAV200F



VKRGV

DUAL BLOCK® regulating ball valve with female ends, JIS thread

R	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
1/2"	15	16	54	29	67	40	54	103	65	16	71	210	VKRGV012E	VKRGV012F
3/4"	20	16	65	34,5	85	49	65	115	70	19	77	330	VKRGV034E	VKRGV034F
1"	25	16	69,5	39	85	49	73	128	78	22	84	438	VKRGV100E	VKRGV100F
1" 1/4	32	16	82,5	46	108	64	86	146	88	25	96	678	VKRGV114E	VKRGV114F
1" 1/2	40	16	89	52	108	64	98	164	93	26	112	975	VKRGV112E	VKRGV112F
2"	50	16	108	62	134	76	122	199	111	31	137	1627	VKRGV200E	VKRGV200F



VKRBEV

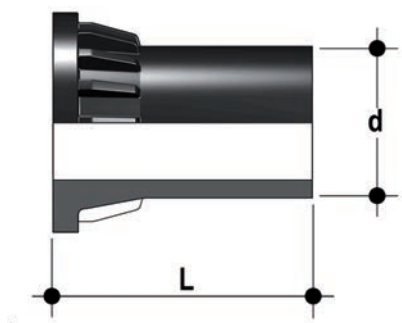
Dual Block® regulating ball valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	B	B ₁	C	C ₁	E	H	H ₁	L	Z	g	EPDM code	FKM code
20	15	16	54	29	67	40	54	175	65	40,5	94	220	VKRBEV020E	VKRBEV020F
25	20	16	65	34,5	85	49	65	213	70	54	106	340	VKRBEV025E	VKRBEV025F
32	25	16	69,5	39	85	49	73	228	78	56	117	443	VKRBEV032E	VKRBEV032F
40	32	16	82,5	46	108	64	86	247	88	56	131	693	VKRBEV040E	VKRBEV040F
50	40	16	89	52	108	64	98	271	93	60,5	145	945	VKRBEV050E	VKRBEV050F
63	50	16	108	62	134	76	122	300	111	65,5	161	1607	VKRBEV063E	VKRBEV063F

ACCESSORIES

CVDE

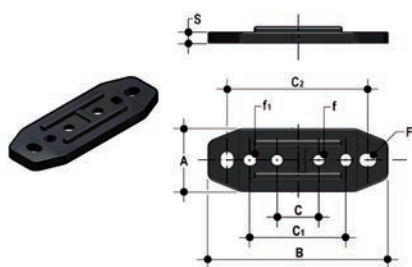
Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding



d	DN	PN	L	SDR	Code
20	15	16	55	11	CVDE11020
25	20	16	70	11	CVDE11025
32	25	16	74	11	CVDE11032
40	32	16	78	11	CVDE11040
50	40	16	84	11	CVDE11050
63	50	16	91	11	CVDE11063

PMKD

Wall mounting plate



d	DN	A	B	C	C ₁	C ₂	F	f	f ₁	S	Code
16	10	30	86	20	46	67,5	6,5	5,3	5,5	5	PMKD1
20	15	30	86	20	46	67,5	6,5	5,3	5,5	5	PMKD1
25	20	30	86	20	46	67,5	6,5	5,3	5,5	5	PMKD1
32	25	30	86	20	46	67,5	6,5	5,3	5,5	5	PMKD1
40	32	40	122	30	72	102	6,5	6,3	6,5	6	PMKD2
50	40	40	122	30	72	102	6,5	6,3	6,5	6	PMKD2
63	50	40	122	30	72	102	6,5	6,3	6,5	6	PMKD2

Easytorque Kit

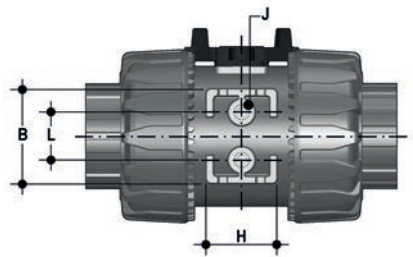
Kit for ball seat carrier tightening adjustment for DUAL BLOCK® DN 10+50 series valves



d	DN	Tightening torque recommended*	Code
3/8"-1/2"	10-15	3 N m - 2,21 Lbf ft	KET01
3/4"	20	4 N m - 2,95 Lbf ft	KET01
1"	25	5 N m - 3,69 Lbf ft	KET01
1" 1/4	32	5 N m - 3,69 Lbf ft	KET01
1" 1/2	40	7 N m - 5,16 Lbf ft	KET01
2"	50	9 N m - 6,64 Lbf ft	KET01

*calculated in ideal installation conditions

FASTENING AND SUPPORTING



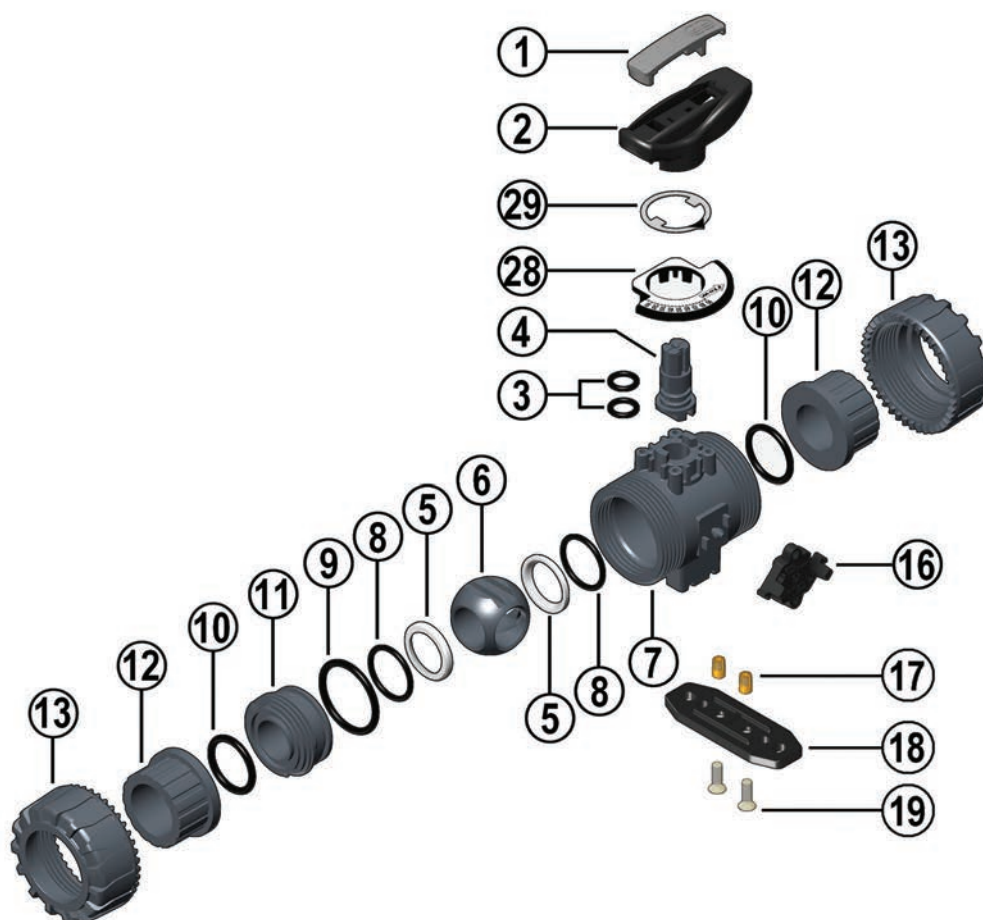
All valves, whether manual or driven, must be adequately supported in many applications. The VKR valve series is therefore ready to be equipped with threaded supporting brackets (optional) that permits direct anchoring of the valve body without the need of other components. For wall installation, dedicated PMKD mounting plates which are available as accessories can be used. These plates should be fastened to the valve before wall installation. PMKD plates also allow VKR valve alignment with FIP ZIKM pipe clips as well as allowing different sizes of valves to be aligned.

d	DN	g	H	L	J*
16	10	31,5	27	20	M4 x 6
20	15	31,5	27	20	M4 x 6
25	20	40	30	20	M4 x 6
32	25	40	30	20	M4 x 6
40	32	50	35	30	M6 x 10
50	40	50	35	30	M6 x 10
63	50	60	40	30	M6 x 10

* With threaded inserts

COMPONENTS

EXPLODED VIEW



- | | | |
|---|--|---|
| 1 Handle insert (PVC-U - 1) | 8 Ball seat O-Rings (EPDM-FKM - 2)* | 16 DUAL BLOCK® (POM - 1) |
| 2 Handle (HIPVC - 1) | 9 Radial seal O-Ring (EPDM-FKM - 1)* | 17 Threaded inserts (STAINLESS steel or Brass - 2)** |
| 3 Stem O-ring (EPDM-FKM - 2)* | 10 Socket seal O-Ring (EPDM-FKM - 2)* | 18 Distance plate (PP-GR - 1)** |
| 4 Stem (PVC-U - 1) | 11 Ball seat carrier (PVC-U - 1) | 19 Screw (STAINLESS steel - 2)** |
| 5 Ball seat (PTFE - 2)* | 12 End connector (PVC-U - 2)* | 28 Graduated plate (POM-PVC - 1) |
| 6 Patented ball design (PVC-U - 1) | 13 Union nut (PVC-U - 2) | 29 Indicator (PVC - 1) |
| 7 Body (PVC-U - 1) | | |

* Spare parts

** Accessories

The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Unlock the union nuts by pressing the lever on the DUAL BLOCK® (16) along the axis and separate it from the union nut (fig. 1). It is also possible to completely remove the block device from the body of the valve.
- 3) Fully unscrew the union nuts (13) and extract the body sideways.
- 4) Before dismounting, hold the valve in a vertical position and open it 45° to drain any liquid that might remain.
- 5) After closing the valve, remove the special insert (1) from the handle (2) and push the two projecting ends into the corresponding recesses on the ball seat carrier (11). Rotate the stop ring anti-clockwise to extract it.
- 6) Pull the handle (2) upwards to remove it from the valve stem (4).
- 7) Make sure that the position indicator (29) remains properly fastened to the handle (2).
- 8) Press on the ball from the side opposite the "REGULAR - ADJUST" label, being sure not to scratch it, until the ball seat carrier exits (11), then extract the ball (6).
- 9) Press the stem (4) inwards until it exits the valve body.
- 10) All the O-rings (3, 8, 9, 10) and PTFE ball seats (5) must be removed from their grooves, as shown in the exploded view.

Fig. 1



Fig. 2



Fig. 3



ASSEMBLY

- 1) All the O-rings (3, 8, 9, 10) must be inserted in their grooves as shown in the exploded view.
- 2) Insert the stem (4) from inside the body (7).
- 3) Place the PTFE ball seats (5) in the housings in the body (7) and in the ball seat carrier (11).
- 4) Insert the ball (6) in the body as shown in Fig. 3
- 5) Screw the carrier (11) into the body and tighten up in the clockwise direction using the special insert (1) to limit stop.
- 6) Position the indicator (29) on the handle with the pointer set to 0 on the graduated scale while making sure that the valve is in the closed position (fig. 2-3).
- 7) Insert the handle (2) with the insert (1) in its housing on the stem (4).
- 8) Insert the valve between the end connectors (12) making sure that they match the direction of flow shown on the plate (fig. 2) then tighten the union nuts (13) making sure that the socket
- 9) seal O-rings (10) do not come out of their grooves.



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
 - 2) Check that the DUAL BLOCK® union nut locking device (16) is fitted to the valve body.
 - 3) To release the union nuts (13), axially press the release lever to separate the lock and then unscrew it in the counter-clockwise direction.
 - 4) Unscrew the union nuts (13) and insert them on the pipe segments.
 - 5) Solvent weld or screw the end connectors (12) onto the pipe ends.
 - 6) Position the valve between the pipe end connectors making sure the that direction of flow is the same as shown on the plate (Fig.4). Hand tighten the union nuts in the clockwise direction. Do not use a wrench or other tools which might damage the surface.
 - 7) Lock the union nuts by returning the DUAL BLOCK® to its housing, pressing on it until the hinges lock on the nuts.
 - 8) If necessary, support the pipework with FIP pipe clips or by means of the carrier built into the valve itself (see paragraph "fastening and supporting").
- Seals can be adjusted using the removable insert on the handle.
The seals can be installed later with the valve installed on the pipe by simply tightening the union nuts. This "micro adjustment", only possible with FIP valves thanks to the patented "Seat stop system", allows the seal to be recovered where PTFE ball seats are worn due to a high number of operations.
The Easytorque kit can also be used for micro adjustments (fig. 5).

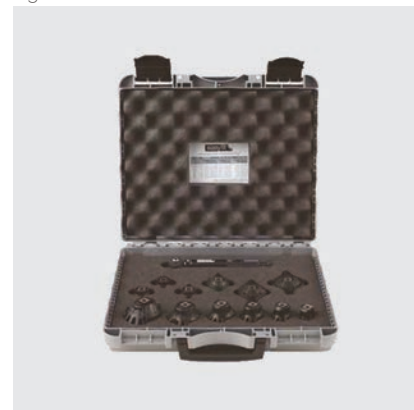
WARNINGS

Always avoid sudden closing operations and protect the valve from accidental operations.

Fig. 4



Fig. 5



TKD DN 10÷50



DUAL BLOCK® 3-way ball valve



TKD DN 10÷50

FIP has developed a TKD DUAL BLOCK® ball valve to introduce a high reference standard in thermoplastic valve design. TKD is a True Union diverting and mixing ball valve that meets the most stringent needs required in industrial applications.

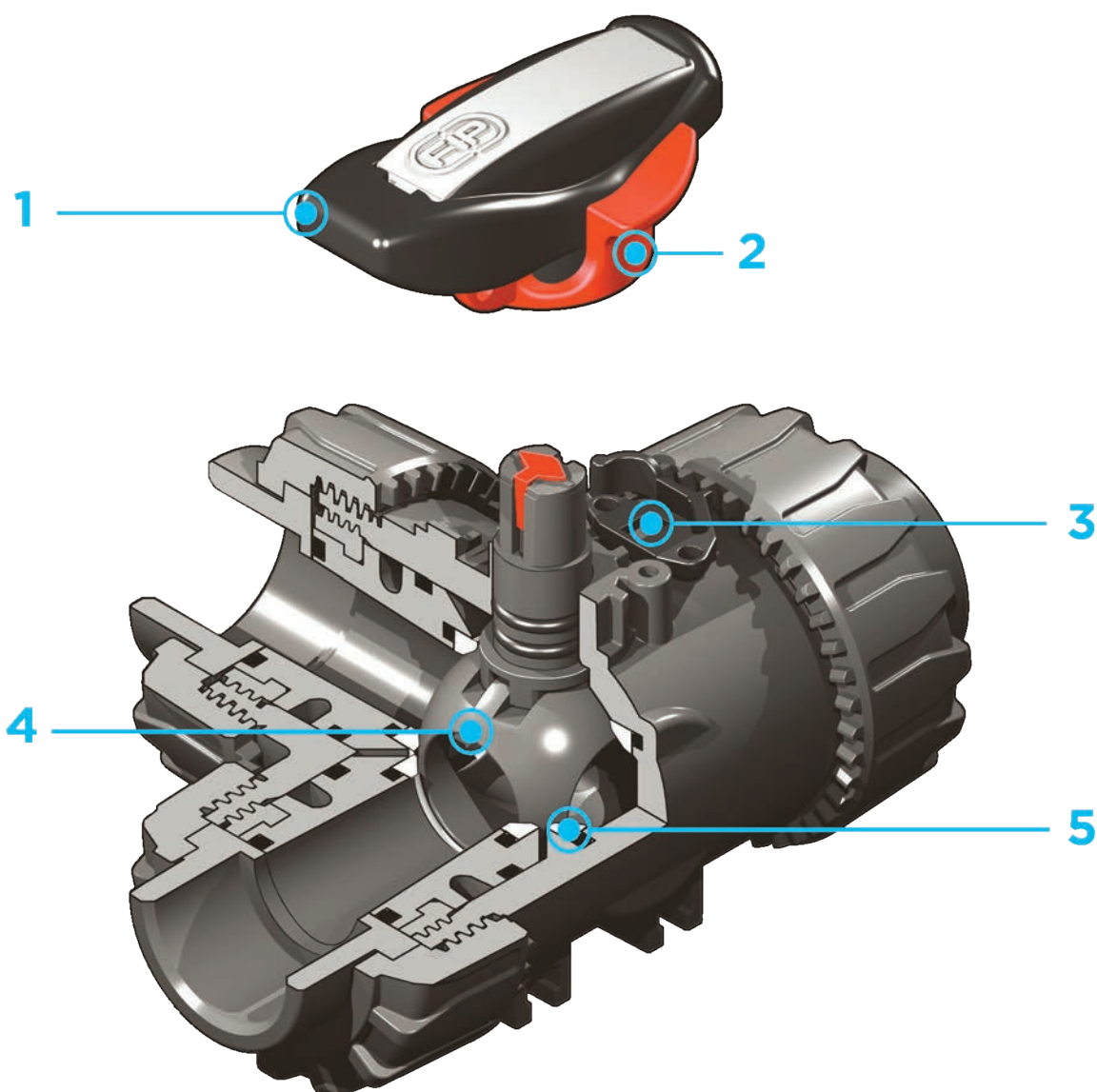


DUAL BLOCK® 3-WAY BALL VALVE

- Connection system for solvent weld, threaded and flanged joints
- Patented **SEAT STOP®** ball carrier system that lets you micro-adjust ball seats and minimise axial force effects
- Easy radial dismounting allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for rigid PVC-U injection moulding equipped with built-in bores for actuation. ISO 9393 compliant test requisites
- Option of dismounting downstream pipes with the valve in the closed position
- High surface finish stem with double O-Ring and double connection key to the ball, equipped with **visual ball position indicator** for correct handle installation
- **Integrated bracket** for valve anchoring
- Possibility of installing pneumatic and/or electric actuators thanks to the robust anchor tower for easy and quick automation using the **Power Quick module** (optional)
- Possibility to have handle with integrated LSQT limit micro switch, even as a retrofit in existing installations

Technical specifications

Construction	3-way True Union ball valve with locked carrier and union nuts
Size range	DN 10 ÷ 50
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Pipe coupling capacity according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741 Thread: ISO 228-1, EN 10226-1/2, ASTM D 2467 JIS B 0203.
Reference standards	Construction criteria: EN ISO 16135, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242 Actuator couplings: ISO 5211
Valve material	PVC-U
Seal material	EPDM, FKM (standard size O-Ring); On request FEP+FKM, FFKM PTFE (ball seats);
Control options	Manual control; electric actuator; pneumatic actuator



1 Ergonomic HIPVC handle equipped with removable tool to adjust the ball seat carrier. Possibility of installing the **LTKD stroke limiter** (available as an accessory) that permits ball and handle rotation only for set opening and closing angles at 90° or 180°

2 Handle lock 0° - 90° SHKD

(available as an accessory) ergonomically operable during service and padlockable

3 **DUAL BLOCK®** patented lock system that ensures union nut tightening hold even in severe conditions such as vibrations or heat dilation

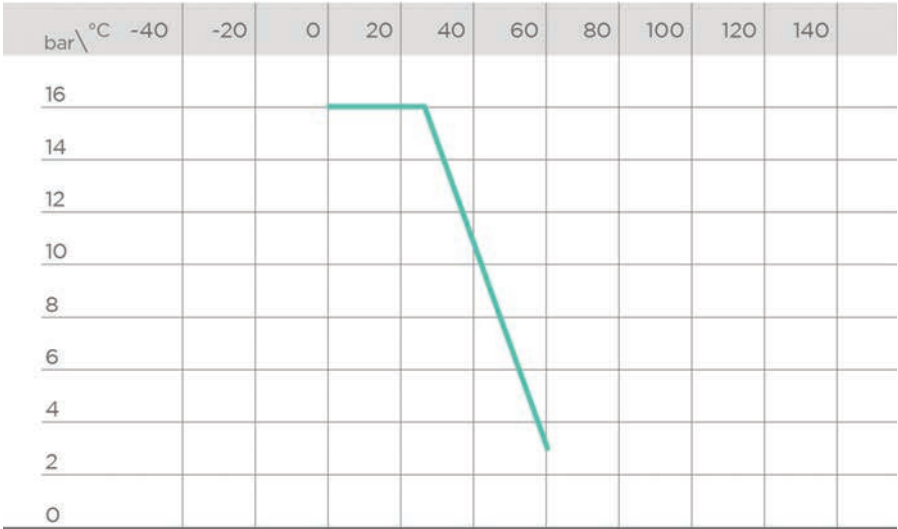
4 **Ball shutter** high surface finish with floating type full passage with **T or L port**

5 **4 PTFE ball seat system** that compensates axial force guaranteeing optimal manageability and long working life

TECHNICAL DATA

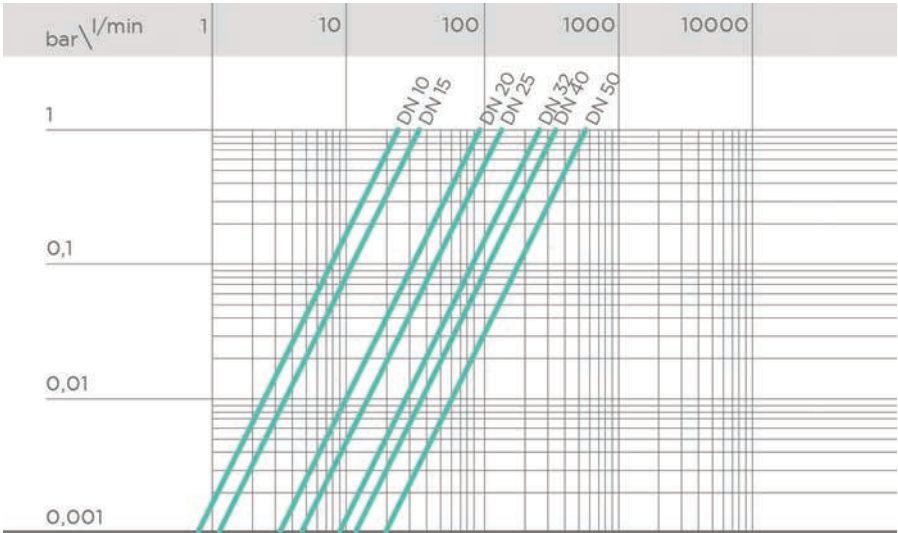
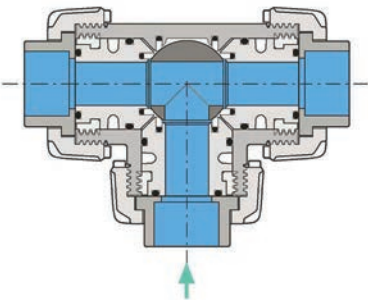
PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).

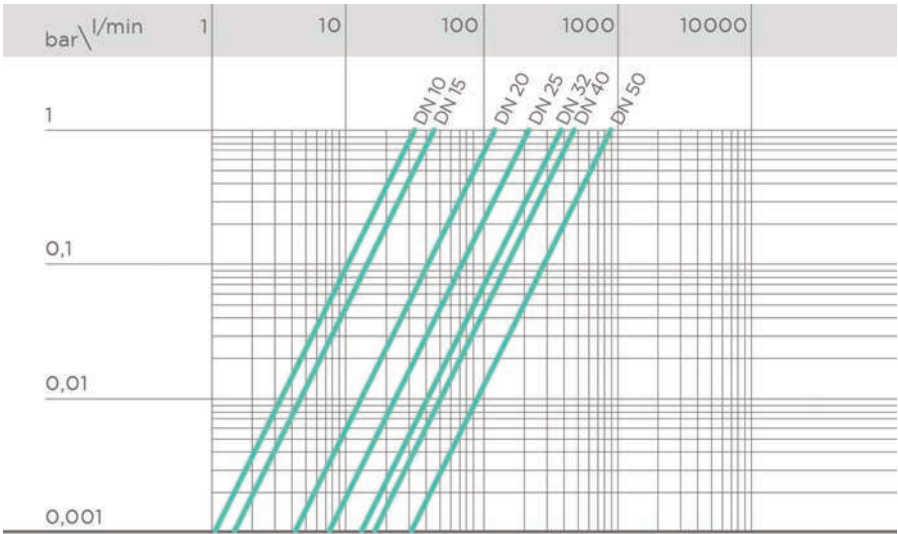
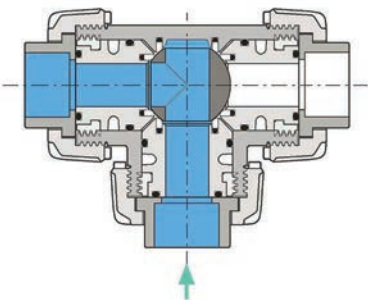


PRESSURE DROP GRAPH AND WORK POSITIONS

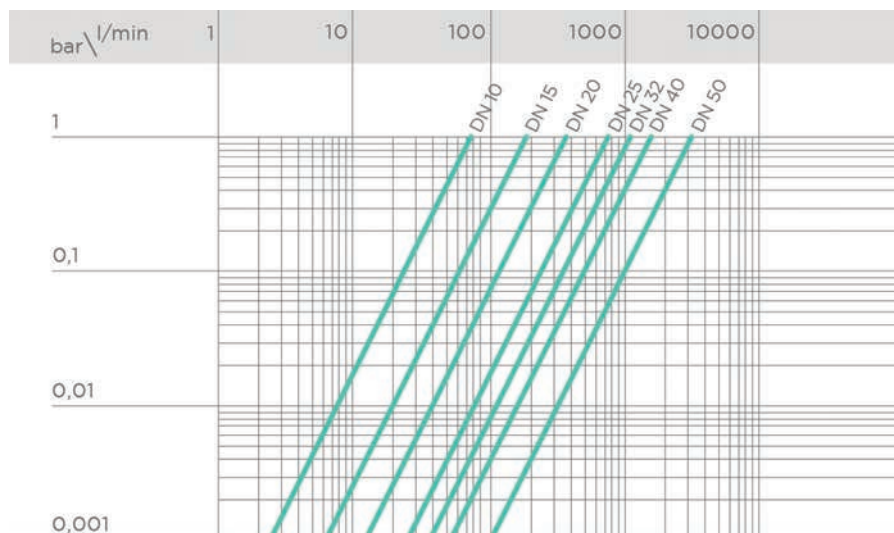
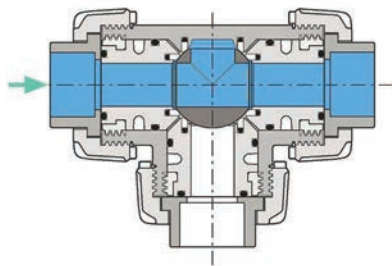
A - T-port ball valve:
0° - Mixing



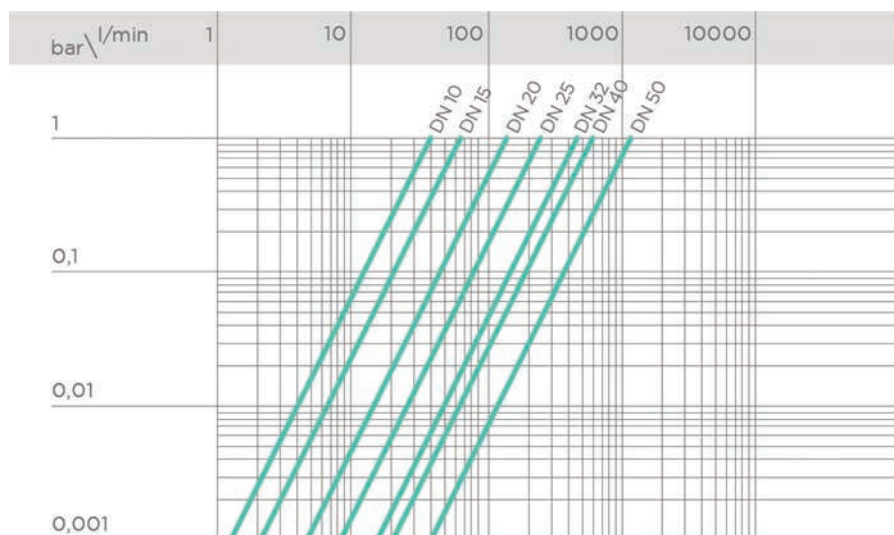
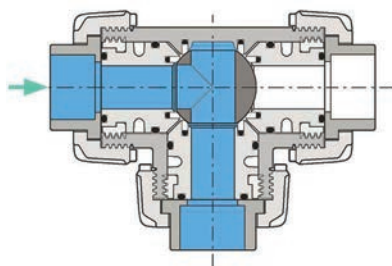
B - T-port ball valve:
90° - Diverting



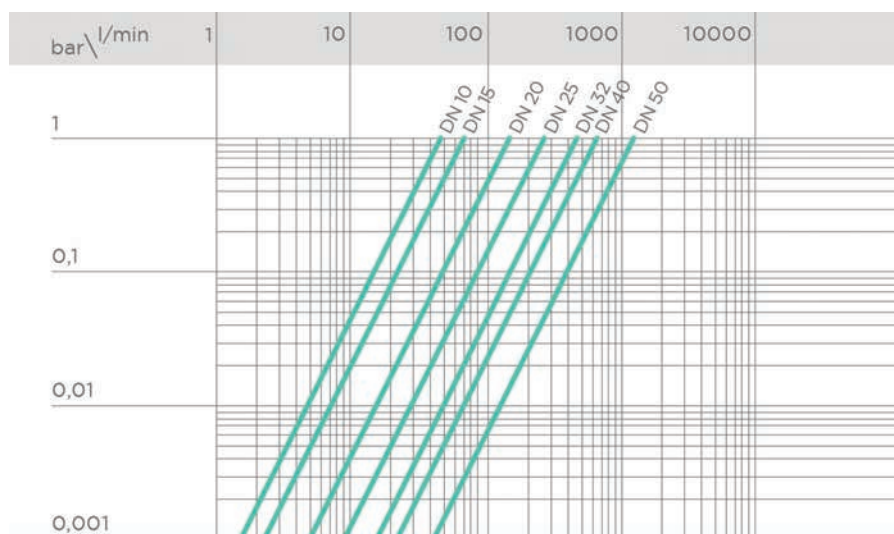
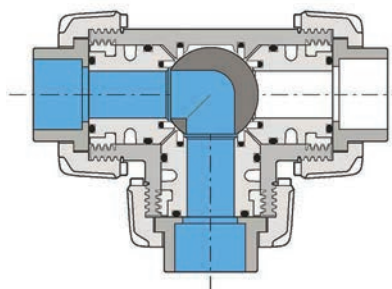
C - T-port ball valve:
180° - Branch closed/direct flow



D - T-port ball valve:
270° - Diverting



E - L-port ball valve:
0°/270° - Diverting

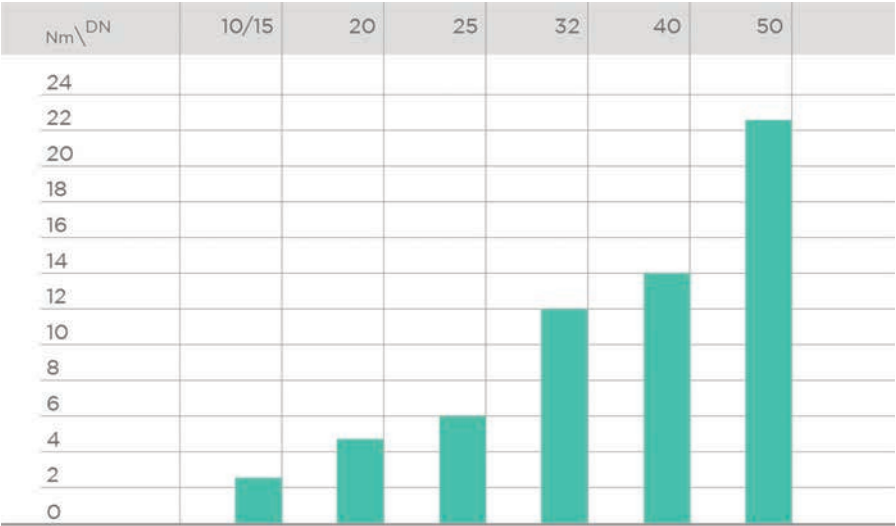


K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

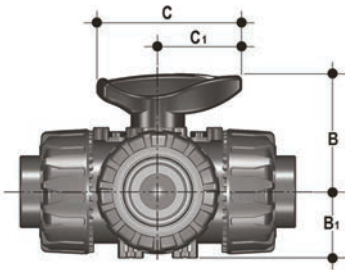
DN	10	15	20	25	32	40	50
A	25	35	95	140	270	330	620
B	37	55	135	205	390	475	900
C	78	195	380	760	1050	1700	3200
D	40	65	145	245	460	600	1200
E	48	73	150	265	475	620	1220

OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



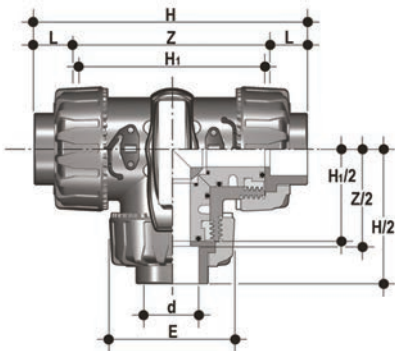
The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

DIMENSIONS



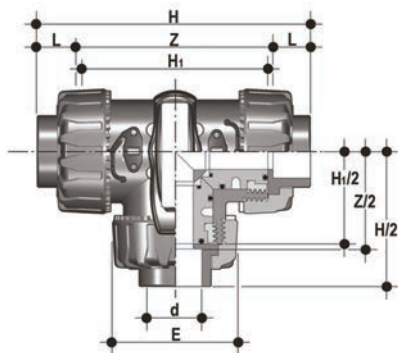
Dimensions shared by all versions

d	DN	B	B ₁	C	C ₁
16	10	54	29	67	40
20	15	54	29	67	40
25	20	65	34,5	85	49
32	25	69,5	39	85	49
40	32	82,5	46	108	64
50	40	89	52	108	64
63	50	108	62	134	76



TKDIV
DUAL BLOCK® 3-way ball valve with metric plain socket ends for solvent welding, T bore.

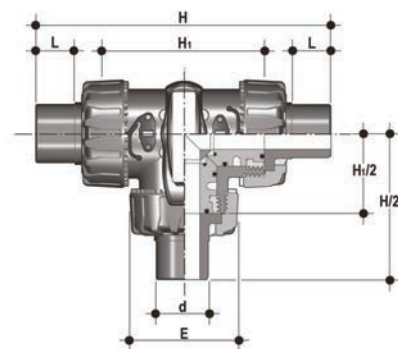
d	DN	PN	E	H	H ₁	L	Z	g	EPDM code	FKM code
16	10	16	54	118	80	14	90	310	TKDIV016E	TKDIV016F
20	15	16	54	118	80	16	86	310	TKDIV020E	TKDIV020F
25	20	16	65	145	100	19	107	550	TKDIV025E	TKDIV025F
32	25	16	73	160	110	22	116	790	TKDIV032E	TKDIV032F
40	32	16	86	188.5	131	26	136.5	1275	TKDIV040E	TKDIV040F
50	40	16	98	219	148	31	157	1660	TKDIV050E	TKDIV050F
63	50	16	122	266.5	179	38	190.5	2800	TKDIV063E	TKDIV063F



LKDIV

DUAL BLOCK® 3-way ball valve with metric plain socket ends for solvent welding, L bore.

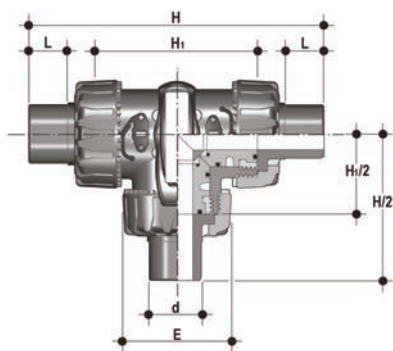
d	DN	PN	E	H	H ₁	L	Z	g	EPDM code	FKM code
16	10	16	54	118	80	14	90	310	LKDIV016E	LKDIV016F
20	15	16	54	118	80	16	86	310	LKDIV020E	LKDIV020F
25	20	16	65	145	100	19	107	550	LKDIV025E	LKDIV025F
32	25	16	73	160	110	22	116	790	LKDIV032E	LKDIV032F
40	32	16	86	188.5	131	26	136.5	1275	LKDIV040E	LKDIV040F
50	40	16	98	219	148	31	157	1660	LKDIV050E	LKDIV050F
63	50	16	122	266.5	179	38	190.5	2800	LKDIV063E	LKDIV063F



TKDDV

DUAL BLOCK® 3-way ball valve with metric plain spigot ends for solvent welding, T bore

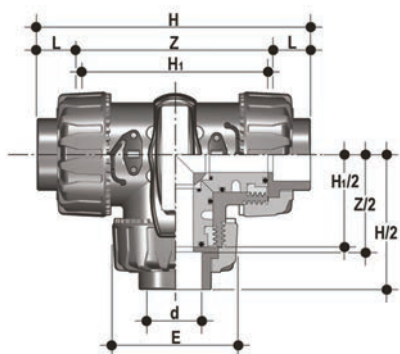
d	DN	PN	E	H	H ₁	L	g	EPDM code	FKM code
20	15	16	54	140	80	16	320	TKDDV020E	TKDDV020F
25	20	16	65	175	100	19	565	TKDDV025E	TKDDV025F
32	25	16	73	188	110	22	810	TKDDV032E	TKDDV032F
40	32	16	86	220	131	26	1305	TKDDV040E	TKDDV040F
50	40	16	98	251	148	31	1700	TKDDV050E	TKDDV050F
63	50	16	122	294	179	38	2850	TKDDV063E	TKDDV063F



LKDDV

DUAL BLOCK® 3-way ball valve with metric plain spigot ends for solvent welding, L bore

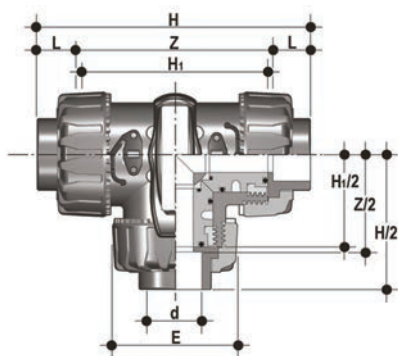
d	DN	PN	E	H	H ₁	L	g	EPDM code	FKM code
20	15	16	54	140	80	16	320	LKDDV020E	LKDDV020F
25	20	16	65	175	100	19	565	LKDDV025E	LKDDV025F
32	25	16	73	188	110	22	810	LKDDV032E	LKDDV032F
40	32	16	86	220	131	26	1305	LKDDV040E	LKDDV040F
50	40	16	98	251	148	31	1700	LKDDV050E	LKDDV050F
63	50	16	122	294	179	38	2850	LKDDV063E	LKDDV063F



TKDLV

DUAL BLOCK® 3-way ball valve with BS plain socket ends for solvent welding, T bore.

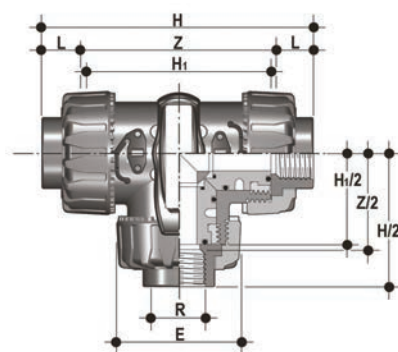
d	DN	PN	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	118	80	14.7	88.6	310	TKDLV038E	TKDLV038F
1/2"	15	16	54	118	80	17	85	310	TKDLV012E	TKDLV012F
3/4"	20	16	65	144.8	100	19	106.8	550	TKDLV034E	TKDLV034F
1"	25	16	73	160	110	22.5	115	790	TKDLV100E	TKDLV100F
1" 1/4	32	16	86	188.6	131	26	136.6	1275	TKDLV114E	TKDLV114F
1" 1/2	40	16	98	219.4	148	30.2	159	1660	TKDLV112E	TKDLV112F
2"	50	16	122	266.6	179	36.2	194.2	2800	TKDLV200E	TKDLV200F



LKDLV

DUAL BLOCK® 3-way ball valve with BS plain socket ends for solvent welding, L bore.

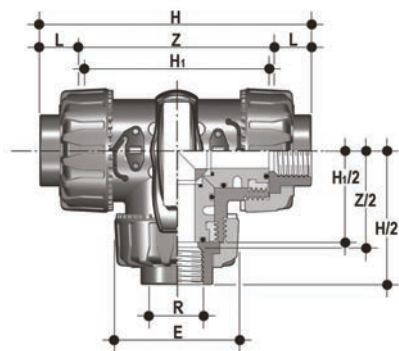
d	DN	PN	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	118	80	14.7	88.6	310	LKDLV038E	LKDLV038F
1/2"	15	16	54	118	80	17	85	310	LKDLV012E	LKDLV012F
3/4"	20	16	65	144.8	100	19	106.8	550	LKDLV034E	LKDLV034F
1"	25	16	73	160	110	22.5	115	790	LKDLV100E	LKDLV100F
1" 1/4	32	16	86	188.6	131	26	136.6	1275	LKDLV114E	LKDLV114F
1" 1/2	40	16	98	219.4	148	30.2	159	1660	LKDLV112E	LKDLV112F
2"	50	16	122	266.6	179	36.2	194.2	2800	LKDLV200E	LKDLV200F



TKDFV

DUAL BLOCK® 3-way ball valve with BS parallel socket threaded ends, T bore.

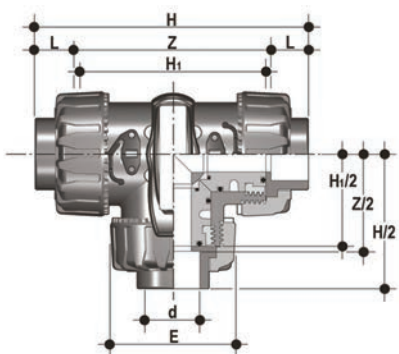
R	DN	PN	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	118	80	11.4	95	310	TKDFV038E	TKDFV038F
1/2"	15	16	54	125	80	15	95	310	TKDFV012E	TKDFV012F
3/4"	20	16	65	146	100	16.3	114	550	TKDFV034E	TKDFV034F
1"	25	16	73	166	110	19.1	129	790	TKDFV100E	TKDFV100F
1" 1/4	32	16	86	195.5	131	21.4	151	1275	TKDFV114E	TKDFV114F
1" 1/2	40	16	98	211	148	21.4	166	1660	TKDFV112E	TKDFV112F
2"	50	16	122	253.5	179	25.7	199	2800	TKDFV200E	TKDFV200F



LKDFV

DUAL BLOCK® 3-way ball valve with BS parallel socket threaded ends, L bore.

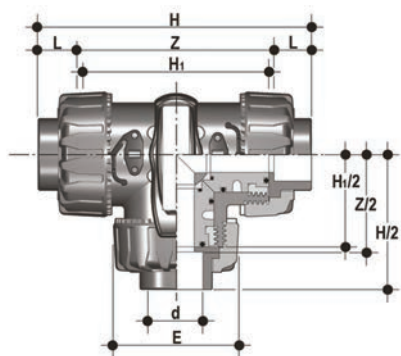
R	DN	PN	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	118	80	11.4	95	310	LKDFV038E	LKDFV038F
1/2"	15	16	54	125	80	15	95	310	LKDFV012E	LKDFV012F
3/4"	20	16	65	146	100	16.3	114	550	LKDFV034E	LKDFV034F
1"	25	16	73	166	110	19.1	129	790	LKDFV100E	LKDFV100F
1" 1/4	32	16	86	195.5	131	21.4	151	1275	LKDFV114E	LKDFV114F
1" 1/2	40	16	98	211	148	21.4	166	1660	LKDFV112E	LKDFV112F
2"	50	16	122	253.5	179	25.7	199	2800	LKDFV200E	LKDFV200F



TKDAV

DUAL BLOCK® 3-way ball valve with female ends for solvent welding, ASTM series, T-port ball.

d	DN	PN	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	132.2	80	19.5	93.2	310	TKDAV038E	TKDAV038F
1/2"	15	16	54	132.2	80	23	87.2	310	TKDAV012E	TKDAV012F
3/4"	20	16	65	159.2	100	25.5	108.2	550	TKDAV034E	TKDAV034F
1"	25	16	73	174	110	28.7	116.6	790	TKDAV100E	TKDAV100F
1" 1/4	32	16	86	205	131	32	141	1275	TKDAV114E	TKDAV114F
1" 1/2	40	16	98	227.6	148	35	157.6	1660	TKDAV112E	TKDAV112F
2"	50	16	122	267	179	38.2	190.6	2800	TKDAV200E	TKDAV200F



LKDAV

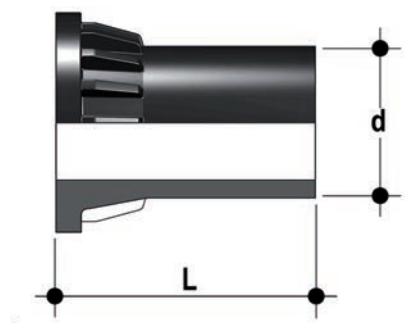
DUAL BLOCK® 3-way ball valve with female ends for solvent welding, ASTM series, L-port ball.

d	DN	PN	E	H	H ₁	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	132,2	80	19,5	93,2	310	LKDAV038E	LKDAV038F
1/2"	15	16	54	132,2	80	23	87,2	310	LKDAV012E	LKDAV012F
3/4"	20	16	65	159,2	100	25,5	108,2	550	LKDAV034E	LKDAV034F
1"	25	16	73	174	110	28,7	116,6	790	LKDAV100E	LKDAV100F
1" 1/4	32	16	86	205	131	32	141	1275	LKDAV114E	LKDAV114F
1" 1/2	40	16	98	227,6	148	35	157,6	1660	LKDAV112E	LKDAV112F
2"	50	16	122	267	179	38,2	190,6	2800	LKDAV200E	LKDAV200F

ACCESSORIES

CVDE

Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding



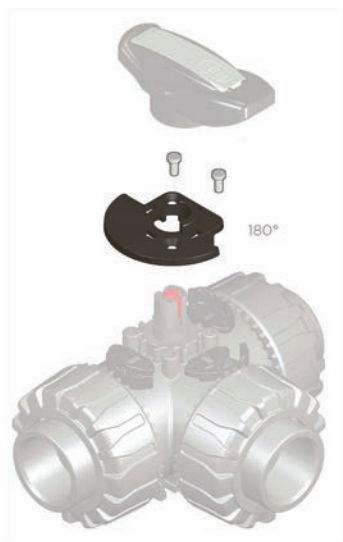
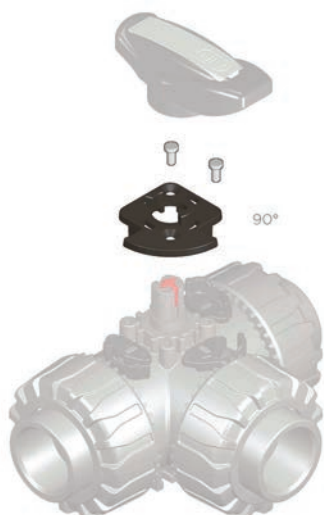
d	DN	PN	L	SDR	Code
20	15	16	55	11	CVDE11020
25	20	16	70	11	CVDE11025
32	25	16	74	11	CVDE11032
40	32	16	78	11	CVDE11040
50	40	16	84	11	CVDE11050
63	50	16	91	11	CVDE11063

SHKD

Handle block kit 0° - 90° lockable



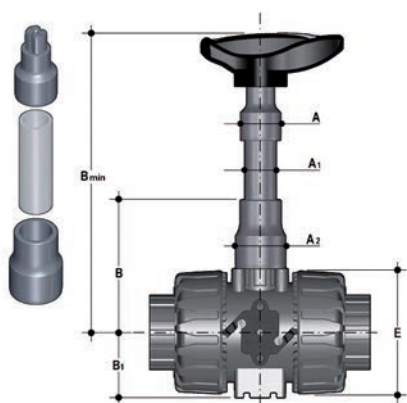
d	DN	Code
16 - 20	10 - 15	SHKD020
25 - 32	20 - 25	SHKD032
40 - 50	32 - 40	SHKD050
63	50	SHKD063



LTKD

The LTKD stroke limiter specifically permits handle and ball rotation only at set opening and closing angles. The LTKD090 version permits operations for 90° angles while the LTKD180 version for 180° angles. The LTKD stroke limiter is made up of a single removable plate made of technopolymer. Designed for ISO 5211 bore and specifically designed to be directly housed on the valve body mounting flange. It is secured to the valve body by self-tapping screws or plastic rivets.

d	DN	90° code	180° code
16 - 20	10 - 15	LTKD090020	LTKD180020
25 - 32	20 - 25	LTKD090032	LTKD180032
40 - 50	32 - 40	LTKD090050	LTKD180050
63	50	LTKD090063	LTKD180063

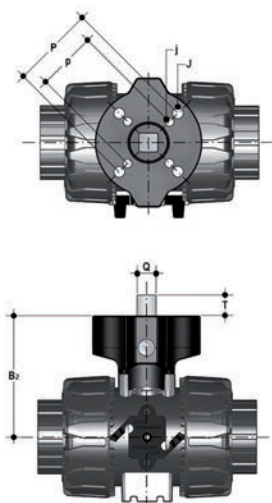


PSKD

Stem extension

d	DN	A	A ₁	A ₂	E	B	B ₁	B _{min}	Code
16	10	32	25	32	54	70	29	139,5	PSKD020
20	15	32	25	32	54	70	29	139,5	PSKD020
25	20	32	25	40	65	89	34,5	164,5	PSKD025
32	25	32	25	40	73	93,5	39	169	PSKD032
40	32	40	32	50	86	110	46	200	PSKD040
50	40	40	32	50	98	116	52	175	PSKD050
63	50	40	32	59	122	122	62	225	PSKD063

* Pipe and glue not included in the KIT

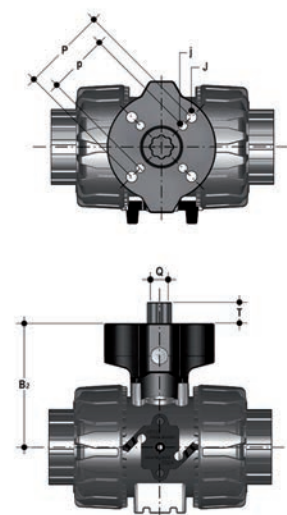


Power Quick/CP

The valve can be equipped with pneumatic actuators, using the PP-GR module reproducing the drilling pattern foreseen by ISO 5211

d	DN	B ₂	Q	T	p x j	P x J	Code
16	10	58	11	12	F03 x 5,5	F04 x 5,5	PQCP020
20	15	58	11	12	F03 x 5,5	F04 x 5,5	PQCP020
25	20	69	11	12	*F03 x 5,5	F05 x 6,5	PQCP025
32	25	74	11	12	*F03 x 5,5	F05 x 6,5	PQCP032
40	32	91	14	16	F05 x 6,5	F07 x 8,5	PQCP040
50	40	97	14	16	F05 x 6,5	F07 x 8,5	PQCP050
63	50	114	14	16	F05 x 6,5	F07 x 8,5	PQCP063

*F04 x 5.5 on request

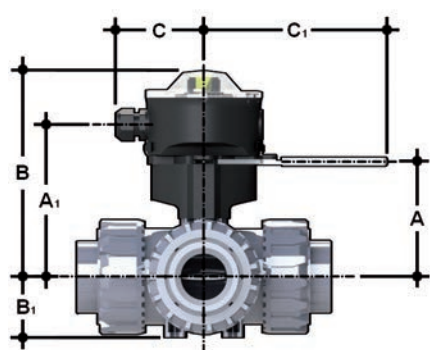


Power Quick/CE

The valve can be equipped with electric actuators, using the PP-GR module reproducing the drilling pattern foreseen by ISO 5211

d	DN	B ₂	Q	T	p x j	P x J	Code
16	10	58	14	16	F03 x 5,5	F04 x 5,5	PQCE020
20	15	58	14	16	F03 x 5,5	F04 x 5,5	PQCE020
25	20	69	14	16	*F03 x 5,5	F05 x 6,5	PQCE025
32	25	74	14	16	*F03 x 5,5	F05 x 6,5	PQCE032
40	32	91	14	16	F05 x 6,5	F07 x 8,5	PQCE040
50	40	97	14	16	F05 x 6,5	F07 x 8,5	PQCE050
63	50	114	14	16	F05 x 6,5	F07 x 8,5	PQCE063

*F04 x 5.5 on request



LS Quick Kit

The Limit Switch Quick Kit allows the fast and secure installation of the FIP LSQT to the VKD valves. The body is in PP-GR and the handle is in stainless steel AISI 316. The handle block at 0° and 90° is also available by default (hole diameter 6.5 mm). The kit can be assembled on the valve even if already installed on the system. For technical data of the LSQT box see FIP actuated valves catalogue.

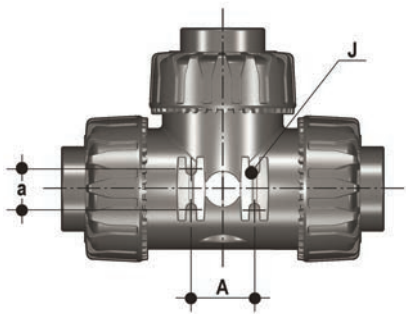
d	DN	A	A ₁	B	B ₁	C	C ₁	Code
16	10	60	91,5	137	29	76,5	157,5	LSQKIT20
20	15	60	91,5	137	29	76,5	157,5	LSQKIT20
25	20	71	102,5	148	34,5	76,5	157,5	LSQKIT25
32	25	76	107,5	153	39	76,5	157,5	LSQKIT32
40	32	93	124,5	170	46	76,5	157,5	LSQKIT40
50	40	99	130,5	176	52	76,5	157,5	LSQKIT50
63	50	116	147,5	193	62	76,5	157,5	LSQKIT63

FASTENING AND SUPPORTING

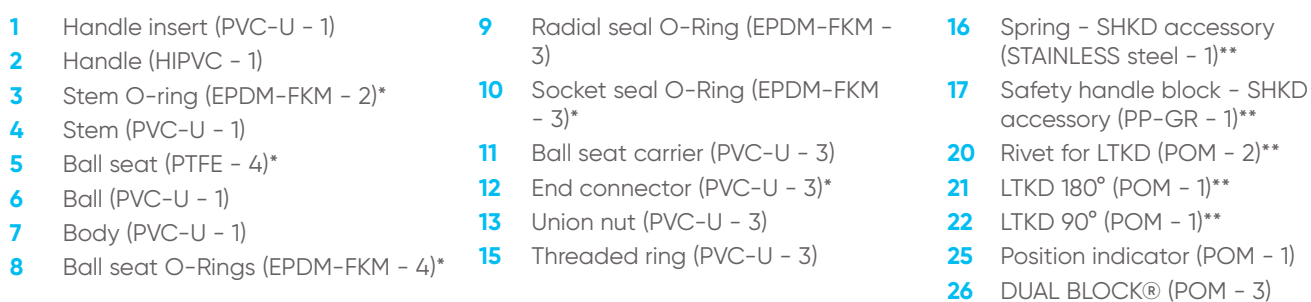


All valves, whether manual or actuated, must be adequately supported in many applications. The TKD valve series is therefore ready to be equipped with threaded supporting brackets (optional) that permits direct anchoring of the valve body without the need of other components. Using standard threaded nuts (not included) made of STAINLESS steel, you can anchor the valve on 4 fastening points.

d	DN	A	a	J
16	10	31	20	M5 x 8
20	15	31	20	M5 x 8
25	20	31	20	M5 x 8
32	25	31	20	M5 x 8
40	32	50	30	M6 x 10
50	40	50	30	M6 x 10
63	50	50	30	M6 x 10



EXPLODED VIEW



The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Unlock the union nuts by pressing the lever on the DUAL BLOCK® (26) along the axis and separate it from the union nut (fig. 1). It is also possible to completely remove the block device from the body of the valve.
- 3) Unscrew the union nuts (13) and extract the body (7).
- 4) After turning the handle (2) to the position with the three arrows pointing at the three ports (for L-port ball with two arrows facing the ports a and b), extract the insert (1) from the handle (2) and insert the two protrusions in the corresponding apertures in the threaded rings (15), extracting the carriers (11) by turning counterclockwise.
- 5) Extract the ball (6) from the central port being careful not to damage the seat surface.
- 6) Remove the PTFE ball seats (5) and O-Rings (8, 9, 10) from the carriers (11).
- 7) Pull the handle (2) upwards to remove it from the stem (4).
- 8) Press the stem (4) into the body and extract it.
- 9) Remove the PTFE ball seat (5) with relevant O-ring (8) from inside the valve body.
- 10) Remove the stem (4) O-rings (3) from their seats.

Fig. 1



Fig. 2



Fig. 3



Fig. 4



ASSEMBLY

- 1) Insert the O-rings (3) on the stem (4).
- 2) Insert the O-ring (8) in the seat in the valve body and, next, the PTFE ball seat (5).
- 3) Insert the stem (4), from the interior, in the body, being sure the three marks on the socket correspond to the three outlets.
- 4) Insert the ball (6) from the central port b, being careful that the three bores match the three outlets (for L-port ball, the two bores must match the a and b outlets).
- 5) Insert the O-rings (8), PTFE ball seats (5), socket seal O-rings (10) and radial seal O-rings (9) in their seats on the carriers (11).
- 6) Insert the three carriers (11) with the relevant threaded rings (15), screwing in clockwise with the handle insert (1) and starting from the one on the central outlet b.
- 7) Press the handle (2) on the stem (4), being careful to match the printed arrows with the lines on the stem (fig. 2-3).
- 8) Return the insert (1) in the handle (2)
- 9) Insert the valve between the end connectors (12) and tighten the union nuts (13), making sure that the socket seal O-rings (10) do not exit their seats.



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Check that the DUAL BLOCK® union nut locking device (26) is fitted to the valve body.
- 3) To release the union nuts (13), axially press the release lever to separate the lock and then unscrew it in the counter-clockwise direction.
- 4) Unscrew the three union nuts (13) and insert them on the pipe segments.
- 5) Solvent weld or screw the end connectors (12) onto the pipe ends.
- 6) Position the valve body between the end connectors (12) and fully tighten the union nuts (13) manually by rotating clockwise, without using wrenches or other tools that could damage the union nut surface.
- 7) Lock the union nuts by returning the DUAL BLOCK® to its housing, pressing on it until the hinges lock on the union nuts.
- 8) If necessary, support the pipework with FIP pipe clips or by means of the carrier built-into the valve itself (see paragraph "fastening and supporting").

The TKD valve can be equipped with a handle lock to prevent ball rotation (available as an accessory). When the block (16, 17) is installed, lift the lever (17) and rotate the handle.

A padlock can also be installed on the handle to protect the system against tampering (fig. 4).

Seals can be adjusted using the extractable insert on the handle (fig. 5-6). After positioning the ball as in figure 7-8, using this insert as a tool you can adjust the seals by screwing in the carriers following the indicated sequence (fig. 7-8).

A further fine-tuning of the seals can be done with the valve installed on the pipe by simply tightening the union nuts.

This "micro adjustment", only possible with FIP valves thanks to the patented "Seat stop system", allows the seal to be recovered where PTFE ball seats are worn due to a high number of operations.

WARNINGS

Always avoid sudden closing manoeuvres and protect the valve from accidental operations.

Fig. 5



Fig. 6



Fig. 7

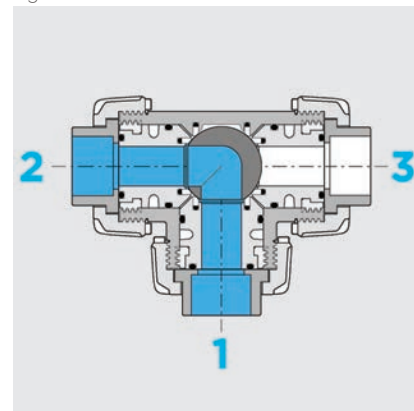
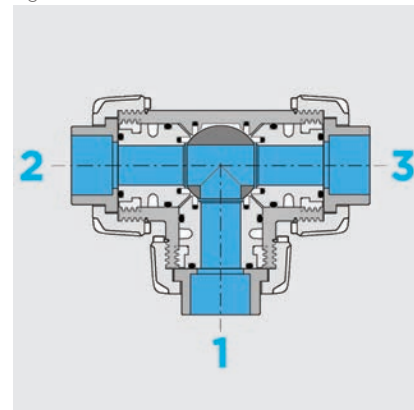


Fig. 8



VXE DN 10÷50

Easyfit 2-way ball valve



VXE DN 10÷50

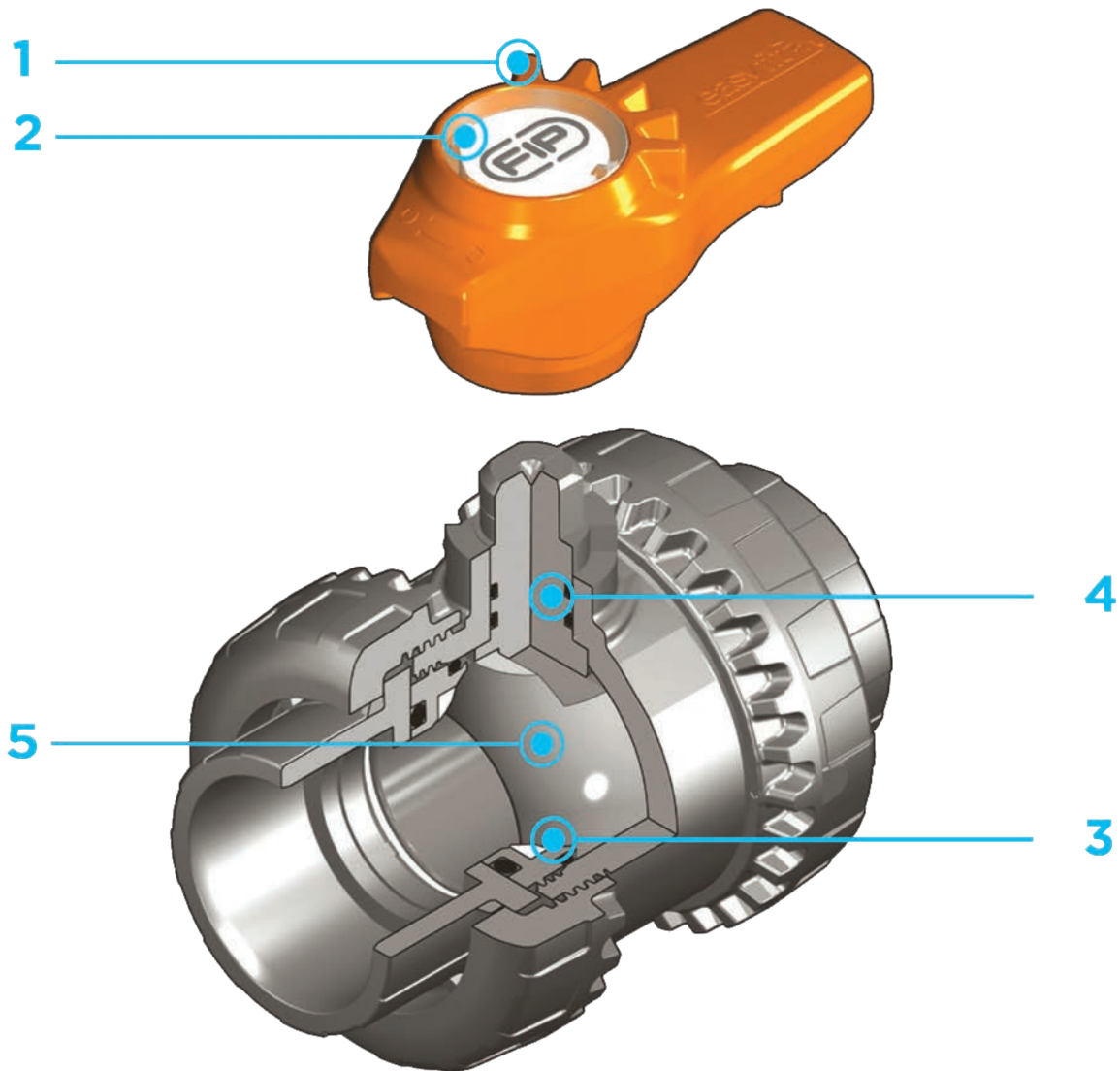
FIP and Giugiaro Design designed and developed VXE Easyfit, the innovative True Union ball with union nut tightening control that permits simple and safe installation for reliable service in time. This valve is also equipped with the customisable Labelling System.



EASYFIT 2-WAY BALL VALVE

- **Patented Easyfit system:** innovative mechanism based on the principle of the bevel gear pair that controls valve union nut rotation during installation
- Connection system for solvent weld and threaded joints
- **Valve material compatibility** (PVC-C) and elastomer **seal elements** (EPDM or FKM), with water, drinking water and other food substances as per **current regulations**
- Easy radial disassembly allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for PVC-C injection moulding and European Directive 2014/68/EU (PED) compliant for pressurised equipment. ISO 9393 compliant test requirements
- Fully interchangeable with previous VX Ergo series models
- Option of disassembling downstream pipes with the valve in the closed position
- Floating **full bore ball** with high surface finish made in CNC work stations to achieve precise dimensional tolerance and high surface finish

Technical specifications	
Construction	Easyfit 2-way True Union ball valve with locked carrier
Size range	DN 10 ÷ 50
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Pipe coupling capacity according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741 Thread: ISO 228-1, EN 10226-1/2, ASTM D 2467 JIS B 0203.
Reference standards	Construction criteria: EN ISO 16135, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242 Actuator couplings: ISO 5211
Valve material	PVC-U
Seal material	EPDM, FKM (standard size O-Ring); PTFE (ball seats)
Control options	Manual control



1 Two position **Easyfit ergonomic multifunctional handle with union nut tightening control** which can be used to **adjust ball seat carriers**. Handle use is especially indicated for **maintenance** work where **space is limited** and hard to access

2 **Customisable Labelling System: built-in LCE module** on the handle made up of a transparent

protection plug and customisable tag holder with LSE set (available as accessory). The customisation potential lets you **identify the valve on the system** according to specific needs

3 **The PTFE ball seat system with locked carrier** adjustable via Easyfit multifunctional handle or Easytorque adjustment kit (available as an accessory)

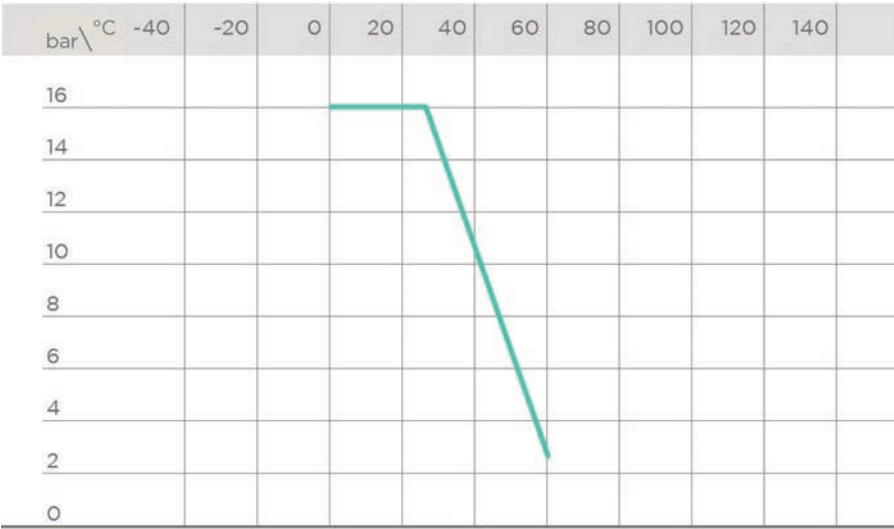
4 High surface finish **valve stem with double O-Ring**, produced in CNC work stations to achieve precise dimensional tolerance and increased reliability

5 Machined high surface finish ball that guarantees a smooth operation and increased reliability

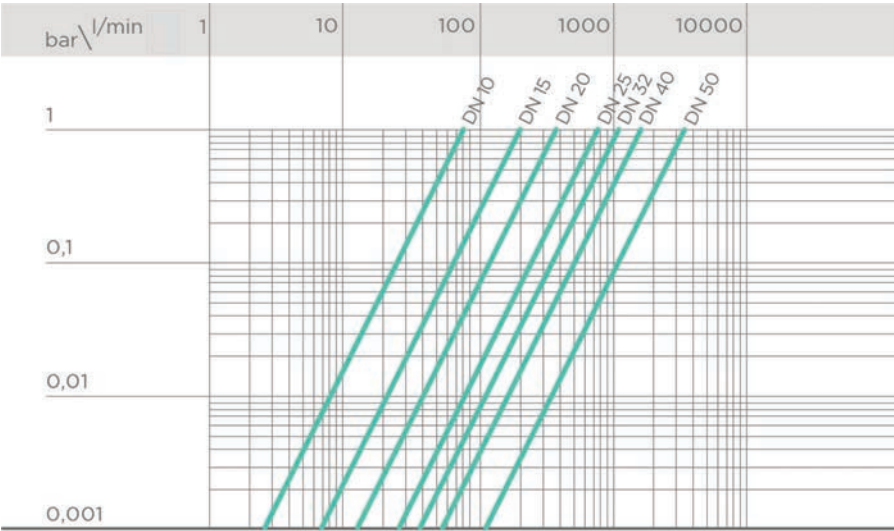
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH



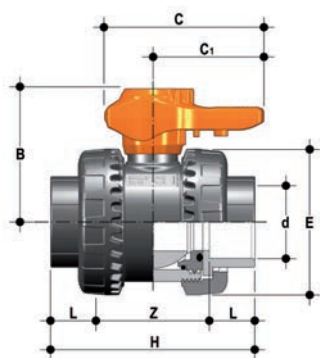
K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p=1$ bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

DN	10	15	20	25	32	40	50
K _v 100 l/min	80	120	160	200	250	320	400

The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

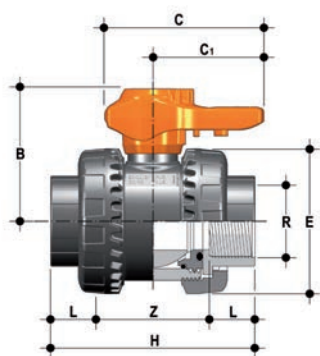
DIMENSIONS



VXEIV

Easyfit 2-way ball valve with female ends for solvent welding, metric series

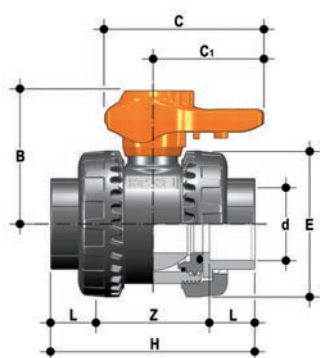
d	DN	PN	B	C	C ₁	E	H	L	Z	g	EPDM code	FKM code
16	10	16	49	64	44	54	82	14	50	180	VXEIV016E	VXEIV016F
20	15	16	49	64	44	54	82	16	50	175	VXEIV020E	VXEIV020F
25	20	16	62	78	55	63	91	19	53	260	VXEIV025E	VXEIV025F
32	25	16	71	87	60	72	103	22	59	365	VXEIV032E	VXEIV032F
40	32	16	82	102	72	85	120	26	68	565	VXEIV040E	VXEIV040F
50	40	16	92	109	76	100	139	31	77	795	VXEIV050E	VXEIV050F
63	50	16	110	133	94	118	174	38	98	1325	VXEIV063E	VXEIV063F



VXEFV

Easyfit 2-way ball valve with BSP threaded female ends

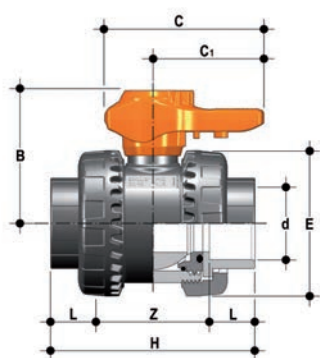
R	DN	PN	B	C	C ₁	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	49	64	44	54	82	11,4	59,2	180	VXEFV038E	VXEFV038F
1/2"	15	16	49	64	44	54	90	15	60	175	VXEFV012E	VXEFV012F
3/4"	20	16	62	78	55	63	93	16,3	60,4	260	VXEFV034E	VXEFV034F
1"	25	16	71	87	60	72	110	19,1	71,8	365	VXEFV100E	VXEFV100F
1" 1/4	32	16	82	102	72	85	127	21,4	84,2	565	VXEFV114E	VXEFV114F
1" 1/2	40	16	92	109	76	100	131	21,4	88,2	795	VXEFV112E	VXEFV112F
2"	50	16	110	133	94	118	161	25,7	109,6	1325	VXEFV200E	VXEFV200F



VXELV

Easyfit 2-way ball valve with female ends for solvent welding, BS series

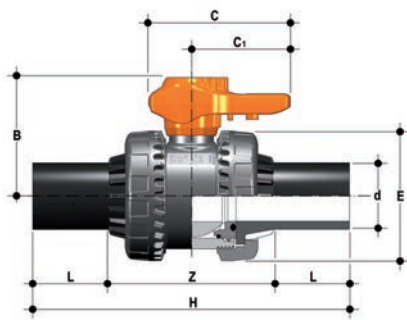
d	DN	PN	B	C	C ₁	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	49	64	44	54	78	14,5	49	180	VXELV038E	VXELV038F
1/2"	15	16	49	64	44	54	82	16,5	49	175	VXELV012E	VXELV012F
3/4"	20	16	62	78	55	63	91	19	53	260	VXELV034E	VXELV034F
1"	25	16	71	87	60	72	103	22,5	58	365	VXELV100E	VXELV100F
1 1/4"	32	16	82	102	72	85	120	26	68	565	VXELV114E	VXELV114F
1 1/2"	40	16	92	109	76	100	139	30	79	795	VXELV112E	VXELV112F
2"	50	16	110	133	94	118	174	36	102	1325	VXELV200E	VXELV200F



VXEAV

Easyfit 2-way ball valve with female ends for solvent welding, ASTM series

d	DN	PN	B	C	C ₁	E	H	L	Z	g	EPDM code	FKM code
1/2"	15	16	49	64	44	54	96	22,5	51	175	VXEAV012E	VXEAV012F
3/4"	20	16	62	78	55	63	105	25,5	54	260	VXEAV034E	VXEAV034F
1"	25	16	71	87	60	72	117	28,7	59,5	365	VXEAV100E	VXEAV100F
1 1/4"	32	16	82	102	72	85	136	32	72	565	VXEAV114E	VXEAV114F
1 1/2"	40	16	92	109	76	100	147	35	77	795	VXEAV112E	VXEAV112F
2"	50	16	110	133	94	118	174	38,2	97,6	1325	VXEAV200E	VXEAV200F

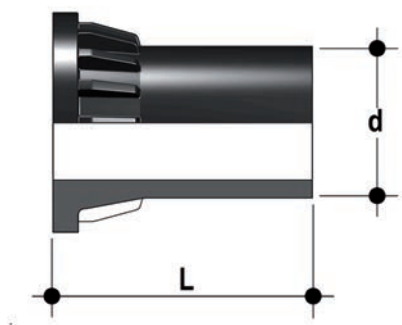


VXEBEV

Easyfit 2-way ball valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	B	C	C ₁	E	H	L	Z	g	EPDM code	FKM code
20	15	16	49	64	44	54	154	40,5	73	180	VXEBEV020E	VXEBEV020F
25	20	16	62	78	55	63	189	54	81	269	VXEBEV025E	VXEBEV025F
32	25	16	71	87	60	72	203	56	91	379	VXEBEV032E	VXEBEV032F
40	32	16	82	102	72	85	221	56	109	591	VXEBEV040E	VXEBEV040F
50	40	16	92	109	76	100	246	60,5	125	851	VXEBEV050E	VXEBEV050F
63	50	16	110	133	94	118	276	65,5	145	1407	VXEBEV063E	VXEBEV063F

ACCESSORIES



CVDE

Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding

d	DN	PN	L	SDR	Code
20	15	16	55	11	CVDE11020
25	20	16	70	11	CVDE11025
32	25	16	74	11	CVDE11032
40	32	16	78	11	CVDE11040
50	40	16	84	11	CVDE11050
63	50	16	91	11	CVDE11063



EASYTORQUE KIT

Kit for union nut tightening adjustment and ball seat carrier for Easyfit DN 10÷50 valves.

d	DN	Union nut tightening torque*	Seat carrier tightening torque*	Code
3/8"-1/2"	10-15	5 N m - 3,69 Lbf ft	3 N m - 2,21 Lbf ft	KET01
3/4"	20	5 N m - 3,69 Lbf ft	3 N m - 2,21 Lbf ft	KET01
1"	25	6 N m - 4,43 Lbf ft	4 N m - 2,95 Lbf ft	KET01
1" 1/4	32	7 N m - 5,16 Lbf ft	4 N m - 2,95 Lbf ft	KET01
1" 1/2	40	8 N m - 5,90 Lbf ft	5 N m - 3,69 Lbf ft	KET01
2"	50	10 N m - 7,38 Lbf ft	6 N m - 4,43 Lbf ft	KET01

*calculated in ideal installation conditions



LCE

Transparent protection plug with tag holder

d	DN	VEE code
16	10	LCE020
20	15	LCE020
25	20	LCE025
32	25	LCE032
40	32	LCE040
50	40	LCE050
63	50	LCE063



LSE

Customisation and label printing set for Easyfit handle made up of pre-cut adhesive sheets and software for guided label creation.

d	DN	VEE-VXE code
16	10	LSE020
20	15	LSE020
25	20	LSE025
32	25	LSE032
40	32	LSE040
50	40	LSE050
63	50	LSE063

CUSTOMISATION

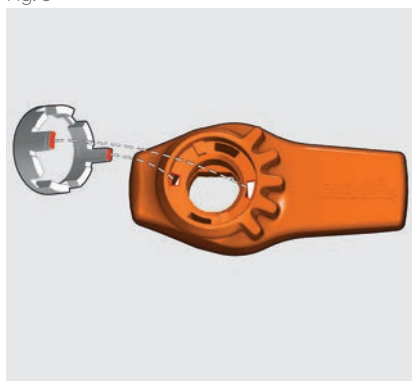
Fig. 1



Fig. 2



Fig. 3



The VXE DN 10÷50 Easyfit valve is equipped with the customisable Labelling System.

This system lets you create special labels to insert in the handle. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The specific LCE module is a standard supply and is made up of a rigid transparent water-resistant PVC plug (A) and white tag holder (B) made of the same material, one side of which bears the FIP logo (fig. 1).

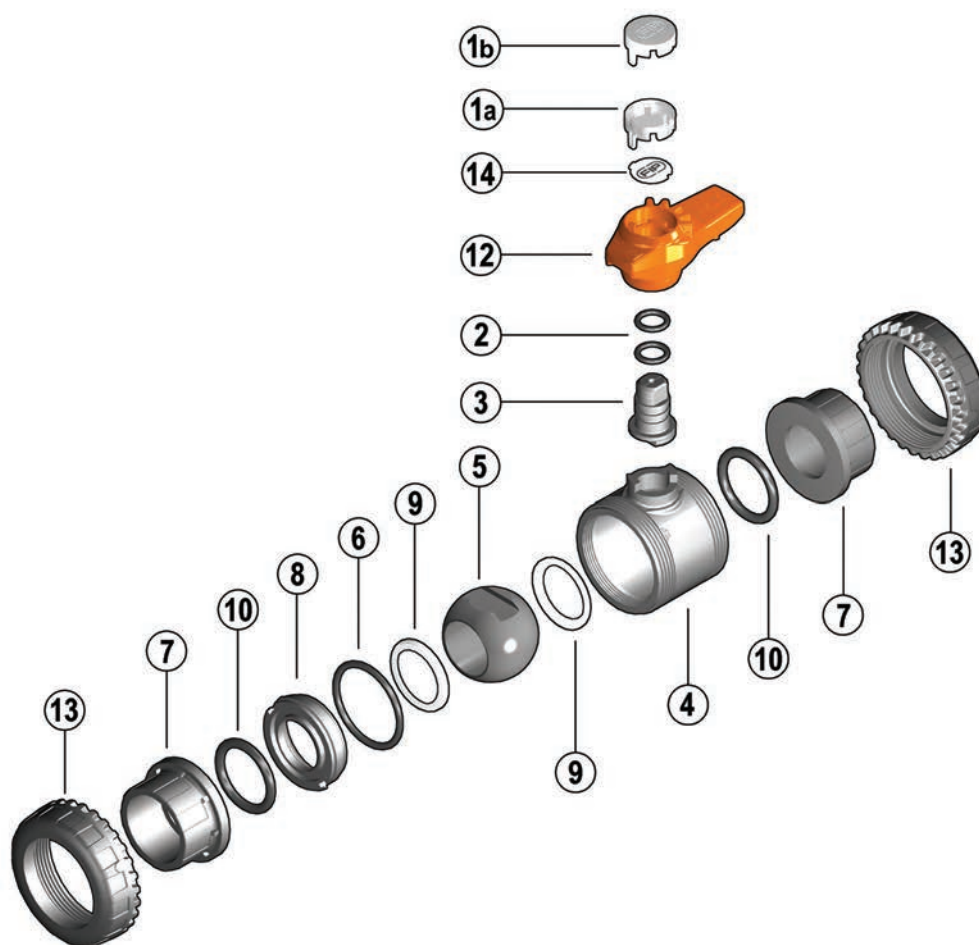
The holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

- 1) Extract the handle from the valve body and extract the transparent plug.
- 2) Extract the tag holder from the transparent plug (fig. 2).
- 3) Apply the adhesive label on the tag holder to align the profiles matching the tab position.
- 4) Re-insert the tag holder in the transparent plug so that the label is protected from the elements.
- 5) Apply the transparent plug on the handle matching the two fittings (one narrow and one wide) with their housings (fig. 3).

COMPONENTS

EXPLODED VIEW



1a Transparent protection plug (PVC - 1)

2 Stem O-rings (EPDM-FKM - 2)*

3 Stem (PVC-U - 1)

4 Body (PVC-U - 1)

5 Ball (PVC-U - 1)

6 Radial seal O-Ring (EPDM-FKM - 1)*

7 End connector (PVC-U - 2)

8 Ball seat carrier (PVC-U - 1)

9 Ball seat (PTFE - 2)*

10 Socket seal O-Ring (EPDM-FKM - 2)*

12 Handle (HIPVC - 1)

13 Union nut (PVC-U - 2)

14 Tag holder (PVC-U - 1)

* Spare parts

The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Fully unscrew the union nuts (13) from the valve body and slide the body out sideways (fig. 4-5). To do this, we recommend you use the Easyfit handle as a tool (fig. 8-9)
- 3) Before dismounting, hold the valve in a vertical position and open it 45° to drain any liquid that might remain.
- 4) After closing the valve, remove the handle (12) (fig. 6) and insert the two protrusions in the lower side in the two apertures and in the carrier passage bore (8) extracting it by turning counter-clockwise (fig. 7).
- 5) Press on the ball from the side opposite the "REGULAR" label, being sure not to scratch it, until the ball seat exits (9), then extract the ball (5).
- 6) Press the stem (3) inwards until it exits the body.
- 7) Remove the O-Rings (2, 6, 10) and ball seats (9) extracting them from their seats, as illustrated in the exploded view.

ASSEMBLY

- 1) All the O-Rings (2, 6, 10) must be inserted in their grooves as shown in the exploded view.
- 2) Insert the stem (3) from inside the body (4).
- 3) Place the ball seats (9) in the housings in the body (4) and in the carrier (8).
- 4) Insert the ball (5) rotating it to the closed position.
- 5) Screw the carrier (8) into the body and tighten up in the clockwise direction using the handle (12) to limit stop.
- 6) Position the valve between the end connectors (7) and tighten the union nuts (13) clockwise using the Easyfit multifunctional handle, being sure the socket seal O-Rings (10) do not exit the seats.
- 7) Position the handle (12) on the stem (3).



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 4



Fig. 5



Fig. 6



Fig. 7



INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Unscrew the union nuts from the valve body (4) and slide them onto the pipe.
- 3) Solvent weld or screw the end connectors (7) onto the pipe segments.
- 4) Position the valve body between the end connectors (fig. 5). Warning: if a high pressure test is required, always position the body with the "REGULAR" label upstream from the fluid direction.
- 5) Fit the union nuts on the valve body and manually tighten clockwise until they become hard to turn; do not use wrenches or other tools that can damage the union nut surfaces.
- 6) Extract the handle (12) from the valve body and extract the transparent plug (1a).
- 7) Overturn the handle and insert it on the valve stem matching the handle teeth (A) with the union nut teeth (B) (fig. 8-9).
- 8) Turn the handle counter-clockwise to fully tighten the union nut. The rotation directions to tighten (TIGHTEN) and loosen (UNTIGHTEN) the union nuts are indicated on the handle (fig. 10). Generally, if pipes are not offset, one turn is sufficient for correct tightening.
- 9) Repeat point 7 for the other union nut. Note: A small force applied on the handle develops a torque much higher than manual tightening. You can also, using the Easytorque kit (fig. 11), supplied as an accessory, tighten union nuts using a torque wrench to quantify the force and thus monitor the stress applied to the thermoplastic threads according to the installation indications in the instructions enclosed with the kit.
- 10) Apply the plug (1a) on the handle (12) matching the two fittings (one narrow and one wide) with the relevant housings on the handle (fig. 3).
- 11) Install the handle (12) on the stem (3) again.
- 12) If necessary, support the pipe with FIP pipe clip model ZIKM and DSM distance plates.

WARNINGS

If volatile liquid such as Hydrogen Peroxide (H₂O₂) or Sodium Hypochlorite (NaClO) is used, for safety reasons we recommend you contact the service centre. These liquids, upon vaporising, could create hazardous over pressures in the area between the body and ball.

Do not use compressed air or other gases to test thermoplastic lines.

Always avoid sudden closing manoeuvres and protect the valve from accidental manoeuvres.

Fig. 8



Fig. 9



Fig. 10



Fig. 11



VXE DN 65÷100

Easyfit 2-way ball valve



VXE DN 65÷100

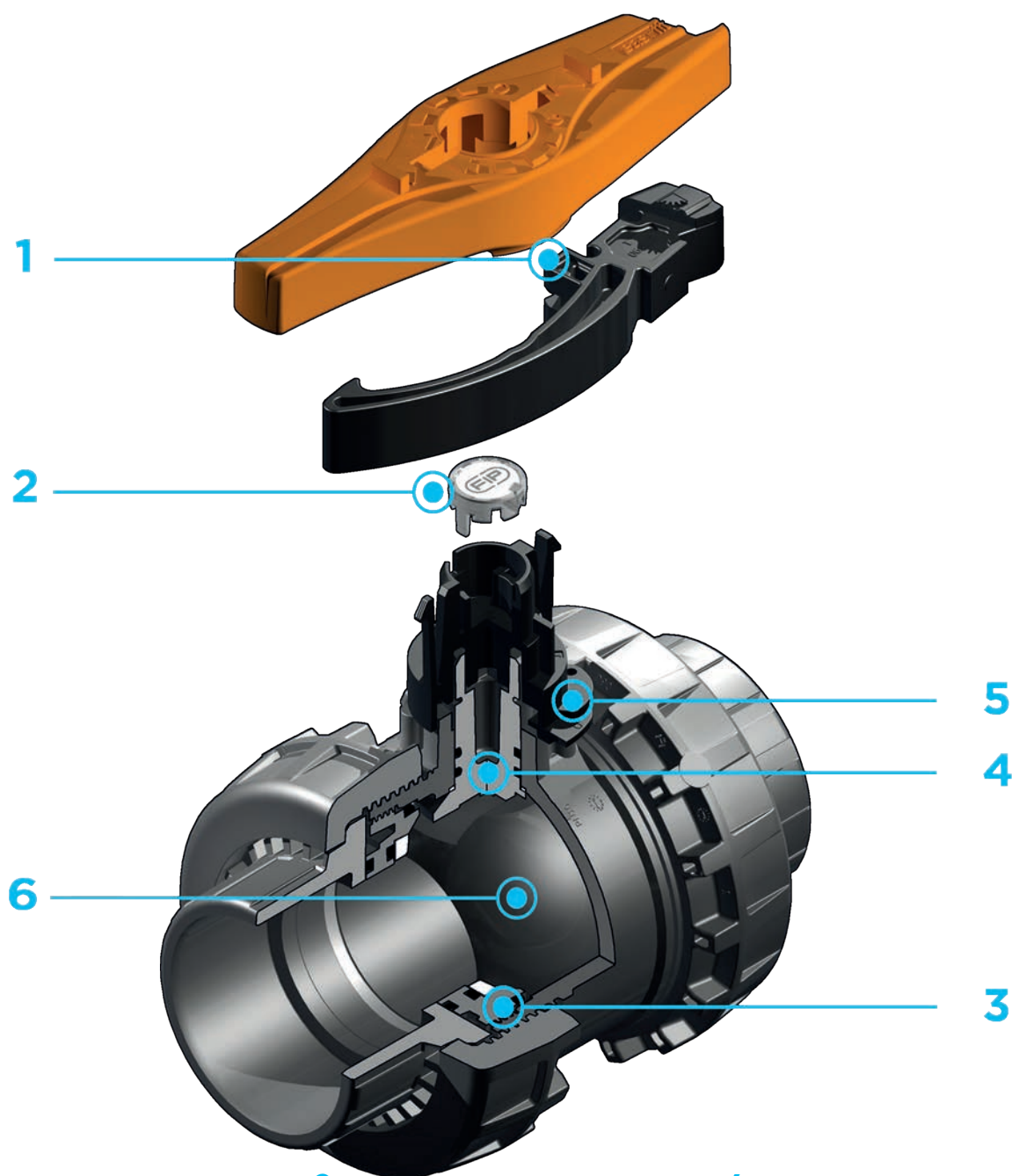
FIP and Giugiaro Design designed and developed VXE Easyfit, the innovative True Union ball valve with union nut tightening control system that permits simple and safe installation for reliable service in time. This valve is also equipped with the customisable Labelling System.



EASYFIT 2-WAY BALL VALVE

- **Patented Easyfit system:** innovative mechanism based on the multifunctional handle quick release mechanism that permits union nut rotation during valve installation and ball carrier adjustment
- Connection system for solvent weld and threaded joints
- **Valve material compatibility** (PVC-U) and elastomer **seal elements** (EPDM or FKM), with water, drinking water and other food substances as per **current regulations**
- Easy radial dismounting allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for PVC-U injection moulding and European Directive 2014/68/EU (PED) compliant for pressurised equipment. ISO 9393 compliant test requirements
- Valve body with built in anchoring frame for the special **Power Quick module** dedicated to accessory or pneumatic and electric actuator installation
- Option of dismounting downstream pipes with the valve in the closed position
- Floating **full bore ball** with high surface finish made in CNC work stations to achieve precise dimensional tolerance and high surface finish

Technical specifications	
Construction	Easyfit 2-way True Union ball valve with locked carrier
Size range	DN 65 ÷ 100
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Pipe coupling capacity according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741 Thread: ISO 228-1, EN 10226-1/2, ASTM D 2467 JIS B 0203.
Reference standards	Construction criteria: EN ISO 16135, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242 Actuator couplings: ISO 5211
Valve material	PVC-U
Seal material	EPDM, FKM (standard size O-Ring); PTFE (ball seats)
Control options	Manual control, electric actuator, pneumatic actuator

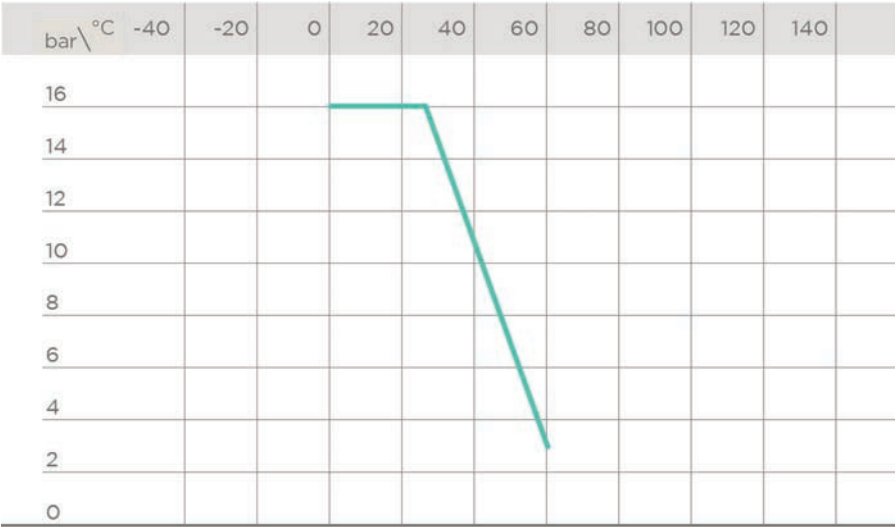


- 1 Innovative Easyfit quick release handle** made up of a central hub firmly coupled with the stem valve and **dual spoke grip** that can be released from the hub with a simple operation and used as a **ball seat adjustment tool** and as a **union nut tightening tool** thanks to the hooked insert that, perfectly adapting to their external profile, allows the handle to transform into a wrench to control union nut rotation
- 2 Customisable Labelling System: built-in LCE module** in the hub made up of transparent protection plug and customisable tag holder using the LSE set (available as accessory). The customisation potential lets you **identify the valve on the system** according to specific needs
- 3 PTFE ball seat system with locked carrier** adjustable via the Easyfit quick release handle
- 4 Stem** with high surface finish and **double O-Ring** and **PTFE antifriction disk** that limits friction to a minimum and grants excellent operating torque
- 5 Locking device** in closing and opening via lock
- 6 Machined high surface finish ball** that guarantees a smooth operation and increased reliability

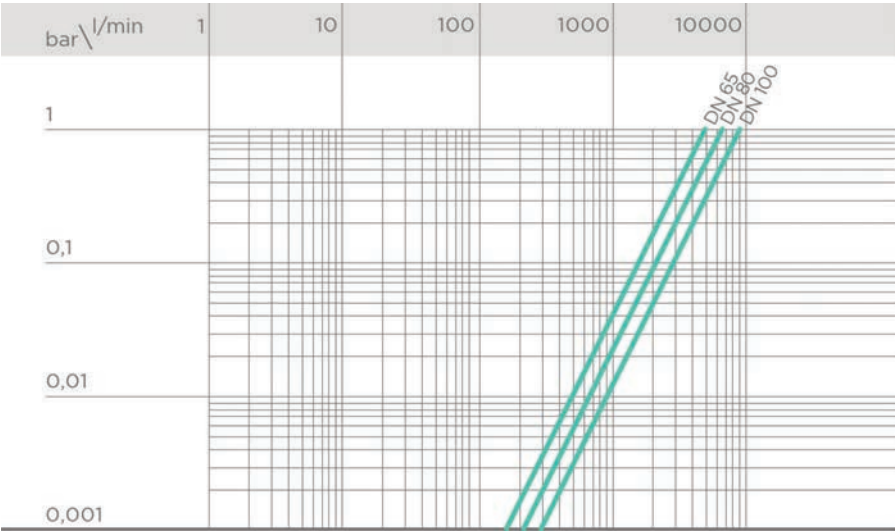
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH

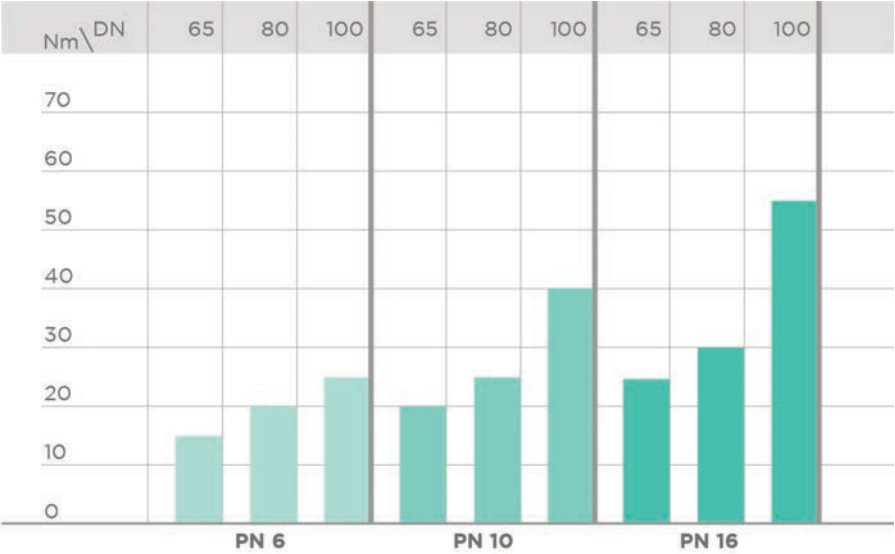


K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

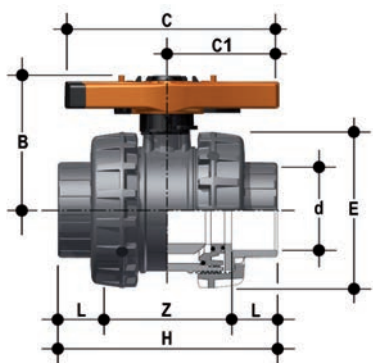
DN	65	80	100
K _v 100 l/min	5000	7000	9400

OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

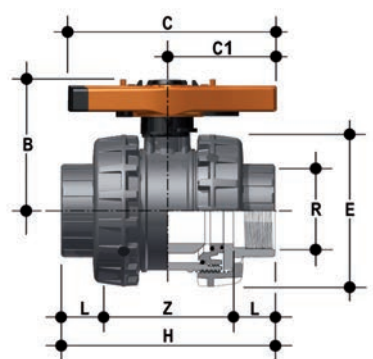
DIMENSIONS



VXEIV

Easyfit 2-way ball valve with female ends for solvent welding, metric series

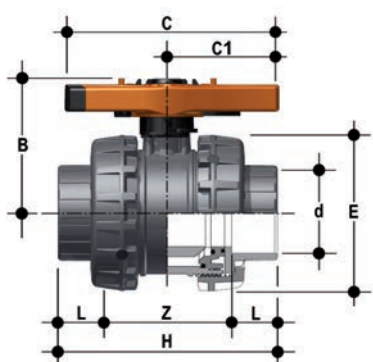
d	DN	PN	B	C	C ₁	E	H	L	Z	g	PTFE - EPDM code	PTFE - FKM code	PE - EPDM code
75	65	16	142	214	115	157	211	44	123	2750	VXEIV075E	VXEIV075F	VXEIV075M
90	80	16	151	239	126	174	248	51	146	3432	VXEIV090E	VXEIV090F	VXEIV090M
110	100	16	174,5	270	145	212	283	61	161	5814	VXEIV110E	VXEIV110F	VXEIV110M



VXEFV

Easyfit 2-way ball valve with BSP threaded female ends

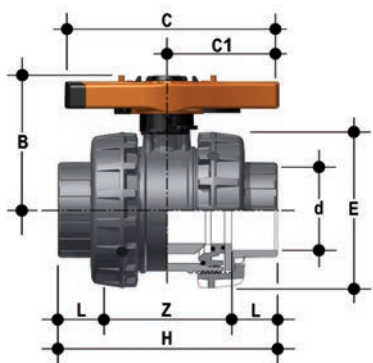
R	DN	PN	B	C	C ₁	E	H	L	Z	g	PTFE - EPDM code	PTFE - FKM code	PE - EPDM code
2"1/2	65	16	142	214	115	157	211	30,2	150,6	2750	VXEFV212E	VXEFV212F	VXEFV212M
3"	80	16	151	239	126	174	248	33,3	181,4	3432	VXEFV300E	VXEFV300F	VXEFV300M
4"	100	16	174,5	270	145	212	283	39,3	204,4	5814	VXEFV400E	VXEFV400F	VXEFV400M



VXELV

Easyfit 2-way ball valve with female ends, BS series

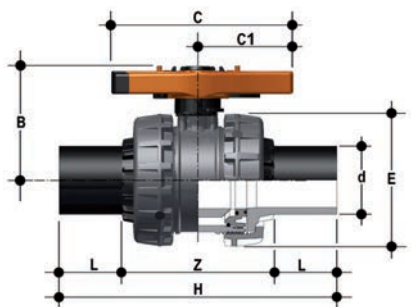
d	DN	PN	B	C	C ₁	E	H	L	Z	g	PTFE - EPDM code	PTFE - FKM code	PE - EPDM code
2"1/2	65	16	142	214	115	157	211	44	123	2750	VXEIV075E	VXEIV075F	VXEIV075M
3"	80	16	151	239	126	174	248	51	146	3432	VXELV300E	VXELV300F	VXELV300M
4"	100	16	174,5	270	145	212	283	63	157	5814	VXELV400E	VXELV400F	VXELV400M



VXEAV

Easyfit 2-way ball valve with female ends, ASTM series

d	DN	PN	B	C	C ₁	E	H	L	Z	g	PTFE - EPDM code	PTFE - FKM code	PE - EPDM code
2 1/2"	65	16	142	214	115	157	211	44,5	122	2750	VXEAV212E	VXEAV212F	VXEAV212M
3"	80	16	151	239	126	174	248	48	152	3432	VXEAV300E	VXEAV300F	VXEAV300M
4"	100	16	174,5	270	145	212	283	57,5	168	5814	VXEAV400E	VXEAV400F	VXEAV400M



VXEBEV

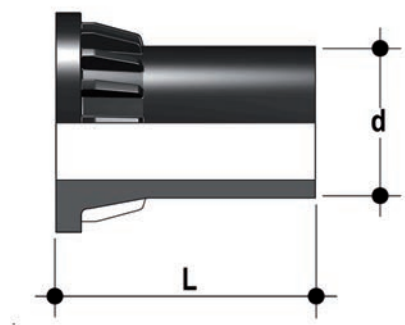
Easyfit 2-way ball valve with PE100 SDR 11 male connectors for butt welding or electrofusion (CVDE)

d	DN	PN	B	C	C ₁	E	H	L	Z	g	PTFE - EPDM code	PTFE - FKM code	PE - EPDM code
75	65	16	141,5	214	115	157	331	71	189	2286	VXEBEV075E	VXEBEV075F	VXEBEV075M
90	80	10	151	239	126	174	367	88	191	3059	VXEBEV090E	VXEBEV090F	VXEBEV090M
110	100	10	174,5	270	145	212	407	92	223	5814	VXEBEV110E	VXEBEV110F	VXEBEV110M

ACCESSORIES

CVDE

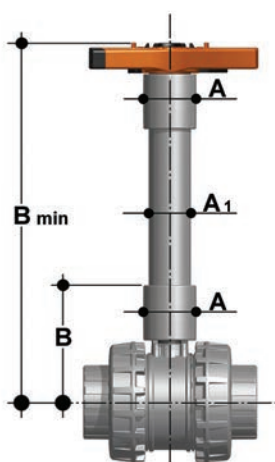
Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding



d	DN	PN	L	SDR	Code
75	65	16	111	11	CVDE11075
90	80	10	118	11	CVDE11090VXE
110	100	10	127	11	CVDE11110VXE

PSE

Stem extension



d	inch	DN	A	A ₁	B	B min	ISO pipe code	ASTM-BS pipe code
75	2 1/2	65	76	63	159	364	PSE090	PSE300
90	3"	80	76	63	166	371	PSE090	PSE300
110	4"	100	76	63	186	433	PSE110	PSE400

LCE

Transparent protection plug with tag holder



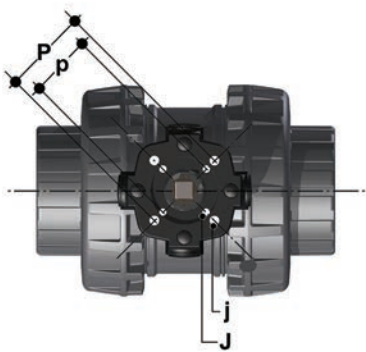
d	DN	VEE code
75	65	LCE040
90	80	LCE040
110	100	LCE040



LSE

Customisation and label printing set for Easyfit handle made up of precut adhesive sheets and software for guided label creation.

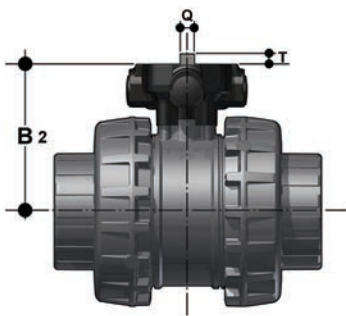
d	DN	VXE - VEE code
75	65	LSE040
90	80	LSE040
110	100	LSE040



Power Quick Easyfit

The valve can be equipped with pneumatic or electric standard actuators and gearbox for heavy-duty operations, using the PP-GR module reproducing the drilling pattern foreseen by ISO 5211.

d	DN	B ₂	Q	T	p x j	P x J	Code
75	65	129	14	16	F05 x 6,5	F07 x 8,5	PQE090
90	80	136	14	16	F05 x 6,5	F07 x 8,5	PQE090
110	100	156	17	19	F05 x 6,5	F07 x 8,5	PQE110



CUSTOMISATION

Fig. 1

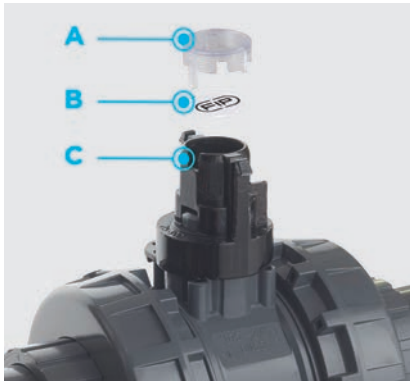


Fig. 2



The VXE DN 65÷100 Easyfit valve is equipped with the customisable Labelling System.

This system lets you create special labels to insert in the handle. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The specific LCE module is a standard supply and is made up of a rigid transparent water-resistant PVC plug (A) and white tag holder (B) made of the same material, one side of which bears the FIP logo (fig. 1).

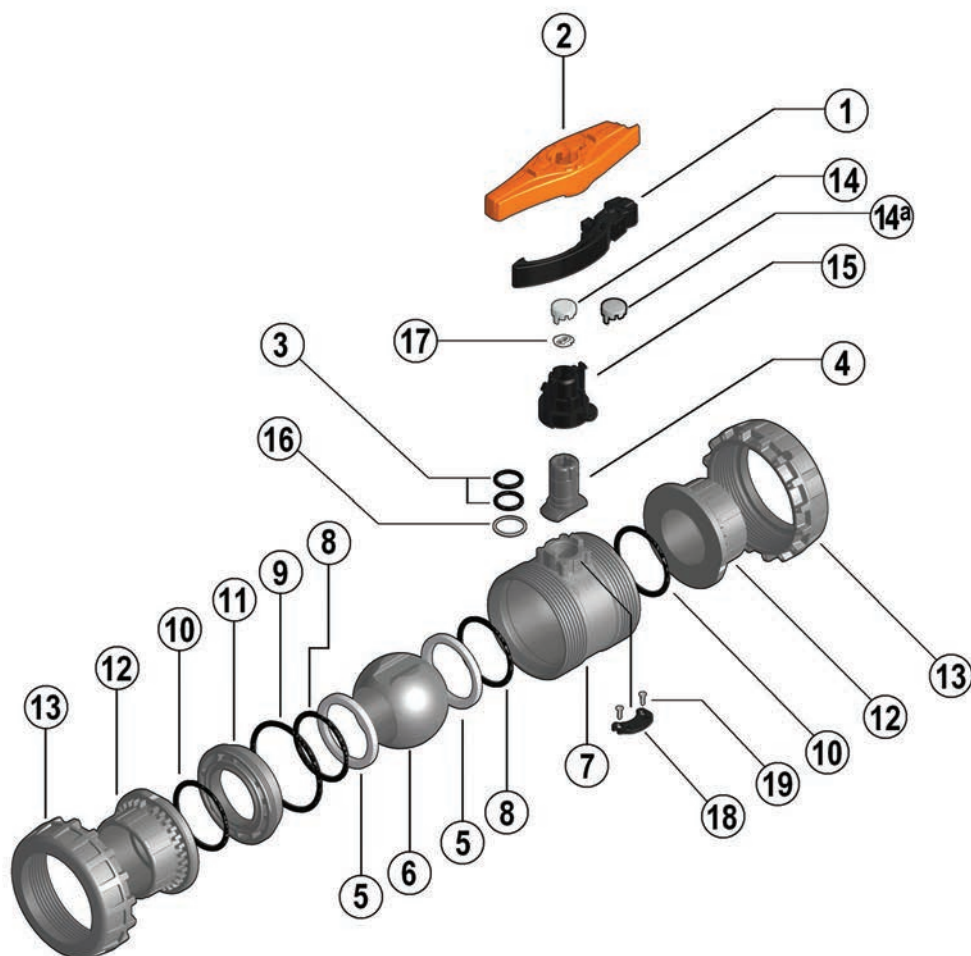
The holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

- 1) Release the handle from the central hub (C) and extract the transparent plug.
- 2) Extract the tag holder from the transparent plug (fig. 2).
- 3) Apply the adhesive label on the tag holder to align the profiles matching the tab position.
- 4) Re-insert the tag holder in the transparent plug so that the label is protected from the elements.
- 5) Apply the transparent plug on the central hub matching the two fittings (one narrow and one wide) with the relevant housings.

COMPONENTS

EXPLODED VIEW



- 1** Hooked Easyfit multifunctional handle insert (PP-GR - 1)
- 2** Easyfit multifunctional handle (HIPVC - 1)
- 3** Stem O-rings (FKM, EPDM** - 2)*
- 4** Stem (PVC-U - 1)
- 5** Ball seat (PTFE, PE** - 2)*
- 6** Ball (PVC-U - 1)*
- 7** Body (PVC-U - 1)

- 8** Ball seat O-Ring (FKM, EPDM** - 2)*
- 9** Radial seal O-Ring (FKM, EPDM** - 1)*
- 10** Socket seal O-Ring (EPDM-FKM - 2)*
- 11** Ball seat carrier (PVC-U - 1)
- 12** End connector (PVC-U - 2)
- 13** Union nut (PVC-U - 2)

- 14** Transparent protection plug (PVC - 1)
- 14a** Grey protection plug for VXE-PE version (PVC - 1)
- 15** Central hub (HIPVC - 1)
- 16** Anti-friction disk (PTFE - 1)*
- 17** Tag holder (PVC-U - 1)
- 18** Locking device plate (HIPVC - 1)
- 19** Self-tapping screw (STAINLESS steel - 2)

* Spare parts

** For the VXE-PE version: EPDM O-ring (3, 8, 9, 10), PE ball seat (5)

The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Extract the Easyfit multifunctional handle from the central hub pressing on the centre of the hub hinges (fig. 5) and use it as a wrench to fully unscrew the union nuts (13) from the valve body and slide the body out sideways (fig. 5).
- 3) Reposition the handle on the central hub.
- 4) Before dismounting, hold the valve in a vertical position and open it 45° to drain any liquid that might remain.
- 5) Open the valve.
- 6) Remove the ball seat carrier (11) using the Easyfit quick release handle. Insert the two protrusions at the top of the handle in the seat carriers (11) and unscrew, extracting it by turning counter-clockwise (fig. 6).
- 7) Press on the ball from the side opposite the "REGULAR" label, being sure not to scratch it, until the ball seat exits (5), then extract the ball (6).
- 8) Remove the central hub (15) firmly sliding it off the stem (4). Press the stem inwards and extract it from the body and remove the anti-friction disk (16).
- 9) Remove the O-Ring (3, 8, 9, 10) and ball seats (5) extracting them from their seats, as illustrated in the exploded view.

ASSEMBLY

- 1) All the O-rings (3, 8, 9, 10) must be inserted in their grooves as shown in the exploded view.
- 2) Place the anti-friction disk (16) on the stem (4) and insert it in the body (7).
- 3) Place the ball seats (5) in the housings in the body (7) and in the carrier (11).
- 4) Insert the ball (6) rotating it to the closed position.
- 5) Screw the carrier (11) into the body and tighten up in the clockwise direction using the handle (2) to limit stop.
- 6) Place the central hub (15) on the stem (4) firmly pressing down to match the internal hub key with one of the two seats on the stem.
- 7) Position the valve between the end connectors (12) and tighten the union nuts clockwise (13) using the Easyfit multifunctional handle (fig. 9) and being sure the socket seal O-rings (10) do not exit the seats.
- 8) Re-insert the hooked insert (1) in the housing on the handle (2).
- 9) Reposition the handle on the central hub making sure the two grooves in the central handle bore match the two grooves on the side of the hub and slightly press down until the two hinges click.



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 3



Fig. 4



Fig. 5



Fig. 6



INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
 - 2) Unscrew the union nuts (13) from the body (7) and insert them in the pipe segments.
 - 3) Solvent weld or screw the end connectors (12) onto the pipe segments.
 - 4) Position the valve body between the end connectors. Warning: if a high pressure test is required, always position the body with the "REGULAR" label upstream from the fluid direction.
 - 5) Place the union nuts on the valve body and start tightening manually clockwise until they are hard to turn. To complete tightening, extract the Easyfit quick release multifunctional handle (2) pushing on the centre of the central hub hinges (15) (fig. 3 and 4)
 - 6) Extract the hooked insert (1) in the handle (fig. 7) overturn it and fit it in the seat on the lower part of the handle (fig. 8).
 - 7) Fit the tool (fig. 8) on the external union nut profile until firmly and safely secured, allowing for adequate torque without damaging the union nut in any way (fig. 9).
 - 8) Repeat point 7 for the other union nut.
 - 9) When tightened, remove the hooked insert and replace it in its seat in the handle.
 - 10) Reposition the handle on the central hub making sure the two grooves in the central handle bore match the two grooves on the side of the hub and slightly press down until the two hinges click.
 - 11) If necessary, support the pipe with FIP pipe clip model ZIKM and DSM distance plates.
- The VXE valve is equipped with a locking device to protect the system against tampering (fig. 10).

WARNINGS

If volatile liquid such as Hydrogen Peroxide (H₂O₂) or Sodium Hypochlorite (NaClO) are used, for safety reasons we recommend you contact the service centre. These liquids, upon vaporising, could create hazardous over pressures in the area between the body and ball.

Always avoid sudden closing manoeuvres and protect the valve from accidental manoeuvres.

Fig. 7



Fig. 8

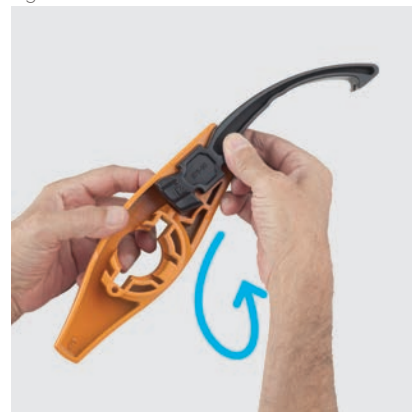


Fig. 9



Fig. 10



VEE DN 10÷50

Easyfit 2-way ball valve



VEE DN 10÷50

FIP and Giugiaro Design designed and developed VEE Easyfit, the innovative True Union ball valve with union nut tightening control, that permits simple and safe installation for reliable service in time.

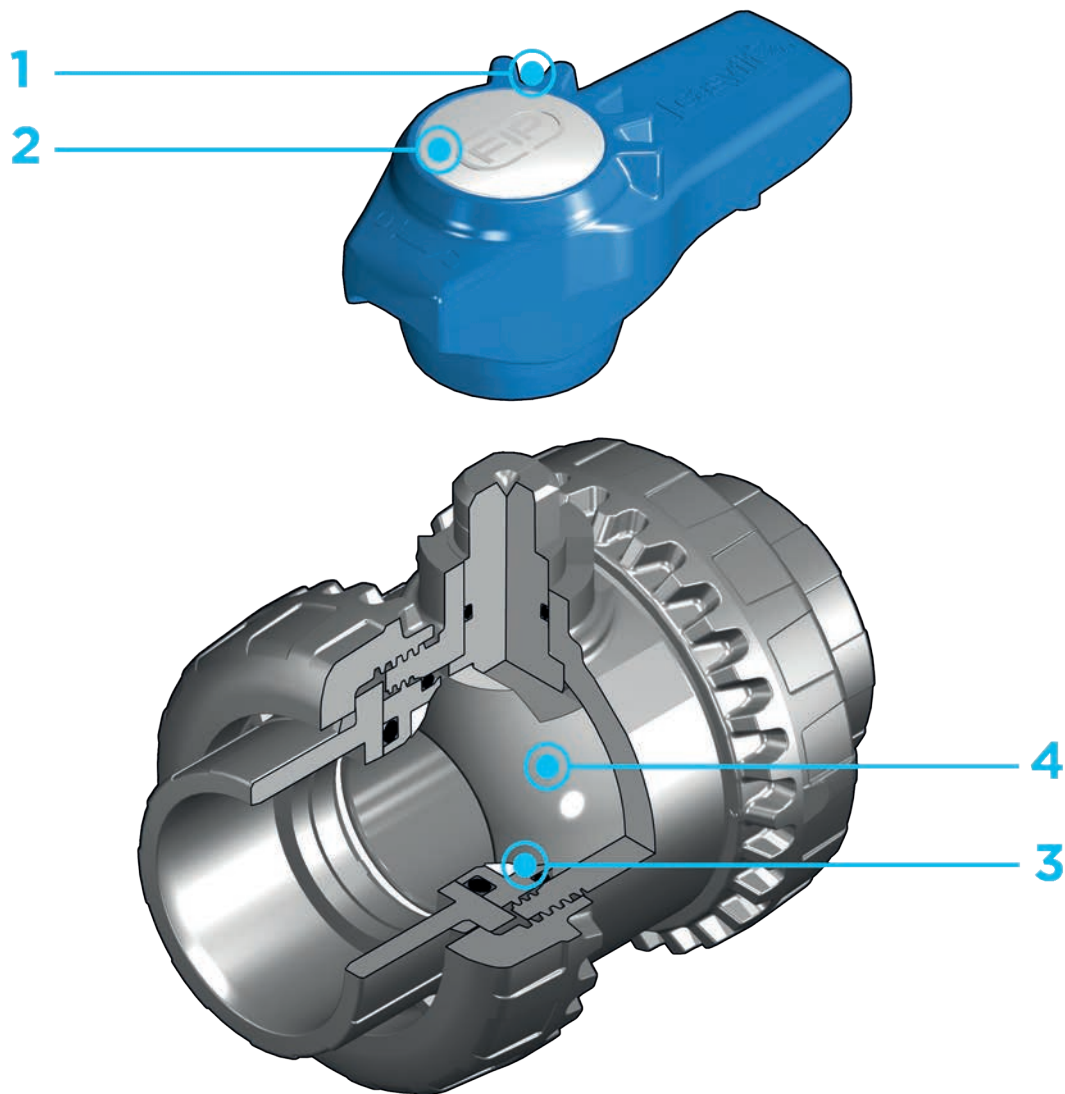
The valve is specifically designed for water conveyance applications.



EASYFIT 2-WAY BALL VALVE

- **Patented Easyfit system:** innovative mechanism based on the principle of the bevel gear pair that controls valve union nut rotation during installation.
- Connection system for solvent weld and threaded joints
- **Valve material compatibility** (PVC-U) with water, drinking water and other food substance conveyance according to **current regulations**
- Easy radial dismounting allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for PVC-U injection moulding and European Directive 2014/68/EU (PED) compliant for pressurised equipment. ISO 9393 compliant test requirements
- Fully interchangeable with previous VE series models
- Option of dismounting downstream pipes with the valve in the closed position
- Floating full bore ball with high surface finish made in CNC work stations to achieve precise dimensional tolerance and high surface finish

Technical specifications	
Construction	Easyfit 2-way True Union ball valve with locked carrier
Size range	DN 10 ÷ 50
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Pipe coupling capacity according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741
	Thread: ISO 228-1, EN 10226-1/2, ASTM D 2467 JIS B 0203.
Reference standards	Construction criteria: EN ISO 16135, EN ISO 1452, EN ISO 15493
	Test methods and requirements: ISO 9393
	Installation criteria: DVS 2204, DVS 2221, UNI 11242
	Actuator couplings: ISO 5211
Valve material	PVC-U
Seal material	EPDM (standard size O-Ring); PE (ball seats)
Control options	Manual control



1 Two position **Easyfit ergonomic multifunctional handle with union nut tightening control which can be used to adjust ball seat carriers**. Handle use is especially indicated for **maintenance** work where **space is limited** and hard to access

2 Settings for the customisable

Labelling System using the LCE module (available as an accessory). The grey protection plug housed on the handle can be replaced with the transparent plug and customisable tag holder with the LSE set (available as an accessory). The **customisation** lets you **identify the valve on the system** according to specific needs

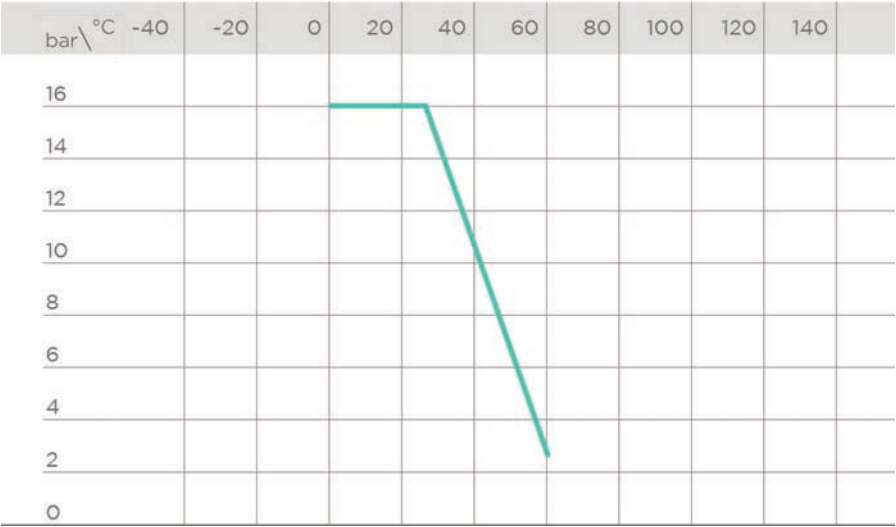
3 The **PE ball seat system with locked carrier** adjustable via Easyfit multifunctional handle or Easytorque adjustment kit (available as an accessory)

4 Machined high surface finish ball that guarantees a smooth operation and increased reliability

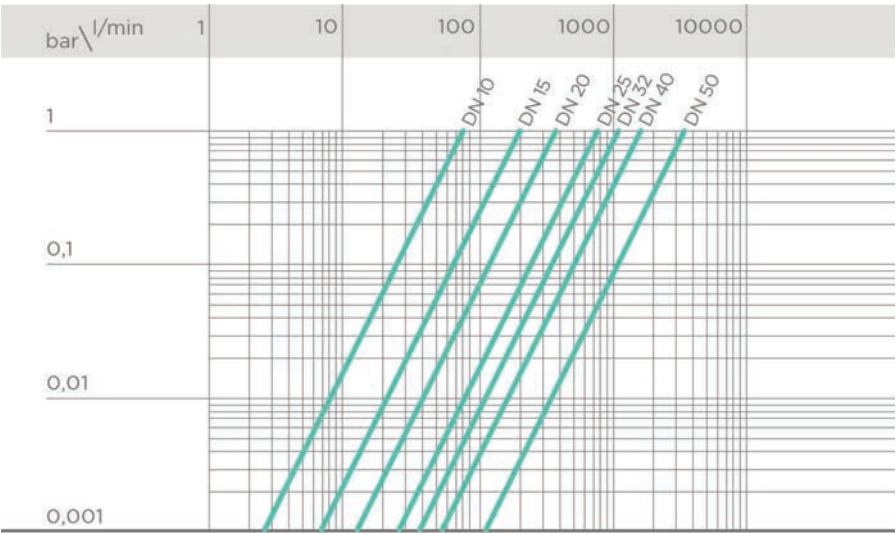
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH



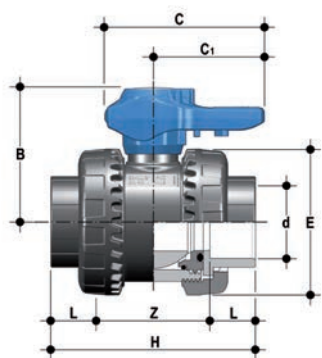
K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p = 1$ bar pressure drop at a certain valve position. The K_v100 values shown in the table are calculated with the valve completely open.

DN	10	15	20	25	32	40	50
K _v 100 l/min	80	200	385	770	1110	1750	3400

The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

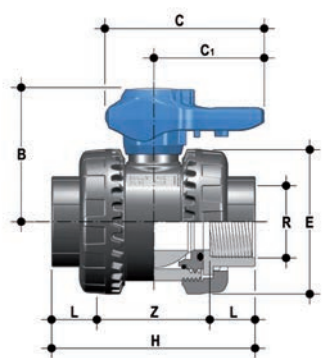
DIMENSIONS



VEEIV

Easyfit 2-way ball valve with female ends for solvent welding, metric series

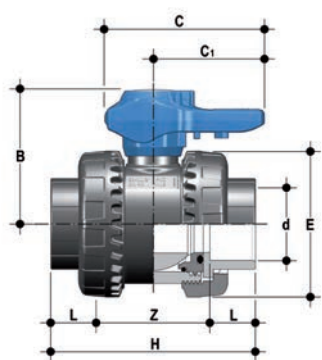
d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
16	10	16	49	64	44	54	82	14	54	180	VEEIV016E
20	15	16	49	64	44	54	82	16	50	175	VEEIV020E
25	20	16	62	78	55	63	91	19	53	260	VEEIV025E
32	25	16	71	87	60	72	103	22	59	365	VEEIV032E
40	32	16	82	102	72	85	120	26	68	565	VEEIV040E
50	40	16	92	109	76	100	139	31	77	795	VEEIV050E
63	50	16	110	133	94	118	174	38	98	1325	VEEIV063E



VEEFV

Easyfit 2-way ball valve with BSP threaded female ends

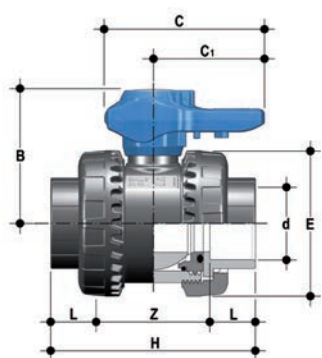
R	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
3/8"	10	16	49	64	44	54	82	11,4	59,2	180	VEEFV038E
1/2"	15	16	49	64	44	54	90	15	60	175	VEEFV012E
3/4"	20	16	62	78	55	63	93	16,3	60,4	260	VEEFV034E
1"	25	16	71	87	60	72	110	19,1	71,8	365	VEEFV100E
1" 1/4	32	16	82	102	72	85	127	21,4	84,2	565	VEEFV114E
1" 1/2	40	16	92	109	76	100	131	21,4	88,2	795	VEEFV112E
2"	50	16	110	133	94	118	161	25,7	109,6	1325	VEEFV200E



VEELV

Easyfit 2-way ball valve with female ends for solvent welding, BS series

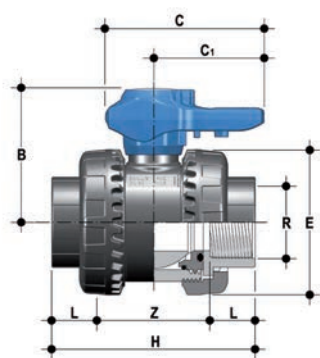
d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
3/8"	10	16	49	64	44	54	78	14,5	49	180	VEELV038E
1/2"	15	16	49	64	44	54	82	16,5	49	175	VEELV012E
3/4"	20	16	62	78	55	63	91	19	53	260	VEELV034E
1"	25	16	71	87	60	72	103	22,5	58	365	VEELV100E
1" 1/4	32	16	82	102	72	85	120	26	68	565	VEELV114E
1" 1/2	40	16	92	109	76	100	139	30	79	795	VEELV112E
2"	50	16	110	133	94	118	174	36	102	1325	VEELV200E



VEEAV

Easyfit 2-way ball valve with female ends for solvent welding, ASTM series

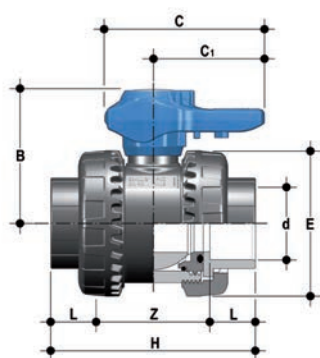
d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
1/2"	15	16	49	64	44	54	96	22,5	51	175	VEEAV012E
3/4"	20	16	62	78	55	63	105	25,5	54	260	VEEAV034E
1"	25	16	71	87	60	72	117	28,7	59,5	365	VEEAV100E
1" 1/4	32	16	82	102	72	85	136	32	72	565	VEEAV114E
1" 1/2	40	16	92	109	76	100	147	35	77	795	VEEAV112E
2"	50	16	110	133	94	118	174	38,2	97,6	1325	VEEAV200E



VEENV

Easyfit 2-way ball valve with female ends, NPT thread

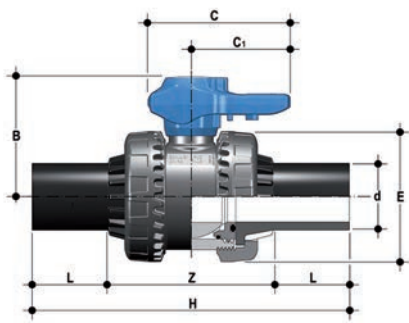
R	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
3/8"	10	16	49	64	44	54	82	13,7	54,6	180	VEENV038E
1/2"	15	16	49	64	44	54	90	17,8	54,4	175	VEENV012E
3/4"	20	16	62	78	55	63	93	18	57	260	VEENV034E
1"	25	16	71	87	60	72	110	22,6	64,8	365	VEENV100E
1" 1/4	32	16	82	102	72	85	127	25,1	76,8	565	VEENV114E
1" 1/2	40	16	92	109	76	100	131	24,7	81,6	795	VEENV112E
2"	50	16	110	133	94	118	161	29,6	101,8	1325	VEENV200E



VEEJV

Easyfit 2-way ball valve with female ends for solvent welding, JIS series

d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
1/2"	15	16	49	64	44	54	110	30	50	195	VEEJV012E
3/4"	20	16	62	78	55	63	123	35	53	285	VEEJV034E
1"	25	16	71	87	60	72	139	40	59	395	VEEJV100E
1" 1/4	32	16	82	102	72	85	156	44	68	600	VEEJV114E
1" 1/2	40	16	92	109	76	100	187	55	77	835	VEEJV112E
2"	50	16	110	133	94	118	228	63	102	1375	VEEJV200E



VEEBEV

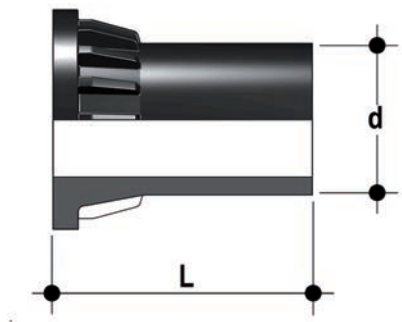
Easyfit 2-way ball valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
20	15	16	49	64	44	54	154	40,5	73	180	VEEBEV020E
25	20	16	62	78	55	63	189	54	81	269	VEEBEV025E
32	25	16	71	87	60	72	203	56	91	379	VEEBEV032E
40	32	16	82	102	72	85	221	56	109	591	VEEBEV040E
50	40	16	92	109	76	100	246	60,5	125	851	VEEBEV050E
63	50	16	110	133	94	118	276	65,5	145	1407	VEEBEV063E

ACCESSORIES

CVDE

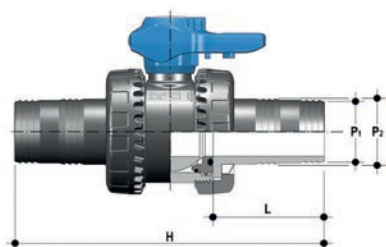
Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding



d	DN	PN	L	SDR	Code
20	15	16	55	11	CVDE11020
25	20	16	70	11	CVDE11025
32	25	16	74	11	CVDE11032
40	32	16	78	11	CVDE11040
50	40	16	84	11	CVDE11050
63	50	16	91	11	CVDE11063

CVPV

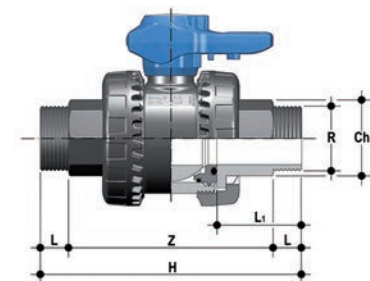
Hose adaptor for ball valves



DN	PN	P ₁	P ₂	g	Code
40	16	50	52	840	CVPV050
50	16	60	64	1350	CVPV063

CVRV

Threaded male end connectors for ball valves



DN	R	PN	CH	H	L	LT	Z	g	Code
40	1 1/2"	16	52	196	21,4	63,4	153,2	795	CVRV112
50	2"	16	62	226	25,7	69,2	174,6	1325	CVRV200

EASYTORQUE KIT

Kit for union nut tightening adjustment and ball seat carrier for Easyfit DN 10÷50 valves.



d	DN	Union nut tightening torque*	Seat carrier tightening torque*	Code
3/8"-1 1/2"	10-15	5 N m - 3,69 Lbf ft	3 N m - 2,21 Lbf ft	KET01
3/4"	20	5 N m - 3,69 Lbf ft	3 N m - 2,21 Lbf ft	KET01
1"	25	6 N m - 4,43 Lbf ft	4 N m - 2,95 Lbf ft	KET01
1 1/4"	32	7 N m - 5,16 Lbf ft	4 N m - 2,95 Lbf ft	KET01
1 1/2"	40	8 N m - 5,90 Lbf ft	5 N m - 3,69 Lbf ft	KET01
2"	50	10 N m - 7,38 Lbf ft	6 N m - 4,43 Lbf ft	KET01

*calculated in ideal installation conditions



LCE

Transparent protection plug with tag holder

d	DN	VEE code
16	10	LCE020
20	15	LCE020
25	20	LCE025
32	25	LCE032
40	32	LCE040
50	40	LCE050
63	50	LCE063



LSE

Customisation and label printing set for Easyfit handle made up of precut adhesive sheets and software for guided label creation.

d	DN	VEE-VXE code
16	10	LSE020
20	15	LSE020
25	20	LSE025
32	25	LSE032
40	32	LSE040
50	40	LSE050
63	50	LSE063

CUSTOMISATION

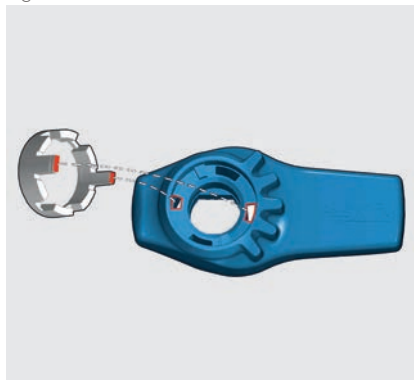
Fig. 1



Fig. 2



Fig. 3



The Easyfit VEE DN 10÷50 valve is set for the customisable Labelling System.

This system lets you create special labels to insert in the handle. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The grey protection plug (A) housed on the handle can be replaced with the specific LCE accessory module.

This module is made up of a rigid transparent water-resistant PVC plug (B) and white tag holder (C) made of the same material, one side of which bears the FIP logo (fig.2).

The holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

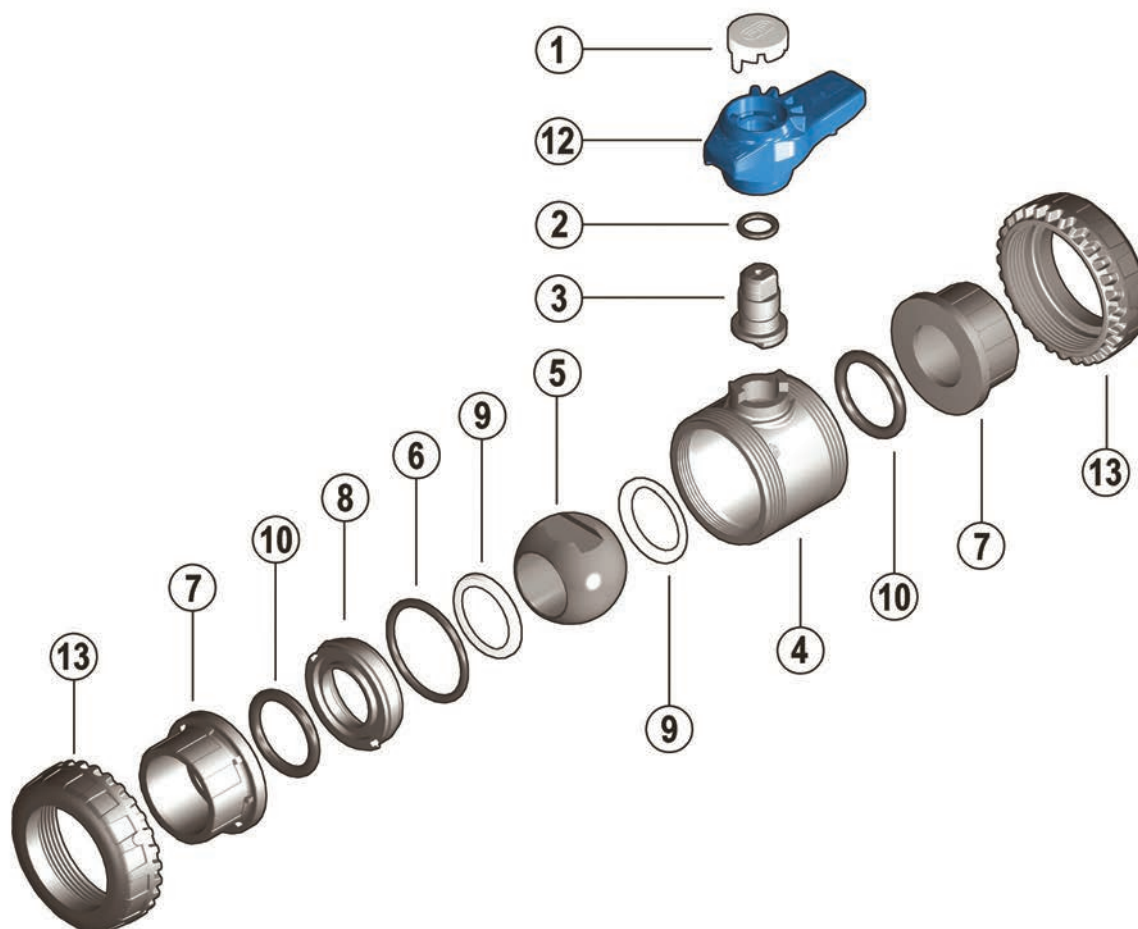
- 1) Extract the handle from the valve body and extract its grey plug (fig. 1)
- 2) Apply the adhesive label on tag holder included in the LCE set to align the profiles matching the tab position.
- 3) Insert tag holder in the transparent plug so that the label is protected from the elements.
- 4) Apply the transparent plug on the handle matching the two fittings (one narrow and one wide) with their housings (fig. 3).

Fig. 4



COMPONENTS

EXPLODED VIEW



- | | | | | | |
|----------|--------------------------|----------|--------------------------------|-----------|-------------------------------|
| 1 | Handle plug | 5 | Ball (PVC-U - 1) | 9 | Ball seat (PE - 2)* |
| 2 | Stem O-rings (EPDM - 1)* | 6 | Radial seal O-Ring (EPDM - 1)* | 10 | Socket seal O-Ring (EPDM- 2)* |
| 3 | Stem (PVC-U - 1) | 7 | End connector (PVC-U - 2) | 12 | Handle (HIPVC - 1) |
| 4 | Body (PVC-U - 1) | 8 | Ball seat carrier (PVC-U - 1) | 13 | Union nut (PVC-U - 2) |

* Spare parts
The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Fully unscrew the union nuts (13) from the valve body and slide the body out sideways (fig. 5-6). To do this, we recommend you use the Easyfit handle as a tool (fig. 9-10)
- 3) Before dismounting, hold the valve in a vertical position and open it 45° to drain any liquid that might remain.
- 4) After closing the valve, remove the handle (12) (fig. 7) and insert the two protrusions in the lower side in the two apertures and in the carrier passage bore (8), extracting it by turning counter-clockwise (fig. 8).
- 5) Press on the ball from the side opposite the "REGULAR" label, being sure not to scratch it, until the ball seat carrier exits (8), then extract the ball (5).
- 6) Press the stem (3) inwards until it exits the body.
- 7) Remove the O-Rings (2, 6, 10) and ball seats (9) extracting them from their seats, as illustrated in the exploded view.

ASSEMBLY

- 1) All the O-Rings (2, 6, 10) must be inserted in their grooves as shown in the exploded view.
- 2) Insert the stem (3) from inside the body (4).
- 3) Place the ball seats (9) in the housings in the body (4) and in the carrier (8).
- 4) Insert the ball (5) rotating it to the closed position.
- 5) Screw the carrier (8) into the body and tighten up in the clockwise direction using the handle (12) to limit stop.
- 6) Position the valve between the end connectors (7) and tighten the union nuts (13) clockwise using the Easyfit multifunctional handle, being sure the socket seal O-Rings (10) do not exit the seats.
- 7) Position the handle (12) on the stem (3).



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 5



Fig. 6



Fig. 7



Fig. 8



INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Unscrew the union nuts (13) and slide them onto the pipe.
- 3) Solvent weld or screw the end connectors (7) onto the pipe segments.
- 4) Position the valve between the end connectors (fig. 6). Warning: if a high pressure test is required, always position the body with the "REGULAR" label upstream from the fluid direction.
- 5) Fit the union nuts on the valve body and manually tighten clockwise until they become hard to turn; do not use wrenches or other tools that can damage the union nut surfaces.
- 6) Extract the handle (12) from the valve body and extract its grey plug (1) (fig. 2)
- 7) Overturn the handle and insert it on the valve stem matching the handle teeth (A) with the union nut teeth (B) (fig. 9-10).
- 8) Turn the handle counter-clockwise to fully tighten the union nut. The rotation directions to tighten (TIGHTEN) and loosen (UNTIGHTEN) the union nuts are indicated on the handle (fig. 11). Generally, if pipes are not offset, one turn is sufficient for correct tightening.
- 9) Repeat point 7 for the other union nut. Note: A small force applied on the handle develops a torque much higher than manual tightening. You can also, using the Easytorque kit (fig. 12), supplied as an accessory, tighten union nuts using a torque wrench to quantify the force and thus monitor the stress applied to the thermoplastic threads according to the installation indications in the instructions enclosed with the kit.
- 10) Apply the plug (1) on the handle (12) matching the two fittings (one narrow and one wide) with the relevant housings on the handle (fig. 3).
- 11) Install the handle (12) on the stem (3) again.
- 12) If necessary, support the pipe with FIP pipe clip model ZIKM and DSM distance plates.

WARNINGS

If volatile liquid such as Hydrogen Peroxide (H_2O_2) or Sodium Hypochlorite ($NaClO$) is used, for safety reasons we recommend you contact the service centre. These liquids, upon vaporising, could create hazardous over pressures in the area between the body and ball.

Do not use compressed air or other gases to test thermoplastic lines.

Always avoid sudden closing manoeuvres and protect the valve from accidental manoeuvres.

Fig. 9



Fig. 10



Fig. 11



Fig. 12



VEE DN 65÷100

Easyfit 2-way ball valve



VEE DN 65÷100

FIP and Giugiaro Design designed and developed VEE Easyfit, the innovative True Union ball valve that permits simple and safe installation for reliable service over time.
The valve is specifically designed for water conveyance applications.

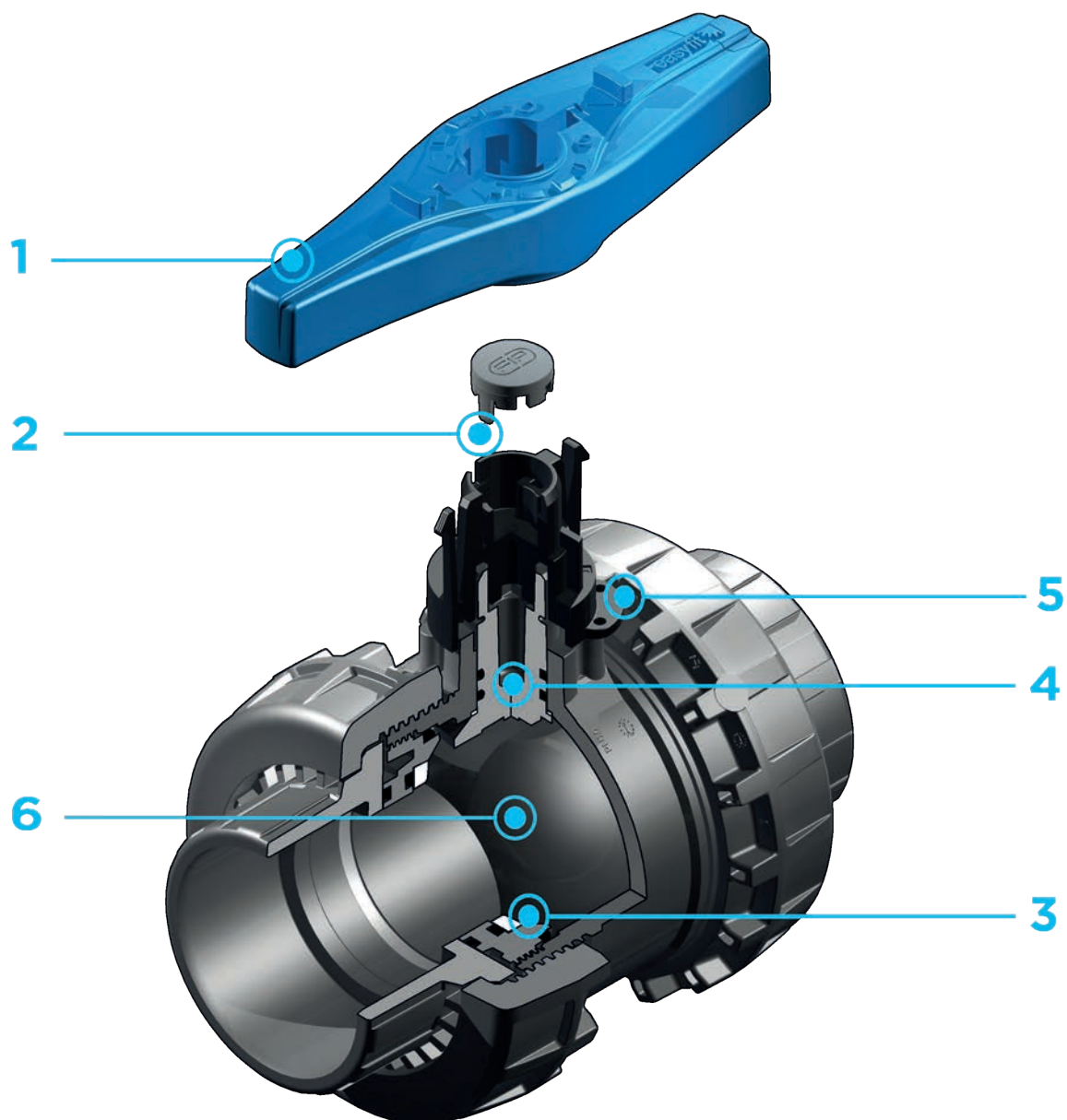


EASYFIT 2-WAY BALL VALVE

- **Patented Easyfit system:** innovative mechanism that lets you use the quick release handle to adjust the ball carrier
- Connection system for solvent weld and threaded joints
- **Valve material compatibility** (PVC-U) with water, drinking ware and other food substances according to **current regulations**
- Easy radial dismounting allowing quick replacement of O-rings and ball seats without any need for tools
- **PN16 True Union valve body** made for PVC-U injection moulding and European Directive 2014/68/EU (PED) compliant for pressurised equipment. ISO 9393 compliant test requirements
- Valve body with built-in anchoring frame for the special **Power Quick Easyfit module** dedicated to the installation of pneumatic and electric actuators or accessories
- Option of dismounting downstream pipes with the valve in the closed position
- Floating **full bore ball** with high surface finish made in CNC work stations to achieve precise dimensional tolerance and high surface finish

Technical specifications

Construction	Easyfit 2-way True Union ball valve with locked carrier
Size range	DN 65 ÷ 100
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Pipe coupling capacity according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741 Thread: ISO 228-1, EN 10226-1/2, ASTM D 2467 JIS B 0203.
Reference standards	Construction criteria: EN ISO 16135, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242 Actuator couplings: ISO 5211
Valve material	PVC-U
Seal material	EPDM (standard size O-Ring); PE (ball seats)
Control options	Manual control



1 Innovative quick release Easyfit handle made up of a central hub firmly coupled with the stem by a **dual spoke grip** that can be released from the hub with a simple operation and used as a **ball seat adjustment tool**

2 Settings for the customisable Labelling System using the LCE module (available as an accessory). The grey protection plug housed on the central hub can be replaced with the

transparent plug and customisable tag holder with the LSE set (available as an accessory). The **customisation lets you identify the valve on the system** according to specific needs

3 PE seal system with locked carrier adjustable via the Easyfit quick release handle

4 Stem with high surface finish and double O-Ring and PTFE anti-

friction disk that limits friction to a minimum and grants excellent operating torque

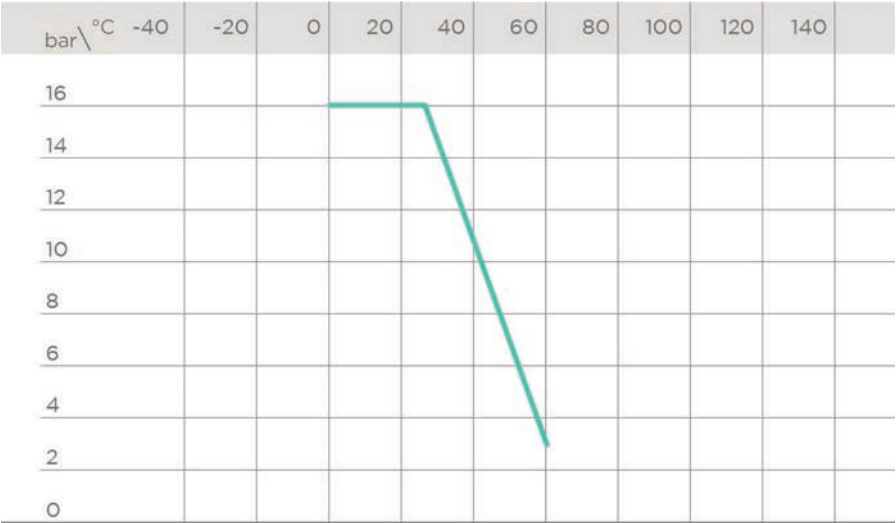
5 Valve body set for SHE kit installation (available as an accessory) that blocks the closing and opening manoeuvres with a lock

6 Machined high surface finish ball that guarantees a smooth operation and increased reliability

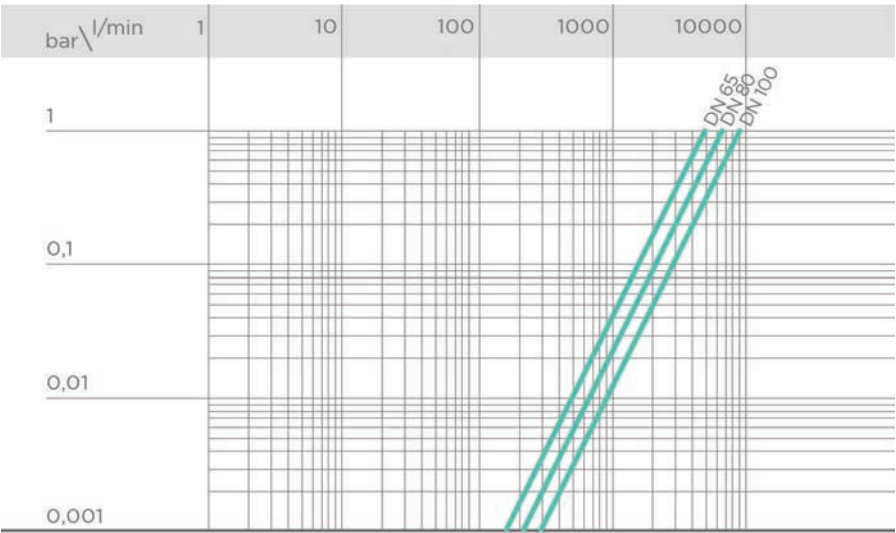
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH

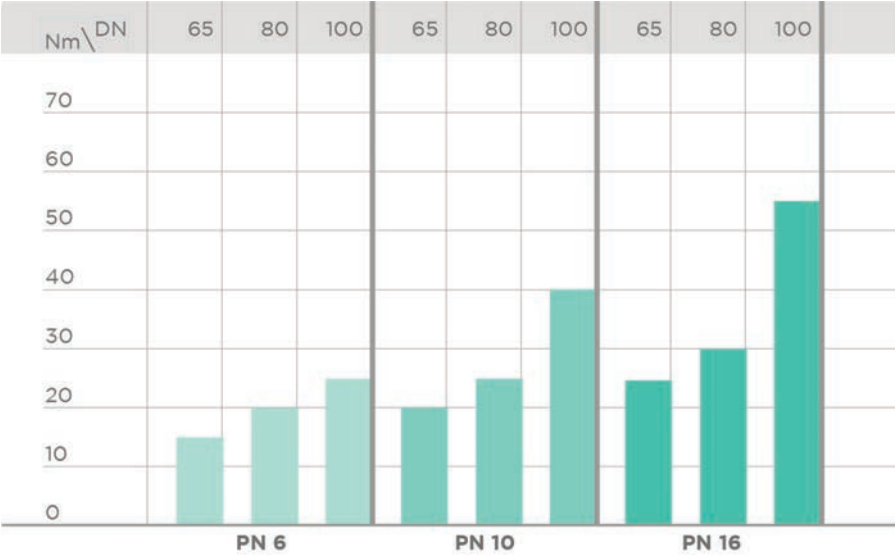


K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p = 1$ bar pressure drop at a certain valve position. The K_v100 values shown in the table are calculated with the valve completely open.

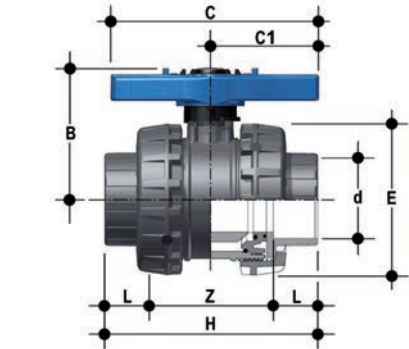
DN	65	80	100
K _v 100 l/min	5000	7000	9400

OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



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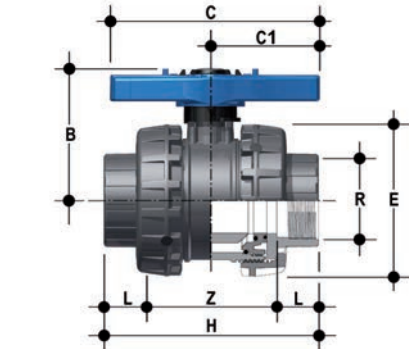
DIMENSIONS



VEEIV

Easyfit 2-way ball valve with female ends for solvent welding, metric series

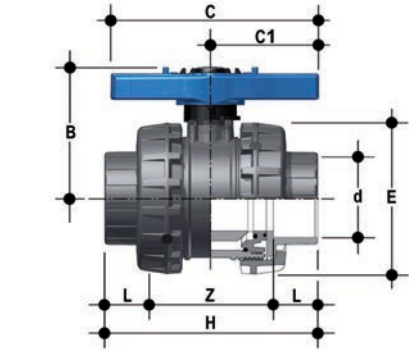
d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
75	65	16	142	214	115	157	211	44	123	2750	VEEIV075E
90	80	16	151	239	126	174	248	51	146	3432	VEEIV090E
110	100	16	174,5	270	145	212	283	61	161	5814	VEEIV110E



VEEFV

Easyfit 2-way ball valve with BSP threaded female ends

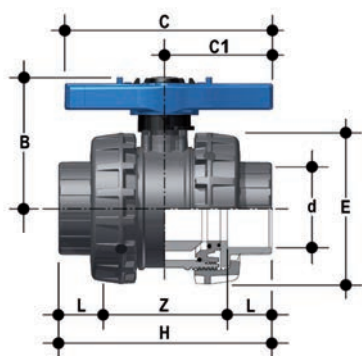
R	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
2"1/2	65	16	142	214	115	157	211	30,2	150,6	2750	VEEFV212E
3"	80	16	151	239	126	174	248	33,3	181,4	3432	VEEFV300E
4"	100	16	174,5	270	145	212	283	39,3	204,4	5814	VEEFV400E



VEELV

Easyfit 2-way ball valve with female ends, BS series

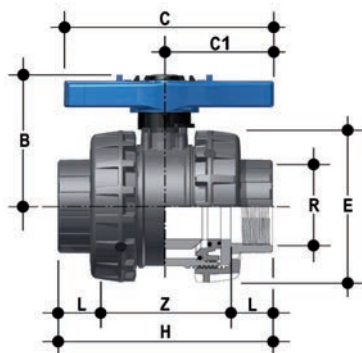
d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
2"1/2	65	16	142	214	115	157	211	44	123	2750	VEEIV075E
3"	80	16	151	239	126	174	248	51	146	3432	VEELV300E
4"	100	16	174,5	270	145	212	283	63	157	5814	VEELV400E



VEEAV

Easyfit 2-way ball valve with female ends, ASTM series

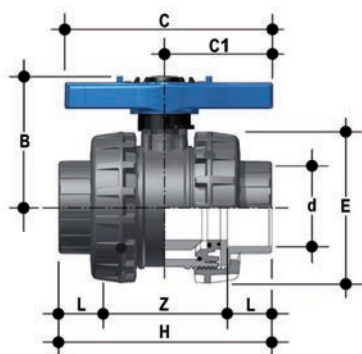
d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
2"1/2	65	16	142	214	115	157	211	44,5	122	2750	VEEAV212E
3"	80	16	151	239	126	174	248	48	152	3432	VEEAV300E
4"	100	16	174,5	270	145	212	283	57,5	168	5814	VEEAV400E



VEENV

Easyfit 2-way ball valve with female ends, NPT thread

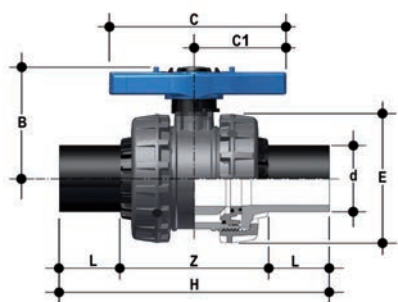
R	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
2"1/2	65	16	142	214	115	157	211	33,2	144,6	2750	VEENV212E
3"	80	16	151	239	126	174	248	35,5	177	3432	VEENV300E
4"	100	16	174,5	270	145	212	283	37,6	207,8	5814	VEENV400E



VEEJV

Easyfit 2-way ball valve with female ends, JIS series

d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
2"1/2	65	16	142	214	115	157	243	61	121	2750	VEEJV212E
3"	80	16	151	239	126	174	272	64,5	143	3432	VEEJV300E
4"	100	16	174,5	270	145	212	332	84	164	5814	VEEJV400E



VEEBEV

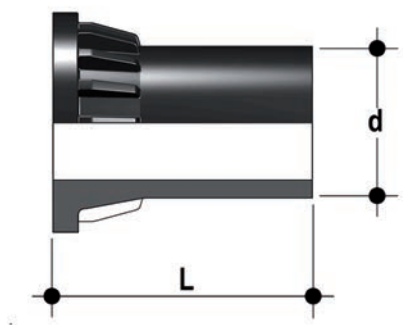
Easyfit 2-way ball valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	B	C	C ₁	E	H	L	Z	g	Code
75	65	16	141,5	214	115	157	331	71	189	2286	VEEBEV075E
90	80	10	151	239	126	174	367	88	191	3059	VEEBEV090E
110	100	10	174,5	270	145	212	407	92	223	5814	VEEBEV110E

ACCESSORIES

CVDE

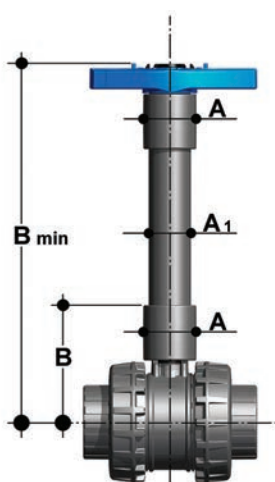
Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding



d	DN	PN	L	SDR	Code
75	65	16	111	11	CVDE11075
90	80	10	118	11	CVDE11090VXE
110	100	10	127	11	CVDE11110VXE

PSE

Stem extension



d	inch	DN	A	A ₁	B	B min	ISO pipe code	ASTM-BS pipe code
75	2 1/2	65	76	63	159	364	PSE090	PSE300
90	3"	80	76	63	166	371	PSE090	PSE300
110	4"	100	76	63	186	433	PSE110	PSE400

LCE

Transparent protection plug with tag holder



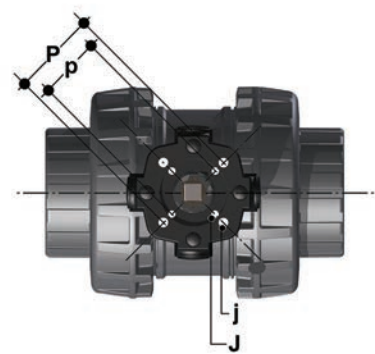
d	DN	VEE code
75	65	LCE040
90	80	LCE040
110	100	LCE040



LSE

Customisation and label printing set for Easyfit handle made up of precut adhesive sheets and software for guided label creation.

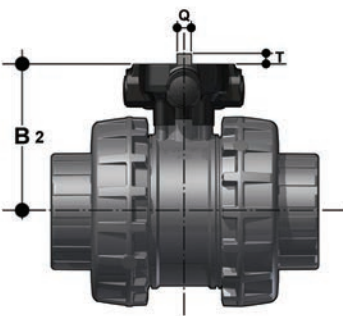
d	DN	VXE - VEE code
75	65	LSE040
90	80	LSE040
110	100	LSE040



Power Quick Easyfit

The valve can be equipped with pneumatic or electric standard actuators and gearbox for heavy-duty operations, using the PP-GR module reproducing the drilling pattern foreseen by ISO 5211.

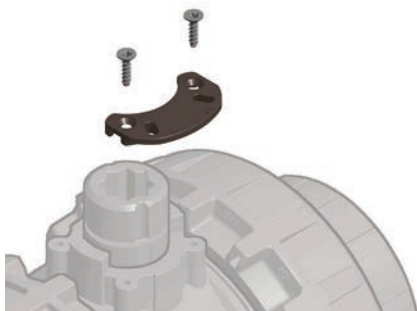
d	DN	B ₂	Q	T	p x j	P x J	Code
75	65	129	14	16	F05 x 6,5	F07 x 8,5	PQE090
90	80	136	14	16	F05 x 6,5	F07 x 8,5	PQE090
110	100	156	17	19	F05 x 6,5	F07 x 8,5	PQE110



SHE

Anti-tampering lock kit

d	DN	to be used with:	Code
75	65	VEE - VXE	SHE090
90	80	VEE - VXE	SHE090
110	100	VEE - VXE	SHE110



CUSTOMISATION

Fig. 1



Fig. 2

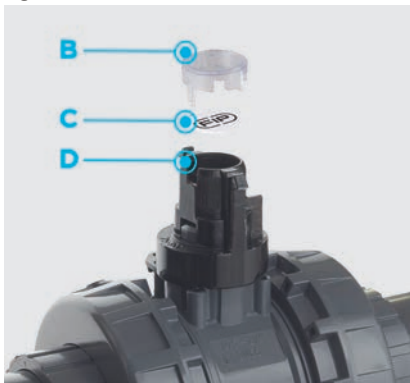


Fig. 3



The Easyfit VEE DN 65÷100 valve is set for the customisable Labelling System. This system lets you create special labels to insert in the handle. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The grey protection plug (A) housed on the handle can be replaced with the specific LCE accessory module.

This module is made up of a rigid transparent water-resistant PVC plug (B) and white tag holder (C) made of the same material, one side of which bears the FIP logo (fig. 2).

The holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

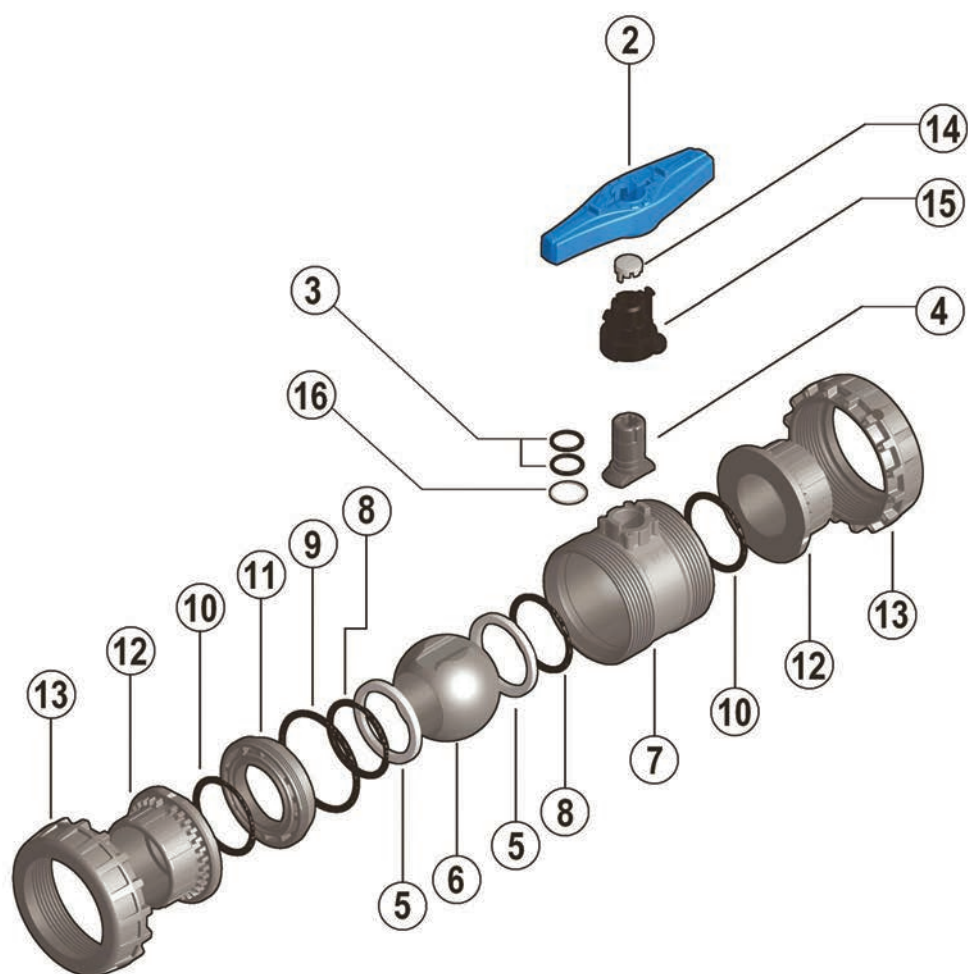
- 1) Release the handle from the central hub (D) and extract the grey plug (fig. 1).
- 2) Apply the adhesive label on tag holder included in the LCE set to align the profiles matching the tab position.
- 3) Insert tag holder in the transparent plug so that the label is protected from the elements (fig. 3).
- 4) Apply the transparent plug on the central hub matching the two fittings (one narrow and one wide) with the relevant housings.

Fig. 4



COMPONENTS

EXPLODED VIEW



2 Easyfit quick release handle
(HIPVC - 1)

3 Stem O-rings (EPDM** - 2)*

4 Stem (PVC-U - 1)

5 Ball seat (PE - 2)*

6 Ball (PVC-U - 1)*

7 Body (PVC-U - 1)

8 Ball seat O-Ring (EPDM - 2)*

9 Radial seal O-Ring (EPDM - 1)*

10 Socket seal O-Ring (EPDM - 2)*

11 Ball seat carrier (PVC-U - 1)

12 End connector (PVC-U - 2)

13 Union nut (PVC-U - 2)

14 Grey protection plug (PVC - 1)

15 Central hub (HIPVC - 1)

16 Anti-friction disk (PTFE - 1)*

* Spare parts

The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Fully unscrew the union nuts (13) from the valve body and slide the body out sideways (7) (fig. 7-8).
- 3) Before dismounting, hold the valve in a vertical position and open it 45° to drain any liquid that might remain.
- 4) Open the valve.
- 5) Remove the ball seat carrier (11) using the Easyfit quick release handle (2). Extract the handle from the central hub (15) pushing towards the hub hinge centres (fig. 5-6). Insert the two protrusion at the top of the handle in the carrier seats (11) and unscrew, extracting it by turning counter-clockwise (fig. 9-10).
- 6) Press on the ball (6) from the side opposite the "REGULAR" label, being sure not to scratch it, until the ball seat exits (11) then extract the ball (6).
- 7) Remove the central hub (15) firmly sliding it off the stem (4). Press the stem inwards and extract it from the body and remove the anti-friction disk (16).
- 8) Remove the O-Ring (3, 8, 9, 10) and ball seats (5) extracting them from their seats, as illustrated in the exploded view.

ASSEMBLY

- 1) All the O-rings (3, 8, 9, 10) must be inserted in their grooves as shown in the exploded view.
- 2) Place the anti-friction disk (16) on the stem (4) and insert it in the body (7).
- 3) Place the ball seats (5) in the housings in the body (7) and in the carrier (11).
- 4) Insert the ball (6) rotating it to the closed position.
- 5) Screw the carrier (11) into the body and tighten up in the clockwise direction using the handle (2) to limit stop.
- 6) Place the central hub (15) on the stem (4) firmly pressing down to match the internal hub key with one of the two seats on the stem.
- 7) Position the valve between the end connectors (12) and tighten the union nuts (13) clockwise making sure the socket seal O-Rings (10) do not exit the seats (fig. 7-8).
- 8) Reposition the handle (2) on the central hub (15) making sure the two grooves in the central handle bore match the two grooves on the side of the hub and slightly press down until the two hinges click.



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 5



Fig. 6



Fig. 7

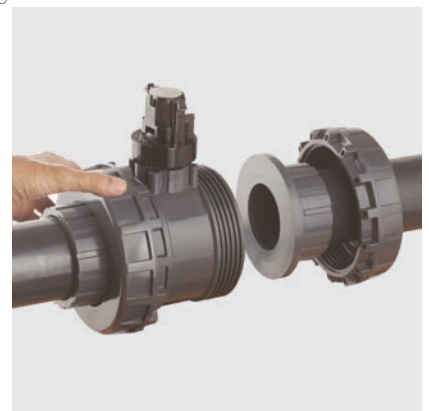


Fig. 8



INSTALLATION

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Unscrew the union nuts (13) from the body (7) and insert them in the pipe segments.
- 3) Solvent weld or screw the end connectors (12) onto the pipe segments.
- 4) Position the valve between the end connectors (fig. 8). Warning: if a high pressure test is required, always position the body with the "REGULAR" label upstream from the fluid direction.
- 5) Fit the union nuts on the valve body and tighten clockwise (fig. 7).
- 6) If necessary, support the pipe with FIP pipe clip model ZIKM and DSM distance plates.

The VEE valve can be equipped with a simple locking device by inserting a lock to protect the system against tampering (fig. 12). The valve body and hub are, in fact, set to house a lockable plate on the valve body using two self-threading screws (see SHE accessories) (fig. 11),

WARNINGS

If volatile liquid such as Hydrogen Peroxide (H₂O₂) or Sodium Hypochlorite (NaClO) are used, for safety reasons we recommend you contact the service centre. These liquids, upon vaporising, could create hazardous over pressures in the area between the body and ball.

Always avoid sudden closing manoeuvres and protect the valve from accidental manoeuvres.

Fig. 9



Fig. 10



Fig. 11



Fig. 12



SXE-SSE DN 10÷50



Easyfit True Union ball and spring check valve



SXE-SSE DN 10÷50

The Easyfit check valve line developed with Giugiaro Design offers two different versions: SXE with ball shutter and SSE with spring loaded shutter. Easyfit check valves stand out for the innovative installation method that guarantees reliable service over time. This valve is also equipped with the customisable Labelling System.

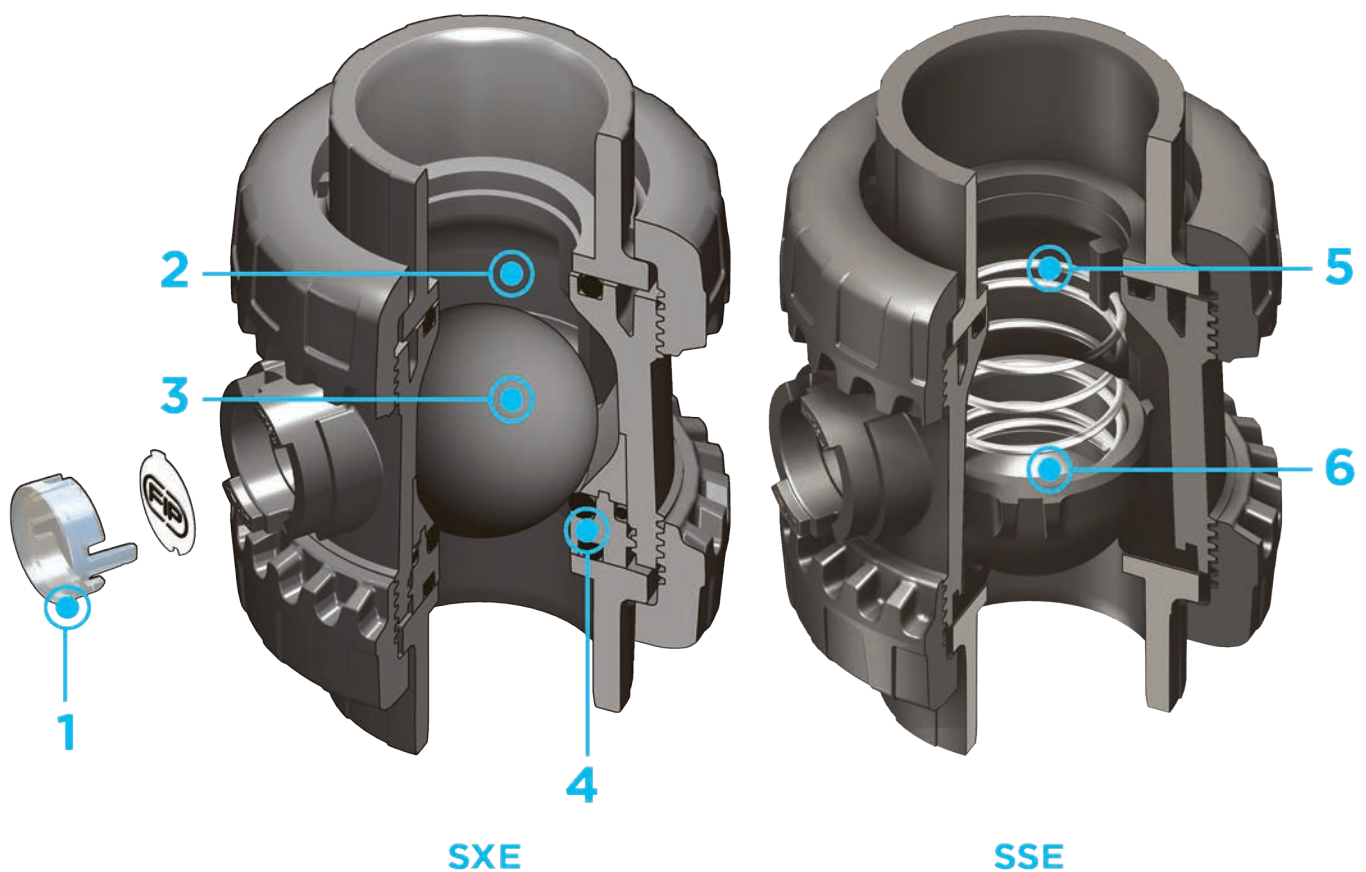


EASYFIT TRUE UNION BALL AND SPRING CHECK VALVE

- Connection system for solvent weld and threaded joints
- **Valve material compatibility (PVC-U)** with water conveyance, drinking water and other food substances according to current regulations
- **PN16 True Union** valve body made for PVC-U injection moulding and European Directive 2014/68/EU (PED) compliant for pressurised equipment. ISO 9393 compliant test requirements
- **Short face to face dimension** according to international regulation ISO 7508 series III and European regulation EN 1452 "short" and fully interchangeable with VXE and VEE DN 10÷50 ball valve models
- Union nuts with rack for tightening adjustment via Easyfit handle or via Easy-torque adjustment kit (available as accessories)
- **Vertical** (preferable for SXE model) and **horizontal installation** potential

Technical specifications

Construction	SXE: Easyfit True Union ball check valve with locked carrier. SSE: Easyfit True Union spring check valve
Size range	DN 10 ÷ 50
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Pipe coupling capacity according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741. Thread: ISO 228-1, EN 10226-1/2, ASTM D 2464, JIS B 0203.
Reference standards	Criteri Costruttivi: EN ISO 16137, EN ISO 1452, EN ISO 15493 Metodi e requisiti dei test: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM, FKM
Spring material (SSE)	Available in STAINLESS steel 316, Hastelloy C276, A316 PTFE encapsulated (DN 32, DN 40 and DN 50 only)



1 Customisable Labelling System: built-in LCE module on the valve body made up of transparent protection plug and customisable tag holder using the LSE set (available as accessory). The customisation potential lets you identify the valve on the system according to specific needs.

2 Optimised dynamic fluid design: energy savings thanks to the improved valve Kv value with consequent pressure drop

3 High surface finish ball shutter: **wear reduction**, increase in working life and reduced valve maintenance. Ideal for conveying dirty fluids, even with suspended solids and filaments thanks to the special design that permits **internal valve selfcleaning**

4 Locked ball seat carrier: safe dismantling for maintenance with the Easyfit multifunctional handle

5 Ideal for horizontal installations: **perfect seal even with low back pressure. Silent** and durable even with strong vibrations and pulsating fluid

6 PVC-U shutter and springs available made of STAINLESS steel 316, Hastelloy C276, A316 PTFE encapsulated: maximum reliability in a **wide field of applications** from salt water to aggressive acids

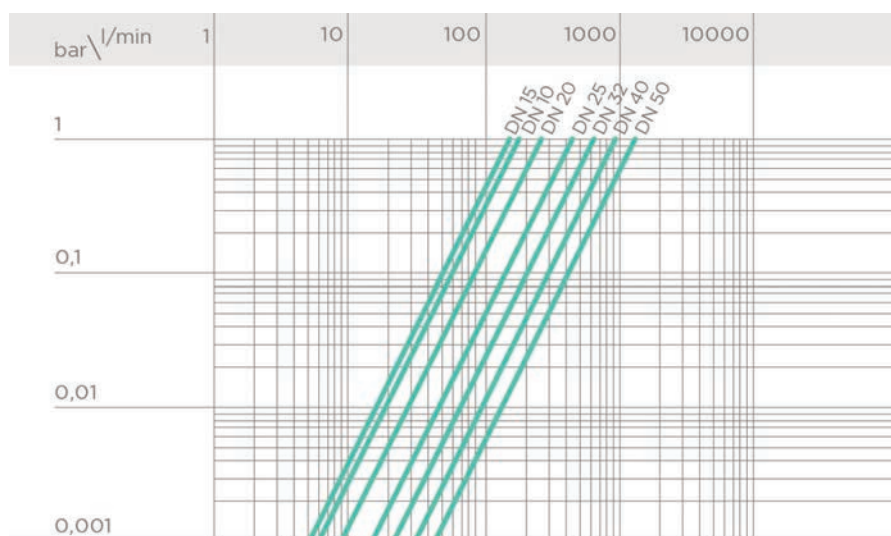
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH



K_v 100 FLOW COEFFICIENT

The K_v 100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p = 1$ bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

DN	10	15	20	25	32	40	50
Kv100 l/min	172	152	258	433	643	928	1343

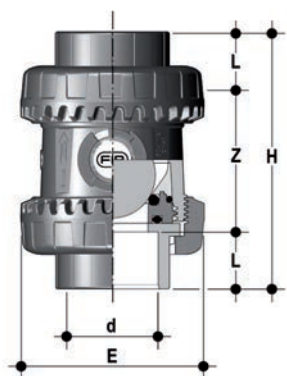
MINIMUM VALVE SEALING PRESSURE

The PVC-U SXE valve can only be used with liquids with specific weight under 1.37g/cm³.

DN	10	15	20	25	32	40	50
SXE (bar)	0,2	0,2	0,2	0,2	0,2	0,2	0,2
SSE (bar)	0,08	0,08	0,08	0,08	0,08	0,08	0,08

The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

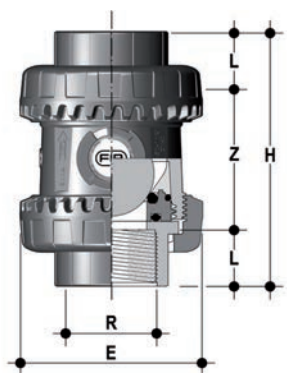
DIMENSIONS



SXEIV

Easyfit ball check valve with female ends for solvent welding, metric series

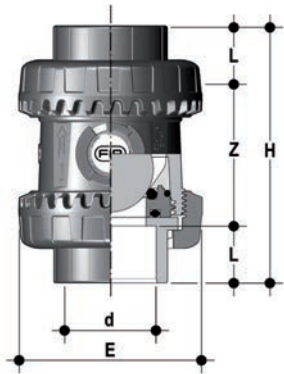
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
16	10	16	54	82	14	54	145	SXEIV016E	SXEIV016F
20	15	16	54	82	16	50	148	SXEIV020E	SXEIV020F
25	20	16	63	91	19	53	190	SXEIV025E	SXEIV025F
32	25	16	72	103	22	59	300	SXEIV032E	SXEIV032F
40	32	16	85	120	26	68	460	SXEIV040E	SXEIV040F
50	40	16	100	139	31	77	675	SXEIV050E	SXEIV050F
63	50	16	118	174	38	98	1080	SXEIV063E	SXEIV063F



SXEFV

Easyfit ball check valve with BSP threaded female ends

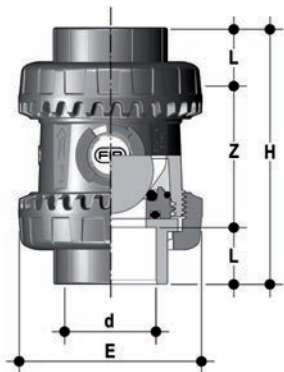
R	DN	PN	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	82	11,4	59,2	145	SXEFV038E	SXEFV038F
1/2"	15	16	54	90	15	60	148	SXEFV012E	SXEFV012F
3/4"	20	16	63	93	16,3	60,4	190	SXEFV034E	SXEFV034F
1"	25	16	72	110	19,1	71,8	300	SXEFV100E	SXEFV100F
1" 1/4	32	16	85	127	21,4	84,2	460	SXEFV114E	SXEFV114F
1" 1/2	40	16	100	131	21,4	88,2	675	SXEFV112E	SXEFV112F
2"	50	16	118	161	25,7	109,6	1080	SXEFV200E	SXEFV200F



SXELV

Easyfit ball check valve with female ends for solvent welding, BS series

d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	78	14,5	49	153	SXELV038E	SXELV038F
1/2"	15	16	54	82	16,5	49	148	SXELV012E	SXELV012F
3/4"	20	16	63	91	19	53	190	SXELV034E	SXELV034F
1"	25	16	72	103	22,5	58	300	SXELV100E	SXELV100F
1 1/4"	32	16	85	120	26	68	460	SXELV114E	SXELV114F
1 1/2"	40	16	100	139	30	79	675	SXELV112E	SXELV112F
2"	50	16	118	174	36	102	1080	SXELV200E	SXELV200F



SXEAV

Easyfit ball check valve with female ends for solvent welding, ASTM series

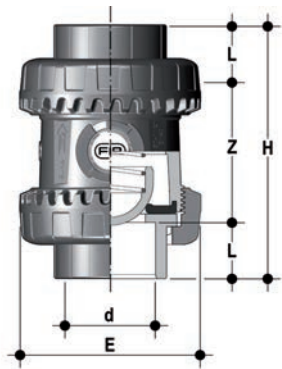
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
1/2"	15	16	54	96	22,5	51	148	SXEAV012E	SXEAV012F
3/4"	20	16	63	105	25,5	54	190	SXEAV034E	SXEAV034F
1"	25	16	72	117	28,7	59,5	300	SXEAV100E	SXEAV100F
1 1/4"	32	16	85	136	32	72	460	SXEAV114E	SXEAV114F
1 1/2"	40	16	100	147	35	77	675	SXEAV112E	SXEAV112F
2"	50	16	118	174	38,2	97,6	1080	SXEAV200E	SXEAV200F



SXEBEV

Easyfit ball check valve with PE100 SDR 11 male ends for butt welding or electrofusion welding (CVDE)

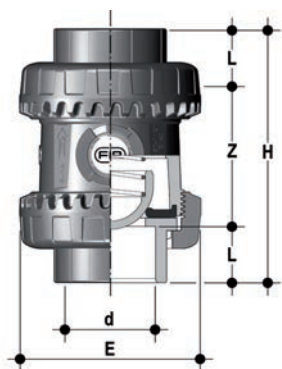
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
20	15	16	54	154	40,5	73	150	SXEDEV020E	SXEDEV020F
25	20	16	63	189	54	81	225	SXEDEV025E	SXEDEV025F
32	25	16	72	203	56	91	310	SXEDEV032E	SXEDEV032F
40	32	16	85	221	56	109	485	SXEDEV040E	SXEDEV040F
50	40	16	100	246	60,5	125	700	SXEDEV050E	SXEDEV050F
63	50	16	118	276	65,5	145	1150	SXEDEV063E	SXEDEV063F



SSEIV - A316 Spring

Easyfit spring check valve with female ends for solvent welding, metric series

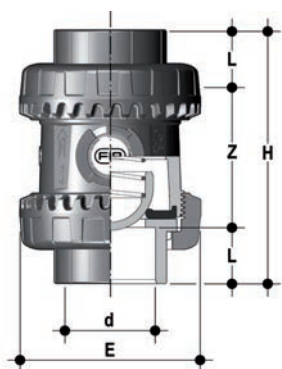
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
16	10	16	54	82	14	54	146	SSEIV016E	SSEIV016F
20	15	16	54	82	16	50	149	SSEIV020E	SSEIV020F
25	20	16	63	91	19	53	188	SSEIV025E	SSEIV025F
32	25	16	72	103	22	59	292	SSEIV032E	SSEIV032F
40	32	16	85	120	26	68	445	SSEIV040E	SSEIV040F
50	40	16	100	139	31	77	640	SSEIV050E	SSEIV050F
63	50	16	118	174	38	98	1010	SSEIV063E	SSEIV063F



SSEIV - Hastelloy Spring

Easyfit spring check valve with female ends for solvent welding, metric series

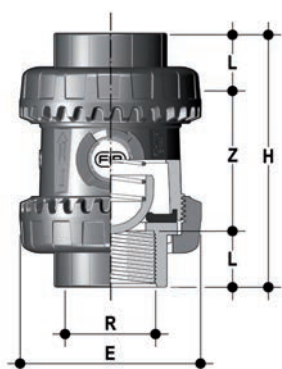
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
16	10	16	54	82	14	54	146	SSEIV016EH	SSEIV016FH
20	15	16	54	82	16	50	149	SSEIV020EH	SSEIV020FH
25	20	16	63	91	19	53	188	SSEIV025EH	SSEIV025FH
32	25	16	72	103	22	59	292	SSEIV032EH	SSEIV032FH



SSEIV - A316/PTFE encapsulated Spring

Easyfit spring check valve with female ends for solvent welding, metric series

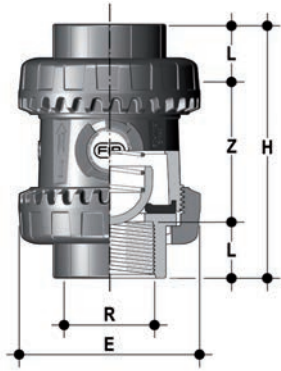
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
40	32	16	85	120	26	68	445	SSEIV040EOP	SSEIV040FOP
50	40	16	100	139	31	77	640	SSEIV050EOP	SSEIV050FOP
63	50	16	118	174	38	98	1010	SSEIV063EOP	SSEIV063FOP



SSEFV - A316 Spring

Easyfit spring check valve with BSP threaded female ends

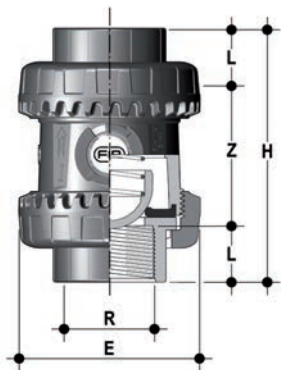
R	DN	PN	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	82	11,4	59,2	146	SSEFV038E	SSEFV038F
1/2"	15	16	54	90	15	60	149	SSEFV012E	SSEFV012F
3/4"	20	16	63	93	16,3	60,4	188	SSEFV034E	SSEFV034F
1"	25	16	72	110	19,1	71,8	292	SSEFV100E	SSEFV100F
1" 1/4	32	16	85	127	21,4	84,2	445	SSEFV114E	SSEFV114F
1" 1/2	40	16	100	131	21,4	88,2	640	SSEFV112E	SSEFV112F
2"	50	16	118	161	25,7	109,6	1010	SSEFV200E	SSEFV200F



SSEFV - Hastelloy Spring

Easyfit spring check valve with BSP threaded female ends

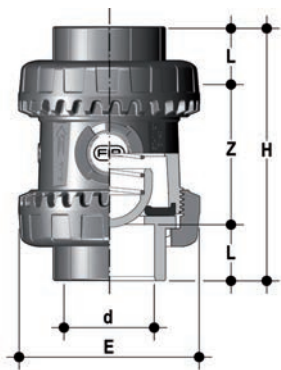
R	DN	PN	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	82	11,4	59,2	146	SSEFV038EH	SSEFV038FH
1/2"	15	16	54	90	15	60	149	SSEFV012EH	SSEFV012FH
3/4"	20	16	63	93	16,3	60,4	188	SSEFV034EH	SSEFV034FH
1"	25	16	72	110	19,1	71,8	292	SSEFV100EH	SSEFV100FH



SSEFV - A316/PTFE encapsulated Spring

Easyfit spring check valve with BSP threaded female ends

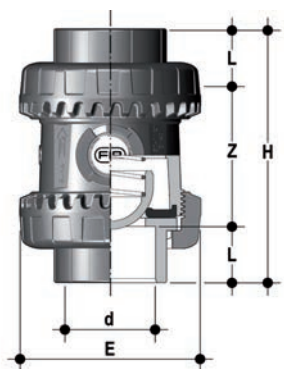
R	DN	PN	E	H	L	Z	g	EPDM code	FKM code
1" 1/4	32	16	85	127	21,4	84,2	445	SSEFV114EOP	SSEFV114FOP
1" 1/2	40	16	100	131	21,4	88,2	640	SSEFV112EOP	SSEFV112FOP
2"	50	16	118	161	25,7	109,6	1010	SSEFV200EOP	SSEFV200FOP



SSELV - A316 Spring

Easyfit spring check valve with female ends for solvent welding, BS series

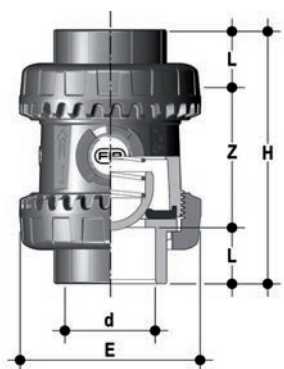
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	78	14,5	49	154	SSELV038E	SSELV038F
1/2"	15	16	54	82	16,5	49	149	SSELV012E	SSELV012F
3/4"	20	16	63	91	19	53	188	SSELV034E	SSELV034F
1"	25	16	72	103	22,5	58	292	SSELV100E	SSELV100F
1" 1/4	32	16	85	120	26	68	445	SSELV114E	SSELV114F
1" 1/2	40	16	100	139	30	79	640	SSELV112E	SSELV112F
2"	50	16	118	174	36	102	1010	SSELV200E	SSELV200F



SSELV - Hastelloy Spring

Easyfit spring check valve with female ends for solvent welding, BS series

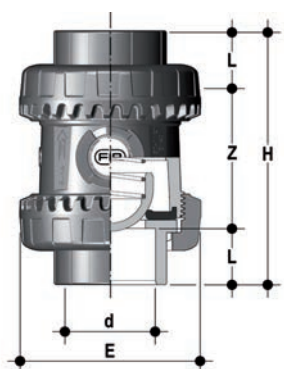
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	78	14,5	49	154	SSELV038EH	SSELV038FH
1/2"	15	16	54	82	16,5	49	149	SSELV012EH	SSELV012FH
3/4"	20	16	63	91	19	53	188	SSELV034EH	SSELV034FH
1"	25	16	72	103	22,5	58	292	SSELV100EH	SSELV100FH



SSELV - A316/PTFE encapsulated Spring

Easyfit spring check valve with female ends for solvent welding, BS series

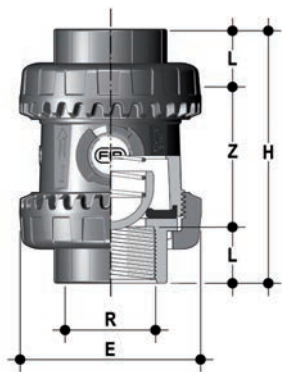
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
1" 1/4	32	16	85	120	26	68	445	SSELV114EOP	SSELV114FOP
1" 1/2	40	16	100	139	30	79	640	SSELV112EOP	SSELV112FOP
2"	50	16	118	174	36	102	1010	SSELV200EOP	SSELV200FOP



SSEIV

Easyfit spring check valve with female ends for solvent welding, metric series

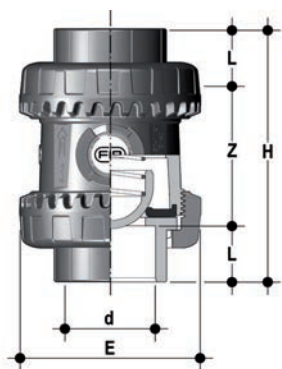
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
16	10	16	54	82	14	54	146	SSEIV016E	SSEIV016F
20	15	16	54	82	16	50	149	SSEIV020E	SSEIV020F
25	20	16	63	91	19	53	188	SSEIV025E	SSEIV025F
32	25	16	72	103	22	59	292	SSEIV032E	SSEIV032F
40	32	16	85	120	26	68	445	SSEIV040E	SSEIV040F
50	40	16	100	139	31	77	640	SSEIV050E	SSEIV050F
63	50	16	118	174	38	98	1010	SSEIV063E	SSEIV063F



SSEFV

Easyfit spring check valve with BSP threaded female ends

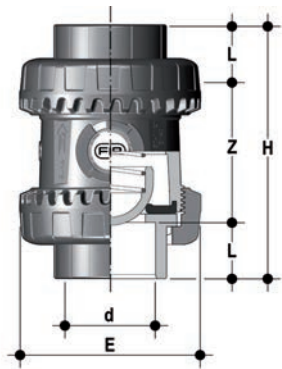
R	DN	PN	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	82	11,4	59,2	146	SSEFV038E	SSEFV038F
1/2"	15	16	54	90	15	60	149	SSEFV012E	SSEFV012F
3/4"	20	16	63	93	16,3	60,4	188	SSEFV034E	SSEFV034F
1"	25	16	72	110	19,1	71,8	292	SSEFV100E	SSEFV100F
1" 1/4	32	16	85	127	21,4	84,2	445	SSEFV114E	SSEFV114F
1" 1/2	40	16	100	131	21,4	88,2	640	SSEFV112E	SSEFV112F
2"	50	16	118	161	25,7	109,6	1010	SSEFV200E	SSEFV200F



SSELV

Easyfit spring check valve with female ends for solvent welding, BS series

d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
3/8"	10	16	54	78	14,5	49	154	SSELV038E	SSELV038F
1/2"	15	16	54	82	16,5	49	149	SSELV012E	SSELV012F
3/4"	20	16	63	91	19	53	188	SSELV034E	SSELV034F
1"	25	16	72	103	22,5	58	292	SSELV100E	SSELV100F
1" 1/4	32	16	85	120	26	68	445	SSELV114E	SSELV114F
1" 1/2	40	16	100	139	30	79	640	SSELV112E	SSELV112F
2"	50	16	118	174	36	102	1010	SSELV200E	SSELV200F



SSEAV

Easyfit spring check valve with female ends for solvent welding, ASTM series

d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
1/2"	15	16	54	96	22,5	51	149	SSEAV012E	SSEAV012F
3/4"	20	16	63	105	25,5	54	188	SSEAV034E	SSEAV034F
1"	25	16	72	117	28,7	59,5	292	SSEAV100E	SSEAV100F
1" 1/4	32	16	85	136	32	72	445	SSEAV114E	SSEAV114F
1" 1/2	40	16	100	147	35	77	640	SSEAV112E	SSEAV112F
2"	50	16	118	174	38,2	97,6	1010	SSEAV200E	SSEAV200F



SSEBEV

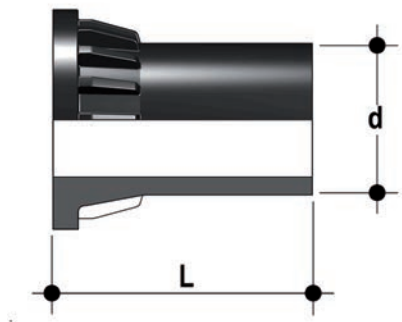
Easyfit spring check valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
20	15	16	54	154	40,5	73	151	SSEBEV020E	SSEBEV020F
25	20	16	63	186	54	81	223	SSEBEV025E	SSEBEV025F
32	25	16	72	199	56	91	302	SSEBEV032E	SSEBEV032F
40	32	16	85	217	56	109	470	SSEBEV040E	SSEBEV040F
50	40	16	100	236	60,5	125	665	SSEBEV050E	SSEBEV050F
63	50	16	118	268	65,5	145	1080	SSEBEV063E	SSEBEV063F

ACCESSORIES

CVDE

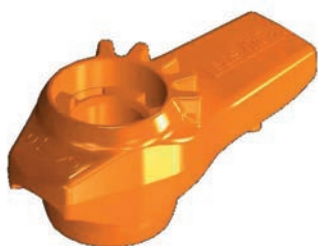
Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding



d	DN	PN	L	SDR	Code
20	15	16	55	11	CVDE11020
25	20	16	70	11	CVDE11025
32	25	16	74	11	CVDE11032
40	32	16	78	11	CVDE11040
50	40	16	84	11	CVDE11050
63	50	16	91	11	CVDE11063

Easyfit handle

Easyfit multifunctional handle for union nut tightening SXE-SSE DN 10÷50



d	DN	Code
16 - 20	10 - 15	HAVXE020
25	20	HAVXE025
32	25	HAVXE032
40	32	HAVXE040
52	40	HAVXE050
63	50	HAVXE063

EASYTORQUE KIT

Kit for union nut tightening adjustment and ball seat carrier for Easyfit DN 10÷50 valves.



d	DN	Union nut tightening torque*	Seat carrier tightening torque*	Code
3/8"-1/2"	10-15	5 N m - 3,69 Lbf ft	3 N m - 2,21 Lbf ft	KET01
3/4"	20	5 N m - 3,69 Lbf ft	3 N m - 2,21 Lbf ft	KET01
1"	25	6 N m - 4,43 Lbf ft	4 N m - 2,95 Lbf ft	KET01
1" 1/4	32	7 N m - 5,16 Lbf ft	4 N m - 2,95 Lbf ft	KET01
1" 1/2	40	8 N m - 5,90 Lbf ft	5 N m - 3,69 Lbf ft	KET01
2"	50	10 N m - 7,38 Lbf ft	6 N m - 4,43 Lbf ft	KET01

*calculated in ideal installation conditions

LSE

Customisation and label printing set for Easyfit handle made up of precut adhesive sheets and software for guided label creation.



d	DN	SXE-SSE code
16	10	-
20	15	-
25	20	-
32	25	LSE020
40	32	LSE025
50	40	LSE032
63	50	LSE032

CUSTOMISATION

Fig. 1



Fig. 2



Fig. 3



SXE and SSE DN 10÷50 Easyfit valves are equipped with a customisable Labelling System.

This system lets you create special labels to affix to the valve body. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The specific LCE module is a standard supply and is made up of a rigid transparent water-resistant PVC plug and white tag holder made of the same material, one side of which bears the FIP logo (fig. 1).

The holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

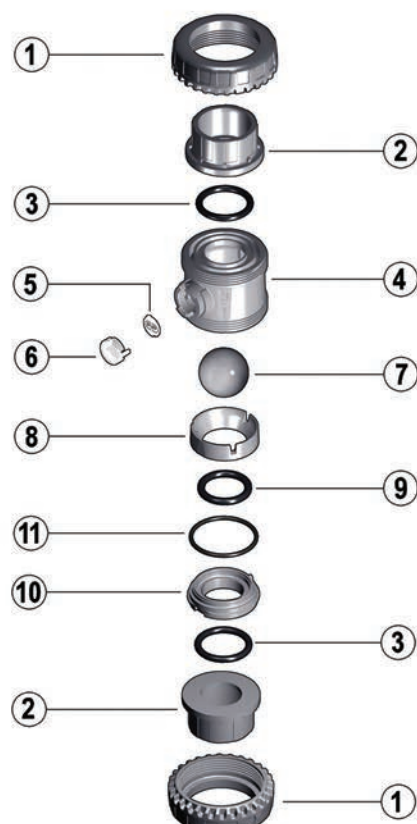
- 1) Extract the transparent plug from the seat on the valve body (fig. 1).
- 2) Extract the tag holder from the transparent plug (fig. 2).
- 3) Apply the adhesive label on the tag holder to align the profiles matching the tab position.
- 4) Re-insert the tag holder in the transparent plug so that the label is protected from the elements.
- 5) Replace the transparent plug in its seat on the valve body.

COMPONENTS

EXPLODED VIEW



SSE



SXE

- 1** Union nut (PVC-U - 2)
- 2** End connector (PVC-U - 2)
- 3** Socket seal O-Ring (EPDM, FKM - 2)
- 4** Body (PVC-U - 1)
- 5** Tag holder (PVC - 1)

- 6** Transparent protection plug (PVC - 1)
- 7** Ball (PVC-U - 1)
- SXE**
- 7** Shutter (PVC-U - 1)
- SSE**
- 8** Gland packing ring (PVC-U - 1)

- 9** Ball seat O-Ring (EPDM, FKM - 1)
- SXE**
- 9** Shutter gasket (EPDM, FKM - 1)
- SSE**
- 10** Ball seat carrier (PVC-U - 1)
- 11** Radial seal O-Ring (EPDM, FKM - 1)
- 12** Spring (STAINLESS steel* - 1)

* Also available made of Hastelloy C276 or A316 PTFE encapsulated (for DN 40 and DN 50 only)
The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

SXE

SXE valves do not require maintenance in normal operating conditions. In the event of leaks or wear, before performing maintenance, cut-off fluid upstream from the valve and make sure it is de-pressurised (downstream drain if necessary).

- 1) Fully drain residual liquid that could be aggressive for the operator and, if possible, circulate water to internally clean the valve.
- 2) To easily unscrew the union nuts when dismantling, use the Easyfit multifunctional handle (supplied as an accessory) (fig. 4) or Easytorque kit (fig. 5-6).
- 3) Unscrew the seal carrier (10) with the Easyfit multifunctional handle (fig. 7) or Easytorque kit (fig. 8).
- 4) Remove all internal components.

SSE

In the event of leaks or wear, before performing maintenance, cut-off fluid upstream from the valve and make sure it is de-pressurised (downstream drain if necessary).

- 1) Fully drain residual liquid that could be aggressive for the operator and, if possible, circulate water to internally clean the valve.
- 2) To easily unscrew the union nuts when dismantling, use the Easyfit multifunctional handle (supplied as an accessory) (fig. 4) or Easytorque kit (fig. 5-6).
- 3) Extract the ball seat O-ring (9).
- 4) Remove all internal components.

ASSEMBLY

SXE

- 1) Reconstruct the valve following the exploded view on the previous page
- 2) Tighten the ball seat carrier (10) using the Easyfit multifunctional handle (fig. 7) or Easytorque wrench (fig. 8) according to the torque indicated in the enclosed instructions. This way valve installation and excellent operations are guaranteed
- 3) Position the valve between the end connectors (2) and tighten the union nuts clockwise (1) using the Easyfit multifunctional handle (fig. 4) or Easytorque kit (fig. 5-6), being sure the socket seal O-ring (3) does not exit the seats.

SSE

- 1) Reconstruct the valve following the exploded view on the previous page.
- 2) Position the valve between the end connectors (2) and tighten the union nuts clockwise (1) using the Easyfit multifunctional handle (fig. 4) or Easytorque kit (fig. 5-6), being sure the socket seal O-ring (3) does not exit the seats.



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 4



Fig. 5



Fig. 6



Fig. 7



INSTALLATION

SXE-SSE valves can be installed both vertically (upward flow) or horizontally (SXE with a minimum 0.2 bar back pressure). Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Unscrew the union nuts (1) from the body (4) and insert them in the pipe segments.
- 3) Solvent weld or screw the end connectors (2) onto the pipe segments.
- 4) Position the valve body between the end connectors (fig. 9).
- 5) Fit the union nuts on the valve body and manually tighten clockwise until they become hard to turn; do not use wrenches or other tools that can damage the union nut surfaces.
- 6) For easy union nut tightening in assembly, use the Easyfit multifunctional handle (supplied as an accessory).
- 7) Overturn the handle and insert it on the stem so the handle teeth (A) match the union nut teeth (B) (fig. 10).
- 8) Turn the handle counter-clockwise to fully tighten the union nut (fig. 10). The rotation directions to tighten (TIGHTEN) and loosen (UNTIGHTEN) the union nuts are indicated on the handle (fig. 11). Generally, if pipes are not offset, a single turn is sufficient for correct tightening.
- 9) Repeat point 7 for the other union nut. Note: A small force applied on the handle develops a torque much higher than manual tightening. You can also, using the Easytorque kit (fig. 5-6), supplied as an accessory, tighten union nuts using a torque wrench to quantify the force and thus monitor the stress applied to the thermoplastic threads according to the installation indications in the instructions enclosed with the kit.
- 10) If necessary, support pipes with FIP pipe clip model ZIKM and DSM distance plates.

WARNINGS

Do not use compressed air or other gases to test thermoplastic lines.
Always avoid sudden closing manoeuvres and protect the valve against accidental manoeuvres.
Leave a straight section of pipe of length equal to 5 times the nominal diameter before and after the valve.

Fig. 8



Fig. 9



Fig. 10



Fig. 11



SXE-SSE DN 65÷100



Easyfit True Union ball and spring check valve



SXE-SSE DN 65÷100

The Easyfit check valve line developed with Giugiaro Design offers two different versions: SXE with ball shutter and SSE with spring loaded shutter. Easyfit check valves stand out for the innovative installation method that guarantees reliable service over time. This valve is also equipped with a customisable Labelling System.

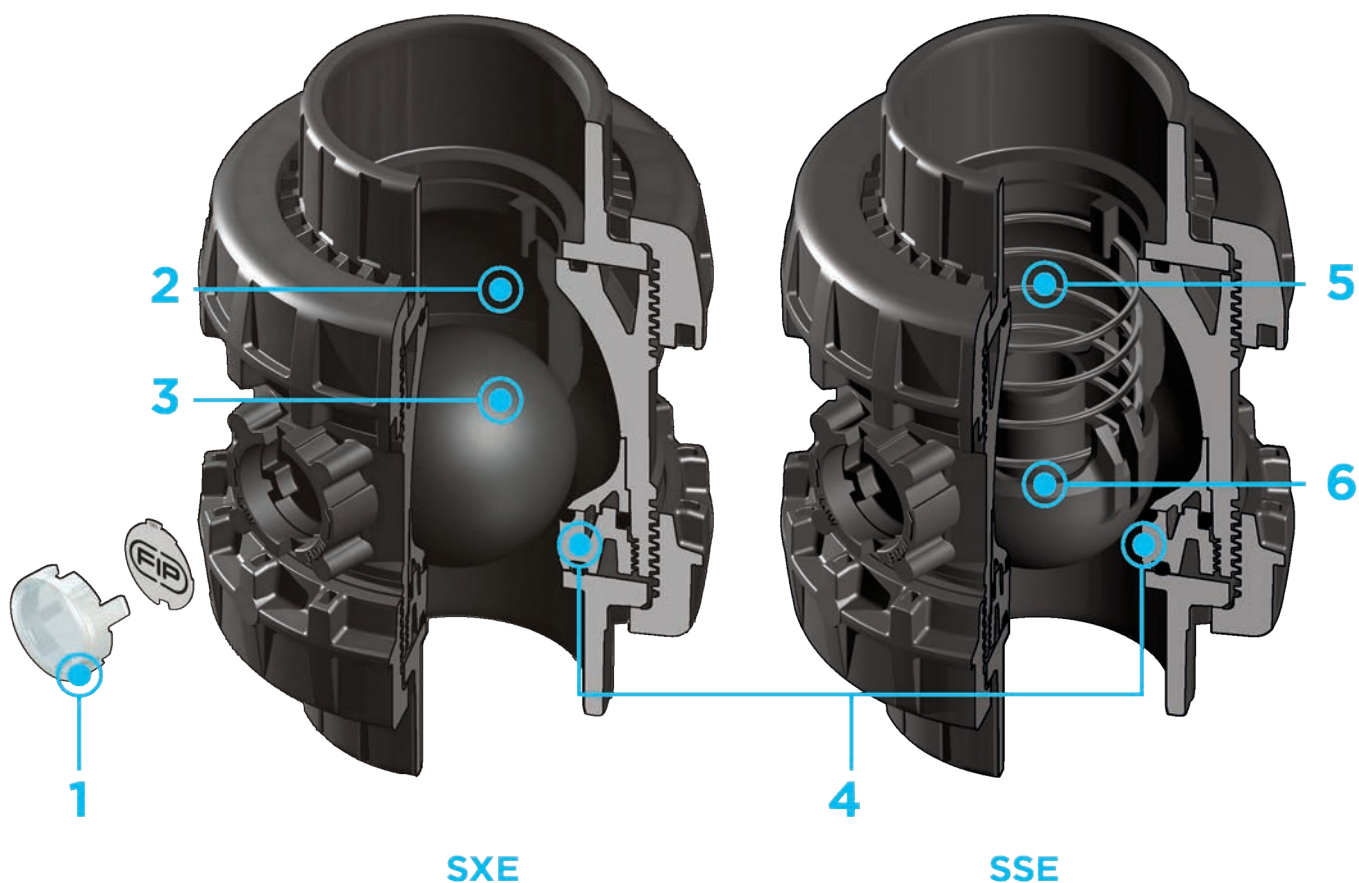


EASYFIT TRUE UNION BALL AND SPRING CHECK VALVE

- Connection system for solvent weld and threaded joints
- **Valve material compatibility** (PVC-U) with water, drinking water and other food substance conveyance according to **current regulations**
- **PN16 True Union valve body** made for PVC-U injection moulding and European Directive 2014/68/EU (PED) compliant for pressurised equipment. ISO 9393 compliant test requirements
- Easy radial dismounting and fully interchangeable with VEE and VXE 65-100 valve models
- Union nut profile that perfectly adapts to the Easyfit multifunctional handle hooked insert (available as an accessory) that lets you control union nut rotation
- **Vertical** (preferable for SXE model) and **horizontal installation** potential

Technical specifications

Construction	SXE: Easyfit True Union ball check valve with locked carrier SSE: Easyfit True Union spring check valve with locked carrier
Size range	DN 65 ÷ 100
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Pipe coupling capacity according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741. Thread: ISO 228-1, EN 10226-1/2, ASTM D 2464, JIS B 0203.
Reference standards	Construction criteria: EN ISO 16137, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM, FKM (standard size O-Ring)
Spring material (SSE)	Available in STAINLESS Steel 316, A316 PTFE encapsulated



1 Customisable Labelling System: built-in LCE module on the valve body made up of transparent protection plug and customisable tag holder using the LSE set (available as accessory). The customisation potential lets you **identify the valve on the system** according to specific needs

2 Optimised dynamic fluid design: energy savings due to the improved valve Kv value and

consequent reduced pressure drop

3 High surface finish ball shutter: **reduced wear**, longer working life and reduced valve maintenance. Ideal to convey dirty fluids, even with suspended fluids or filaments, thanks to the special design that permits **internal valve selfcleaning**

4 Locked ball seat carrier: safe dismounting for maintenance with the Easyfit multifunctional handle

5 Ideal for horizontal installations: **perfect seal even with low back pressure. Silent** and durable even with strong vibrations and pulsating fluid

6 PVC-U shutter and springs available in STAINLESS Steel 316, A316 PTFE encapsulated: maximum reliability in a **wide field of applications** from salt water to aggressive acids

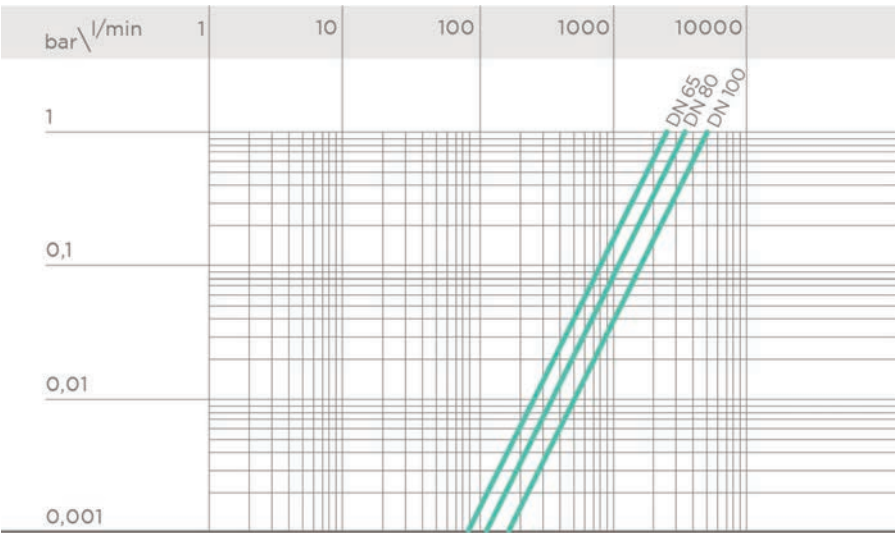
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH



K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p = 1$ bar pressure drop at a certain valve position. The K_v100 values shown in the table are calculated with the valve completely open.

DN	65	80	100
Kv100 l/min	2586	3444	5093

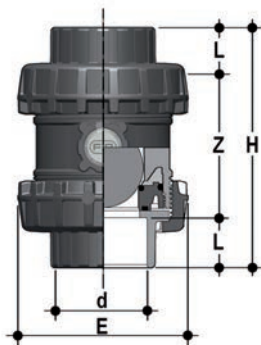
MINIMUM VALVE SEALING PRESSURE

The PVC-U SXE valve can only be used with liquids with specific weight under 1,37g/cm³.

DN	65	80	100
SXE (bar)	0,2	0,2	0,2
SSE (bar)	0,08	0,08	0,08

The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

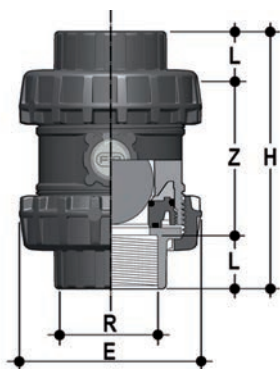
DIMENSIONS



SXEIV

Easyfit ball check valve with female ends for solvent welding, metric series

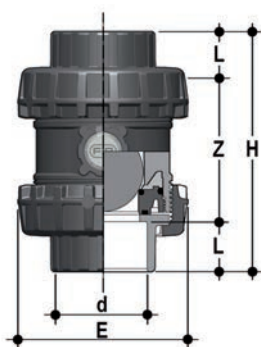
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
75	65	16	157	211	44	123	2605	SXEIV075E	SXEIV075F
90	80	16	174	248	51	146	3300	SXEIV090E	SXEIV090F
110	100	16	212	283	61	161	5770	SXEIV110E	SXEIV110F



SXEFV

Easyfit ball check valve with BSP threaded female ends

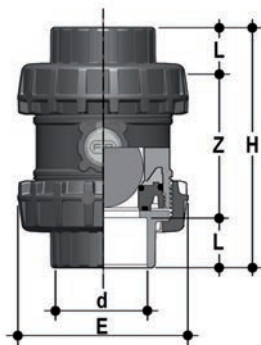
R	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	30,2	150,6	2605	SXEFV212E	SXEFV212F
3"	80	16	174	248	33,3	181,4	3300	SXEFV300E	SXEFV300F
4"	100	16	212	283	39,3	204,4	5770	SXEFV400E	SXEFV400F



SXELV

Easyfit ball check valve with female ends for solvent welding, BS series

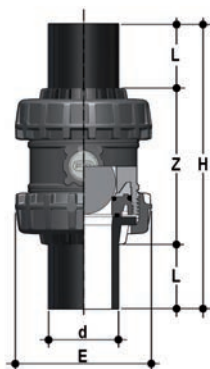
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	44	123	2605	SXEIV075E	SXEIV075F
3"	80	16	174	248	51	146	3300	SXELV300E	SXELV300F
4"	100	16	212	283	63	157	5770	SXELV400E	SXELV400F



SXEAV

Easyfit ball check valve with female ends for solvent welding, ASTM series

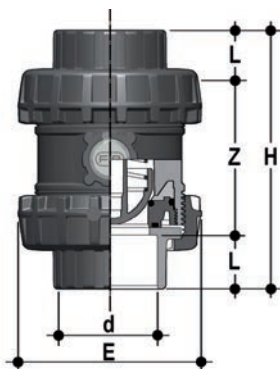
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	44,5	122	2605	SXEAV212E	SXEAV212F
3"	80	16	174	248	48	152	3300	SXEAV300E	SXEAV300F
4"	100	16	212	283	57,5	168	5770	SXEAV400E	SXEAV400F



SXEBEV

Easyfit ball check valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

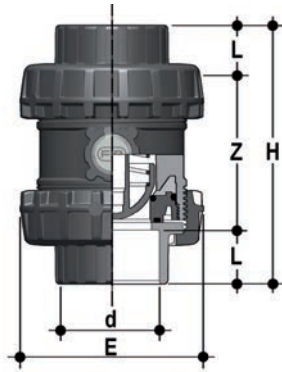
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
75	65	16	157	331	71	189	2605	SXEBEV075E	SXEBEV075F
90	80	10	174	367	88	191	3300	SXEBEV090E	SXEBEV090F
110	100	10	212	407	92	223	5770	SXEBEV110E	SXEBEV110F



SSEIV - A316 Spring

Easyfit spring check valve with female ends for solvent welding, metric series

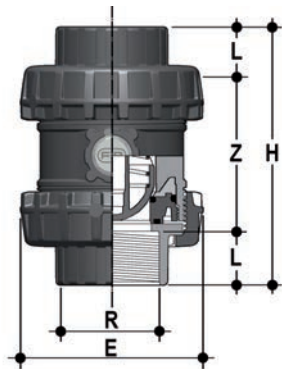
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
75	65	16	157	211	44	123	2480	SSEIV075E	SSEIV075F
90	80	16	174	248	51	146	3090	SSEIV090E	SSEIV090F
110	100	16	212	283	61	161	5370	SSEIV110E	SSEIV110F



SSEIV - A316/PTFE encapsulated Spring

Easyfit spring check valve with female ends for solvent welding, metric series

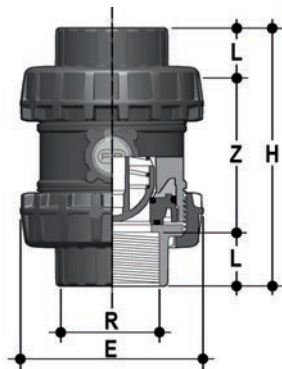
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
75	65	16	157	211	44	123	2480	SSEIV075EOP	SSEIV075FOP
90	80	16	174	248	51	146	3090	SSEIV090EOP	SSEIV090FOP
110	100	16	212	283	61	161	5370	SSEIV110EOP	SSEIV110FOP



SSEFV - A316 Spring

Easyfit spring check valve with female ends for solvent welding, metric series

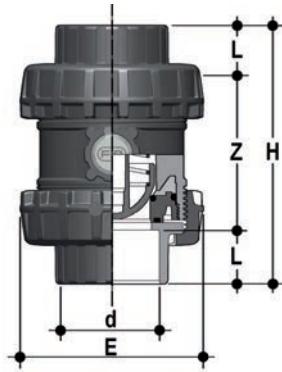
R	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	30,2	150,6	2480	SSEFV212E	SSEFV212F
3"	80	16	174	248	33,3	181,4	3090	SSEFV300E	SSEFV300F
4"	100	16	212	283	39,3	204,4	5370	SSEFV400E	SSEFV400F



SSEFV - A316/PTFE encapsulated Spring

Easyfit spring check valve with BSP threaded female ends

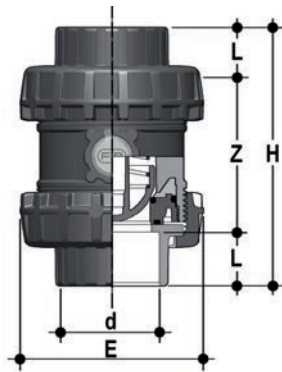
R	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	30,2	150,6	2480	SSEFV212EOP	SSEFV212FOP
3"	80	16	174	248	33,3	181,4	3090	SSEFV300EOP	SSEFV300FOP
4"	100	16	212	283	39,3	204,4	5370	SSEFV400EOP	SSEFV400FOP



SSELV - A316 Spring

Easyfit spring check valve with female ends for solvent welding, BS series

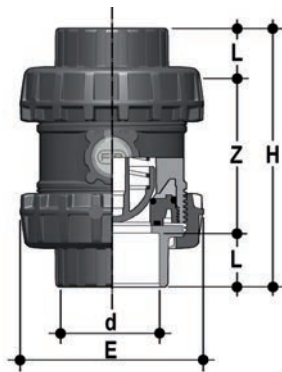
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	44	123	2480	SSEIV075E	SSEIV075F
3"	80	16	174	248	51	146	3090	SSELV300E	SSELV300F
4"	100	16	212	283	63	157	5370	SSELV400E	SSELV400F



SSELV - A316/PTFE encapsulated Spring

Easyfit spring check valve with female ends for solvent welding, BS series

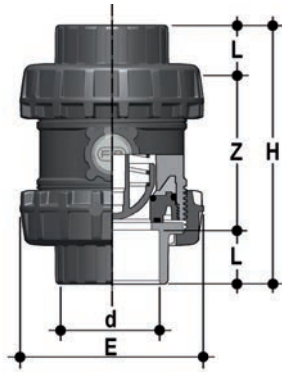
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	44	123	2480	SSEIV075E0P	SSEIV075F0P
3"	80	16	174	248	51	146	3090	SSELV300E0P	SSELV300F0P
4"	100	16	212	283	63	157	5370	SSELV400E0P	SSELV400F0P



SSEAV - A316 Spring

Easyfit spring check valve with female ends for solvent welding, ASTM series

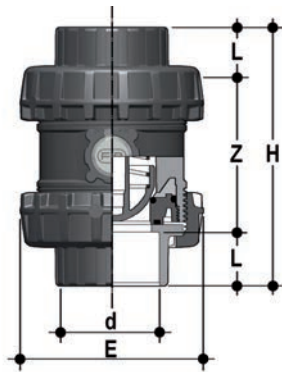
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	44,5	122	2480	SSEAV212E	SSEAV212F
3"	80	16	174	248	48	152	3090	SSEAV300E	SSEAV300F
4"	100	16	212	283	57,5	168	5370	SSEAV400E	SSEAV400F



SSEAV - A316/PTFE encapsulated Spring

Easyfit spring check valve with female ends for solvent welding, ASTM series

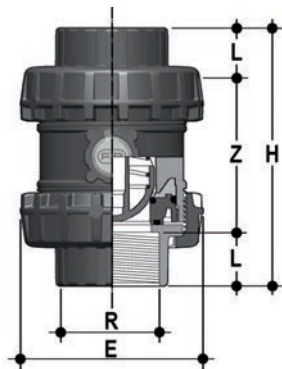
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	44,5	122	2480	SSEAV212EOP	SSEAV212FOP
3"	80	16	174	248	48	152	3090	SSEAV300EOP	SSEAV300FOP
4"	100	16	212	283	57,5	168	5370	SSEAV400EOP	SSEAV400FOP



SSEIV

Easyfit spring check valve with female ends for solvent welding, metric series

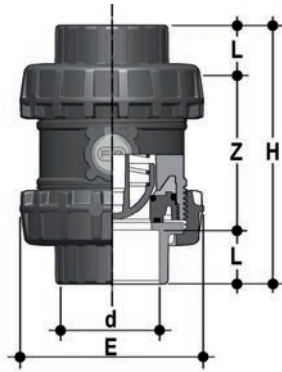
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
75	65	16	157	211	44	123	2480	SSEIV075E	SSEIV075F
90	80	16	174	248	51	146	3090	SSEIV090E	SSEIV090F
110	100	16	212	283	61	161	5370	SSEIV110E	SSEIV110F



SSEFV

Easyfit spring check valve with female ends for solvent welding, metric series

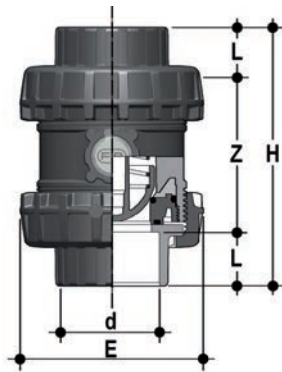
R	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	30,2	150,6	2480	SSEFV212E	SSEFV212F
3"	80	16	174	248	33,3	181,4	3090	SSEFV300E	SSEFV300F
4"	100	16	212	283	39,3	204,4	5370	SSEFV400E	SSEFV400F



SSELV

Easyfit spring check valve with female ends for solvent welding, BS series

d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	44	123	2480	SSEIV075E	SSEIV075F
3"	80	16	174	248	51	146	3090	SSELV300E	SSELV300F
4"	100	16	212	283	63	157	5370	SSELV400E	SSELV400F



SSEAV

Easyfit spring check valve with female ends for solvent welding, ASTM series

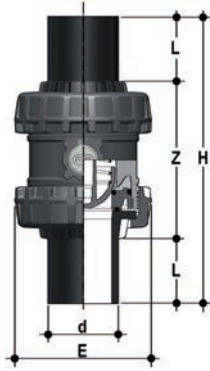
d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
2" 1/2	65	16	157	211	44,5	122	2480	SSEAV212E	SSEAV212F
3"	80	16	174	248	48	152	3090	SSEAV300E	SSEAV300F
4"	100	16	212	283	57,5	168	5370	SSEAV400E	SSEAV400F



SSEBEV - A316 Spring

Easyfit spring check valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
75	65	16	157	331	71	189	2480	SSEBEV075E	SSEBEV075F
90	80	10	174	367	88	191	3090	SSEBEV090E	SSEBEV090F
110	100	10	212	407	92	223	5370	SSEBEV110E	SSEBEV110F



SSEBEV - A316/PTFE encapsulated Spring

Easyfit spring check valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
75	65	16	157	331	71	189	2480	SSEBEV075E0P	SSEBEV075F0P
90	80	10	174	367	88	191	3090	SSEBEV090E0P	SSEBEV090F0P
110	100	10	212	407	92	223	5370	SSEBEV110E0P	SSEBEV110F0P

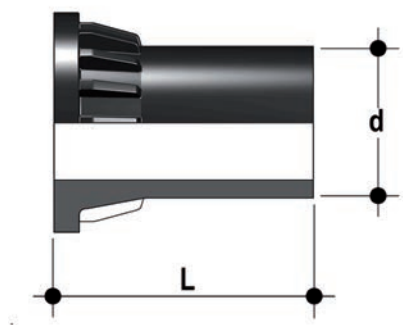


SSEBEV

Easyfit spring check valve with PE100 SDR 11 male end connectors for butt welding or electrofusion (CVDE)

d	DN	PN	E	H	L	Z	g	EPDM code	FKM code
75	65	16	157	331	71	189	2480	SSEBEV075E	SSEBEV075F
90	80	10	174	367	88	191	3090	SSEBEV090E	SSEBEV090F
110	100	10	212	407	92	223	5370	SSEBEV110E	SSEBEV110F

ACCESSORIES



CVDE

Long spigot PE100 end connectors for joints with electrofusion fittings or for butt welding

d	DN	PN	L	SDR	Code
75	65	16	111	11	CVDE11075
90	80	10	118	11	CVDE11090VXE
110	100	10	127	11	CVDE11110VXE



EASYFIT HANDLE DN 65÷100

Easyfit multifunctional handle for union nut tightening SXE-SSE DN 65÷100

d	DN	Code
75	65	HSVXE075
90	80	HSVXE090
110	100	HSVXE110



LSE

Customisation and label printing set for Easyfit handle made up of precut adhesive sheets and software for guided label creation.

d	DN	SXE - SSE code
75	65	LSE063
90	80	LSE063
110	100	LSE063

CUSTOMISATION



SXE and SSE DN 65÷100 Easyfit valves are equipped with a customisable Labelling System.

This system lets you create special labels to affix to the valve body. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The specific LCE module is a standard supply and is made up of a rigid transparent water-resistant PVC plug and white tag holder made of the same material, one side of which bears the FIP logo.

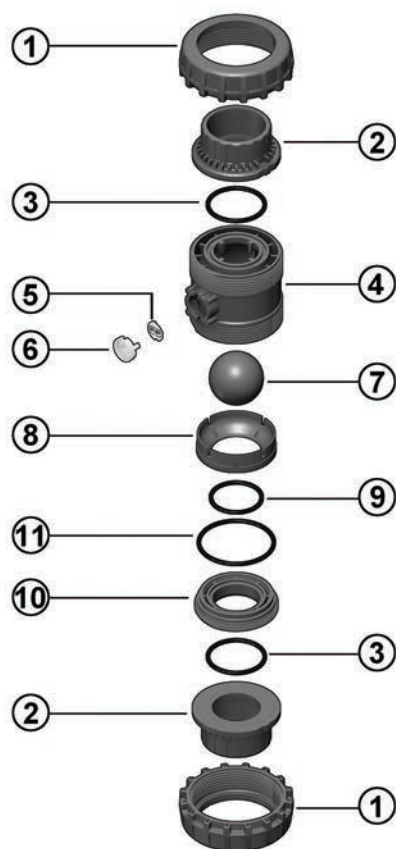
The holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

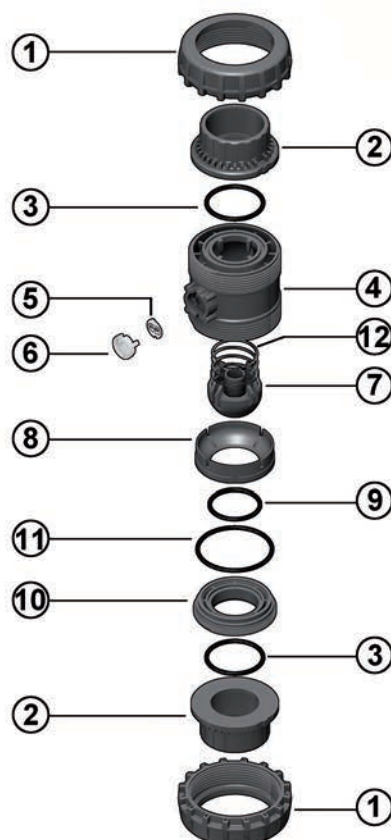
- 1) Remove the transparent plug from the housing on the valve body.
- 2) Extract the tag holder from the transparent plug.
- 3) Apply the adhesive label on the holder to align the profiles matching the tab position.
- 4) Reinsert the tag holder in the transparent plug so that the label is protected against the elements.
- 5) Replace the transparent plug in its seat on the valve body.

COMPONENTS

EXPLODED VIEW



SXE



SSE

- 1** Union nut (PVC-U - 2)
- 2** End connector (PVC-U - 2)
- 3** Socket seal O-Ring (EPDM, FKM - 2)
- 4** Body (PVC-U - 1)
- 5** Tag holder (PVC - 1)
- 6** Transparent protection plug (PVC - 1)

- 7** Ball (PVC-U - 1)
- SXE**
- 7** Shutter (PVC-U - 1)
- SSE**
- 8** Gland packing ring (PVC-U - 1)
- 9** Ball seat O-Ring (EPDM, FKM - 1)
- SXE**

- 9** Shutter gasket (EPDM, FKM - 1)
- SSE**
- 10** Ball seat carrier (PVC-U - 1)
- SXE**
- 10** Shutter seat O-ring (PVC-U - 1)
- SSE**
- 11** Radial seal O-Ring (EPDM,FKM - 1)
- 12** Spring (STAINLESS steel* - 1)

* Also available made of A316 PTFE encapsulated
The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

SXE

SXE valves do not require maintenance in normal operating conditions. In the event of leaks or wear, before performing maintenance, cut-off fluid upstream from the valve and make sure it is de-pressurised (downstream drain if necessary).

- 1) Fully drain residual liquid that could be aggressive for the operator and, if possible, circulate water to internally clean the valve.
- 2) For easy union nut tightening in assembly, use the Easyfit multifunctional handle (supplied as an accessory).
- 3) Unscrew the ball seat carrier (10) with the Easyfit multifunctional handle: introduce the two protrusion on the top of the handle in the grooves in the carrier (10) and unscrew, extracting it counter-clockwise.
- 4) Remove all internal components.

SSE

In the event of leaks or wear, before performing maintenance, cut-off fluid upstream from the valve and make sure it is de-pressurised (downstream drain if necessary).

- 1) Fully drain residual liquid that could be aggressive for the operator and, if possible, circulate water to internally clean the valve.
- 2) For easy union nut tightening in assembly, use the Easyfit multifunctional handle (supplied as an accessory).
- 3) Unscrew the ball seat carrier (10) with the Easyfit multifunctional handle: introduce the two protrusion on the top of the handle in the grooves in the carrier (10) and unscrew, extracting it counter-clockwise.
- 4) Remove all internal components.

ASSEMBLY

SXE

- 1) Reconstruct the valve following the exploded view on the previous page.
- 2) Tighten the ball seat carrier (10) using the Easyfit multifunctional handle. This ensures optimal valve installation and operations (fig. 3).
- 3) Position the valve between the end connectors (2) and tighten the union nuts clockwise (1) using the Easyfit multifunctional handle (fig. 7) being sure the socket seal O-ring (3) does not exit the seats.

SSE

- 1) Reconstruct the valve following the exploded view on the previous page.
- 2) Tighten the ball seat carrier (10) using the Easyfit multifunctional handle. This ensures optimal valve installation and operations (fig. 3).
- 3) Position the valve between the end connectors (2) and tighten the union nuts clockwise (1) using the Easyfit multifunctional handle (fig. 7) being sure the socket seal O-ring (3) does not exit the seats.



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 1



Fig. 2



Fig. 3



Fig. 4



INSTALLATION

SXE and SSE valves can be installed both vertically (upward flow) and horizontally (SXE with minimum 0.2 bar back pressure).

Before proceeding with installation, please follow these instructions carefully:

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Unscrew the union nuts (1) from the body (4) and insert them in the pipe segments.
- 3) Solvent weld or screw the end connectors (2) onto the pipe segments.
- 4) Position the valve body between the end connectors (fig. 1).
- 5) Place the union nuts on the valve body and start tightening manually clockwise until they are hard to turn. Do not use wrenches or other tools that can damage the union nut surface (fig. 2).
- 6) For easy union nut tightening in assembly, use the Easyfit multifunctional handle (supplied as an accessory).
- 7) Extract the hooked insert in the handle (fig. 5) overturn it and fit it in the seat on the lower part of the handle (fig. 6).
- 8) Fit the tool on the external union nut profile until firmly and safely secured that allows for adequate torque without damaging the union nut in any way (fig. 7).
- 9) Repeat point 7 for the other union nut.
- 10) When tightened, remove the hooked insert and replace it in its seat in the handle.
- 11) If necessary, support the pipe with FIP pipe clip model ZIKM and DSM distance plates.

WARNINGS

Do not use compressed air or other gases to test thermoplastic lines.

Always avoid sudden closing manoeuvres and protect the valve against accidental manoeuvres.

Leave a straight section of pipe of length equal to 5 times the nominal diameter before and after the valve.

Fig. 5



Fig. 6

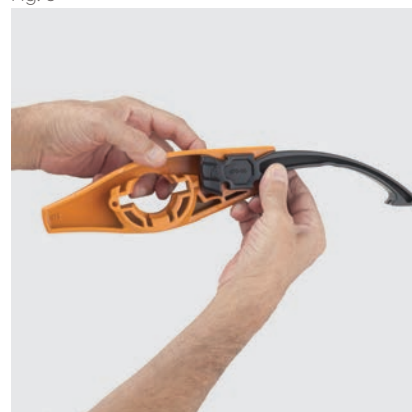
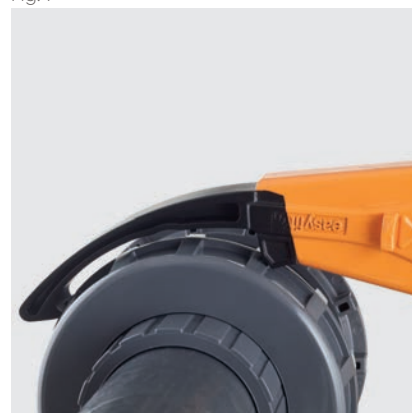


Fig. 7



FE DN 40÷200

Butterfly valve



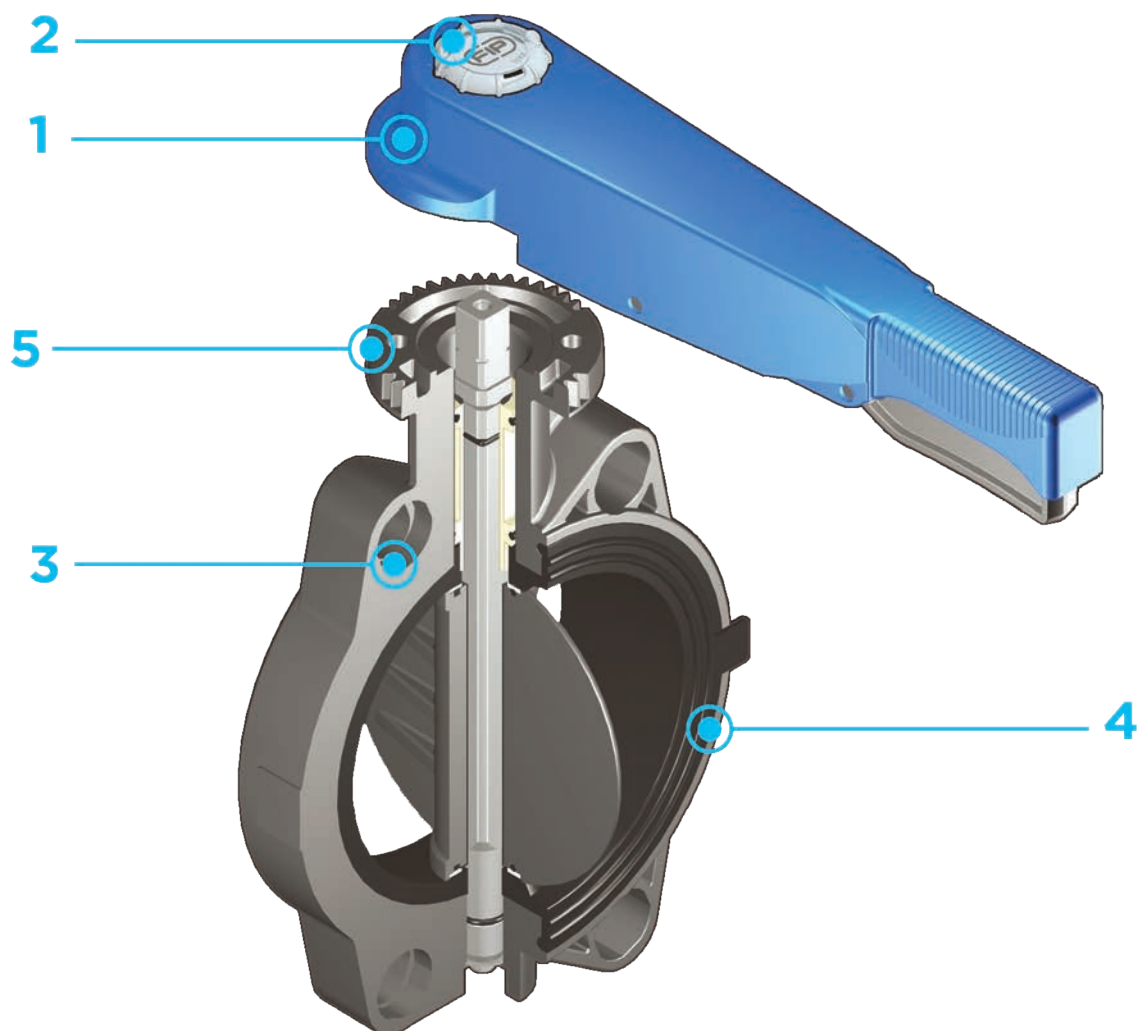
FE DN 40÷200

The FE is a butterfly valve for shutting off or regulating flow, specifically designed for water applications and equipped with a customisable Labelling System.

BUTTERFLY VALVE

- Disk in PVC-U with through shaft
- **Zinc plated square section steel stem completely isolated from the fluid** complying with standard ISO 5211: DN 40 ÷ 65: 11 mm DN 80 ÷ 100: 14 mm DN 125 ÷ 150: 17 mm DN 200: 22 mm
- Can also be installed as a bottom discharge valve or tank dump valve
- **Valve material compatibility** (PVC-U) with water conveyance, drinking water and other food substances according to **current regulations**
- Possibility of directly installing a gearbox or pneumatic and/or electric actuators with a standard drilling pattern according to standard ISO 5211 F05, F07, F10

Technical specifications	
Construction	Bi-directional centric butterfly valve
Size range	DN 40 ÷ 200
Nominal pressure	Wafer version DN 40 ÷ 50: PN 16 with water at 20 °C DN 65÷200: PN 10 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Reference standards	Flanging system: EN ISO 1452, EN ISO 15493, ISO 9624, EN 1092-1, ANSI B16.5 Cl.150, JIS B2220
Riferimenti Reference standards	Construction criteria: EN ISO 16136, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Actuator couplings: ISO 5211
Valve material	Body: PVC-U Disk: PVC-U Stem: Zinc plated carbon steel (C45). On request STAINLESS steel AISI 316
Seal material	Liner: EPDM, FKM. On request NBR
Control options	Hand lever operated; Gearbox, pneumatic actuator, electric actuator



1 Ergonomic multifunctional handle in HIPVC with the option for **quick operation, graduated adjustment** in 12 positions (every 7.5°). 180° reversible mounting

2 Customisable Labelling System: integrated module, made of a transparent protection plug customisable tag holder using the LSE set (available as accessory).

The customisation lets you identify the valve on the system according to the specific needs

3 Drilling pattern with oval slots that allow coupling to flanges according to numerous international standards

4 Interchangeable liner with

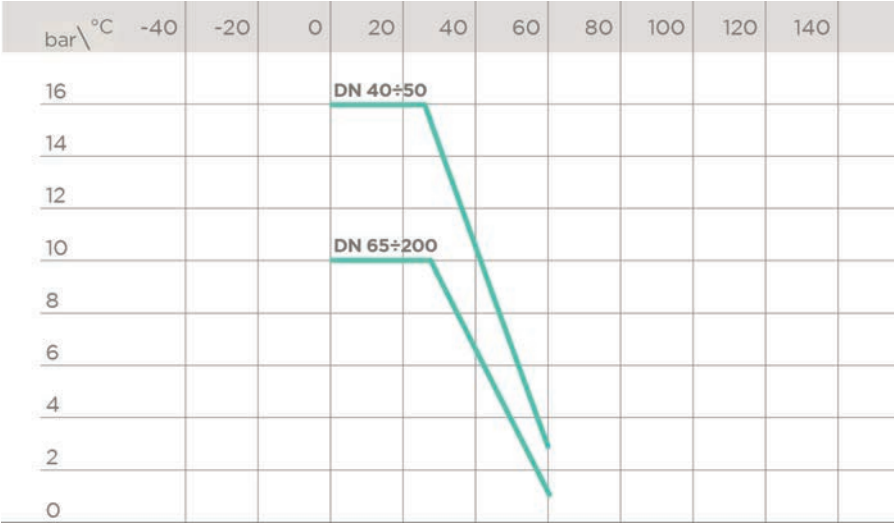
the dual function of forming a hydraulic seal and isolating the body from the fluid.

5 One-piece top flange with PVC-U rack. Drilling according to standard ISO 5211 for direct drive:
DN 40 ÷ 65: F05
DN 80 ÷ 150: F07
DN 200: F10

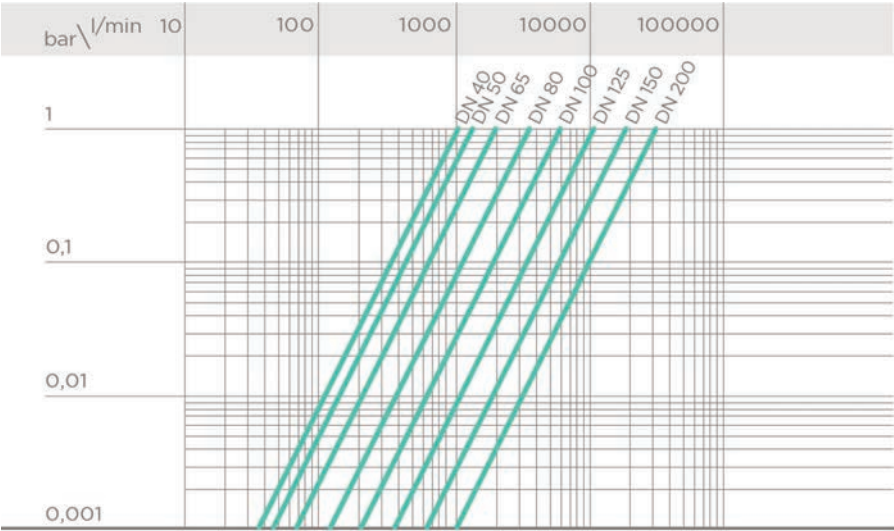
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



K_v 100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp=1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

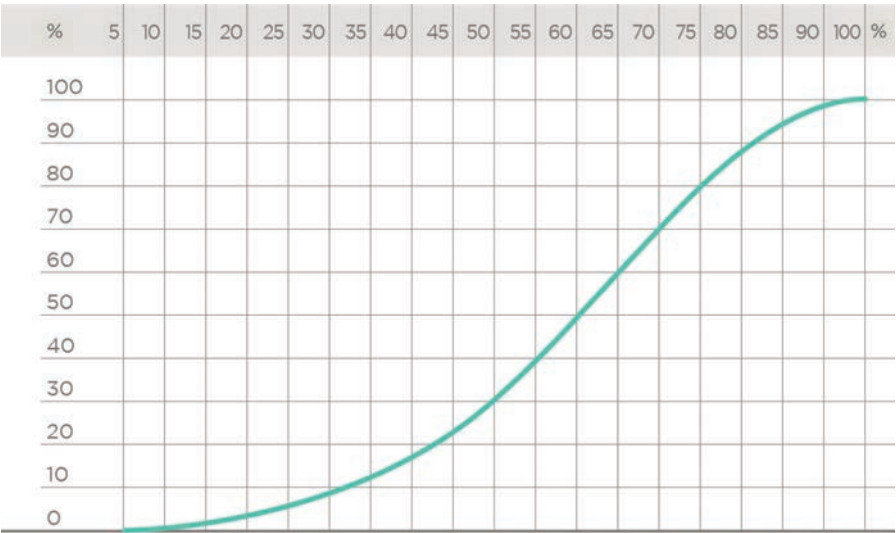
DN	40	50	65	80	100	125	150	200
Kv100 l/min	1000	1285	1700	3550	5900	9850	18700	30500

RELATIVE FLOW COEFFICIENT GRAPH

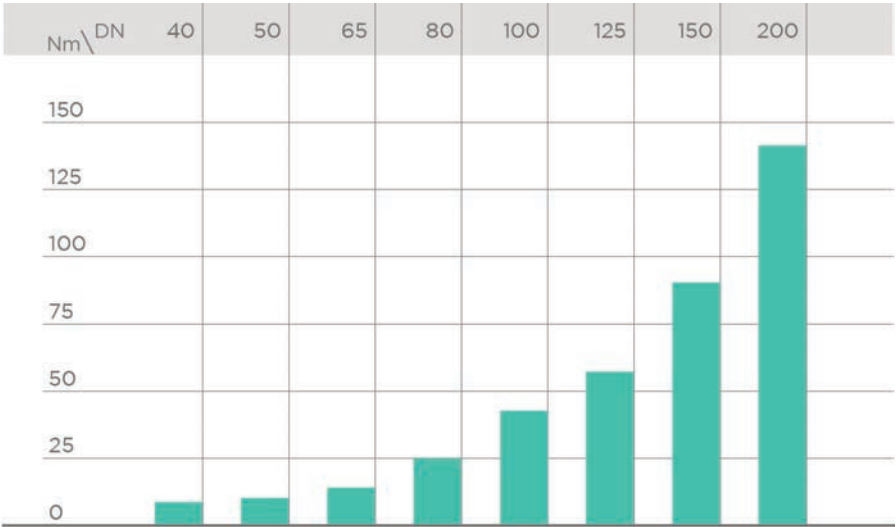
The relative flow coefficient is the flow rate through the valve as a function of the degree of valve opening.

Horizontal axis: Percentage opening of the disk

Vertical axis: Relative flow coefficient

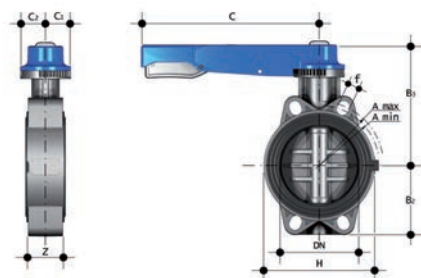


OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

DIMENSIONS



FEOV/LM

Hand operated Butterfly valve

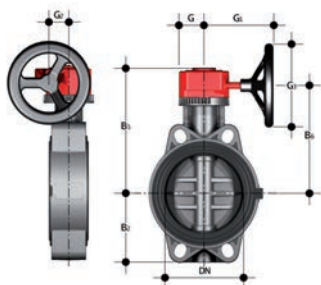
d	DN	PN	A min	A max	B ₂	B ₃	C	C ₁	C ₂	f	H	U	Z	g	EPDM code	FKM code
50 - 1 1/2"	40	16	93,5	109	60	136	175	45	42	19	132	4	33	827	FEOVLM050E	FEOVLM050F
63 - 2"	50	16	108	124	70	143	175	45	42	19	147	4	43	1012	FEOVLM063E	FEOVLM063F
75 - 2 1/2"	65	10	128	144	80	168	175	45	45	19	165	4	46	1420	FEOVLM075E	FEOVLM075F
90 - 3"	80	10	145	159	90	182	250	45	45	19	130	4	49	1640	FEOVLM090E	FEOVLM090F
110 - 4"	100	10	165	190	105	196	250	45	45	19	150	4	56	1990	FEOVLM110E	FEOVLM110F
*125 - 5"	125	10	204	215	121	215	335	45	45	23	185	4	64	3030	FEOVLM140E	FEOVLM140F
*140 - 5"	125	10	204	215	121	215	335	45	45	23	185	4	64	3030	FEOVLM140E	FEOVLM140F
160 - 6"	150	10	230	242	132	229	335	45	45	23	210	4	70	3730	FEOVLM160E	FEOVLM160F
**200 - 8"	200	10	280	298	161	309	425	65	82	23	325	8	71	8240	FEOVLM225E	FEOVLM225F
**225 - 8"	200	10	280	298	161	309	425	65	82	23	325	8	71	8240	FEOVLM225E	FEOVLM225F

Note:

FE is suitable for flanged JIS K10 wafer installation in the range DN40 (1 1/2") - DN150 (6")

* d125, FEOV d140 with special QPV FE-FK d125 for butterfly valve (QPV125FKE)

** d200, FEOV d225 with special QPV FE-FK d200 for butterfly valve (QPV200FKE)



FEOV/RM

Gearbox operated Butterfly valve

d	DN	PN	B ₂	B ₅	B ₆	G	G1	G ₂	G ₃	U	g	EPDM code	FKM code
75 - 2 1/2"	65	10	80	173	145	48	135	39	125	4	2380	FEOVRM075E	FEOVRM075F
90 - 3"	80	10	90	187	159	48	135	39	125	4	2600	FEOVRM090E	FEOVRM090F
110 - 4"	100	10	105	201	173	48	135	39	125	4	2950	FEOVRM110E	FEOVRM110F
*125 - 5"	125	10	121	220	192	48	144	39	200	4	4400	FEOVRM140E	FEOVRM140F
*140 - 5"	125	10	121	220	192	48	144	39	200	4	4400	FEOVRM140E	FEOVRM140F
160 - 6"	150	10	132	235	207	48	144	39	200	4	5100	FEOVRM160E	FEOVRM160F
**200 - 8"	200	10	161	288	257	65	175	60	200	8	9260	FEOVRM225E	FEOVRM225F
**225 - 8"	200	10	161	288	257	65	175	60	200	8	9260	FEOVRM225E	FEOVRM225F

Note:

FE is suitable for flanged JIS K10 wafer installation in the range DN40 (1 1/2") - DN150 (6").

* d125, FEOV d140 with special QPV FE-FK d125 for butterfly valve (QPV125FKE)

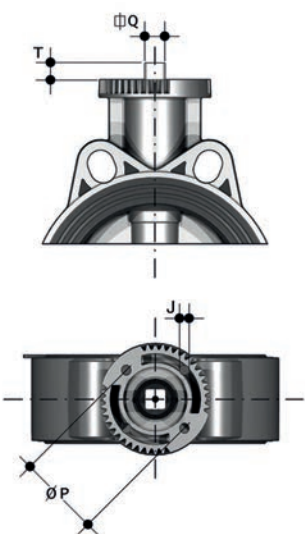
** d200, FEOV d225 with special QPV FE-FK d200 for butterfly valve (QPV200FKE)

ACCESSORIES



LSE
 Customisation and label printing set for Easyfit handle made up of precut adhesive sheets and software for guided label creation.

d	DN	total labels	N° of sheets	FE*- FK* code
50	40	500	10	LSE040
63	50	500	10	LSE040
75	65	500	10	LSE040
90	80	500	10	LSE040
110	100	500	10	LSE040
125-140	125	500	10	LSE040
160	150	500	10	LSE040
200-225	200	500	10	LSE040



ACTUATOR MOUNTING FLANGE

The valve can be equipped with standard pneumatic or electric actuators and gearbox for heavy-duty operations

DN	J	P	Ø	T	Q
40	7	50	F 05	12	11
50	7	50	F 05	12	11
65	7	50	F 05	12	11
80	9	70	F 07	16	14
100	9	70	F 07	16	14
125	9	70	F 07	19	17
150	9	70	F 07	19	17
200*	11	102	F 10	24	22

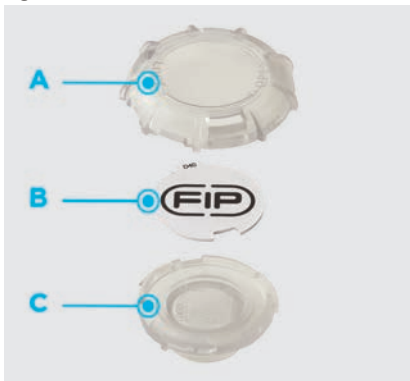
*using a flange in PP-GR reproducing the drilling pattern provided for by standard ISO 5211.

CUSTOMISATION

Fig. 1



Fig. 2



The FE valve is equipped with the customisable Labelling System.

This system lets you create special labels to insert in the handle. This makes it extremely easy to apply company logos, identification serial numbers or service information such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The specific LCE module is a standard supply and is made up of a rigid transparent water-resistant PVC plug (A-C) and white tag holder (B) made of the same material, one side of which bears the FIP logo (fig. 1).

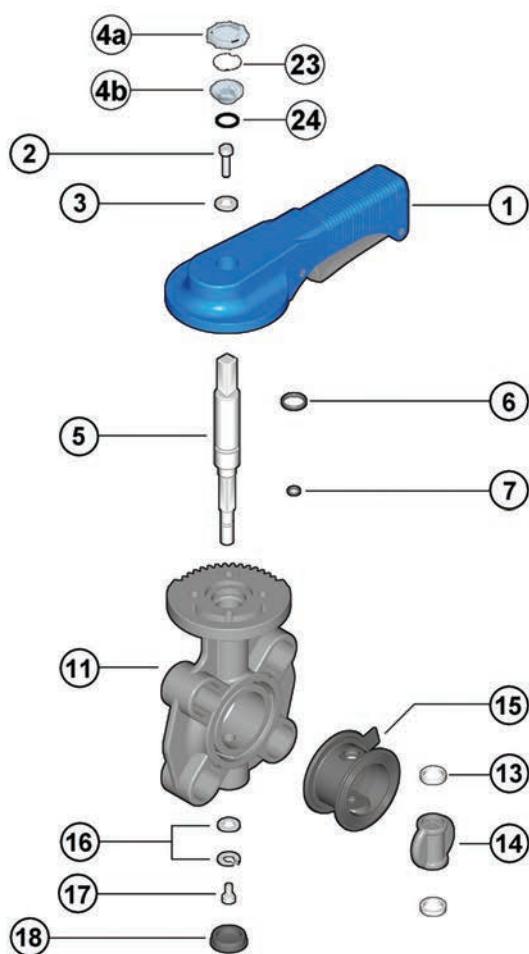
The tag holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

- 1) Remove the upper part of the transparent plug (A) rotating it counter-clockwise as indicated by the word "Open" on the plug and remove it.
- 2) Extract the tag holder from its housing on the lower part of the plug (C)
- 3) Apply the adhesive label on the holder (B) to align the profiles matching the tab position.
- 4) Reinsert the tag holder in its housing at the bottom of the plug
- 5) Reposition the top of the plug in the housing rotating it clockwise; this way the label is protected against the elements.

COMPONENTS

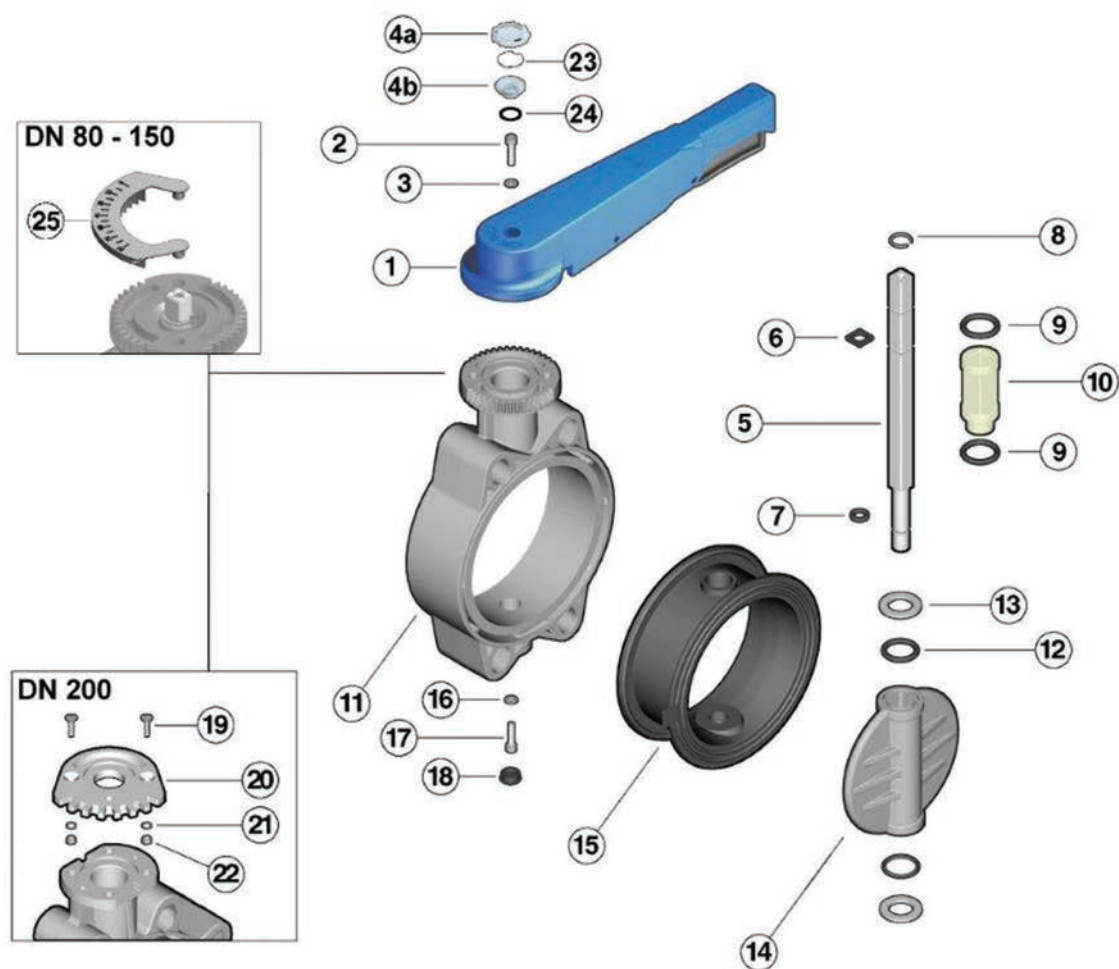
EXPLODED VIEW DN 40÷50



- | | | | | | |
|-------------|---------------------------------------|-----------|-------------------------------|-----------|-----------------------------|
| 1 | Handle (HIPVC - 1) | 6 | Stem O-Ring (EPDM or FKM - 1) | 16 | Washer (Steel - 1) |
| 2 | Screw (STAINLESS steel - 1) | 7 | Stem O-Ring (EPDM or FKM - 1) | 17 | Screw (STAINLESS steel - 1) |
| 3 | Washer (STAINLESS steel - 1) | 11 | Body (PVC-U - 1) | 18 | Protection plug (PE - 1) |
| 4a/b | Transparent protection plug (PVC - 1) | 13 | Anti-friction ring (PTFE - 2) | 23 | Tag holder (PVC-U - 1) |
| 5 | Stem (Zinc plated steel - 1) | 14 | Disk (PVC-U - 1) | 24 | O-Ring (NBR - 2) |
| | | 15 | Liner (EPDM o FKM - 1) | | |

The material of the component and the quantity supplied are indicated between brackets

EXPLODED VIEW DN 65÷200



- | | | | | | |
|-------------|---------------------------------------|-----------|-------------------------------|-----------|--------------------------------|
| 1 | Handle (HIPVC - 1) | 9 | Bush O-Ring (EPDM or FKM - 2) | 18 | Protection plug (PE - 1) |
| 2 | Screw (STAINLESS steel - 1) | 10 | Bush (Nylon - 1) | 19 | Screw (STAINLESS steel - 2) |
| 3 | Washer (STAINLESS steel - 1) | 11 | Body (PVC-U - 1) | 20 | Plate (PVC-U - 1) |
| 4a/b | Transparent protection plug (PVC - 1) | 12 | Disk O-Ring (EPDM or FKM - 2) | 21 | Washer (STAINLESS steel - 2) |
| 5 | Stem (Zinc plated steel - 1) | 13 | Anti-friction ring (PTFE - 2) | 22 | Nut (STAINLESS steel - 2) |
| 6 | Stem O-Ring (EPDM or FKM - 1) | 14 | Disk (PVC-U - 1) | 23 | Tag holder (PVC-U - 1) |
| 7 | Stem O-Ring (EPDM or FKM - 1) | 15 | Liner (EPDM o FKM - 1) | 24 | O-Ring (NBR - 2) |
| 8 | Seeger ring (STAINLESS steel - 2) | 16 | Washer (Steel - 1) | 25 | Position indicator (PVC-U - 1) |
| | | 17 | Screw (STAINLESS steel - 1) | | |

The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

- 1) Remove the LCE module consisting of the rigid transparent PVC plug (4a- 4b) and white tag holder (23) and remove screw (2) and washer (3).
- 2) Remove the handle (1).
- 3) Remove the protection plug (18) and screw (17) with the washer (16).
- 4) Extract the stem (5) and disk (14).
- 5) Remove the liner (15) from the body (11).
- 6) Remove the Seeger ring (8) and guide bush (10).
- 7) Remove O-rings (6) and (7).

ASSEMBLY

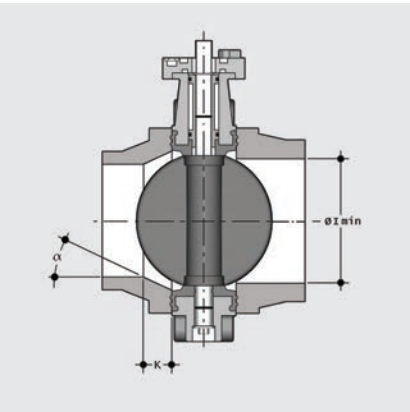
- 1) Place the liner (15) on the body (11).
- 2) Insert O-rings (6) and (7) on the stem (5).
- 3) Insert the gaskets (9) on the guide bush (10) and the bush on the stem. Lock the bush using the Seeger ring (8).
- 4) Position the O-rings (12) and then the anti-friction rings (13) on the disk (14) and the disk inside the body, after having lubricated the liner (15).
- 5) Insert the stem (5) through the body (11) and disk (14).
- 6) Tighten screw (17) with washer (16) and insert the protection plug (18).
- 7) Position the handle (1) on the stem.
- 8) Tighten screw (2) with washer (3) and replace the LCE module consisting of the rigid transparent PVC plug (4a-4b) and white tag holder protection(23).



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

JOINTS



Before proceeding with the installation of the stubs, check that the bore of the fittings has sufficient clearance to allow the valve disk to open correctly. Also check the maximum coupling distance for the liner. Before proceeding with the installation of the FE valve, check that the bore of the stubs allows the correct opening of the disk

	DN	l min.
	40	25
	50	28
	65	47
	80	64
	100	84
	125	108
	150	134
	200	187

PVC-U STUBS

To install on PVC-U stubs, check the valve-stub-flange couplings in the following table.

	d	DN	50 40	63 50	75 65	90 80	110 100	125 100	140 125	160 150	200 200	225 200
FE	50	40										
	63	50										
	75	65										
	90	80										
	110	100										
	140	125										
	160	150										
	225	200										

Stub with female end for solvent welding according to EN ISO 1452

* With special stub d125 DN 125 for FE d140 DN 125 and flange d140 DN 125

** With special stub d200 DN 200 for FE d225 DN 200 and flange d225 DN 200

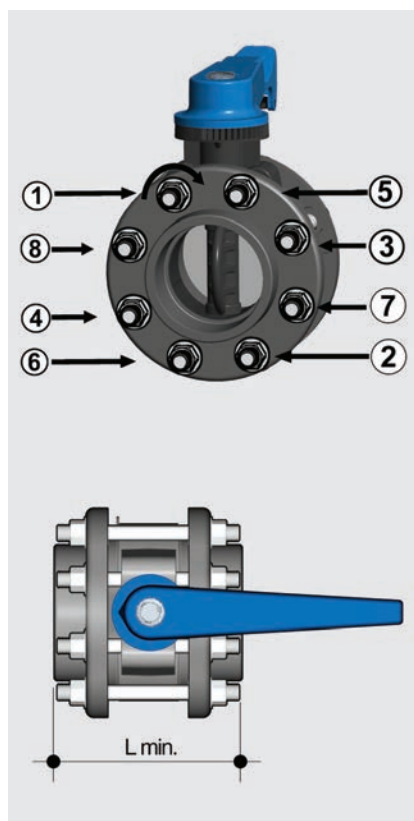
PP-PE STUBS

For the installation of PP-PE stubs, for butt welding a short spigot or electrofusion/ butt welding a long spigot, check the valve-stub couplings and the K - a chamfer dimensions where necessary according to the different SDR's in the following table.

	d	DN	50 40	63 50	75 65	90 80	110 100	125 100	140 125	160 150	180 150	200 200	225 200	250 250	280 250	315 300
PE	50	40														
	63	50														
	75	65														
	90	80														
	110	100														
	140	125														
	160	150														
	225	200														
SDR	17/17,6											k=26,5 a=20°		k=15,7 a=25°		k=13,3 a=25°
	11									k=35 a=20°		k=35 a=25°	k=40 a=15°	k=32,5 a=25°	k=35 a=25°	k=34,5 a=25°
	7,4				k=10 a=35°	k=15 a=35°		k=20 a=30°	k=35 a=20°	k=15 a=35°	k=40 a=20°	k=35 a=30°	k=55 a=30°	k=35 a=30°	k=65 a=30°	

Short/long spigot stubs according to EN ISO 15494

TIGHTENING THE STUD-BOLTS



Before tightening the stud-bolts, it is advisable to open the disk in order to prevent damage to the seal. Tighten the stud-bolts in a uniform manner, in the order indicated in the figure, to the operating torque value indicated in the table. The stud-bolts do not need to be excessively tightened in order to produce a perfect hydraulic seal.

Overtightening could adversely affect the operating torque of the valve

DN	L min.	*Nm
40	M16 x150	9
50	M16 x150	12
65	M16 x170	15
80	M16 x180	18
100	M16 x180	20
125	M16 x210	35
150	M20 x 240	40
200	M20 x 260	55

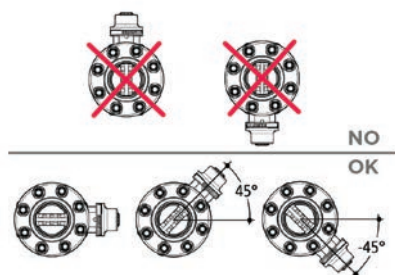
* Tightening torques for nuts and bolts on couplings with backing ring.

Values required to obtain the hydraulic test (1.5xPN at 20°C)
(new or lubricated nuts and bolts)

JIS FLANGED OPTIONS

FE is suitable for flanged JIS K10 wafer installation in the range DN40 (1½") - DN150 (6") and in JIS K5 in the range DN40 (1½") - DN200 (8").

WARNINGS



Make sure that the valves installed on the system are suitably supported for their weight.

Always avoid sudden closing manoeuvres and protect the valve from accidental manoeuvres. To this end, it is advisable to install a reduction gear, available on request.

In the case of dirty fluids or those with sediments, install the valve inclined as shown in the figure.

FK DN 40÷400

Butterfly valve



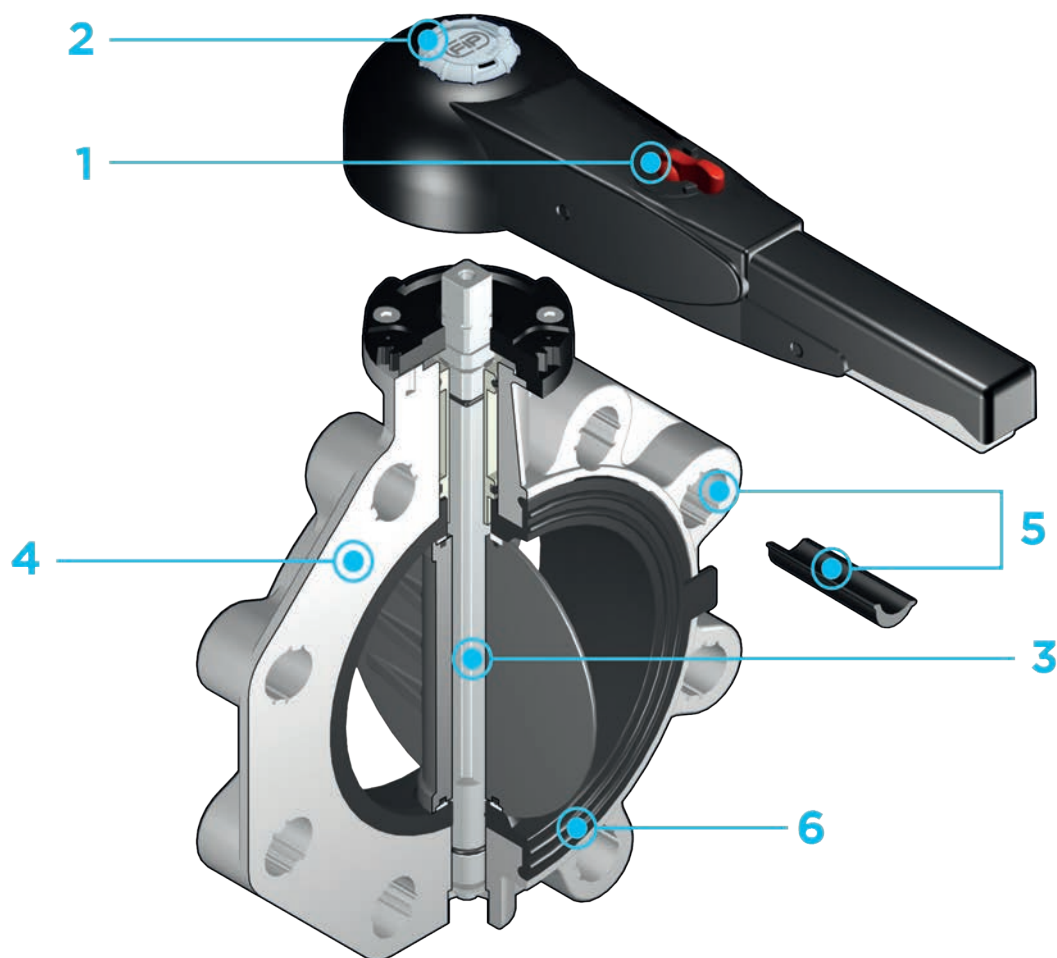
FK DN 40÷400

The FK is a butterfly valve for shutting off or regulating flow, with structural characteristics that make it ideal for industrial applications requiring high performance and longterm reliability. This valve is also equipped with the customisable Labelling System.

BUTTERFLY VALVE

- Interchangeable disk in PVC-U with through shaft, available in different thermo-plastic materials: PP-H, PVC-C, ABS, PVDF
- Overall dimensions of the valve in accordance with standard ISO 5752 and UNI EN 558 (DN 40÷65 and DN 250÷350 Long Series 16, DN 80÷200 Medium Series 25, DN 400 according to internal specifications)
- Can also be installed as an end line valve, bottom discharge valve or tank dump valve
- **Special Lug version** PN 10 fully drilled to EN 1092-1 or ANSI B16.5 cl.150 with **molded-in AISI 316 STAINLESS steel threaded inserts**
- **Valve material compatibility** (PVC-U + EPDM) with water conveyance, drinking water and other food substances according to **current regulations**
- Possibility of installing a manual reducer or pneumatic and/or electric actuators by applying an ISO standard drilling PP-GR flanges. DN 40 ÷ 200 valve fitted with plate with rack in PP-GR. For actuated versions with flange drilled according to ISO 5211 F05, 07, F10. DN 250÷400 valve, fitted with one-piece top flange in high mechanical strength PP-GR with mounting flange for internal components drilled according to standard ISO 5211 F10 (excluding DN 350÷400), F12, F14.
- Possibility to have handle with integrated LSQT limit micro switch, even as a retrofit in existing installations

Technical specifications	
Construction	Bi-directional centric butterfly valve
Size range	DN 40 ÷ 400
Nominal pressure	Wafer version DN 40 ÷ 50: PN16 with water at 20 °C DN 65÷250: PN 10 with water at 20 °C DN 300: PN 8 with water at 20 °C DN 350: PN 7 with water at 20 °C DN 400: PN 6 with water at 20 °C Lug version DN 40÷200: PN 10 with water at 20 °C DN 250÷300: PN 6 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Flanging system: EN ISO 1452, EN ISO 15493, ISO 9624, EN 1092-1, ANSI B16.5 Cl.150, JIS B2220
Reference standards	Construction criteria: EN ISO 16136, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Actuator couplings: ISO 5211
Valve material	Body: PP-GR Disk: PVC-U Stem: Acciaio INOX AISI 316
Seal material	Liner: EPDM, FKM.
Control options	Hand lever operated (DN 40÷200); Gearbox, pneumatic actuator, electric actuator



1 Ergonomic handle in HIPVC equipped with **locking and unlocking device, release, quick operation and graduated adjustment** in 10 intermediate positions (DN 40÷200). The operating range, starting from the first few degrees of valve opening, also guarantees extremely low pressure drops.

2 Customisable Labelling System: integrated module in the handle, made of a transparent protection plug and a customisable tag holder using the LSE set (available as an accessory). The **customisation** lets you **identify the**

valve on the system according to specific needs.

3 STAINLESS steel square section stem completely isolated from the fluid complying with standard ISO 5211:
 DN 40÷65: 11 mm
 DN 80÷100: 14 mm
 DN 125÷150: 17 mm
 DN 200: 22 mm
 DN 250÷400: 27 mm

4 Body in polypropylene based **compound reinforced with fibreglass (PP-GR)** **resistant to UV rays** and characterised by **high mechanical strength**.

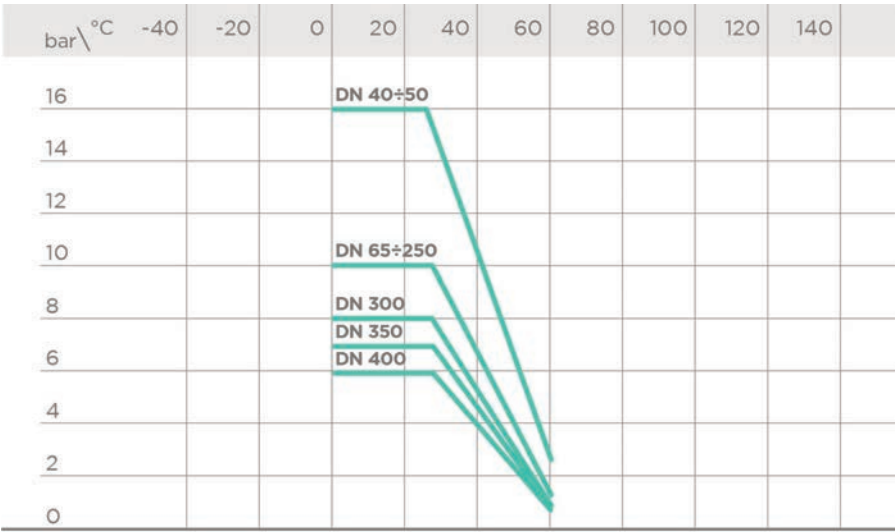
5 Drilling pattern using oval slots that allow coupling to flanges according to numerous international standards. The special **self-centring inserts in ABS** supplied for DN 40÷200 guarantee the **correct axial alignment** of the valve during installation. For DN 250÷400 valves, the drilling pattern for the selfcentring system is of the traditional type according to DIN and ANSI standards.

6 Interchangeable liner with the dual function of forming a hydraulic seal and isolating the body from the fluid.

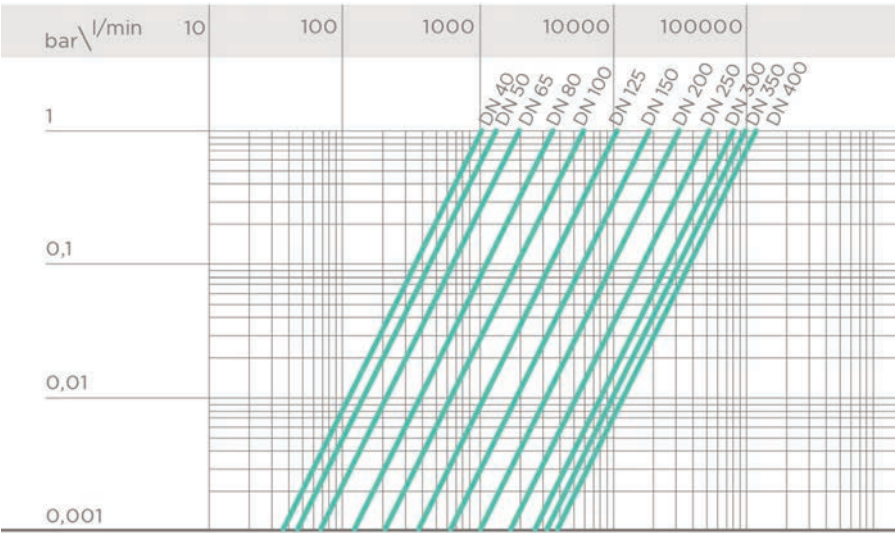
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).



PRESSURE DROP GRAPH



K_v 100 FLOW COEFFICIENT DN 40÷200

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

DN	40	50	65	80	100	125	150	200
Kv100 l/min	1000	1285	1700	3550	5900	9850	18700	30500

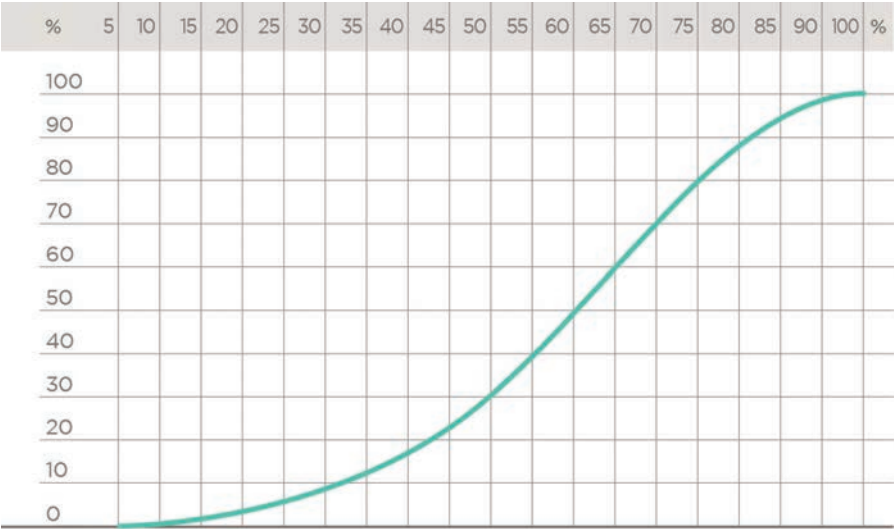
K_v100 FLOW COEFFICIENT DN 250÷400

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

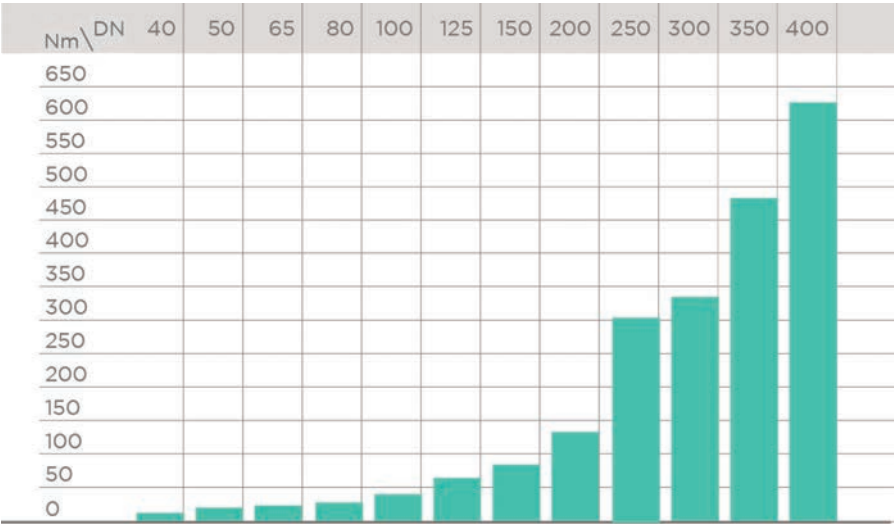
DN	250	300	350	400
Kv100 l/min	53200	81600	94100	124900

RELATIVE FLOW COEFFICIENT GRAPH

The relative flow coefficient is the flow rate through the valve as a function of the degree of valve opening.
Horizontal axis: Percentage opening of the disk
Vertical axis: Relative flow coefficient

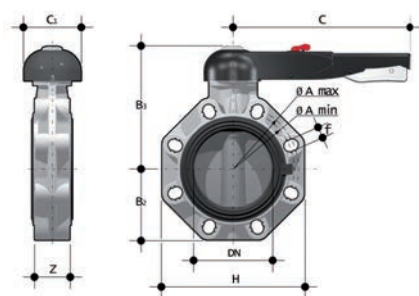


OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

DIMENSIONS



FKOV/LM

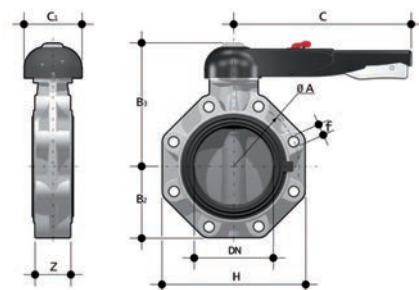
Hand operated Butterfly valve

d	DN	PN	A min	A max	B ₂	B ₃	C	C ₁	H	U	Z	g	EPDM code	FKM code
50 - 1 1/2"	40	16	99	109	60	137	175	100	132	4	33	1000	FKOVL050E	FKOVL050F
63 - 2"	50	16	115	125,5	70	143	175	100	147	4	43	1180	FKOVL063E	FKOVL063F
75 - 2 1/2"	65	10	128	144	80	164	175	110	165	4	46	1570	FKOVL075E	FKOVL075F
90 - 3"	80	10	145	160	93	178	272	110	185	12	49	2020	FKOVL090E	FKOVL090F
110 - 4"	100	10	165	190	107	192	272	110	211	8	56	2370	FKOVL110E	FKOVL110F
*125 - 5"	125	10	204	215	120	212	330	110	240	8	56	3300	FKOVL140E	FKOVL140F
140 - 5"	125	10	204	215	120	212	330	110	240	8	64	3300	FKOVL140E	FKOVL140F
160 - 6"	150	10	230	242	134	225	330	110	268	8	70	4100	FKOVL160E	FKOVL160F
**200 - 8"	200	10	280	298	161	272	420	122	323	8	71	7050	FKOVL225E	FKOVL225F

Note: for d75÷d225 NBR primary liner available

* d125, FKOV d140 with special QPV FE-FK d125 for butterfly valve (QPV125FKE)

** d200, FKOV d225 with special QPV FE-FK d200 for butterfly valve (QPV200FKE)



FKOV/LM LUG ISO-DIN

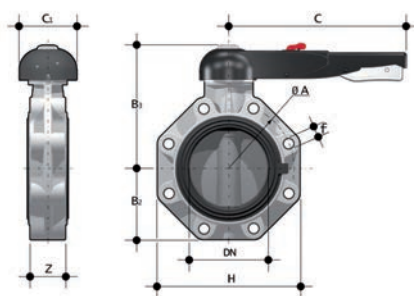
Hand operated Butterfly valve, version Lug ISO-DIN

d	DN	PN	øA	B ₂	B ₃	C	C ₁	f	H	U	Z	g	EPDM code	FKM code
50	40	10	110	60	137	175	100	M16	132	4	33	1200	FKOLV050E	FKOLV050F
63	50	10	125	70	143	175	100	M16	147	4	43	1480	FKOLV063E	FKOLV063F
75	65	10	145	80	164	175	110	M16	165	4	46	1870	FKOLV075E	FKOLV075F
90	80	10	160	93	178	272	110	M16	185	12	49	2670	FKOLV090E	FKOLV090F
110	100	10	180	107	192	272	110	M16	211	8	56	3020	FKOLV110E	FKOLV110F
*125	125	10	210	120	212	330	110	M16	240	8	64	4700	FKOLV140E	FKOLV140F
140	125	10	210	120	212	330	110	M16	240	8	64	4700	FKOLV140E	FKOLV140F
160	150	10	240	134	225	330	110	M20	268	8	70	5450	FKOLV160E	FKOLV160F
**200	200	10	295	161	272	420	122	M20	323	8	71	8350	FKOLV225E	FKOLV225F

Note:

* d125, FKOV d140 with special QPV FE-FK d125 for butterfly valve (QPV125FKE)

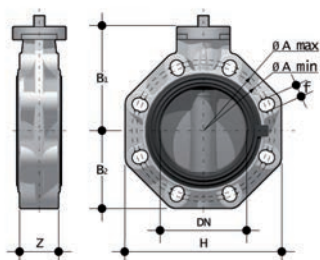
** d200, FKOV d225 with special QPV FE-FK d200 for butterfly valve (QPV200FKE)



FKOV/LM LUG ANSI

Hand operated Butterfly valve, version Lug ANSI

d	DN	PN	øA	B ₁	B ₂	C	C ₁	f	H	U	Z	g	EPDM code	FKM code
1 1/2"	40	10	98,4	106	60	175	100	1/2"	132	4	33	1200	FKOALVLM112E	FKOALVLM112F
2"	50	10	120,6	112	70	175	100	5/8"	147	4	43	1480	FKOALVLM200E	FKOALVLM200F
2 1/2"	65	10	139,7	119	80	175	110	5/8"	165	4	46	1970	FKOALVLM212E	FKOALVLM212F
3"	80	10	152,4	133	93	272	110	5/8"	185	12	49	2820	FKOALVLM300E	FKOALVLM300F
4"	100	10	190,5	147	107	272	110	5/8"	211	8	56	3170	FKOALVLM400E	FKOALVLM400F
5"	125	10	215,9	167	120	330	110	3/4"	240	8	64	4900	FKOALVLM500E	FKOALVLM500F
6"	150	10	241,3	180	134	330	110	3/4"	268	8	70	5700	FKOALVLM600E	FKOALVLM600F
8"	200	10	298,4	227	161	420	122	3/4"	323	8	71	8650	FKOALVLM800E	FKOALVLM800F



FKOV/FM

Butterfly valve with bare shaft

d	DN	PN	A min	A max	øA	B ₁	B ₂	f	H	U	Z	g	EPDM code	FKM code
50 - 1 1/2"	40	16	99	109	-	106	60	19	132	4	33	574	FKOVFM050E	FKOVFM050F
63 - 2"	50	16	115	125,5	-	112	70	19	147	4	43	754	FKOVFM063E	FKOVFM063F
75 - 2 1/2"	65	10	128	144	-	119	80	19	165	4	46	1000	FKOVFM075E	FKOVFM075F
90 - 3"	80	10	145	160	-	133	93	19	185	12	49	1400	FKOVFM090E	FKOVFM090F
110 - 4"	100	10	165	190	-	147	107	19	211	8	56	1750	FKOVFM110E	FKOVFM110F
*125 - 5"	125	10	204	215	-	167	120	23	240	8	64	2550	FKOVFM140E	FKOVFM140F
140 - 5"	125	10	204	215	-	167	120	23	240	8	64	2550	FKOVFM140E	FKOVFM140F
160 - 6"	150	10	230	242	-	180	134	23	268	8	70	3300	FKOVFM160E	FKOVFM160F
**200 - 8"	200	10	280	298	-	227	161	23	323	8	71	6000	FKOVFM225E	FKOVFM225F
225 - 8"	200	10	280	298	-	227	161	23	323	8	71	6000	FKOVFM225E	FKOVFM225F
***250	250	10	-	-	350	248	210	22	405	12	114	12000	FKOVFM280E	FKOVFM280F
***280	250	10	-	-	350	248	210	22	405	12	114	12000	FKOVFM280E	FKOVFM280F
315	300	8	-	-	400	305	245	22	475	12	114	19000	FKOVFM315E	FKOVFM315F
355	350	7	-	-	460	330	280	22	530	16	129	26000	FKOVFM355E	FKOVFM355F
400	400	6	-	-	515	350	306	26	594	16	169	34000	FKOVFM400E	FKOVFM400F
****10"	250	10	-	-	362	248	210	25,4	405	12	114	12000	FKOAVFM810E	FKOAVFM810F
****12"	300	8	-	-	432	305	245	25,4	475	12	114	19000	FKOAVFM812E	FKOAVFM812F
14"	350	7	-	-	476	330	280	28,5	530	12	129	26000	FKOAVFM814E	FKOAVFM814F
16"	400	6	-	-	540	350	306	28,5	594	16	169	34000	FKOAVFM816E	FKOAVFM816F

Note:

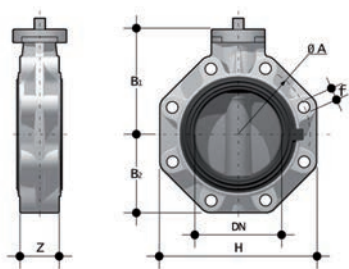
FK suitable for flanged JIS K10 wafer installation is also available on request in the size 10" (DN250), 14" (DN350) and 16" (DN400).

* d125, FKOV d140 with special QPV FE-FK d125 for butterfly valve (QPV125FKE)

** d200, FKOV d225 with special QPV FE-FK d200 for butterfly valve (QPV200FKE)

***ISO-DIN

****ANSI B.16.5 cl.150



FKOV/FM LUG ISO-DIN

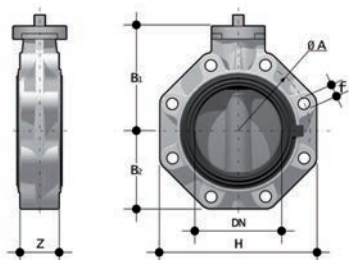
Butterfly valve with bare shaft, version Lug ISO-DIN

d	DN	PN	øA	B ₁	B ₂	f	H	U	Z	g	EPDM code	FKM code
50	40	10	110	106	60	M16	132	4	33	870	FKOLVFM050E	FKOLVFM050F
63	50	10	125	112	70	M16	147	4	43	1150	FKOLVFM063E	FKOLVFM063F
75	65	10	145	119	80	M16	165	4	46	1400	FKOLVFM075E	FKOLVFM075F
90	80	10	160	133	93	M16	185	12	49	2200	FKOLVFM090E	FKOLVFM090F
110	100	10	180	147	107	M16	211	8	56	2550	FKOLVFM110E	FKOLVFM110F
*125	125	10	210	167	120	M16	240	8	64	4150	FKOLVFM140E	FKOLVFM140F
140	125	10	210	167	120	M16	240	8	64	4150	FKOLVFM140E	FKOLVFM140F
160	150	10	240	180	134	M20	268	8	70	4900	FKOLVFM160E	FKOLVFM160F
**200	200	10	295	227	161	M20	323	8	71	7600	FKOLVFM225E	FKOLVFM225F
315	300	6	400	305	245	M20	475	12	114	23800	FKOLVFM315E	FKOLVFM225F

Note:

* d125, FKOV d140 with special QPV FE-FK d125 for butterfly valve (QPV125FKE)

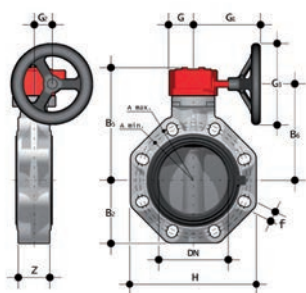
** d200, FKOV d225 with special QPV FE-FK d200 for butterfly valve (QPV200FKE)



FKOV/FM LUG ANSI

Butterfly valve with bare shaft, version Lug ANSI

d	DN	PN	øA	B ₁	B ₂	f	H	U	Z	g	EPDM code	FKM code
1 1/2"	40	10	98,4	106	60	1/2"	132	4	33	870	FKOALVFM112E	FKOALVFM112F
2"	50	10	120,6	112	70	5/8"	147	4	43	1150	FKOALVFM200E	FKOALVFM200F
2 1/2"	65	10	139,7	119	80	5/8"	165	4	46	1400	FKOALVFM212E	FKOALVFM212F
3"	80	10	152,4	133	93	5/8"	185	12	49	2200	FKOALVFM300E	FKOALVFM300F
4"	100	10	190,5	147	107	5/8"	211	8	56	2550	FKOALVFM400E	FKOALVFM400F
5"	125	10	215,9	167	120	3/4"	240	8	64	4150	FKOALVFM500E	FKOALVFM500F
6"	150	10	241,3	180	134	3/4"	268	8	70	4900	FKOALVFM600E	FKOALVFM600F
8"	200	10	298,4	227	161	3/4"	323	8	71	7600	FKOALVFM800E	FKOALVFM800F
10"	250	6	362	248	210	7/8"	405	12	114	16800	FKOALVFM810E	FKOALVFM810F
12"	300	6	431,8	305	245	7/8"	475	12	114	23800	FKOALVFM812E	FKOALVFM812F



FKOV/RM

Gearbox operated Butterfly valve

d	DN	PN	A min	A max	øA	B ₂	B ₅	B ₆	G	G ₁	G ₂	G ₃	H	U	Z	g	EPDM code	FKM code
50	40	16	99	109	-	60	161	133	48	135	39	125	132	4	33	1974	FKOVRM050E	FKOVRM050F
63	50	16	115	125,2	-	70	167	139	48	135	39	125	147	4	43	2154	FKOVRM063E	FKOVRM063F
75 - 2"1/2	65	10	128	144	-	80	174	146	48	135	39	125	165	4	46	2400	FKOVRM075E	FKOVRM075F
90 - 3"	80	10	145	160	-	93	188	160	48	135	39	125	185	12	49	2800	FKOVRM090E	FKOVRM090F
110 - 4"	100	10	165	190	-	107	202	174	48	135	39	125	211	8	56	3150	FKOVRM110E	FKOVRM110F
*125 - 5"	125	10	204	215	-	120	222	194	48	144	39	200	240	8	64	4450	FKOVRM140E	FKOVRM140F
140 - 5"	125	10	204	215	-	120	222	194	48	144	39	200	240	8	64	4450	FKOVRM140E	FKOVRM140F
160 - 6"	150	10	230	242	-	134	235	207	48	144	39	200	268	8	70	5200	FKOVRM160E	FKOVRM160F
**200 - 8"	200	10	280	298	-	161	287	256	65	204	60	200	323	8	71	9300	FKOVRM225E	FKOVRM225F
225 - 8"	200	10	280	298	-	161	287	256	65	204	60	200	323	8	71	9300	FKOVRM225E	FKOVRM225F
***250	250	10	-	-	350	210	317	281	88	236	76	250	405	12	114	18600	FKOVRM280E	FKOVRM280F
***280	250	10	-	-	350	210	317	281	88	236	76	250	405	12	114	18600	FKOVRM280E	FKOVRM280F
***315	300	8	-	-	400	245	374	338	88	236	76	250	475	12	114	25600	FKOVRM315E	FKOVRM315F
355	350	7	-	-	460	280	438	390	88	361	80	300	530	16	129	34450	FKOVRM355E	FKOVRM355F
400	400	6	-	-	515	306	438	390	88	361	80	300	594	16	169	42450	FKOVRM400E	FKOVRM400F
****10"	250	10	-	-	362	210	317	281	88	236	76	250	405	12	114	18600	FKOVRM810E	FKOVRM810F
****12"	300	8	-	-	432	245	374	338	88	236	76	250	475	12	114	25600	FKOVRM812E	FKOVRM812F
14"	350	7	-	-	476	280	438	390	88	361	80	300	530	12	129	34450	FKOVRM814E	FKOVRM814F
16"	400	6	-	-	540	306	438	390	88	361	80	300	594	16	169	42450	FKOVRM816E	FKOVRM816F

Note:

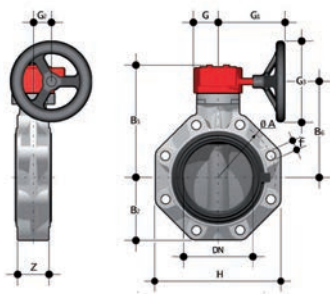
FK suitable for flanged JIS K10 wafer installation is also available on request in the size 10" (DN250), 14" (DN350) and 16" (DN400).

* d125, FKOV d140 with special QPV FE-FK d125 for butterfly valve (QPV125FKE)

** d200, FKOV d225 with special QPV FE-FK d200 for butterfly valve (QPV200FKE)

***ISO-DIN

****ANSI B.16.5 cl.150



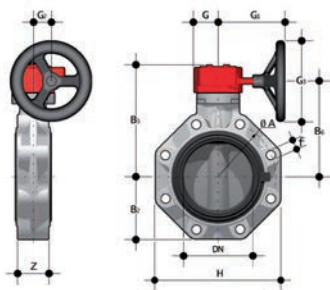
FKOV/RM LUG ISO-DIN

Gearbox operated Butterfly valve, version Lug ISO-DIN

d	DN	PN	øA	B ₁	B ₂	B ₃	f	G	G ₁	G ₂	G ₃	H	U	Z	g	EPDM code	FKM code
50	40	10	110	60	161	133	M16	48	135	39	125	132	4	33	2400	FKOLVRM050E	FKOLVRM050F
63	50	10	125	70	167	139	M16	48	135	39	125	147	4	43	2680	FKOLVRM063E	FKOLVRM063F
75	65	10	145	80	174	146	M16	48	135	39	125	165	4	46	2800	FKOLVRM075E	FKOLVRM075F
90	80	10	160	93	188	160	M16	48	135	39	125	185	12	49	3600	FKOLVRM090E	FKOLVRM090F
110	100	10	180	107	202	174	M16	48	135	39	125	211	8	56	3950	FKOLVRM110E	FKOLVRM110F
*125	125	10	210	120	222	194	M16	48	144	39	200	240	8	64	6050	FKOLVRM140E	FKOLVRM140F
140	125	10	210	120	222	194	M16	48	144	39	200	240	8	64	6050	FKOLVRM140E	FKOLVRM140F
160	150	10	240	134	235	207	M20	48	144	39	200	268	8	70	6800	FKOLVRM160E	FKOLVRM160F
**200	200	10	295	161	287	256	M20	65	204	60	200	323	8	71	10900	FKOLVRM225E	FKOLVRM225F
225	200	10	295	161	287	256	M20	65	204	60	200	323	8	71	10900	FKOLVRM225E	FKOLVRM225F
315	300	6	400	245	374	338	M20	88	236	76	250	475	12	114	30400	FKOLVRM315E	FKOLVRM315F

Note:

* d125, FKOV d140 with special QPV FE-FK d125 for butterfly valve (QPV125FKE)
 ** d200, FKOV d225 with special QPV FE-FK d200 for butterfly valve (QPV200FKE)

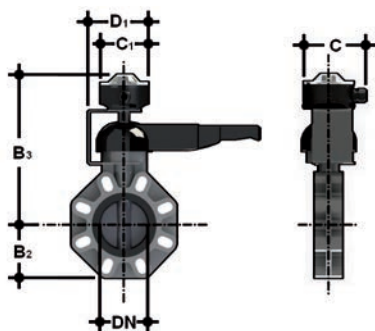


FKOV/RM LUG ANSI

Gearbox operated Butterfly valve, version Lug ANSI

d	DN	PN	øA	B ₁	B ₂	B ₃	f	G	G ₁	G ₂	G ₃	H	U	Z	g	EPDM code	FKM code
1 1/2"	40	10	98,4	60	161	133	1/2"	48	135	39	125	132	4	33	2400	FKOALVRM112E	FKOALVRM112F
2"	50	10	125	70	167	139	5/8"	48	135	39	125	147	4	43	2680	FKOALVRM200E	FKOALVRM200F
2 1/2"	65	10	139,7	80	174	146	5/8"	48	135	39	125	165	4	46	2800	FKOALVRM212E	FKOALVRM212F
3"	80	10	152,4	93	188	160	5/8"	48	135	39	125	185	12	49	3600	FKOALVRM300E	FKOALVRM300F
4"	100	10	190,5	107	202	174	5/8"	48	135	39	125	211	8	56	3950	FKOALVRM400E	FKOALVRM400F
5"	125	10	215,9	120	222	194	3/4"	48	144	39	200	240	8	64	6050	FKOALVRM500E	FKOALVRM500F
6"	150	10	241,3	134	235	207	3/4"	48	144	39	200	268	8	70	6800	FKOALVRM600E	FKOALVRM600F
8"	200	10	298,4	161	287	256	3/4"	65	204	60	200	323	8	71	10900	FKOALVRM800E	FKOALVRM800F
10"	250	6	362	210	317	281	7/8"	88	236	76	250	405	12	114	23400	FKOALVRM810E	FKOALVRM810F
12"	300	6	431,8	245	374	338	7/8"	88	236	76	250	475	12	114	30400	FKOALVRM812E	FKOALVRM812F

ACCESSORIES



LS Quick Kit

The Limit Switch Quick Kit allows the fast and secure installation of the FIP LSQT module to the FK/LM valves. The kit can be assembled on the valve even if already installed on the system. For technical data of the LSQT box see FIP actuated valves catalogue.

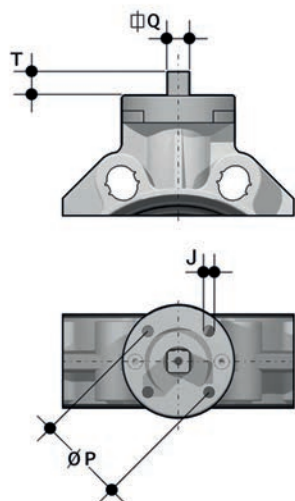
DN	B ₁	B ₂	C	C ₁	D ₁	Code
40	60	260,5	126,9	103	123,5	LSQKITFK5063
50	70	266,5	126,9	103	123,5	LSQKITFK5063
65	80	273,5	126,9	103	123,5	LSQKIT75160
80	93	287,5	126,9	103	123,5	LSQKIT75160
100	107	301,5	126,9	103	123,5	LSQKIT75160
125	120	321,5	126,9	103	123,5	LSQKIT75160
150	134	334,5	126,9	103	123,5	LSQKIT75160
200	161	385	126,9	103	129,8	LSQKIT225



LSE

Customisation and label printing set for Easyfit handle made up of precut adhesive sheets and software for guided label creation.

DN	FE* - FK* code
40	LSE040
50	LSE040
65	LSE040
80	LSE040
100	LSE040
125	LSE040
150	LSE040
200	LSE040



Actuator mounting flange

The valve can be equipped with standard pneumatic or electric actuators and gearbox for heavy-duty operations, using a flange in PP-GR reproducing the drilling pattern provided for by standard ISO 5211.

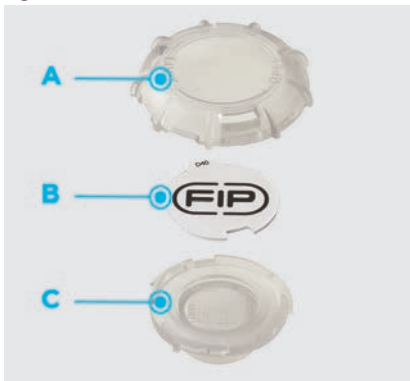
DN	J	P	Ø	T	Q
40	7	50	F 05	12	11
50	7	50	F 05	12	11
65	7/9	50/70	F 05/ F 07	12	11
80	9	70	F 07	16	14
100	9	70	F 07	16	14
125	9	70	F 07	19	17
150	9	70	F 07	19	17
200	11	102	F 10	24	22
200	11	102	F 10	24	22
250	11/13/17	102/125/140	F 10/ F 12/ F 14	29	27
300	11/13/17	102/125/140	F 10/ F 12/ F 14	29	27
350	14/18	125/140	F 12/ F 14	29	27
400	14/18	125/140	F 12/ F 14	29	27

CUSTOMISATION

Fig. 1



Fig. 2



The FK valve is equipped with the customisable Labelling System.

This system lets you create special labels to insert in the handle. This makes it extremely easy to apply company logos, identification serial numbers or service indications such as, for example, the valve function in the system, the transported fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves.

The specific LCE module is a standard supply and is made up of a rigid transparent water-resistant PVC plug (A-C) and white tag holder (B) made of the same material, one side of which bears the FIP logo (fig. 1).

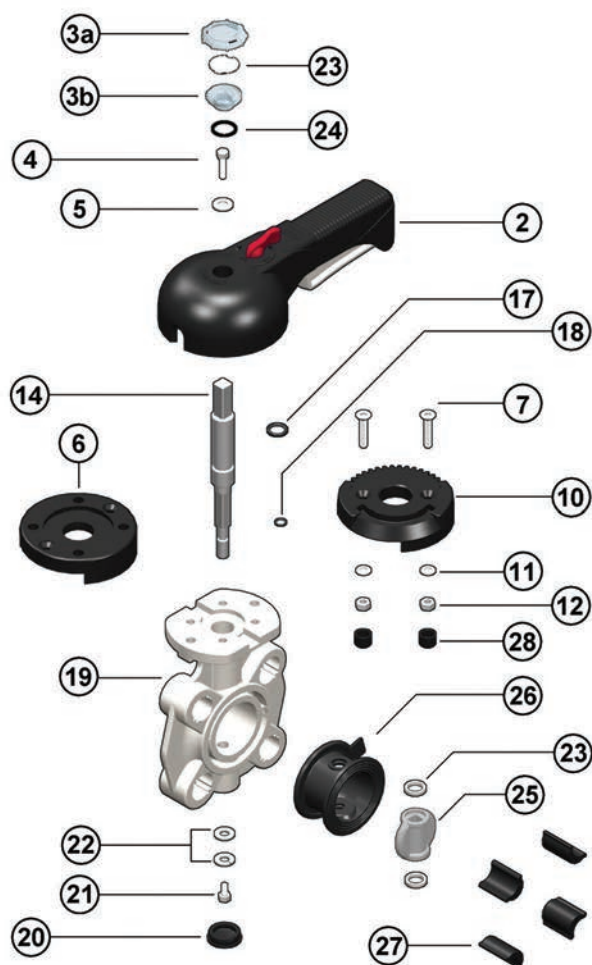
The tag holder, inserted in the plug, can be removed and, once overturned, used for customisation by applying labels printed with the software supplied with the LSE set.

Proceed as follows to apply the label on the valve:

- 1) Remove the upper part of the transparent plug (A) rotating it counter-clockwise as indicated by the word "Open" on the plug and remove it.
- 2) Extract the tag holder from its housing on the lower part of the plug (C).
- 3) Apply the adhesive label on the holder (B) to align the profiles matching the tab position.
- 4) Reinsert the tag holder in its housing at the bottom of the plug.
- 5) Reposition the top of the plug in the housing rotating it clockwise; this way the label is protected against the elements.

COMPONENTS

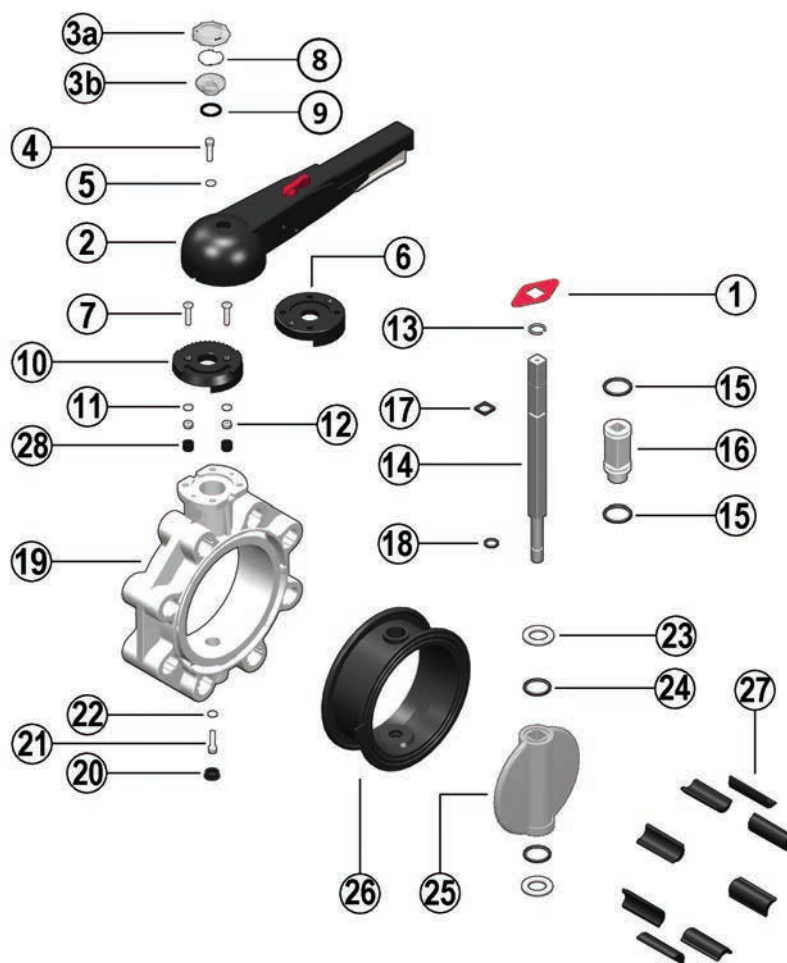
EXPLODED VIEW DN 40÷65



- | | | | | | |
|-------------|---------------------------------------|-----------|--------------------------------|-----------|-------------------------------|
| 1 | Position indicator (PA - 1) | 8 | Tag holder (PVC-U - 1) | 20 | Protection plug (PE - 1) |
| 2 | Handle (HIPVC - 1) | 9 | O-Ring (NBR - 1) | 21 | Screw (STAINLESS steel - 1) |
| 3a/b | Transparent protection plug (PVC - 1) | 10 | Plate (PP-GR - 1) | 22 | Washer (STAINLESS steel - 2) |
| 4 | Fastening screw (STAINLESS steel - 1) | 11 | Washer (STAINLESS steel - 2) | 23 | Anti-friction ring (PTFE - 2) |
| 5 | Washer (STAINLESS steel - 1) | 12 | Nut (STAINLESS steel - 2) | 25 | Disk (PVC-U- 1) |
| 6 | Flange (PP-GR - 1) | 14 | Stem (STAINLESS steel 316 - 1) | 26 | Liner (EPDM o FKM - 1) |
| 7 | Screw (STAINLESS steel - 2) | 17 | Stem O-Ring (FKM - 1) | 27 | Inserts (ABS - 4-8) |
| | | 18 | Stem O-Ring (FKM - 1) | 28 | Plug (PE - 2) |
| | | 19 | Body (PP-GR - 1) | | |

The component material and quantity supplied are indicated in the parentheses.

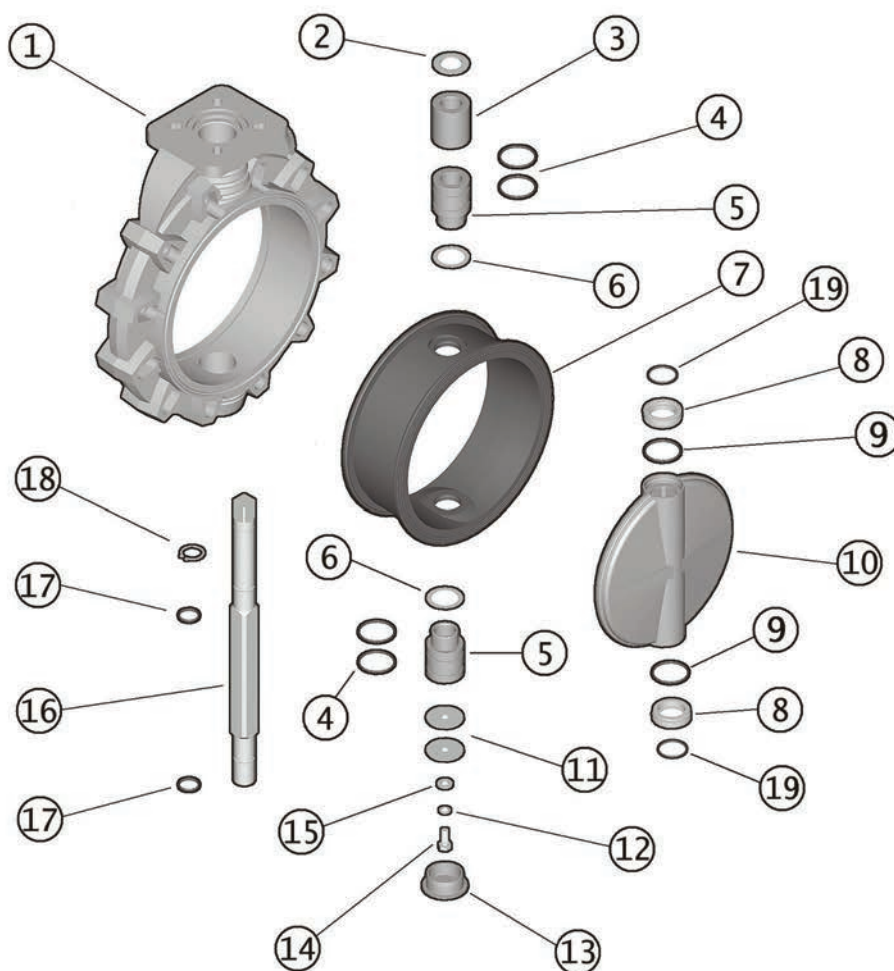
EXPLODED VIEW DN 80÷200



- | | | |
|---|---|---|
| 1 Position indicator (PA - 1) | 9 O-Ring (NBR - 1) | 19 Body (PP-GR - 1) |
| 2 Handle (HIPVC - 1) | 10 Plate (PP-GR - 1) | 20 Protection plug (PE - 1) |
| 3a/b Transparent protection plug (PVC - 1) | 11 Washer (STAINLESS steel - 2) | 21 Screw (STAINLESS steel - 1) |
| 4 Fastening screw (STAINLESS steel - 1) | 12 Nut (STAINLESS steel - 2) | 22 Washer (STAINLESS steel - 1) |
| 5 Washer (STAINLESS steel - 1) | 13 Seeger ring (STAINLESS steel - 2) | 23 Anti-friction ring (PTFE - 2) |
| 6 Flange (PP-GR - 1) | 14 Stem (STAINLESS steel 316 - 1) | 24 Disk O-Ring (FKM - 2) |
| 7 Screw (STAINLESS steel - 2) | 15 Bush O-Ring (FKM - 2) | 25 Disk (PVC-U - 1) |
| 8 Tag holder (PVC-U - 1) | 16 Bush (Nylon - 1) | 26 Liner (EPDM o FKM - 1) |
| | 17 Stem O-Ring (FKM - 1) | 27 Inserts (ABS - 4-8) |
| | 18 Stem O-Ring (FKM - 1) | 28 Plug (PE - 2) |

The component material and quantity supplied are indicated in the parentheses.

EXPLODED VIEW DN 250÷300



- | | | |
|---------------------------------------|--|---|
| 1 Body (PP-GR - 1) | 8 Anti-friction ring (PTFE - 2) | 15 Washer (STAINLESS steel - 1) |
| 2 Washer (STAINLESS steel - 1) | 9 Disk O-Ring (FKM - 2) | 16 Stem (STAINLESS steel 316 - 1) |
| 3 Bush (PP - 1) | 10 Disk (PVC-U - 1) | 17 Stem O-Ring (FKM - 2) |
| 4 Bush O-Ring (FKM - 4) | 11 Washer (STAINLESS steel - 2) | 18 Seeger ring (STAINLESS steel - 1) |
| 5 Bush (PP - 2) | 12 Washer (STAINLESS steel - 1) | 19 O-Ring (FKM - 2) |
| 6 Washer (PTFE - 2) | 13 Protection plug (PE - 1) | |
| 7 Liner (EPDM o FKM - 1) | 14 Screw (STAINLESS steel - 1) | |

The component material and quantity supplied are indicated in the parentheses.

EXPLODED VIEW DN 350÷400



- | | | |
|--|--|---|
| 1 Body (PP-GR - 1) | 8 Anti-friction ring (PTFE - 2) | 16 Stem (STAINLESS steel 316 - 1) |
| 2 Washer (STAINLESS steel - 1) | 9 Disk O-Ring (EPDM or FKM - 2) | 17 Stem O-Ring (EPDM or FKM - 2) |
| 3 Bush (PP-H - 1) | 10 Disk (PVC-U - 1) | 18 Seeger ring (STAINLESS steel - 1) |
| 4 Bush O-Ring (EPDM or FKM - 6) | 11 Washer (STAINLESS steel - 1) | 20 Gearbox (Al, Steel - 1) |
| 5 Bush (PP-H - 1) | 12 Washer (STAINLESS steel - 1) | 21 Pin (STAINLESS steel - 2) |
| 6 Washer (PP-H - 2) | 13 Protection plug (PE - 1) | 22 Washer (STAINLESS steel - 1) |
| 7 Liner (EPDM o FKM - 1) | 14 Screw (STAINLESS steel - 1) | 23 Position indicator (PA - 1) |

The component material and quantity supplied are indicated in the parentheses.

DISASSEMBLY

DN 40÷200

- 1) Remove the LCE module consisting of the rigid transparent PVC plug (3a-3b) and white tag holder (8) and remove screw (2) and washer (3) (fig.3).
- 2) Remove the handle (2).
- 3) Remove the screws (7) and plate (10) from the body (19).
- 4) Remove the protection plug (20) and screw (21) with the washer (22).
- 5) Extract the stem (14) and disk (25).
- 6) Remove the anti-friction rings (23) and (DN 65÷200 only) O-Rings (24).
- 7) Remove the liner (26) from the body (19).
- 8) Remove the Seeger ring (13) and (DN 65÷200 only) guide bush (16).
- 9) Remove (DN 65÷200 only) the O-Rings (15) and (17, 18).

DN 250÷300

- 1) Remove the protection plug (13) and screw (14) with the washers (11-15).
- 2) Extract the stem (16) and disk (10).
- 3) Remove the seal (7) from the body (1).
- 4) Remove the Seeger ring (18) and guide bushes (5-3) with washer (2).
- 5) Extract the lower bush (5).
- 6) Remove O-Rings (4) and (17).

DN 350÷400

- 1) Remove the position indicator (23) from the stem (16).
- 2) Remove the protection plug (13) from the body (1).
- 3) Remove the screw (14) and the washers (11) and (22).
- 4) Extract the stem unit (16) from the disk.
- 5) Extract the lower bush unit (5) from the lower part of the body (1).
- 6) Remove the disk unit (10) from the body (1).

ASSEMBLY

DN 40÷200

- 1) Place the liner (26) on the body (19).
- 2) Insert the O-Rings (17) and (18) on the stem (14).
- 3) Insert the O-Rings (15) on the guide bush (16) and the bush on the stem. Lock the bush using the Seeger ring (13).
- 4) Position the O-Rings (24) and then the anti-friction rings (23) on the disk (25) and the disk inside the body, after having lubricated the liner (26).
- 5) Insert the through stem (14) in the body (19) and disk (25).
- 6) Tighten screw (21) with washer (22) and insert the protection plug (20).
- 7) Position the plate (10) on the body (19) and tighten screws (7).
- 8) Position the handle (2) on the stem (14).
- 9) Tighten screw (4) with washer (5) and replace the LCE module consisting of the rigid transparent PVC plug (3a-3b) and white tag holder (8).

DN 250÷300

- 1) Place the liner (7) on the body (1).
- 2) Insert the O-Rings (4) and washer (6) on bushes (5).
- 3) Insert the O-Rings (17) on the stem (16); insert the upper bush (5), bush (3), washer (2) on the stem and fix them with Seeger ring (18).
- 4) Insert the seals (19-9) on the antifriction rings (8).
- 5) Position the washers (8) in the housings on the disk (10), and the disk inside the body (1) after having lubricated the liner (7).
- 6) Insert the through stem (16) in the body and disk.
- 7) Position the lower bush (5) from below.
- 8) Tighten screws (14) with washers (11-15) and insert the protection plug (13).

DN 350÷400

- 1) Insert the lower bush (5) complete with O-rings (4) on the body (1), subsequently inserting the gland packing washer (6) between the bush and the body.
- 2) Insert the second gland packing washer (6) on the liner (7) and fit these inside the body (1).
- 3) Insert the O-rings (9) and anti-friction rings (8) on the disks (10).
- 4) Lubricate the disk (10) and insert it into the liner (7).
- 5) Insert the upper bush complete with O-rings (3 + 4) on the stem (16) joined to the O-rings (17); insert the washer (2) above the upper bush (3) and insert Seeger ring (18) in the appropriate housing on the stem (16). Insert this unit in the body's upper hole (1).
- 6) Overlap washer (22) on washer (11) equipped with pins (21), and insert this unit on the lower part of the stem (16), fastening it with screw (14) and locking washer (12).
- 7) Insert the protection plug (13) on the body (1).
- 8) Insert the position indicator (23) on the upper part of the stem (16).



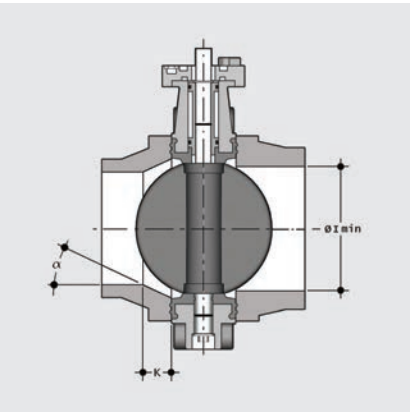
Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 3



INSTALLATION

JOINTS



Before proceeding with the installation of the stubs, check that the bore of the fittings has sufficient clearance to allow the valve disk to open correctly. Also check the maximum coupling distance for the liner. Before proceeding with the installation of the FK valve, check that the bore of the stub allows the correct opening of the disk.

DN	l min.
40	25
50	28
65	47
80	64
100	84
125	108
150	134
200	187
250	225
300	280
350	324
400	362

PVC-U STUBS

To install on PVC-U collars, check the valve-collar-flange couplings in the following table.

d	DN	50 40	63 50	75 65	90 80	110 100	125 100	140 125	160 150	180 150	200 200	225 200	250 250	280 250	315 300	355 350	400 400
50	40																
63	50																
75	65																
90	80																
110	100																
140	125						*										
160	150																
225	200										**						
280	250																
315	300																
355	350																
400	400																

Stub with female end for solvent welding according to EN ISO 1452
* With special collar d125 DN125 for FK d140 DN125 and flange d140 DN125
** With special collar d200 DN200 for FK d225 DN200 and flange d225 DN200

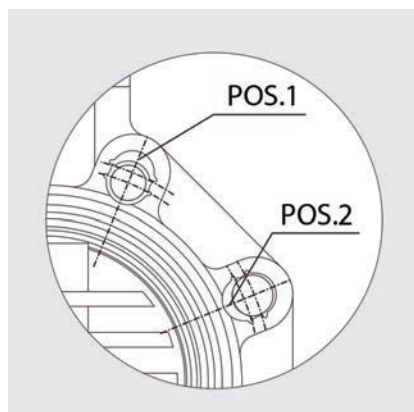
PP-PE STUBS

For the installation of PP-PE stubs, for butt welding a short spigot or electrofusion/butt welding a long spigot, check the valve-stub-flange couplings and the K – a chamfer dimensions where necessary according to the different SDR's in the following table.

	d	DN	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400
			40	50	65	80	100	100	125	150	150	200	200	250	250	300	350	400
FK	50	40																
	63	50																
	75	65																
	90	80																
	110	100																
	140	125																
	160	150																
	225	200																
	280	250																
	315	300																
	355	350																
	400	400																
SDR	17/17,6											k=26,5 a=20°		k=15,7 a=25°		k=13,3 a=25°	k=45 a=25°	k=55 a=25°
	11									k=35 a=20°		k=35 a=25°	k=40 a=15°	k=32,5 a=25°	k=35 a=25°	k=34,5 a=25°	k=55 a=25°	k=80 a=25°
	7,4					k=10 a=35°	k=15 a=35°		k=20 a=30°	k=35 a=20°	k=15 a=35°	k=40 a=20°	k=35 a=30°	k=55 a=30°	k=35 a=30°	k=65 a=30°		
	33																k=17 a=30°	k=25 a=35°

Short/long spigot stubs according to EN ISO 15494

POSITIONING THE INSERTS



Place the inserts in the holes according to the positions indicated in the table, from the side corresponding to the letters D and DN in order to facilitate the insertion of the stud-bolts and the coupling with the flanges (DN 40 ÷ 200). The self-centring inserts must be inserted in the guides in the slots in the valve body on the side with the writing, with the writing facing upwards, and positioned according to the type of flange drilling, as indicated in the following table:

DN	EN 1092-1 PN6	EN 1092-1, EN ISO 15493, EN ISO 1452	BS 10 table A-D-E Spec D-E	ANSI B16.5 cl.150*	JIS B 2220 K5	JIS 2211 K110**
40	Pos. 1	Pos. 2	Pos. 1	Pos. 1	Pos. 1	-
50	Pos. 1	Pos. 2	Pos. 1	-	N/A	-
65	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1	Pos. 2
80	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1	Pos. 1
100	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1	Pos. 1
125	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1	-
150	Pos. 1	Pos. 2	Pos. 1	Pos. 2	Pos. 1	Pos. 2
200	Pos. 1	PN 10 Pos. 2	Pos. 2	Pos. 2	Pos. 1	N/A

* DN 50 without inserts

** DN 40, 50, 125 without inserts

JIS FLANGED OPTIONS

FK suitable for flanged JIS K10 wafer installation is also available on request in the size 10" (DN250), 14" (DN350) and 16" (DN400) and in JIS K5 in the size of 10" (DN250) and 12" (DN300)

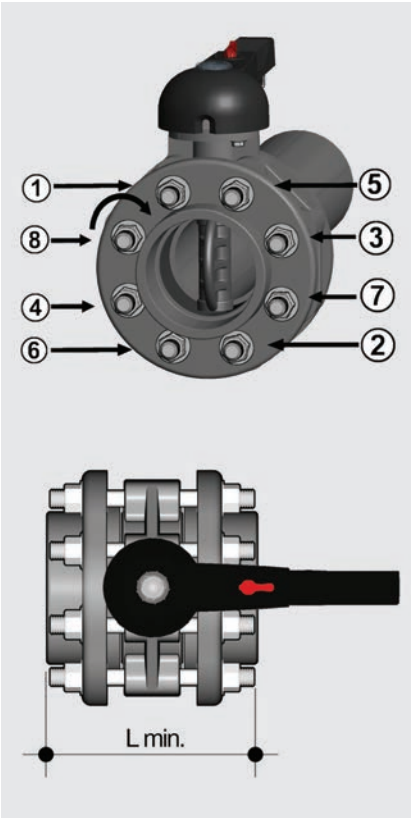
POSITIONING THE VALVE

Position the valve between two flanged stubs, taking care to respect the installation tolerances Z. It is advisable to always install the valve with the disk partially closed (it must not exit the body) and avoid any misalignment of the flanges, as this would cause

leaks. Where possible comply with the following requirements:

- Conveying dirty fluids: position the valve with the stem inclined at an angle of 45° to the pipe support plane.
- Conveying fluids with sediment: position the valve with the stem parallel to the pipe support plane.
- Conveying clean fluids: position the valve with the stem perpendicular to the pipe support plane.

TIGHTENING THE STUD-BOLTS



Before tightening the stud-bolts, it is advisable to open the disk in order to prevent damage to the seal. Tighten the stud-bolts in a uniform manner, in the order indicated in the figure, to the nominal operating torque value indicated in the table. The stud-bolts do not need to be excessively tightened in order to produce a perfect hydraulic seal. Overtightening could adversely affect the operating torque of the valve.

DN	L min.	*Nm
40	M16 x 150	9
50	M16 x 150	12
65	M16 x 170	15
80	M16 x 180	18
100	M16 x 180	20
125	M16 x 210	35
150	M20 x 240	40
200	M20 x 260	55
250	M20 x 310	70
300	M20 x 340	70
350	M20 x 360	75
400	M24 x 420	75

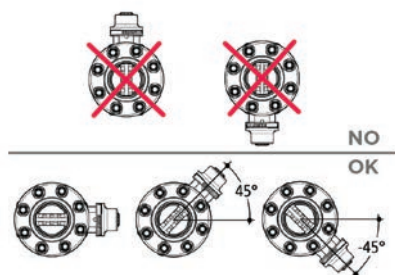
* Tightening torques for nuts and bolts on couplings with backing rings.
 Values required to obtain the hydraulic test seal (1.5xPN at 20°C) (new or lubricated nuts and bolts)

HANDLE LOCK



Thanks to the multifunctional handle and the red manoeuvre button on the lever, you can perform a 0°-90° operation and a graduated operation by means of the 10 intermediate positions and a stop lock: the handle can be locked in each of the 10 positions by simply pressing the Free-lock button. A lock can also be installed on the handle to protect the system against tampering. The valve is two-way and can be installed in any position. It can also be installed at end line or tank.

WARNINGS



Make sure that the valves installed on the system are suitably supported for their weight.

Always avoid sudden closing manoeuvres and protect the valve from accidental operations. To this end, it is advisable to install a reduction gear, available on request.

In the case of dirty fluids or those with sediments, install the valve inclined as shown in the figure.

DK DN 15÷65



DIALOCK® 2-way diaphragm valve



DK DN 15÷65

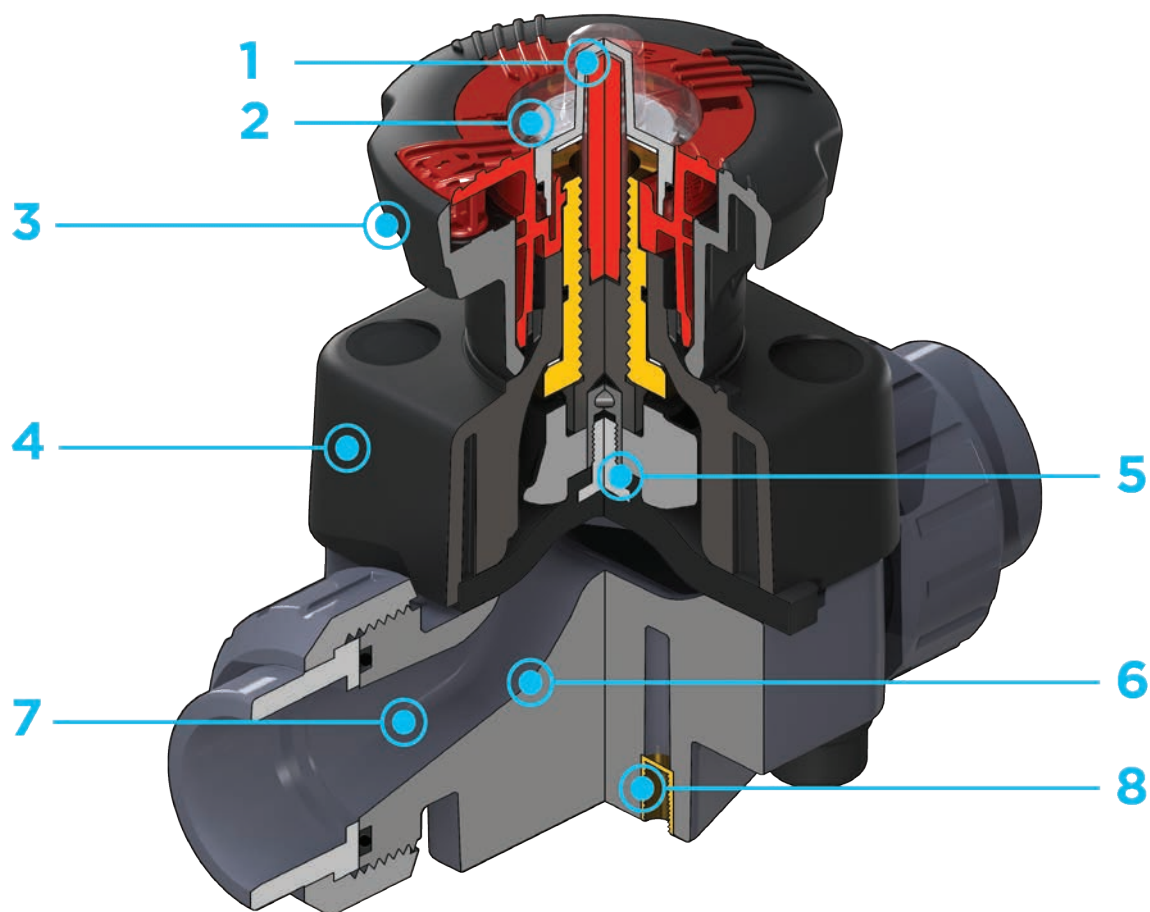
The DK DIALOCK® diaphragm valve is particularly suitable for shutting off and regulating abrasive or dirty fluids. The new internal geometry of the body increases flow coefficient, reduce pressure drop and allows a sensitive and precise adjustment along the entire stroke of the shutter. The DK is extremely compact and very light. The innovative handwheel is equipped with a patented immediate and ergonomic operating locking device that allows it to be adjusted and locked in any position.

Dialock®

DIALOCK® 2-WAY DIAPHRAGM VALVE

- Connection system for solvent weld, threaded and flanged joints
- **Optimised fluid dynamic design:** maximum output flow rate thanks to the optimised efficiency of the fluid dynamics that characterise the new internal geometry of the body
- **Internal components in metal, totally isolated from the fluid** and external environment
- **Modularity of the range:** only 2 handwheel and 4 diaphragm and bonnet sizes for 7 different valve sizes
- Non-rising handwheel that stays at the same height during rotation, equipped with a graduated optical indicator protected by a transparent PVC cap with seal O-Ring
- Bonnet fastening screws in stainless steel protected against the external environment by PE plugs. Absence of metal parts exposed to the external environment to prevent any risk of corrosion.
- **CDSA** (Circular Diaphragm Sealing Angle) system that, thanks to the uniform distribution of shutter pressure on the diaphragm seal, offers the following advantages:
 - reduction in the tightening torque of the screws fixing the actuator to the valve body
 - reduced mechanical stress on all valve components (actuator, body and diaphragm)
 - easy to clean valve interior
 - low risk of the accumulation of deposits, contamination or damage to the diaphragm due to crystallisation
 - operating torque reduction

Technical specifications	
Construction	Diaphragm valve with maximized flow rate and DIALOCK® lockable handwheel
Size range	DN 15 ÷ 65
Nominal pressure	PN 10 with water at 20° C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467. Can be coupled to pipes according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785. Thread: ISO 228-1, EN 10226-1/2, ASTM D 2464. Flanging system: ISO 9624, EN ISO 1452, EN ISO 15493, UNI EN 558, ANSI B.16.5 cl. 150, JIS B 2220.
Reference standards	Construction criteria: EN ISO 16138, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	Body: PVC-U Bonnet and handwheel: PP-GR Position indicator cap: PVC
Seal material	EPDM, FKM, PTFE
Control options	Manual control; pneumatic actuator



1 **High visibility graduated optical position indicator** protected by a transparent cap with seal O-Ring

2 **Customisation plate:** the customisation lets you identify the valve on the system according to specific needs

3 **DIALOCK® SYSTEM:** innovative handwheel with a patented immediate and ergonomic operating locking device that allows it **to be adjusted and locked in over 300 positions**

4 **Handwheel and bonnet in** high mechanical strength and chemically resistant **PP-GR**, providing full protection by isolating all internal metal parts from contact with external agents

5 **Floating pin connection** between the control screw and diaphragm to prevent concentrated loads, improve the seal and extend its lifetime

6 **New design of valve body interior:** substantially increased flow coefficient and reduced pressure drop. The degree of efficiency

reached has also **enabled the size and weight of the valve to be reduced**

7 **Adjustment linearity:** the internal profiles of the valve also greatly improve its characteristic curve, resulting in **extremely sensitive and precise adjustment** along the entire stroke of the shutter

8 **Valve anchoring bracket integrated in the body**, with threaded metal inserts allowing **simple panel or wall mounting** using the PMDK mounting plate (supplied as an accessory)

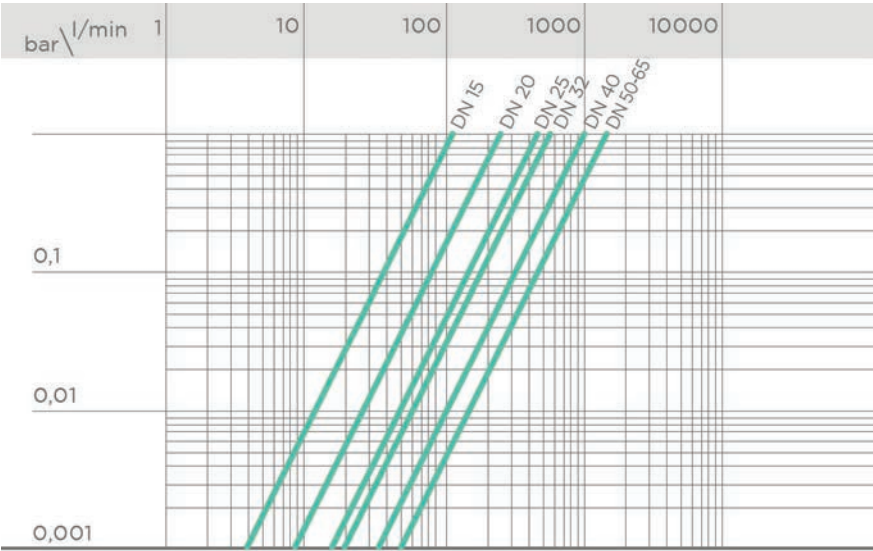
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



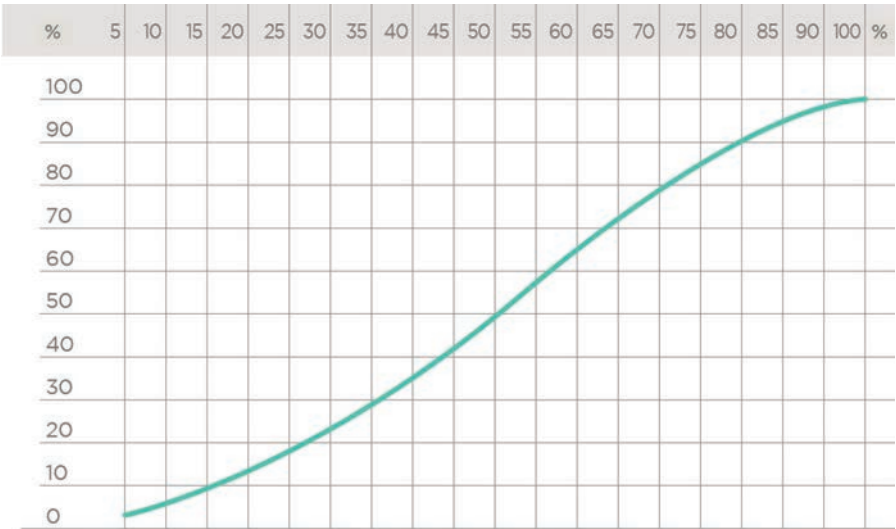
K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

DN	15	20	25	32	40	50	65
Kv100 l/min	112	261	445	550	1087	1648	1600

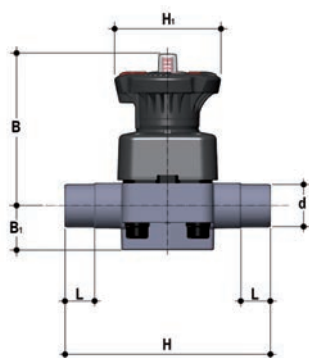
RELATIVE FLOW COEFFICIENT GRAPH

The relative flow coefficient is the flow rate through the valve as a function of the degree of valve opening.
Horizontal axis: Percentage opening of the valve
Vertical axis: Relative flow coefficient



The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

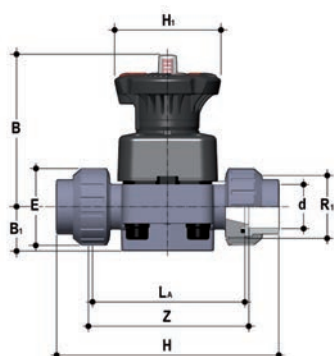
DIMENSIONS



DKDV

DIALOCK® diaphragm valve with male ends for solvent welding, metric series

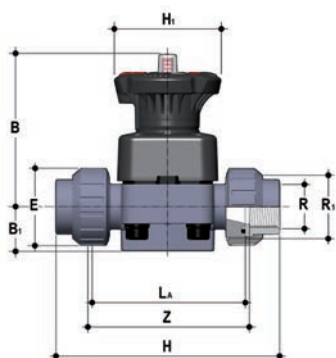
d	DN	PN	B	B ₁	H	H ₁	L	L _g	EPDM code	FKM code	PTFE code
20	15	10	102	25	124	80	16	460	DKDV020E	DKDV020F	DKDV020P
25	20	10	105	30	144	80	19	482	DKDV025E	DKDV025F	DKDV025P
32	25	10	114	33	154	80	22	682	DKDV032E	DKDV032F	DKDV032P
40	32	10	119	30	174	80	26	726	DKDV040E	DKDV040F	DKDV040P
50	40	10	149	35	194	120	31	1540	DKDV050E	DKDV050F	DKDV050P
63	50	10	172	46	224	120	38	2254	DKDV063E	DKDV063F	DKDV063P
75	65	10	172	46	284	120	44	2365	DKDV075E	DKDV075F	DKDV075P



DKUIV

DIALOCK® diaphragm valve with female union ends for solvent welding, metric series

d	DN	PN	B	B ₁	E	H	H ₁	L ₁	R ₁	Z	g	EPDM code	FKM code	PTFE code
20	15	10	102	25	41	129	80	90	1"	100	500	DKUIV020E	DKUIV020F	DKUIV020P
25	20	10	105	30	50	154	80	108	1 1/4"	116	562	DKUIV025E	DKUIV025F	DKUIV025P
32	25	10	114	33	58	168	80	116	1 1/2"	124	790	DKUIV032E	DKUIV032F	DKUIV032P
40	32	10	119	30	72	192	80	134	2"	140	916	DKUIV040E	DKUIV040F	DKUIV040P
50	40	10	149	35	79	222	120	154	2 1/4"	160	1768	DKUIV050E	DKUIV050F	DKUIV050P
63	50	10	172	46	98	266	120	184	2 3/4"	190	2668	DKUIV063E	DKUIV063F	DKUIV063P

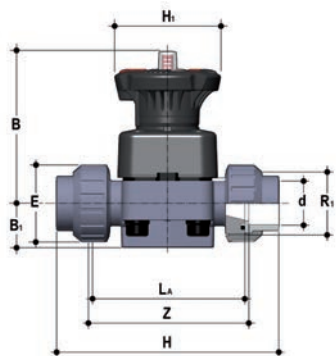


DKUFV

DIALOCK® diaphragm valve with BSP threaded female union ends

R	DN	PN	B	B ₁	E	H	H ₁	L _α	R ₁	Z	g	EPDM code	FKM code	PTFE code
1/2"	15	10	102	25	41	131	80	90	1"	97	500	DKUFV012E	DKUFV012F	DKUFV012P
3/4"	20	10	105	30	50	151	80	108	1 1/4"	118	562	DKUFV034E	DKUFV034F	DKUFV034P
1"	25	10	114	33	58	165	80	116	1 1/2"	127	790	DKUFV100E	DKUFV100F	DKUFV100P
1 1/4"	32	10	119	30	72	188	80	134	2"	145	916	DKUFV114E	DKUFV114F	DKUFV114P
1 1/2"	40	10	149	35	79	208	120	154	2 1/2"	165	1768	DKUFV112E	DKUFV112F	DKUFV112P
2"	50	10	172	46	98	246	120	184	2 3/4"	195	2668	DKUFV200E	DKUFV200F	DKUFV200P

DKLUFV version available on request

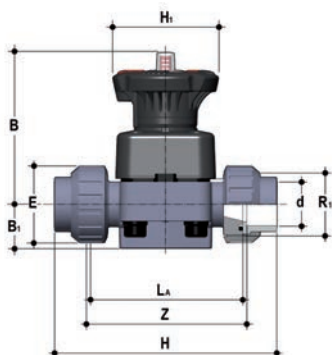


DKUAV

DIALOCK® diaphragm valve with female union ends for solvent welding, ASTM series

d	DN	PN	B	B ₁	E	H	H ₁	L _α	R ₁	Z	g	EPDM code	FKM code	PTFE code
1/2"	15	10	102	25	41	143	80	90	1"	98	500	DKUAV012E	DKUAV012F	DKUAV012P
3/4"	20	10	105	30	50	167	80	108	1 1/4"	115	562	DKUAV034E	DKUAV034F	DKUAV034P
1"	25	10	114	33	58	180	80	116	1 1/2"	122	790	DKUAV100E	DKUAV100F	DKUAV100P
1 1/4"	32	10	119	30	72	208	80	134	2"	144	916	DKUAV114E	DKUAV114F	DKUAV114P
1 1/2"	40	10	149	35	79	234	120	154	2 1/2"	164	1768	DKUAV112E	DKUAV112F	DKUAV112P
2"	50	10	172	46	98	272	120	184	2 3/4"	195	2668	DKUAV200E	DKUAV200F	DKUAV200P

DKLUAV version available on request

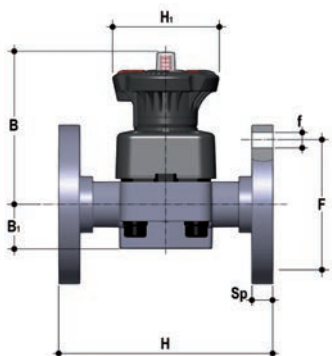


DKULV

DIALOCK® diaphragm valve with female union ends for solvent welding, BS series

d	DN	PN	B	B ₁	E	H	H ₁	La	R ₁	Z	g	EPDM code	FKM code	PTFE code
1/2"	15	10	102	25	41	131	80	90	1"	97	500	DKULV012E	DKULV012F	DKULV012P
3/4"	20	10	105	30	50	154	80	108	1 1/4"	116	562	DKULV034E	DKULV034F	DKULV034P
1"	25	10	114	33	58	166	80	116	1 1/2"	121	790	DKULV100E	DKULV100F	DKULV100P
1 1/4"	32	10	119	30	72	194	80	134	2"	142	916	DKULV114E	DKULV114F	DKULV114P
1 1/2"	40	10	149	35	79	222	120	154	2 1/4"	162	1768	DKULV112E	DKULV112F	DKULV112P
2"	50	10	172	46	98	266	120	184	2 3/4"	194	2668	DKULV200E	DKULV200F	DKULV200P

DKLULV version available on request

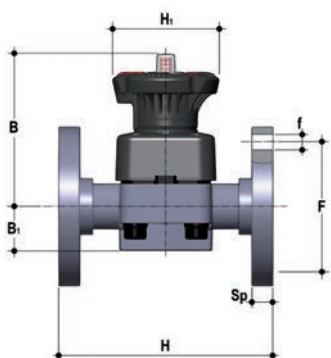


DKOV

DIALOCK® diaphragm valve with flanged monolithic body, drilled PN10/16. Face to face according to UNI EN 558

d	DN	PN	B	B ₁	F	f	H	H ₁	Sp	U	g	EPDM code	FKM code	PTFE code
20	15	10	102	25	65	14	130	80	4	13.5	925	DKOV020E	DKOV020F	DKOV020P
25	20	10	105	30	75	14	150	80	4	13.5	990	DKOV025E	DKOV025F	DKOV025P
32	25	10	114	33	85	14	160	80	4	13.5	1054	DKOV032E	DKOV032F	DKOV032P
40	32	10	119	30	100	18	180	80	4	14	1272	DKOV040E	DKOV040F	DKOV040P
50	40	10	149	35	110	18	200	120	4	16	2164	DKOV050E	DKOV050F	DKOV050P
63	50	10	172	46	125	18	230	120	4	16	3009	DKOV063E	DKOV063F	DKOV063P
75	65	10	172	46	145	18	290	120	4	21	3610	DKOV075E	DKOV075F	DKOV075P

DKLOV version available on request



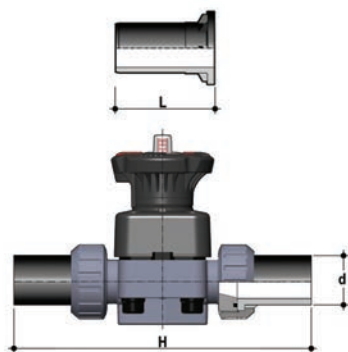
DKOAV

DIALOCK® diaphragm valve with flanged monolithic body, drilled ANSI B16.5 cl. 150 #FF

d	DN	PN	B	B ₁	F	f	H	H ₁	Sp	U	g	EPDM code	FKM code	PTFE code
1/2"	15	10	102	25	60.3	14	108	80	13,5	4	925	DKOAV012E	DKOAV012F	DKOAV012P
3/4"	20	10	105	30	70	15.7	120	80	13,5	4	990	DKOAV034E	DKOAV034F	DKOAV034P
1"	25	10	114	33	80	15.7	131	80	13,5	4	1054	DKOAV100E	DKOAV100F	DKOAV100P
1" 1/4	32	10	119	30	89	15.7	162	80	14	4	1272	DKOAV114E	DKOAV114F	DKOAV114P
1" 1/2	40	10	149	35	99	15.7	180	120	16	4	2164	DKOAV112E	DKOAV112F	DKOAV112P
2"	50	10	172	46	121	19	210	120	16	4	3009	DKOAV200E	DKOAV200F	DKOAV200P
2" 1/2	65	10	172	46	140	19	250	120	21	4	3610	DKOAV212E	DKOAV212F	DKOAV212P

DKOAV version available on request
For installation prior to october 2017 please contact Fip Technical Support

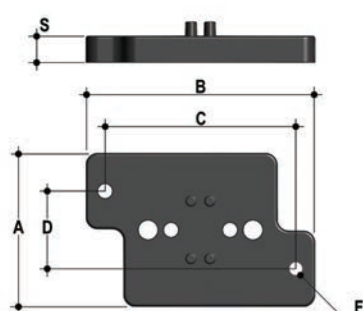
ACCESSORIES



Q/BBE-L

Long spigot PE100 end connectors for electrofusion or butt welding

d	DN	PN	L	H	SDR	Code
20	15	16	95	280	11	QBBEL11020
25	20	16	95	298	11	QBBEL11025
32	25	16	95	306	11	QBBEL11032
40	32	16	95	324	11	QBBEL11040
50	40	16	95	344	11	QBBEL11050
63	50	16	95	374	11	QBBEL11063

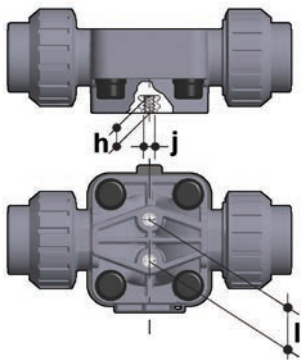


PMDK

Wall mounting plate

d	DN	A	B	C	D	F	S	Code
20	15	65	97	81	33	5,5	11	PMDK1
25	20	65	97	81	33	5,5	11	PMDK1
32	25	65	97	81	33	5,5	11	PMDK1
40	32	65	97	81	33	5,5	11	PMDK2
50	40	65	144	130	33	6,5	11	PMDK2
63	50	65	144	130	33	6,5	11	PMDK2
75	65	65	144	130	33	6,5	11	PMDK2

FASTENING AND SUPPORTING



All valves, whether manual or actuated, must be adequately supported in many applications. The DK valve series is therefore provided with an integrated bracket that permits direct anchoring of the valve body without the need of other components. For wall or panel installation, dedicated PMDK mounting plates which are available as accessories can be used. These plates should be fastened to the valve before wall installation. PMDK plates also allow DK valve alignment with FIP ZIKM pipe clips.

d	DN	h	l	j
20	15	10	25	M6
25	20	10	25	M6
32	25	10	25	M6
40	32	10	25	M6
50	40	13	44,5	M8
63	50	13	44,5	M8
75	65	13	44,5	M8

CUSTOMISATION

Fig. 1



Fig. 2



Fig. 3



The DIALOCK® DK DN 15÷65 valve can be customised using a customisation plate in white PVC.

The customisation plate (B), housed in the transparent protection cap (A), can be removed and, once overturned, used for indicating identification serial numbers or service indications on the valves such as, for example, the valve function in the system, the conveyed fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves. The waterproof transparent protection cap with seal O-Ring protects the customisation plate against deterioration.

To access the customisation plate, make sure the handwheel is in the unlock position and proceed as follows:

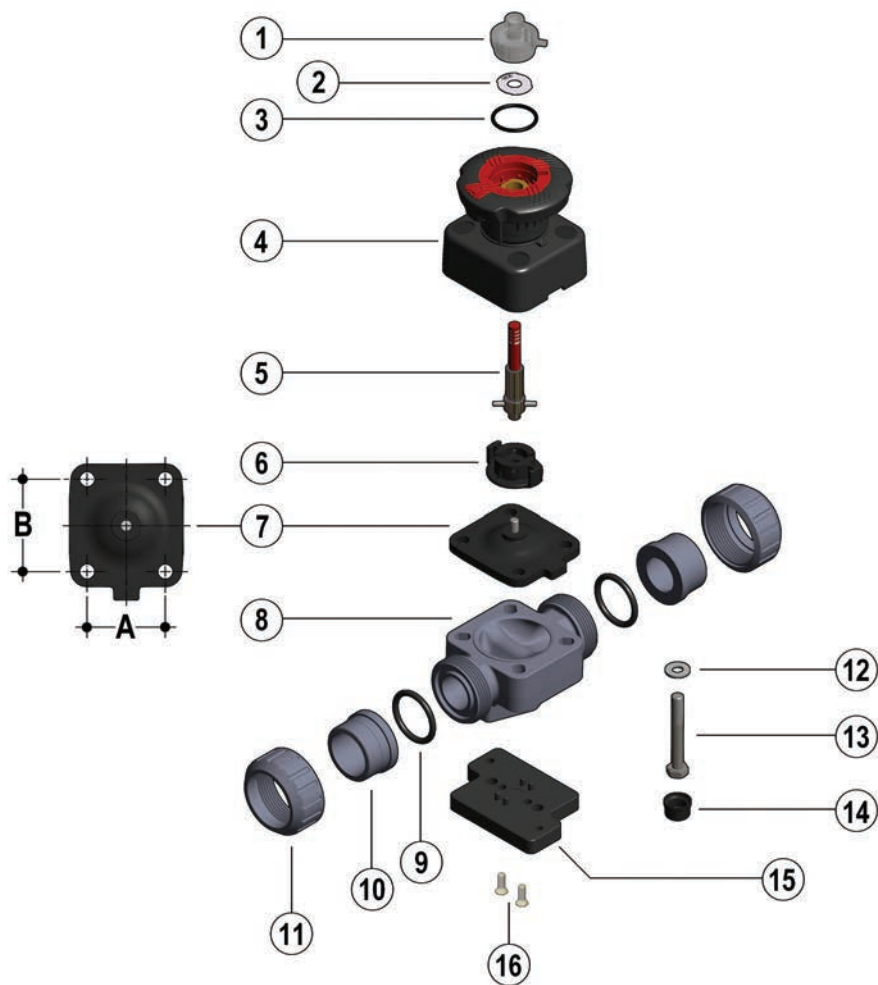
- 1) Turn the transparent protection cap anti-clockwise to limit stop (fig. 1) and remove it by pulling it upwards and, if necessary, by inserting a screwdriver into the slot (C) to facilitate operation (fig. 2).
- 2) Remove the plate inside the transparent protection cap and customise it as required (fig. 3).
- 3) Re-assemble, making sure that the seal O-Ring of the transparent protection cap remains in its seating (fig. 4).

Fig. 4



COMPONENTS

EXPLODED VIEW



DN	15	20	25	32	40	50	65
A	40	40	46	46	65	78	78
B	44	44	54	54	70	82	82

- 1
Transparent protection cap (PVC - 1)*
2
Customisation plate (PVC-U - 1)
3
O-Ring (EPDM - 1)
4
Operating mechanism (PP-GR / PVDF - 1)
5
Threaded stem – Indicator (STAINLESS steel - 1)

6
Compressor (PA-GR IXEF® - 1)
7
Diaphragm seal (EPDM, FKM, PTFE - 1)*
8
Valve body (PVC-U - 1)*
9
Socket seal O-Ring (EPDM-FKM - 2)*
10
End connector (PVC-U - 2)*

11
Union nut (PVC-U - 2)*
12
Washer (STAINLESS steel - 4)
13
Bolt (STAINLESS steel - 4)
14
Protection plug (PE - 4)
15
Distance plate (PP-GR - 1)**
16
Screw (STAINLESS steel - 2)**

* Spare parts
 ** Accessories
 The material of the component and the quantity supplied are indicated in brackets

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Unlock the handwheel if necessary by pushing it downwards (fig.5), and open the valve completely by turning it counter-clockwise.
- 3) Unscrew the union nuts (11) and extract the valve.
- 4) Remove the protection plugs (14) and remove the bolts (13) with the relative washers (12).
- 5) Separate the valve body (8) from the operating mechanism (4).
- 6) Rotate the handwheel clockwise until the threaded stem (5), the compressor (6) and the diaphragm (7) are released.
- 7) Unscrew the diaphragm (7) and remove the shutter (6).

ASSEMBLY

- 1) Insert the compressor (6) onto the threaded stem (5), aligning it correctly with the stem pin.
- 2) Screw the diaphragm (7) onto the threaded stem (5).
- 3) Lubricate the threaded stem (5) and insert it into the operating mechanism (4), then turn the handwheel counter-clockwise until the stem is fully screwed in (5). Make sure that the compressor (6) and the diaphragm are properly aligned with the respective slots in the operating mechanism (4) (fig. 7).
- 5) Assemble the operating mechanism (4) on the body of the valve (8) and tighten the bolts (13) with the relative washers (12).
- 6) Tighten the bolts (13) evenly (diagonally) to the tightening torque suggested on the relative instruction sheet.
- 7) Replace the protection plugs (14).
- 8) Position the valve body between the end connectors (10) and tighten the union nuts (11), making sure that the socket seal O-rings (9) do not exit their seats.
- 9) If necessary, lock the handwheel by gripping it and pulling it upwards (fig.6).



Note: during assembly operations, it is advisable to lubricate the threaded stem Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. 5



Fig. 6



Fig. 7



INSTALLATION

Before proceeding with installation, please follow these instructions carefully: (instructions refer to versions with union ends). The valve can be installed in any position and in any direction.

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Unscrew the union nuts (11) and insert them on the pipe segments.
- 3) Solvent weld or screw the end connectors (10) onto the pipe ends.
- 4) Position the valve body between the end connectors making sure the socket seal O-Rings (9) do not exit the seats.
- 5) Fully tighten the union nuts (11).
- 6) If necessary, support the pipework with FIP pipe clips or by means of the carrier built into the valve itself (see paragraph "Fastening and supporting").

Note: Before putting the valve into service, check that the bolts on the valve body (13) are tightened correctly at the suggested torque.

Fig. 9



LOCKING DEVICE

The DK valve is equipped with a DIALOCK® handwheel locking system that prevents the valve from being operated.

The system can be used simply by lifting the handwheel once it reaches the desired position (fig. 9).

To unlock, simply move the handwheel back to the previous position by pressing downwards (fig. 6).

When the system is in a locked position, it is also possible to install a lock to protect the system against tampering (fig. 9).

The diameter of the hole to put the padlock in is 4,5 mm for the dimensions between DN 15 and DN 32 and 6,5 mm for the dimensions between DN 40 and DN 65.



STROKE LIMITER

The DKL version of the diaphragm valve is equipped with a handwheel stroke control system which allows the minimum and maximum flows to be preset and preserves the diaphragm from excessive compression during closing operations. The system allows the valve stroke to be modified using the two independent adjusting screws, which determine the mechanical limits of the valve during opening and closing. The valve is sold with the stroke limiters positioned so as not to limit the stroke both during closing and opening.

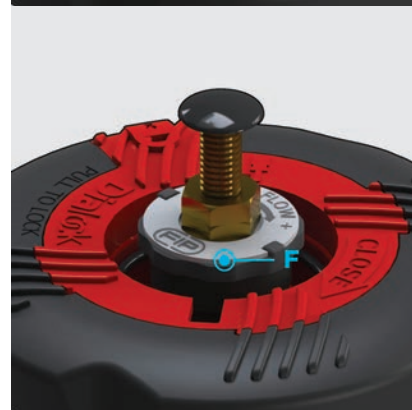
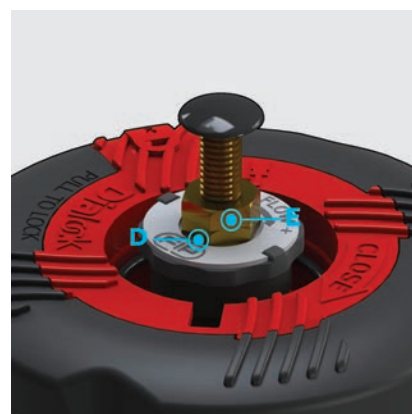
To access and set the adjusting screws, remove the transparent protection cap (A) as previously described (see chapter "Customisation").

Travel stop adjustment. Minimum flow rate or valve closed.

- 1) Turn the handwheel clockwise until the desired minimum flow rate or the closed position is reached.
- 2) Fully screw the nut (D) to limit stop, and lock it in this position by tightening the locknut (E). If you want to exclude the stroke limiting function during closing, unscrew the nuts (D and E) completely. In this way, the valve will close completely.
- 3) Re-assemble the transparent protection cap making sure that the seal O-Ring remains in its seating.

Stroke limiter adjustment. Maximum flow rate

- 1) Turn the handwheel counter-clockwise until the desired maximum flow rate is reached.
- 2) Turn the knob (F) counter-clockwise to limit stop. The plate shows the direction of rotation of the wheel to obtain a smaller or greater maximum flow rate. If it is not necessary to limit the opening stroke, turn the knob (F) clockwise several times. In this way, the valve will open completely.
- 3) Re-assemble the transparent protection cap making sure that the seal O-Ring remains in its seating.



VM DN 80÷100

Diaphragm valve



VM

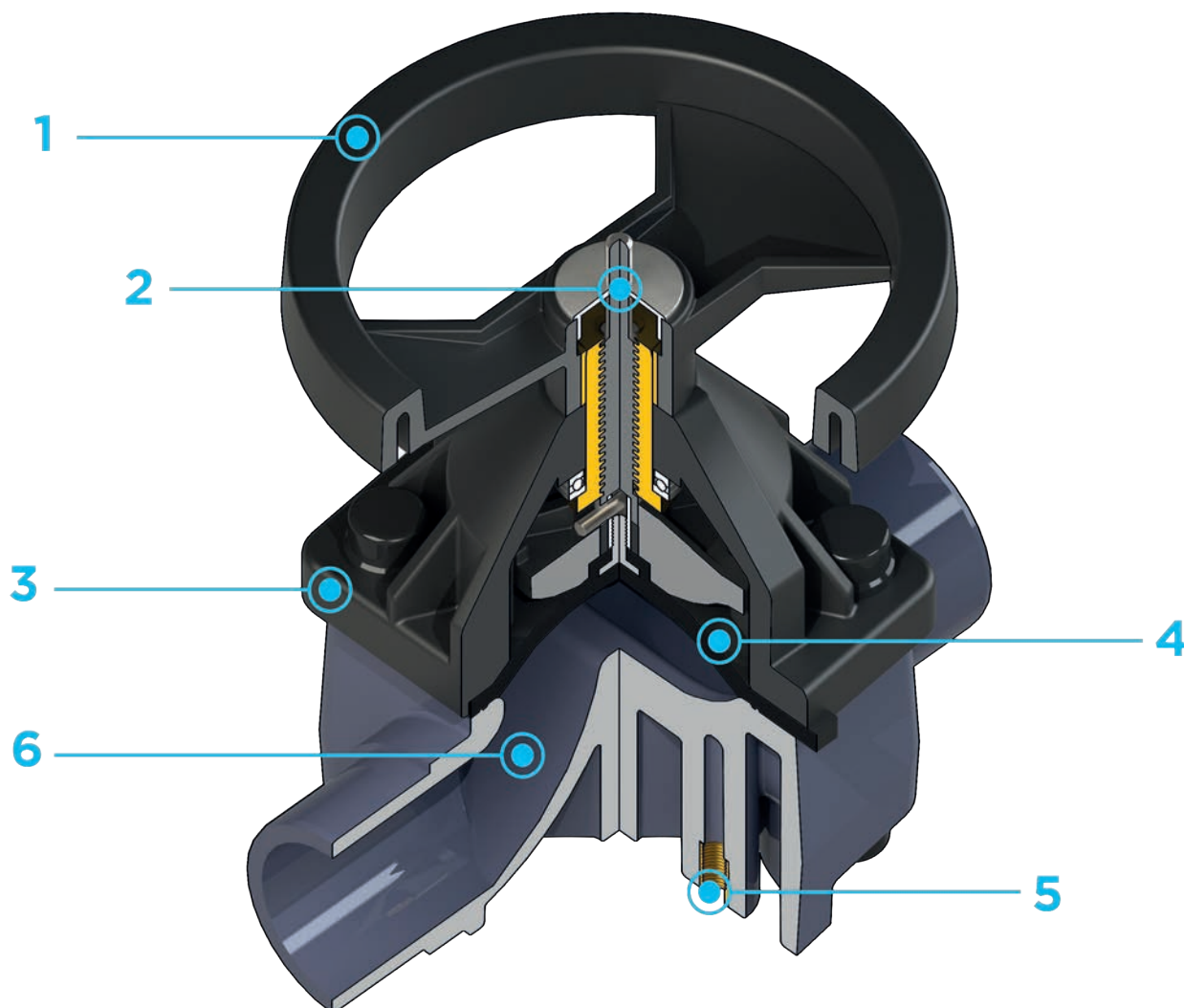
DN 80÷100

The VM is particularly suitable for shutting off and regulating abrasive or dirty fluids. The handwheel control and diaphragm seal provide precise and effective control, while reducing the risk of water hammer to a minimum.

DIAPHRAGM VALVE

- Connection system for solvent welding and for flanged joints
- **Optimised fluid dynamic design:** maximum output flow rate thanks to the optimised efficiency of the fluid dynamics that characterise the new internal geometry of the body
- Handwheel that stays at the same height during rotation, with internal bearing to minimise friction and operating torque
- Standard optical indicator
- **Internal operating components in metal** totally isolated from the conveyed fluid
- Bonnet fastening screws in STAINLESS steel protected against the external environment by PE plugs
- **New flanged bodies:** the new bodies, characterised by a monolithic flanged structure, are available in PVC-U, PVC-C, PP-H and PVDF. This design, free from body and flange joints, greatly reduces mechanical stress and increases system performance.

Technical specifications	
Construction	Single wear diaphragm valve
Size range	DN 80 ÷ 100
Nominal pressure	PN 10 with water at 20° C PN 6 with water at 20° C (PTFE version)
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, EN 1092-1, NF T54-028, ASTM D 2467, JIS K 6743. Can be coupled to pipes according to EN ISO 1452, EN ISO 15493. Flanging system: ISO 9624, EN ISO 1452, EN ISO 15493, UNI EN 558, ANSI B.16.5 cl. 150.
Reference standards	Construction criteria: EN ISO 16138, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	Body: PVC-U Bonnet: PP-GR Handwheel: PA-GR
Seal material	EPDM, FKM, PTFE (on request NBR)
Control options	Manual control; pneumatic actuator

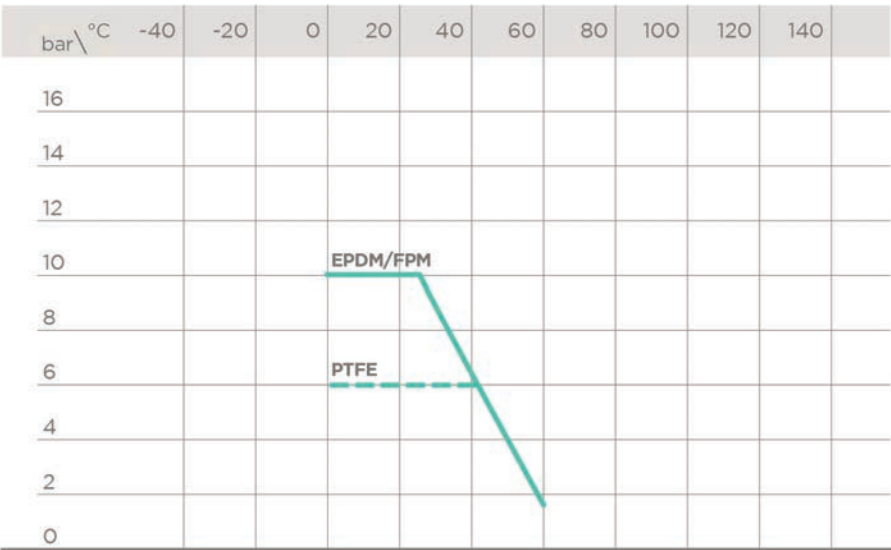


- 1 Handwheel** in (PA-GR) with high mechanical strength and ergonomic **grip for optimum manageability**
- 2 Metal optical position indicator** supplied as standard
- 3 Full protection bonnet in PP-GR**
Internal circular and symmetrical diaphragm sealing area
- 4** Diaphragm available in EPDM, FPM, PTFE (NBR on request) and easy to replace
- 5 Threaded metal inserts** for anchoring the valve
- 6 New valve body internal design:** substantially higher flow coefficient resulting in lower pressure drops. Optimised adjustment curve for effective and precise flow rate regulation

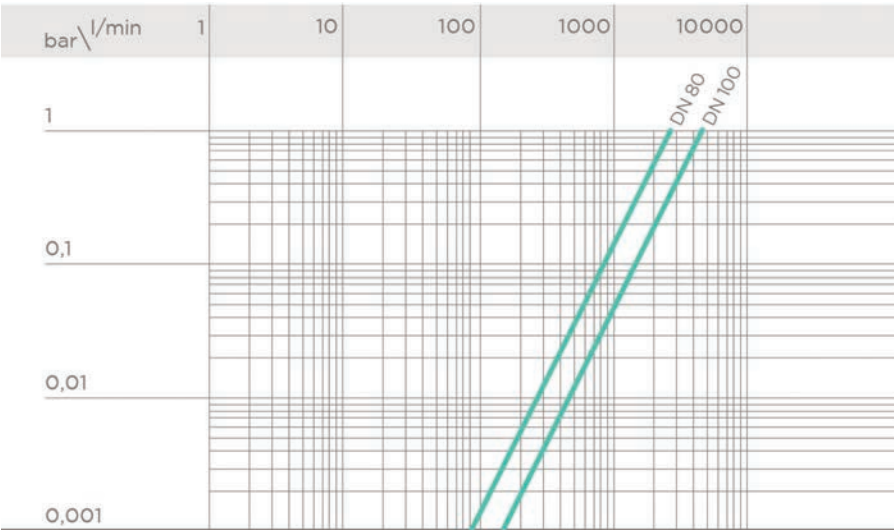
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



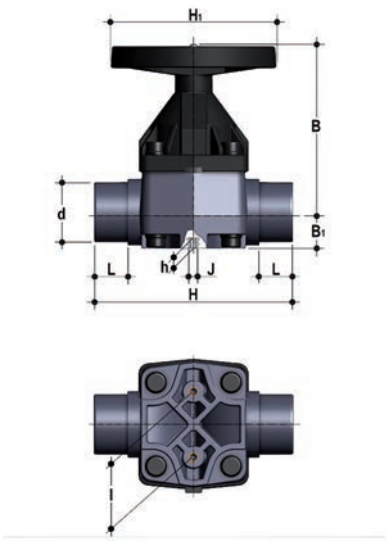
K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

DN	80	100
Kv100 l/min	2910	4620

The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

DIMENSIONS

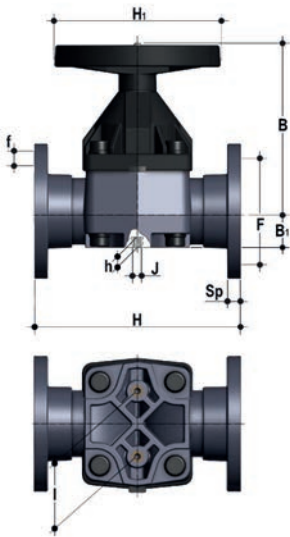


VMDV

Diaphragm valve with male ends for solvent welding, metric series

d	DN	PN	B	B ₁	H	H ₁	h	I	J	L	g	EPDM code	FKM code	PTFE code
90	80	*10	225	55	300	200	23	100	M12	51	7000	VMDV090E	VMDV090F	VMDV090P
110	100	*10	295	69	340	250	23	120	M12	61	10500	VMDV110E	VMDV110F	VMDV110P

*PTFE PN6

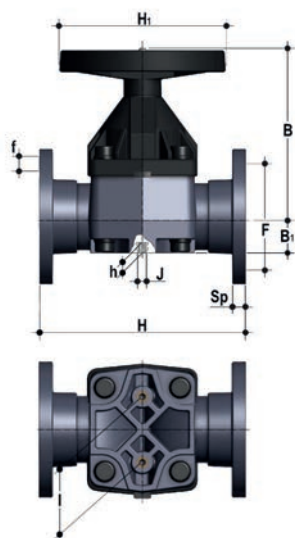


VMOV

Diaphragm valve with flanged monolithic body, drilled PN10/16. Face to face according to UNI EN 558

d	DN	PN	B	B ₁	F	f	H	H ₁	I	J	Sp	U	g	EPDM code	FKM code	PTFE code
90	80	*10	225	64	160	18	310	200	100	M12	21,5	8	8500	VMOV090E	VMOV090F	VMOV090P
110	100	*10	295	72	180	18	350	250	120	M12	22,5	8	12400	VMOV110E	VMOV110F	VMOV110P

*PTFE PN6



VMOAV

Diaphragm valve with flanged monolithic body, drilled ANSI B16.5 cl. 150 #FF

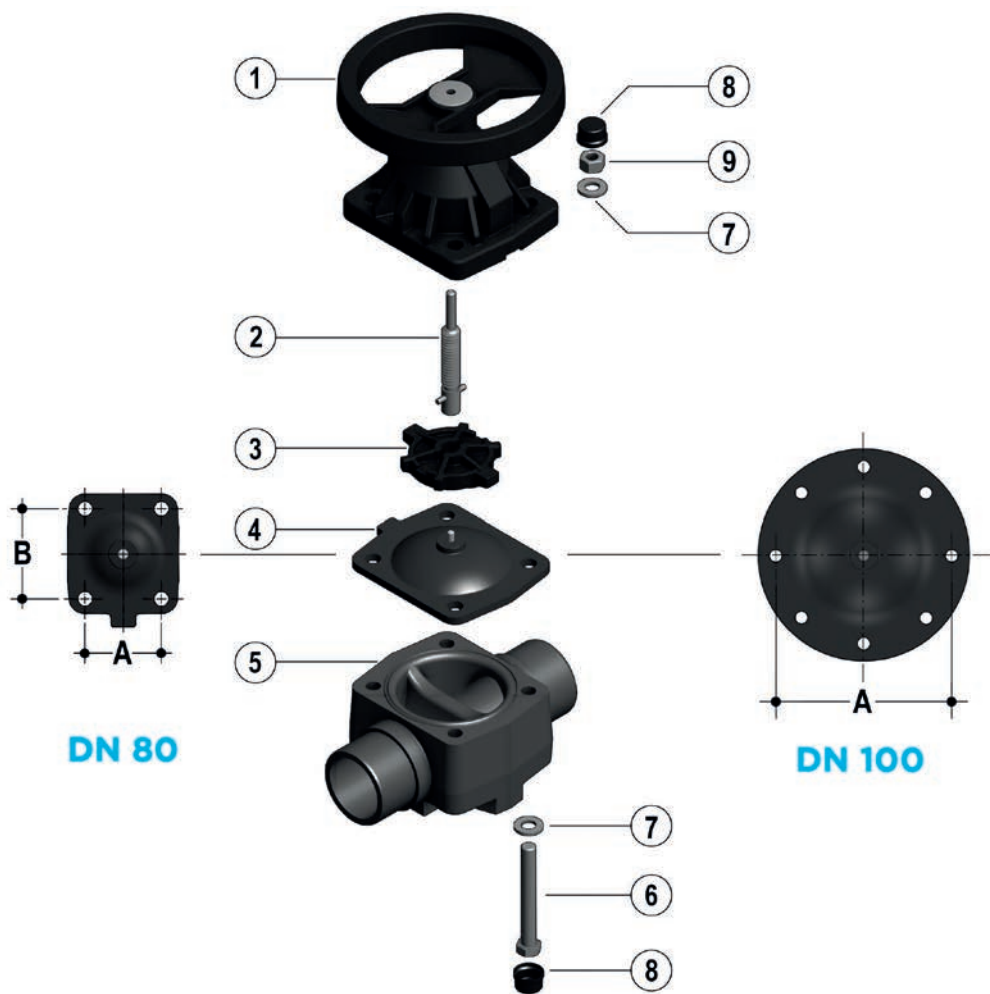
d	DN	PN	B	B ₁	F	f	H	H ₁	I	J	Sp	U	g	EPDM code	FKM code	PTFE code
3"	80	*10	225	64	152,4	19,1	263	200	100	M12	21,5	4	8500	VMOAV300E	VMOAV300F	VMOAV300P
4"	100	*10	295	72	190,5	19,1	328	250	120	M12	22,5	8	12400	VMOAV400E	VMOAV400F	VMOAV400P

* PTFE: PN 6

For installation prior to october 2017 please contact Fip Technical Support

COMPONENTS

EXPLODED VIEW



DN	80	100
A	114	193
B	127	-

- 1 Bonnet (PP-GR - 1); Handwheel (PA-GR - 1)
2 Indicator - stem (STAINLESS steel - 1)
3 Shutter (PBT - 1)

4 Diaphragm seal (EPDM, FKM, PTFE - 1)
5 Body (PVC-U - 1)
6 Hexagonal screw (Zinc plated steel - 4)

7 Washer (Zinc plated steel - 4)
8 Protection plug (PE - 4)
9 Nut (Zinc plated steel - 4)

The material of the component and the quantity supplied are indicated in brackets

DISASSEMBLY

The diaphragm constitutes the part of the valve more subject to mechanical and chemical stress from the fluid. Consequently, the condition of the diaphragm must be checked at regular intervals in accordance with the service conditions. To do this, it must be disconnected from the handwheel and from the valve body.

- 1) Cut-off fluid upstream from the valve and make sure it is de-pressurised (downstream drain if necessary).
- 2) Unscrew the four screws (6) and separate the body (5) from the internal components.
- 3) Unscrew the diaphragm (4) from the shutter (3). Rotate the handwheel clockwise to free the stem-shutter unit. Clean or replace the diaphragm, if necessary (4). If necessary, lubricate the stem (2).

ASSEMBLY

- 1) Apply the shutter (3) to the stem (2), ensuring the stem pin is positioned correctly.
- 2) Screw the diaphragm (4) onto the stem (2), taking care not to stretch it.
- 3) Open the valve.
- 4) Place the bonnet-handwheel unit (1) on the body (5) and join the two components with bolts.
- 5) Press the protection plugs into place (8).

INSTALLATION

The valve can be installed in any position and in any direction.

When starting up the plant, make sure that there are no leaks from between the diaphragm and the valve body. If necessary, tighten the fastening screws (6).

WARNINGS

Note: during assembly operations, it is advisable to lubricate the threaded stem. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Moreover, as the diaphragm seal is compressed between the body and the actuator, the valve body stud-bolts and nuts must be checked and tightened, if necessary, prior to installation.

CM DN 12÷15

Compact diaphragm valve



CM DN 12÷15

The CM is a manually operated diaphragm valve of reduced dimensions and particularly compact structure, ideal for use in confined spaces.

COMPACT DIAPHRAGM VALVE

- Connection system for solvent weld and threaded joints
- Extremely compact construction
- **Internal operating components in metal totally isolated from the conveyed fluid**
- Valve stem in STAINLESS steel
- **Compressor with floating diaphragm support**
- Easy to replace diaphragm seal
- Corrosion-proof internal components
- **CDSA** (Circular Diaphragm Sealing Angle) system offering the following advantages:
 - uniform distribution of shutter pressure on the diaphragm seal
 - reduction in the tightening torque of the crews fixing the actuator to the valve body
 - reduced mechanical stress on all valve components (actuator, body and diaphragm)
 - easy to clean valve interior
 - low risk of the accumulation of deposits, contamination or damage to the diaphragm due to crystallisation
 - operating torque reduction

Technical specifications	
Construction	Compact single wear diaphragm valve
Size range	DN 12 ÷ 15
Nominal pressure	PN 6 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Can be coupled to pipes according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741. Thread: ISO 228-1, EN 10226-1/2, ASTM D 2464, JIS B 0203.
Reference standards	Construction criteria: EN ISO 16138, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	Body: PVC-U Bonnet and handwheel: PA - GR
Seal material	EPDM, FKM, PTFE
Control options	Manual control; pneumatic actuator



- Internal circular and symmetrical diaphragm sealing area
- 5** **STAINLESS steel bolts**, can also be inserted from above
- 6** **Threaded metal inserts** for anchoring the valve

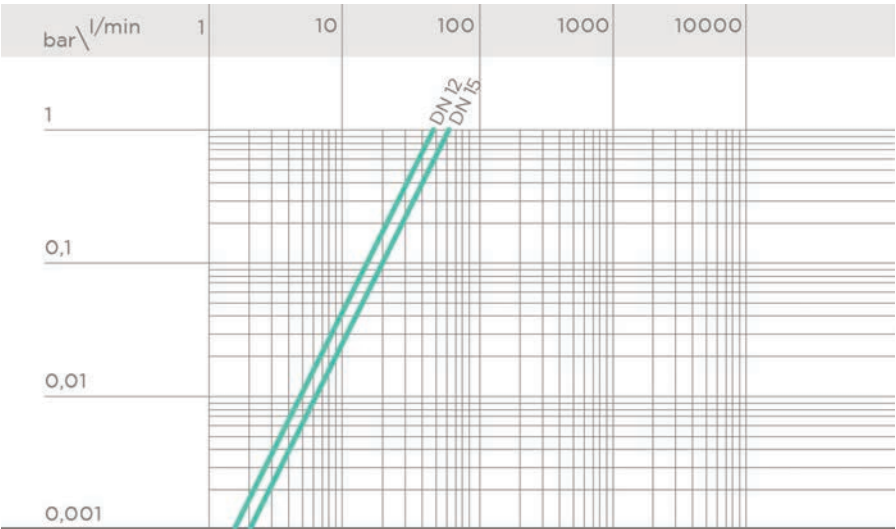
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



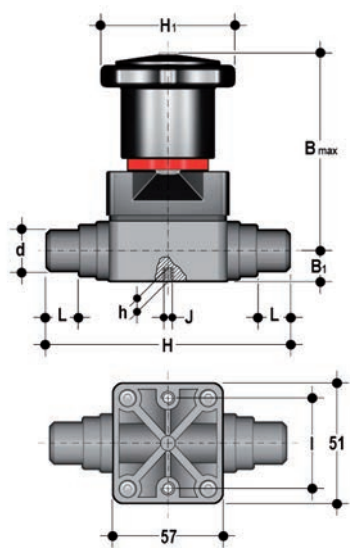
K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

DN	12	15
Kv100 l/min	47	60

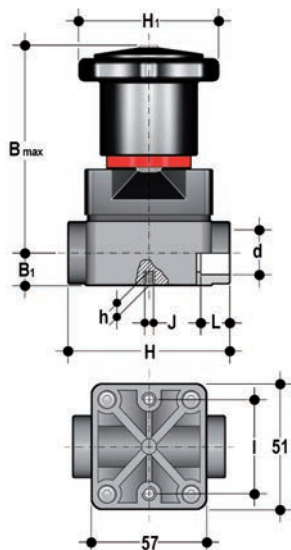
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DIMENSIONS



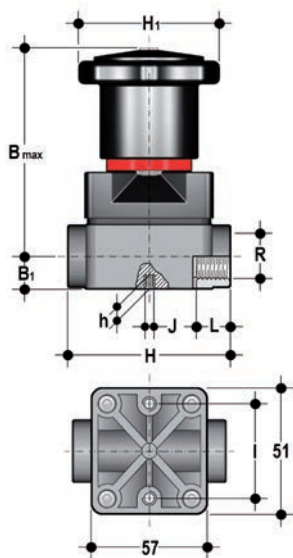
CMDV
Compact diaphragm valve with male ends for solvent welding, metric series

d	DN	PN	B _{max}	B ₁	H	H ₁	h	I	J	L	g	EPDM code	FKM code	PTFE code
20	15	6	86	15	124	58,5	8	35	M ₅	17	310	CMDV020E	CMDV020F	CMDV020P



CMIV
Compact diaphragm valve with female ends for solvent welding, metric series

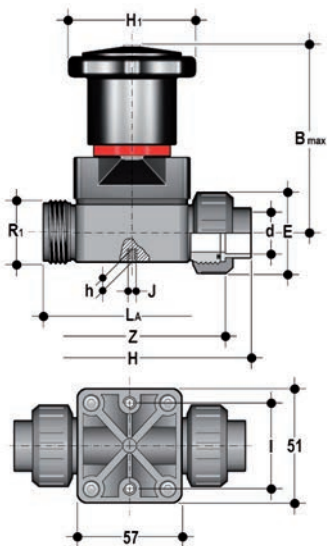
d	DN	PN	B _{max}	B ₁	H	H ₁	h	I	J	L	g	EPDM code	FKM code	PTFE code
16	12	6	86	15	75	58,5	8	35	M ₅	14	270	CMIV016E	CMIV016F	CMIV016P
20	15	6	86	15	75	58,5	8	35	M ₅	16	270	CMIV020E	CMIV020F	CMIV020P



CMFV

Compact diaphragm valve with BSP threaded female ends

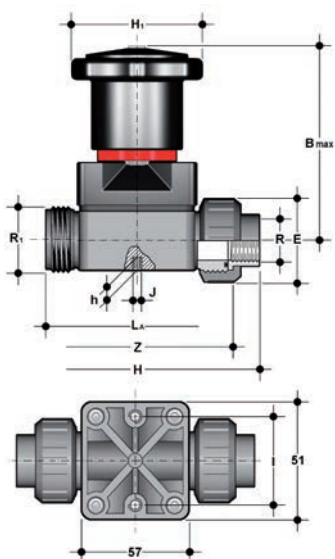
R	DN	PN	B _{max}	B ₁	H	H ₁	h	l	J	L	g	EPDM code	FKM code	PTFE code
3/8"	12	6	86	15	75	58,5	8	35	M _s	11,5	270	CMFV038E	CMFV038F	CMFV038P
1/2"	15	6	86	15	75	58,5	8	35	M _s	15	270	CMFV012E	CMFV012F	CMFV012P



CMUIV

Compact diaphragm valve with female union ends for solvent welding, metric series

d	DN	PN	B _{max}	E	H	H ₁	h	l	J	LA	R ₁	Z	g	EPDM code	FKM code	*PTFE code
20	15	6	86	41	129,5	58,5	8	35	M _s	90	1"	97,5	285	CMUIV020E	CMUIV020F	CMUIV020P



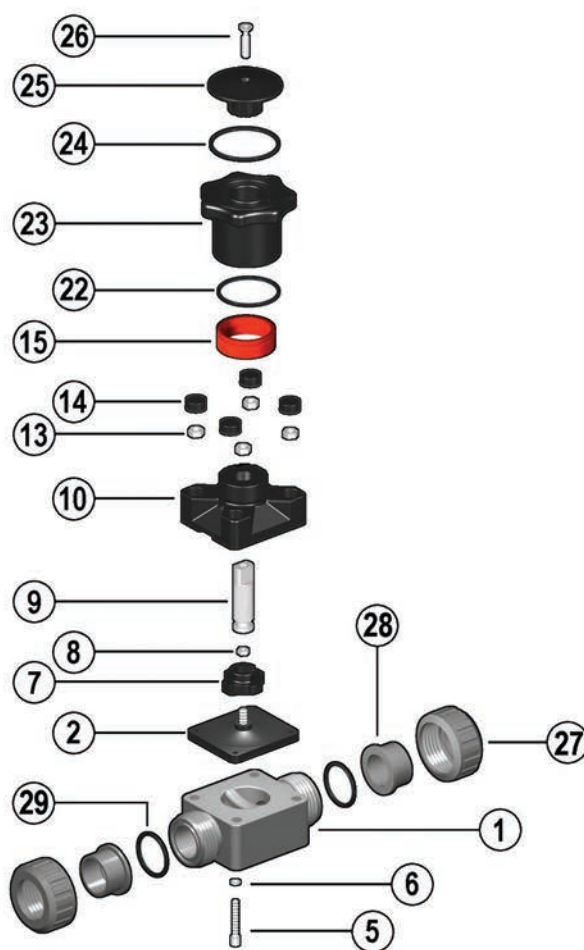
CMUFV

Compact diaphragm valve with BSP threaded female union ends unions

R	DN	PN	B max	E	H	H ₁	h	I	J	LA	R ₁	Z	g	EPDM code	FKM code	PTFE code
1/2"	15	6	86	41	129,5	58,5	8	35	M _s	90	1"	97,5	285	CMUFV012E	CMUFV012F	CMUFV012P

COMPONENTS

EXPLODED VIEW



- | | | |
|--|---|---|
| 1 Body (PVC-U - 1) | 8 Nut (STAINLESS steel - 1) | 22 O-Ring (NBR - 1) |
| 2 Diaphragm seal (EPDM, FKM, PTFE - 1) | 9 Stem (STAINLESS steel - 1) | 23 Handwheel (PA-GR - 1) |
| 5 Fastening screw (STAINLESS steel - 4) | 10 Bonnet (PA-GR - 1) | 24 O-Ring (NBR - 1) |
| 6 Washer (STAINLESS steel - 4) | 13 Nut (STAINLESS steel - 4) | 25 Bonnet (PA-GR - 1) |
| 7 Shutter (PA-GR - 1) | 14 Protection plug (POM - 4) | 26 Fastening screw (STAINLESS steel - 1) |
| | 15 Optical position indicator (PVDF - 1) | |

The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

If the valve is already installed on the line, shut-off the fluid flow upstream and make sure that there is no pressure. If necessary, fully drain the system downstream. If there are hazardous fluids present, drain and ventilate the valve.

The diaphragm constitutes the part of the valve more subject to mechanical and chemical stress from the fluid. Consequently, the condition of the diaphragm must be checked at regular intervals in accordance with the service conditions. To do this, it must be

disconnected from the handwheel and from the valve body.

- 1) Unscrew the four screws (5) and separate the body (1) from the internal components.
- 2) Unscrew the diaphragm seal (2) from the shutter (7).
- 3) If necessary, clean or replace the diaphragm seal (2).
- 4) If necessary, lubricate the stem (9).

ASSEMBLY

- 1) The diaphragm seal (2) must be screwed fully into the compressor (7) in a clockwise direction. If necessary, unscrew slightly in an anticlockwise direction to line up the screw holes.
- 2) Fix the bonnet (10) to the body (1) using screws (5). Tighten the screws, making sure not to over-compress the diaphragm.

INSTALLATION

The valve can be installed in any position and in any direction. When starting up the plant, make sure that there are no leaks from between the diaphragm and the valve body. If necessary, tighten the fastening screws (5).

SETTING

The valve is factory set to guarantee a permanent seal without requiring any further intervention. To adjust the setting, rotate the handwheel to the required minimum opening position, remove screw (26) using a hex key.

Remove the bonnet (25) and rotate the handwheel (23) clockwise until a resistance to the rotation is felt.

If necessary, replace the O-Ring (24) in its seating and re-insert the bonnet (25) in the handwheel: the double D connection must fit over the stem (9) and, with a slight twisting action, align the ribs in the bonnet with those in the handwheel. Tighten screw (26) to a sufficiently high torque value.

Each turn of the handwheel corresponds to 1.75mm travel.

VM DN 8

Mini Diaphragm valve



VM DN 8

The VM mini-valve is used to shut-off and regulate fluid flow and is characterised by its reduced size.

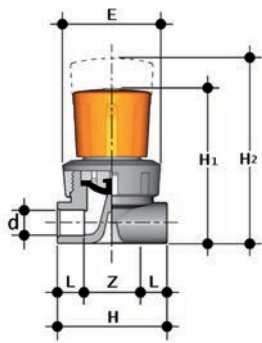
MINI DIAPHRAGM VALVE

- Connection system for solvent weld and threaded joints
- **Extremely compact dimensions**
- **Can be installed in any position**
- **Valve material compatibility** (PVC-U) and elastomer seal elements (EPDM), with water, drinking water and other food substances as per **current regulations**
- Specifically designed for laboratory applications or for sampling purposes

Technical specifications	
Construction	Mini-diaphragm valve
Size range	DN 8 (1/4")
Nominal pressure	PN 10 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493 Can be coupled to pipes according to EN ISO 1452, EN ISO 15493.
	Thread: ISO 228-1, EN 10226-1/2
Reference standards	Construction criteria: EN ISO 16138, EN ISO 1452, EN ISO 15493
	Test methods and requirements: ISO 9393
	Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM
Control options	Manual control

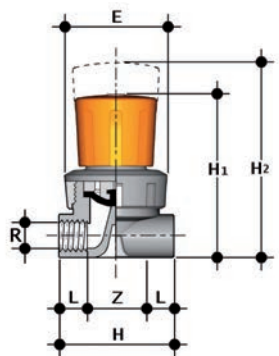
I dati del presente prospetto sono forniti in buona fede. La FIP non si assume alcuna responsabilità su quei dati non direttamente derivati da norme internazionali. La FIP si riserva di apportarvi qualsiasi modifica. L'installazione e la manutenzione del prodotto deve essere eseguita da personale qualificato.

DIMENSIONS



VMIV
Mini-diaphragm valve with female ends for solvent welding, metric series

d	DN	PN	E	H	H ₁	H ₂	L	Z	g	Code
12	8	10	43	48	72	81	12	24	70	VMIV012E

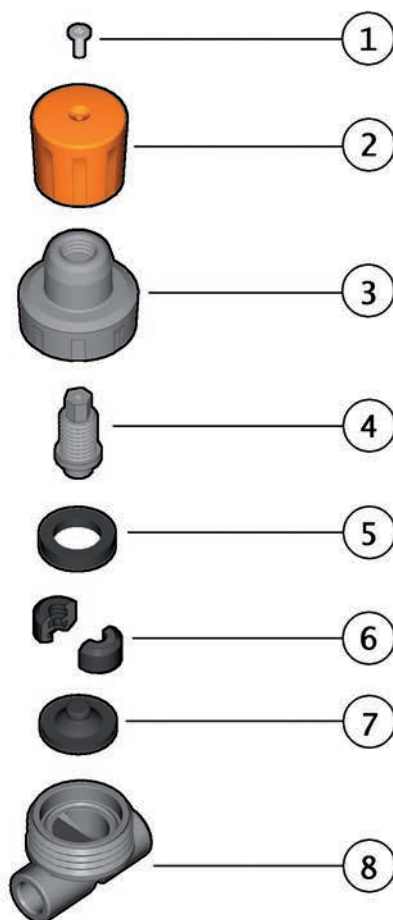


VMFV
Mini-diaphragm valve with BSP threaded female ends

R	DN	PN	E	H	H ₁	H ₂	L	Z	g	Code
1/4"	8	10	43	48	72	81	10,5	27	70	VMFV014E

COMPONENTS

EXPLODED VIEW



1 Screw (STAINLESS steel - 1)

2 Handwheel (PVC-U - 1)

3 Bonnet (PVC-U - 1)

4 Stem (PVC-U - 1)

5 Sleeve (POM - 1)

6 Split couplings (POM - 2)

7 Diaphragm (EPDM- 1)

8 Body (PVC-U - 1)

The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

- 1) Isolate the mini-valve from the fluid.
- 2) Unscrew the bonnet (3) clockwise.
- 3) Unscrew screw (1) and remove the handwheel (2).
- 4) Remove the stem (4) to access the split couplings (6), the sleeve (5) and diaphragm (7)

ASSEMBLY

- 1) Assemble the two split couplings (6), the sleeve (5) and diaphragm (7) to the stem (4), making sure that the latter is inserted in the larger cavity of each half collar, while the diaphragm connection is inserted in the smaller cavity
- 2) Screw the stem (4) to the bonnet (3)
- 3) Position the handwheel (2) on the bonnet and tighten the screw (1)
- 4) Screw the bonnet to the body (8)



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

The mini-valve can be installed in any position. If the valve is installed in a vertical position, if the connection is solvent welded, make sure that the solvent cement does not enter inside the body, as this would damage the seating of the seal.

RM DN 15

Diaphragm cock valve



RM DN 15

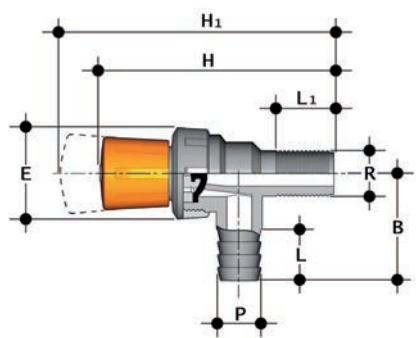
The RM diaphragm cock valve is used to shut-off and regulate fluid flow and is characterised by its reduced size.

DIAPHRAGM COCK VALVE

- Connection system for threaded joints
- **Can be installed in any position**
- Can be coupled to pipes in PVC-U, PVC-U plasticised, PE and rubber
- **Valve material compatibility** (PVC-U) with water, drinking water and other food substance conveyance according to **current regulations**
- Specifically designed for laboratory applications or for sampling purposes

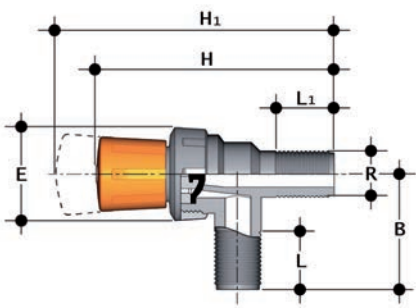
Technical specifications	
Construction	Diaphragm cock valve
Size range	DN 15
Nominal pressure	PN 4 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493 Can be coupled to pipes according to EN ISO 1452, EN ISO 15493. Thread: ISO 228-1, EN 10226-1/2
Reference standards	Construction criteria: EN ISO 16138, EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM
Control options	Manual control

DIMENSIONS



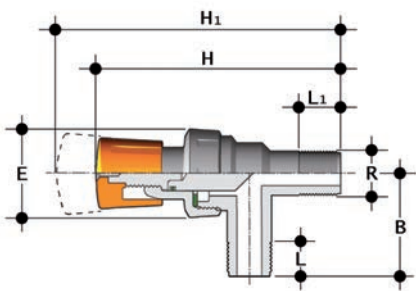
RMRPV
Diaphragm cock valve with BSP threaded male ends and hose connection

R	DN	PN	P	B	E	H	H ₁	L	L ₁	g	Code
1/2"	15	4	20	50	43	110	119	24	29	90	RMRPV012020E



RMRV
Diaphragm cock valve with BSP threaded male ends

R	DN	PN	B	E	H	H ₁	L	L ₁	g	Code
1/2"	15	4	50	43	110	119	16	28	90	RMRV012E

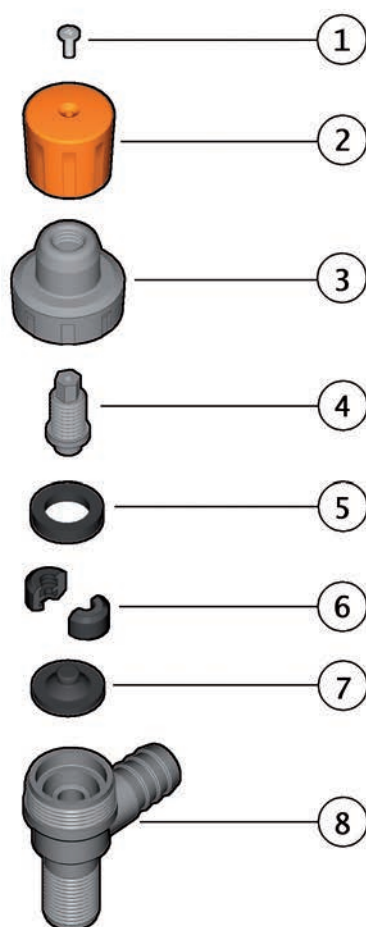


RPRV
Throttling piston valve with increased flow rate, BSP threaded male ends

R	DN	PN	B	E	H	H ₁	L	L ₁	g	Code
1/2"	15	4	50	43	110	119	16	28	90	RPRV012F

COMPONENTS

EXPLODED VIEW



1 Screw (STAINLESS steel - 1)

2 Handwheel (PVC-U - 1)

3 Bonnet (PVC-U - 1)

4 Stem (PVC-U - 1)

5 Sleeve (POM - 1)

6 Split couplings (POM - 2)

7 Diaphragm (EPDM- 1)

8 Body (PVC-U - 1)

Tra parentesi è indicato il materiale del componente e la quantità fornita

DISASSEMBLY

- 1) Isolate the cock valve from the fluid.
- 2) Unscrew the bonnet (3) clockwise.
- 3) Unscrew screw (1) and remove the handwheel (2).
- 4) Remove the stem (4) to access the split couplings (6), the sleeve (5) and diaphragm (7)

ASSEMBLY

- 1) Assemble the two split couplings (6), the sleeve (5) and diaphragm (7) to the stem (4), making sure that the latter is inserted in the larger cavity of each half collar, while the diaphragm connection is inserted in the smaller cavity
- 2) Screw the stem (4) to the bonnet (3)
- 3) Position the handwheel (2) on the bonnet and tighten the screw (1)
- 4) Screw the bonnet to the body (8)



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

The mini-valve can be installed in any position. If the valve is installed in a vertical position, if the connection is solvent welded, make sure that the solvent cement does not enter inside the body, as this would damage the seating of the seal.

RV DN 10÷100

Sediment strainer



RV DN 10÷100

The RV Sediment strainer limits the passage of any solid particles present in the fluid by means of a strainer.

SEDIMENT STRAINER

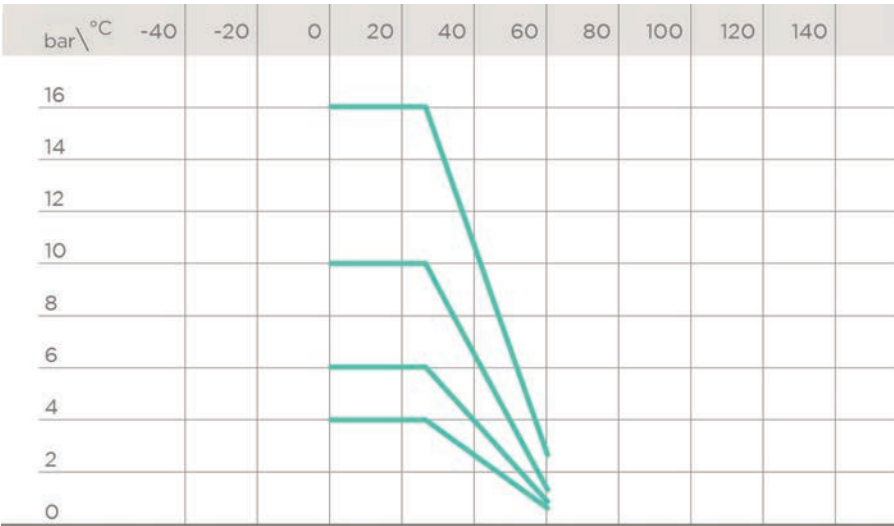
- Connection system for solvent weld, threaded and flanged joints
- **Strainer** mounted on an easily removed **support** that facilitates the cleaning or replacement
- **Valve material compatibility** (PVC-U) with water conveyance, drinking water and other food substances according to **current regulations**
- Can be maintained with the valve body installed

Technical specifications	
Construction	Sediment strainer
Size range	DN 15 ÷ 50
Nominal pressure	PVC-U Grey DN 10÷50: PN 16 with water at 20 °C DN 65: PN 10 with water at 20 °C DN 80÷100: PN 6 with water at 20 °C PVC-U Transparent DN 10÷25: PN 16 with water at 20 °C DN 32÷50: PN 10 with water at 20 °C DN 65: PN 6 with water at 20 °C DN 80÷100: PN 4 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 43461, EN 1092-1, NF T54-028, ASTM D 2467, JIS K 6743. Can be coupled to pipes according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741 Thread: UNI ISO 228-1, EN 10226-1/2, ASTM D 2467, JIS B 0203 Flanging system: ISO 9624, EN ISO 1452, EN ISO 15493, UNI EN 558 (DN 10÷50), EN 1092-1, ANSI B.16.5 cl.150, JIS B 2220
Reference standards	Construction criteria: EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	Body: PVC-U grey or transparent Strainer: PVC-U or STAINLESS steel
Seal material	EPDM, FKM

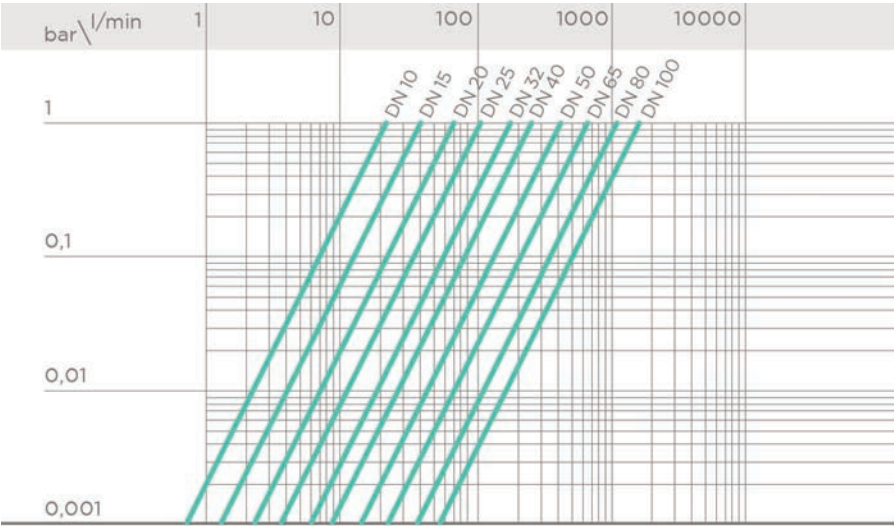
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp=1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely clean.

DN	10	15	20	25	32	40	50	65	80	100
Kv100 l/min	22	40	70	103	188	255	410	650	1050	1700

STRAINER DIMENSIONS

Pitch (mm)	0,7	1,0	1,5	2,0	2,5
number of holes per cm²	260	125	67	36	26
ASTM series equivalent in strainer	45	70	40	35	30
ø equivalent hole µm	370	200	420	550	580
strainer material	STAINLESS STEEL	PVC-U	PVC-U	PVC-U	PVC-U

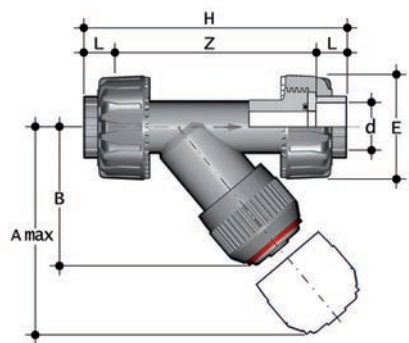
Standard filter screen is in PVC-U, pitch 1,5 mm

TOTAL STRAINER AREA
A_{TOT} (CM²)

DN	10	15	20	25	32	40	50	65	80	100
A _{tot}	16	16	23,5	36	53	69	101	197	247	396

The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

DIMENSIONS

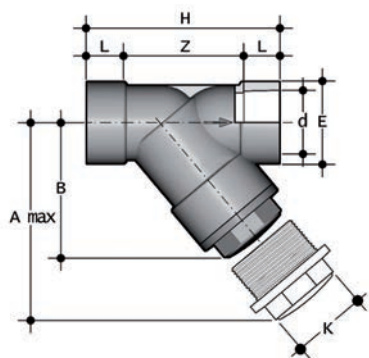


RVUIV-RVUIT

RVUIV PVC-U rigid - RVUIT PVC-U transparent
Sediment strainer with female union ends for solvent welding

d	DN	PN RVUIV	PN RVUIT	A max	B	E	H	L	Z	Fig.	g	RVUIV EPDM code	RVUIT EPDM code
16	10	16	16	125	72	55	135	14	107	A	203	RVUIV016E	RVUIT016E
20	15	16	16	125	72	55	135	16	103	A	211	RVUIV020E	RVUIT020E
25	20	16	16	145	84	66	158	19	120	A	358	RVUIV025E	RVUIT025E
32	25	16	16	165	95	75	176	22	132	A	526	RVUIV032E	RVUIT032E
40	32	16	10	190	111	87	207	26	155	A	733	RVUIV040E	RVUIT040E
50	40	16	10	210	120	100	243	31	181	A	1095	RVUIV050E	RVUIT050E
63	50	16	10	240	139	120	298	38	222	A	1843	RVUIV063E	RVUIT063E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm
Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F

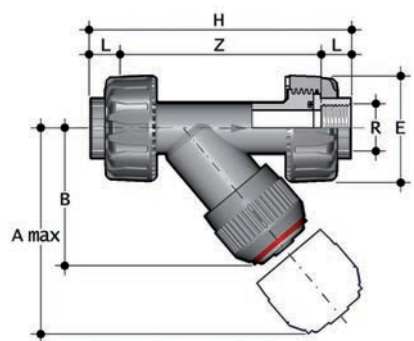


RVIV-RVIT

RVIV PVC-U rigid - RVIT PVC-U transparent
Sediment strainer with female ends for solvent welding

d	DN	PN RVIV	PN RVIT	A max	B	E	H	K	L	Z	Fig.	g	RVIV EPDM code	RVIT EPDM code
75	65	10	6	300	179	104	243	96	33	155	B	2385	RVIV075E	RVIT075E
90	80	6	4	325	192	116	262	105	37	160	B	2975	RVIV090E	RVIT090E
110	100	6	4	385	231	138	325	-	61	203	C	4610	RVIV110E	RVIT110E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm
Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F

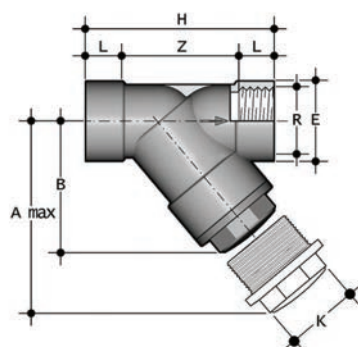


RVUFV-RVUFT

RVUFV PVC-U rigid - **RVUFT** PVC-U transparent
Sediment strainer with BSP threaded female union ends

R	DN	PN RVUFV	PN RVUFT	A max	B	E	H	L	Z	Fig.	g	RVUFV EPDM code	RVUFT EPDM code
3/8"	10	16	16	125	72	55	135	11,4	112,2	A	206	RVUFV038E	RVUFT038E
1/2"	15	16	16	125	72	55	142	15	112	A	210	RVUFV012E	RVUFT012E
3/4"	20	16	16	145	84	66	159	16,3	126,4	A	355	RVUFV034E	RVUFT034E
1"	25	16	16	165	95	75	183	19,1	144,8	A	522	RVUFV100E	RVUFT100E
1" 1/4	32	16	10	190	111	87	214	21,4	171,2	A	742	RVUFV114E	RVUFT114E
1" 1/2	40	16	10	210	120	100	235	21,4	192,2	A	1106	RVUFV112E	RVUFT112E
2"	50	16	10	240	139	120	285	25,7	233,6	A	1873	RVUFV200E	RVUFT200E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm
Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F

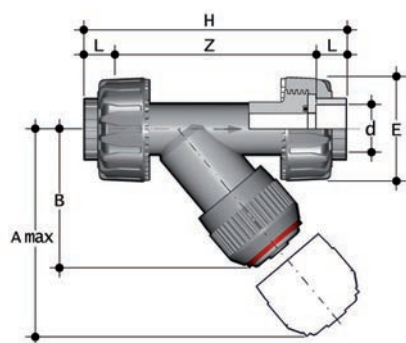


RVFV-RVFT

RVFV PVC-U rigid - **RVFT** PVC-U transparent
Sediment strainer with BSP threaded female ends

R	DN	PN RVFV	PN RVFT	A max	B	E	H	K	L	Z	Fig.	g	RVFV EPDM code	RVFT EPDM code
2" 1/2	65	10	6	300	179	104	243	96	30,2	182,6	B	2385	RVFV212E	RVFT212E
3"	80	6	4	325	192	116	262	105	33,3	195,4	B	2965	RVFV300E	RVFT300E
4"	100	6	4	385	231	138	325	-	39,3	246,4	C	4405	RVFV400E	RVFT400E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm
Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F



RVUAT

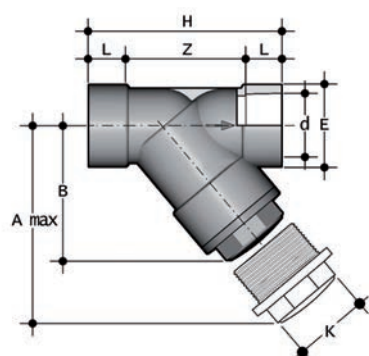
PVC-U transparent

Sediment strainer with female union ends for solvent welding, series ASTM

d	DN	PN	A max	B	E	H	L	Z	Fig.	g	EPDM code
3/8"	10	16	125	72	55	149	19,5	110	A	203	RVUAT038E
1/2"	15	16	125	72	55	149	22,5	104	A	211	RVUAT012E
3/4"	20	16	145	84	66	172	25,5	121	A	358	RVUAT034E
1"	25	16	165	95	75	190	28,7	132,6	A	526	RVUAT100E
1" 1/4	32	10	190	111	87	223	32	159	A	733	RVUAT114E
1" 1/2	40	10	210	120	100	251	35	181	A	1095	RVUAT112E
2"	50	10	240	139	120	298	38,2	221,6	A	1843	RVUAT200E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm

Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F



RVAT

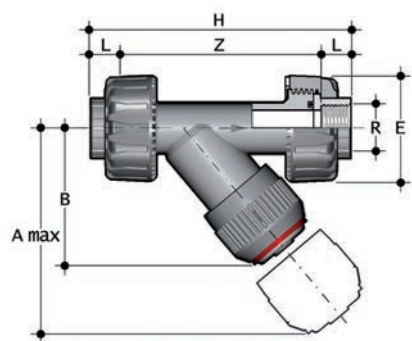
PVC-U transparent

Sediment strainer with female ends for solvent welding, series ASTM

d	DN	PN	A max	B	E	H	K	L	Z	Fig.	g	EPDM code
3"	80	4	325	192	116	262	105	47,6	166,8	B	2975	RVAT300E
4"	100	4	385	231	138	325	-	57,2	210,6	C	4610	RVAT400E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm

Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F



RVUNT

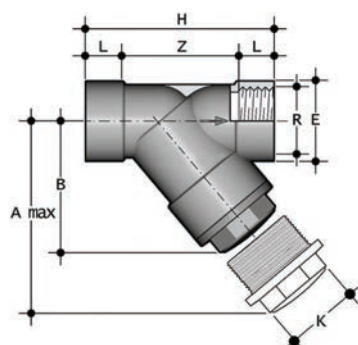
PVC-U transparent

Sediment strainer with NPT threaded female union ends

R	DN	PN	A max	B	E	H	L	Z	Fig.	g	EPDM code
3/8"	10	16	125	72	55	135	13,7	107,6	A	206	RVUNT038E
1/2"	15	16	125	72	55	142	17,8	106,4	A	210	RVUNT012E
3/4"	20	16	145	84	66	159	18	123	A	355	RVUNT034E
1"	25	16	165	95	75	183	22,6	137,8	A	522	RVUNT100E
1" 1/4	32	10	190	111	87	214	25,1	163,8	A	742	RVUNT114E
1" 1/2	40	10	210	120	100	235	24,7	185,6	A	1106	RVUNT112E
2"	50	10	240	139	120	285	29,6	225,8	A	1873	RVUNT200E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm

Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F



RVNT

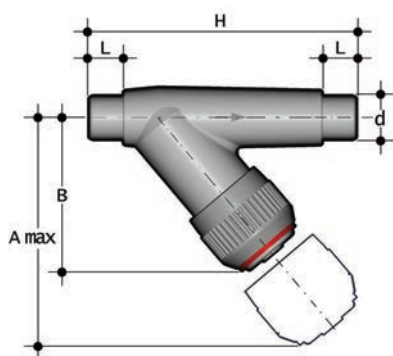
PVC-U transparent

Sediment strainer with NPT threaded female ends

R	DN	PN	A max	B	E	H	K	L	Z	Fig.	g	EPDM code
3"	80	4	325	192	116	262	105	51	160	B	2965	RVNT300E
4"	100	4	385	231	138	325	-	61	203	C	4405	RVNT400E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm

Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F



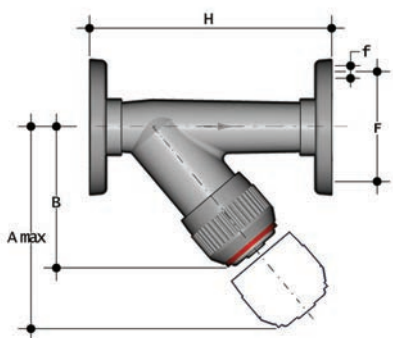
RVDV-RVDT

RVDV PVC-U rigid – **RVDT** PVC-U transparent
Sediment strainer with male ends for solvent welding

d	DN	PN RVDV	PN RVDT	A max	B	H	L	Fig.	g	RVDV EPDM code	RVDT EPDM code
16	10	16	10	125	72	114	14	A	110	RVDV016E	RVDT016E
20	15	16	10	125	72	124	16	A	120	RVDV020E	RVDT020E
25	20	16	10	145	84	144	19	A	190	RVDV025E	RVDT025E
32	25	16	10	165	95	154	22	A	285	RVDV032E	RVDT032E
40	32	16	10	190	111	174	26	A	400	RVDV040E	RVDT040E
50	40	16	10	210	120	194	31	A	600	RVDV050E	RVDT050E
63	50	16	10	240	139	224	38	A	945	RVDV063E	RVDT063E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm

Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F



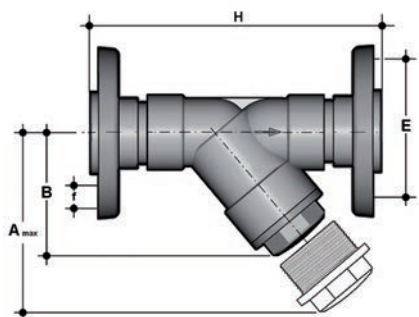
RVOV-RVOT D 20 ÷ 63

RVOV PVC-U rigid – **RVOT** PVC-U transparent
Sediment strainer with fixed flanges, drilled PN10/16

d	DN	PN RVOV	PN RVOT	A max	B	F	f	H	Fig.	g	RVOV EPDM code	RVOT EPDM code
20	15	16	10	125	72	65	14	130	A	260	RVOV020E	RVOT020E
25	20	16	10	145	84	75	14	150	A	395	RVOV025E	RVOT025E
32	25	16	10	165	95	85	14	160	A	560	RVOV032E	RVOT032E
40	32	16	10	190	111	100	18	180	A	850	RVOV040E	RVOT040E
50	40	16	10	210	120	110	18	200	A	1170	RVOV050E	RVOT050E
63	50	16	10	240	139	125	18	230	A	1760	RVOV063E	RVOT063E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm

Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F



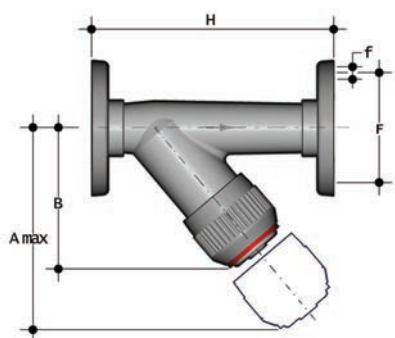
RVOV-RVOT D 75 ÷ 110

RVOV PVC-U rigid - RVOT PVC-U transparent
Sediment strainer with PVC-U backing ring, drilled PN10/16

d	DN	PN RVOV	PN RVOT	A max	B	F	f	H	Fig.	g	RVOV EPDM code	RVOT EPDM code
75	65	10	6	300	179	145	17	356	B	3600	RVOV075E	RVOT075E
90	80	6	4	325	192	160	17	404	B	4910	RVOV090E	RVOT090E
110	100	6	4	385	231	180	17	475	C	6790	RVOV110E	RVOT110E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm

Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F



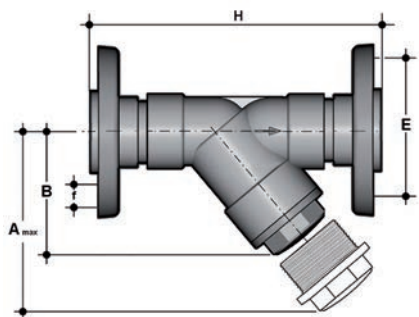
RVOAV-RVOAT D 20 ÷ 63

RVOAV PVC-U rigid - RVOAT PVC-U transparent
Sediment strainer with fixed flanges, drilled ANSI B16.5 cl.150 #FF

d	DN	PN RVOAV	PN RVOAT	A max	B	F	f	H	Fig.	g	RVOAV EPDM code	RVOAT EPDM code
1/2"	15	16	10	125	72	60,3	15,9	130	A	260	RVOAV012E	RVOAT012E
3/4"	20	16	10	145	84	69,9	15,9	150	A	395	RVOAV034E	RVOAT034E
1"	25	16	10	165	95	79,4	15,9	160	A	560	RVOAV100E	RVOAT100E
1 1/4"	32	16	10	190	111	88,9	15,9	180	A	850	RVOAV114E	RVOAT114E
1 1/2"	40	16	10	210	120	98,4	15,9	200	A	1170	RVOAV112E	RVOAT112E
2"	50	16	10	240	139	120,7	19,1	230	A	1760	RVOAV200E	RVOAT200E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm

Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F



RVOAV-RVOAT D 75 ÷ 110

RVOAV PVC-U rigid - RVOAT PVC-U transparent
Sediment strainer with steel core backing ring, PP/FRP coated, drilled ANSI B16.5 cl.150 #FF

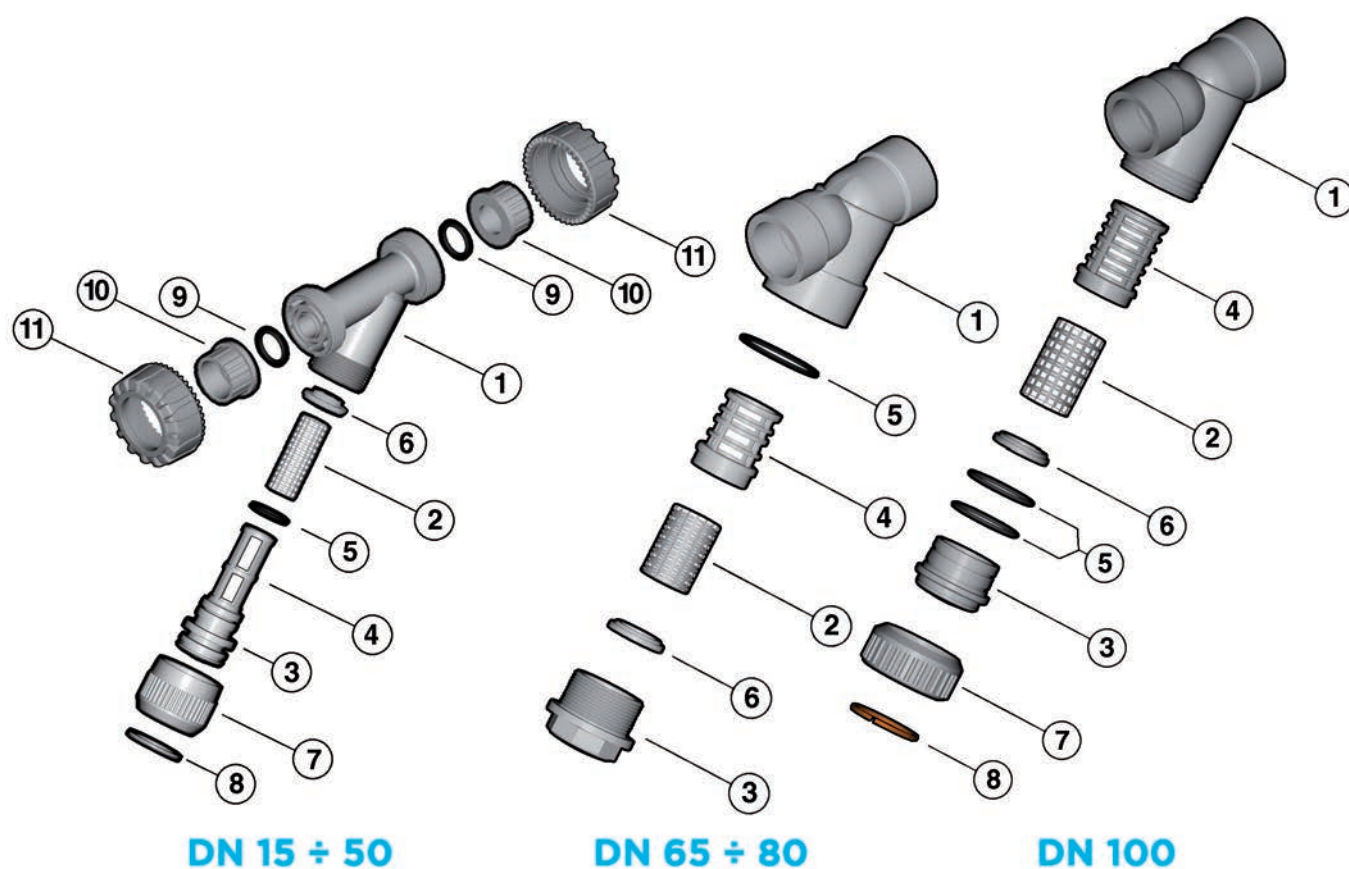
d	DN	PN RVOAV	PN RVOAT	A max	B	F	f	H	Fig.	g	RVOAV EPDM code	RVOAT EPDM code
2 1/2"	65	10	6	300	179	139,7	19,1	356	B	3600	RVOAV212E	RVOAT212E

Note 1: Standard filter screen is in PVC-U, pitch 1,5mm

Note 2: for FKM version use the EPDM version + spare set in FKM SETRV...F

COMPONENTS

EXPLODED VIEW



- | | | |
|--|-------------------------------------|---|
| 1 Body (PVC-U - 1) | 5 O-Ring (EPDM-FKM - 1)* | 8 Retaining ring (PVC-U - 1) |
| 2 Strainer (PVC-U/STAINLESS steel - 1)* | 5 A-B O-Ring (EPDM-FKM - 2)* | 9 Socket seal O-Ring (EPDM-FKM - 2)* |
| 3 Bonnet (PVC-U - 1) | 5 C O-Ring (EPDM-FKM - 2)* | 10 End connector (PVC-U - 2)* |
| 4 Strainer support (PVC-U - 1) | 6 Washer (PVC-U - 1) | 11 Union nut (PVC-U - 2) |
| | 7 Union nut (PVC-U - 1) | |

* Spare parts
The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

DN 15÷50 (FIG. A) - DN 100 (FIG. C)

- 1) Isolate the sediment strainer from the fluid flow and empty the system upstream.
- 2) Unscrew the union nut (7) and separate the bonnet-support (3-4) from the body (1).
- 3) Remove the bottom washer (6) from the bonnet-support (3-4).
- 4) Remove the retaining ring (8) and separate the union nut (7) from the bonnet (3).
- 5) Remove the O-Ring from the bonnet (5).

DN 65÷80 (FIG. B)

- 1) Isolate the sediment strainer from the fluid flow and empty the system upstream.
- 2) Unscrew the bonnet (3) and separate it from the body (1).
- 3) Remove the support (4) from the bonnet (3).
- 4) Remove the washer (6) from the bonnet (3) and the O-Ring (5) from its seating in the body.

ASSEMBLY

DN 15÷50 (FIG. A) - DN 100 (FIG. C)

- 1) Insert the O-Ring (5) in its seating in the bonnet (3).
- 2) Insert the bonnet (3) in union nut (7) and fix the two components using the retaining ring (8).
- 3) Insert the strainer (2) in the bonnet support (3-4) and hold in place with the washer (6).
- 4) Insert the bonnet (3) in the body (1) and tighten the union nut (7).

DN 65÷80 (FIG. B)

- 1) Insert the O-Ring (5) in the body (1)
- 2) Insert the washer (6) in the bonnet (3)
- 3) Insert the strainer (2) in its support (4)
- 4) Insert the support (4) in the bonnet (3)
- 5) Screw the bonnet (3) in the body (1)



Note: maintenance operations can be carried out with the valve body installed. During assembly, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. A

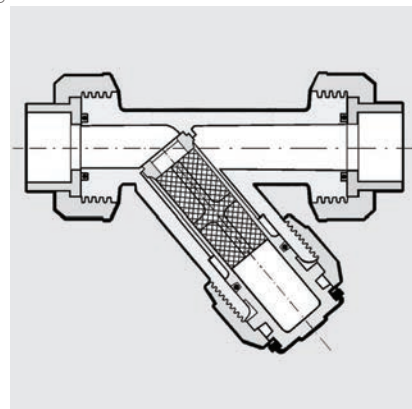


Fig. B

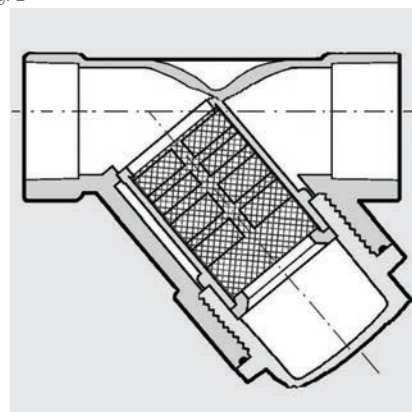
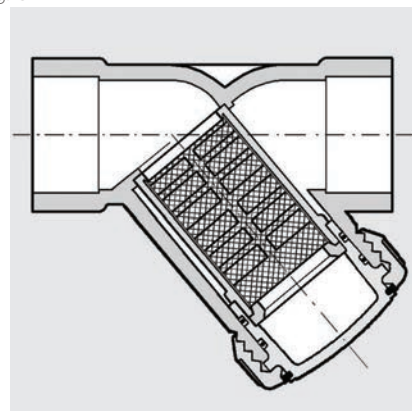


Fig. C



INSTALLATION

DN 15÷50 (fig. A)

The sediment strainer can be installed in any position, making sure that the arrow stamped on the body indicates the direction of fluid flow and that the strainer part is facing downwards. To avoid damaging the strainer, appropriate devices must be installed on the line to prevent backflow.

- 1) Unscrew the union nuts (11) and slide them onto the pipe.
- 2) Heat weld the end connectors (10) onto the pipe segments.
- 3) Position the sediment strainer between the end connectors
- 4) Tighten the union nuts.

DN 65÷80 (fig. B) e DN 100 (fig. C)

The joint must be made by solvent welding the pipe directly into the socket of the valve body.

WARNINGS

sediment strainers with a transparent body allow the passage of light, thus promoting the internal growth of algae and micro-organisms.

sediment strainers with a transparent body are not protected against solar rays. Use in an open-air system will accelerate the ageing process of the material and reduce its working life.

The sediment strainers with a transparent body located near pumps should be protected against vibrations.

Always check the cleanliness of the strainer elements.

Leave a straight section of pipe of length equal to 5 times the nominal diameter before and after the valve.

VV DN 10÷50

Angle seat valve



VV DN 10÷50

The VV angle seat valve is a shutting-off and regulating valve particularly suitable for clean fluids.

ANGLE SEAT VALVE

- Connection system for solvent weld, threaded and flanged joints
- Can be installed in any position
- **No metal parts in contact with the fluid**
- **Valve material compatibility** (PVC-U) with water, drinking water and other food substance conveyance according to **current regulations**
- Can be maintained with the valve body installed

Technical specifications	
Construction	Angle seat shutting-off and regulating valve
Size range	DN 10 ÷ 50
Nominal pressure	DN 10÷25: PN 16 with water at 20 °C DN 32÷50: PN 10 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Can be coupled to pipes according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741. Thread: ISO 228-1, EN 10226-1/2, ASTM D 2467, JIS B 0203. Flanging system: ISO 9624, EN ISO 1452, EN ISO 15493, UNI EN 558 (DN 10÷50) , EN 1092-1, ANSI B.16.5 cl. 150, JIS B 2220.
Reference standards	Construction criteria: EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM+PTFE (FKM+PTFE on request)
Control options	Manual control

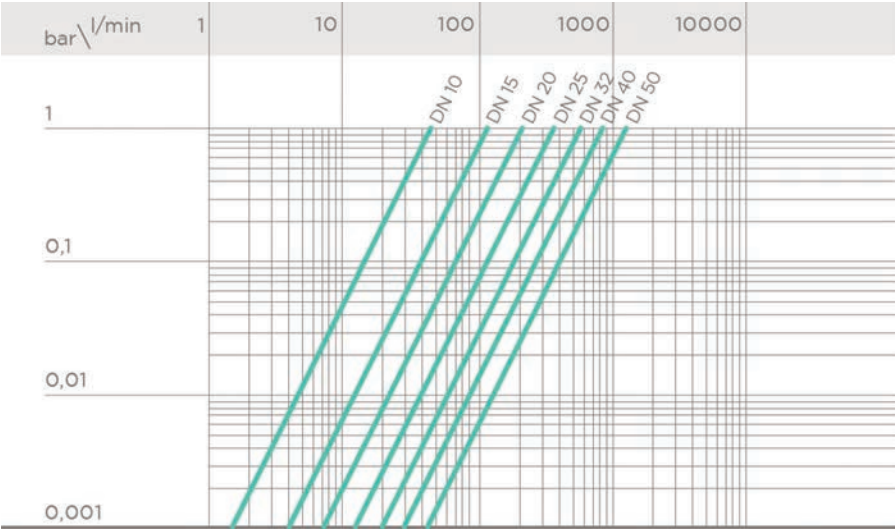
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



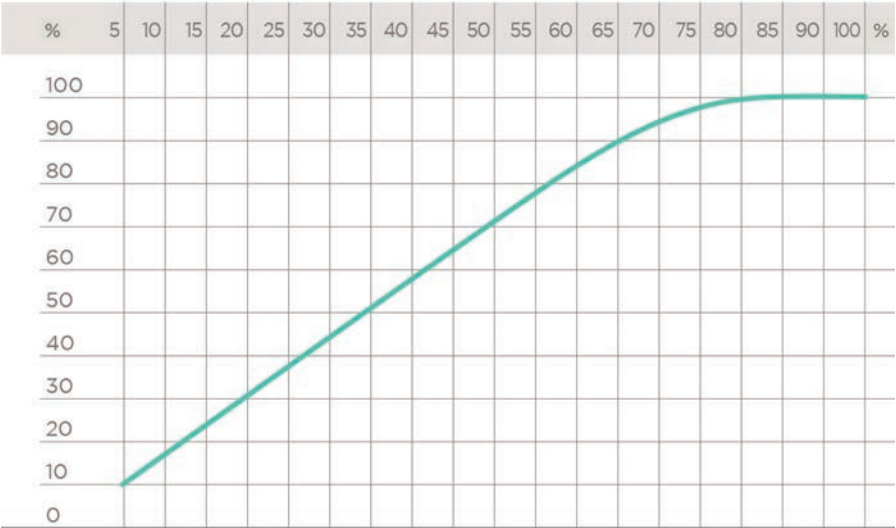
K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

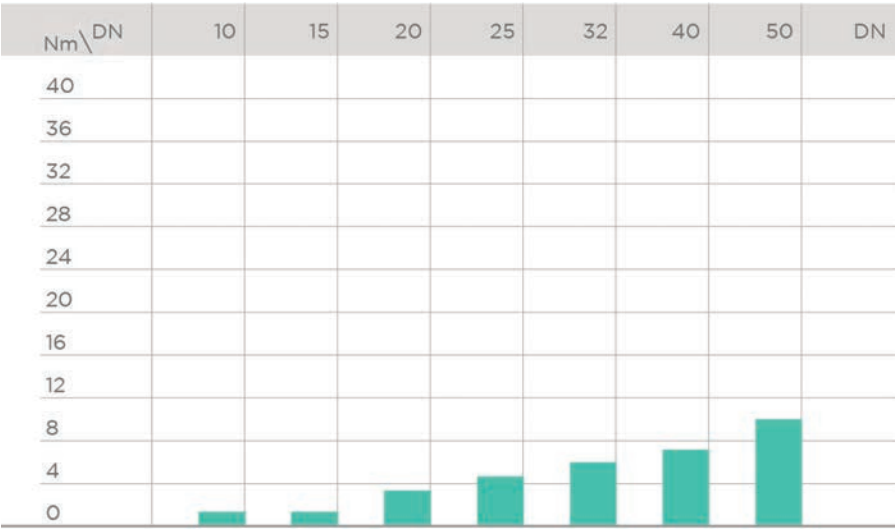
DN	10	15	20	25	32	40	50
Kv100 l/min	47	110	205	375	560	835	1300

RELATIVE FLOW COEFFICIENT GRAPH

The relative flow coefficient is the flow rate through the valve as a function of the degree of valve opening.
Horizontal axis: Percentage opening of the valve
Vertical axis: Relative flow coefficient

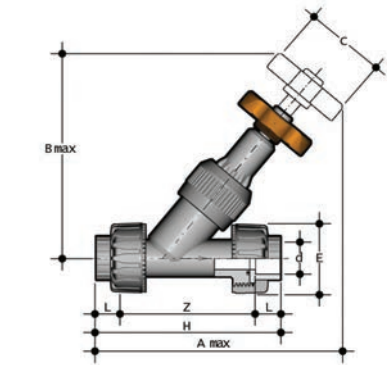


OPERATING TORQUE AT MAXIMUM WORKING PRESSURE



The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

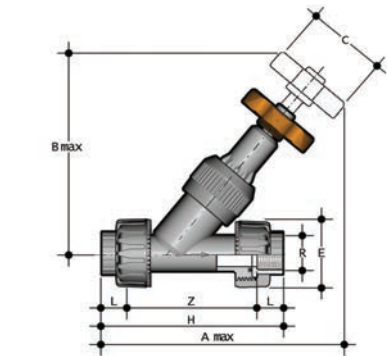
DIMENSIONS



VVUIV
 Angle seat valve with female union ends for solvent welding, metric series

d	DN	PN	A max	B max	C	E	H	L	Z	g	EPDM+PTFE code
16	10	16	170	124	60	55	135	14	107	238	VVUIV016E
20	15	16	173	124	60	55	135	16	103	251	VVUIV020E
25	20	16	197	146	60	66	158	19	120	413	VVUIV025E
32	25	16	223	173	70	75	176	22	132	621	VVUIV032E
40	32	16	258	195	85	87	207	26	155	903	VVUIV040E
50	40	16	295	222	105	100	243	31	181	1320	VVUIV050E
63	50	16	359	269	130	120	298	38	222	2238	VVUIV063E

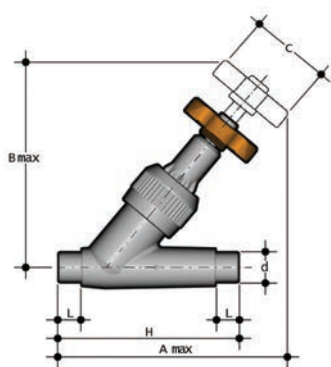
su richiesta disponibili anche altri standard di connessione



VVUFV
 Angle seat valve with BSP threaded female union ends

R	DN	PN	A max	B max	C	E	H	L	Z	g	EPDM+PTFE code
3/8"	10	16	170	124	60	55	135	11,4	112,2	238	VVUFV038E
1/2"	15	16	173	124	60	55	143	15	113	251	VVUFV012E
3/4"	20	16	197	146	60	66	160	16,3	127,4	413	VVUFV034E
1"	25	16	223	173	70	75	183	19,1	144,8	621	VVUFV100E
1 1/4"	32	10	258	195	85	87	214	21,4	171,2	903	VVUFV114E
1 1/2"	40	10	295	222	105	100	235	21,4	192,2	1320	VVUFV112E
2"	50	10	359	269	130	120	285	25,7	233,6	2238	VVUFV200E

su richiesta disponibili anche altri standard di connessione

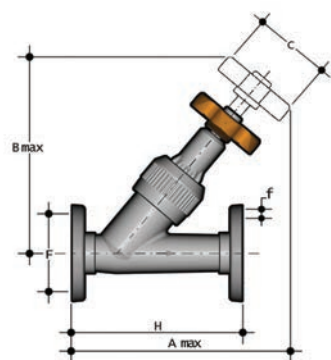


VVDV

Angle seat valve with male ends for solvent welding, metric series

d	DN	PN	A max	B max	C	H	L	g	EPDM+PTFE code
16	10	16	136	124	60	114	14	150	VVDV016E
20	15	16	146	124	60	124	16	160	VVDV020E
25	20	16	165	146	60	144	19	250	VVDV025E
32	25	16	188	173	70	154	22	380	VVDV032E
40	32	10	217	195	85	174	26	480	VVDV040E
50	40	10	247	222	105	194	31	820	VVDV050E
63	50	10	299	269	130	224	38	1345	VVDV063E

su richiesta disponibile versione VVOAV con flange fisse, foratura ANSI B 16.5 Cl. 150 #FF



VVOV

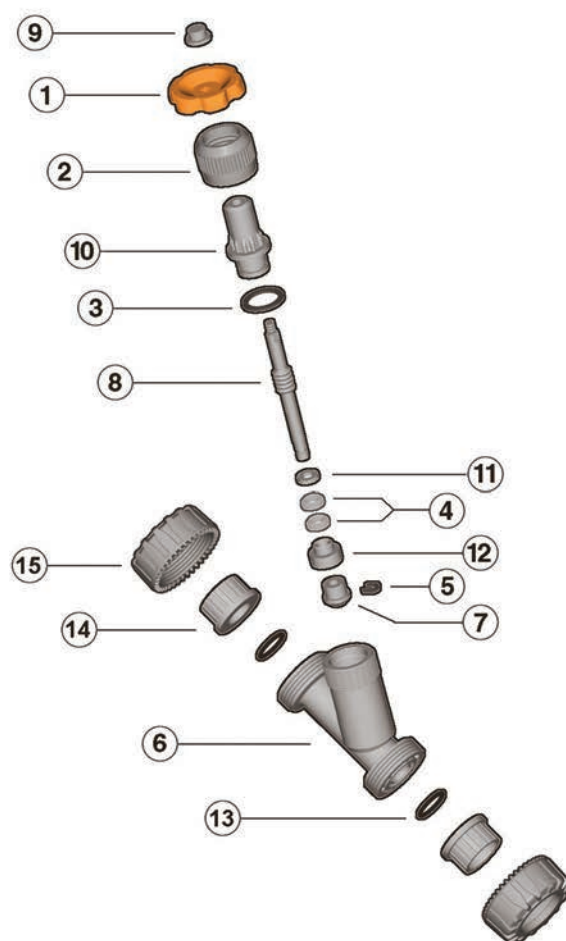
Angle seat valve with fixed flanges, drilled PN10/16

d	DN	PN	A max	B max	C	F	f	H	g	EPDM+PTFE code
20	15	16	146	124	60	65	14	130	300	VVOV020E
25	20	16	166	146	60	75	14	150	455	VVOV025E
32	25	16	191	173	70	85	14	160	655	VVOV032E
40	32	10	219	195	85	100	18	180	1025	VVOV040E
50	40	10	249	222	105	110	18	200	1390	VVOV050E
63	50	10	302	269	130	125	18	230	2155	VVOV063E

su richiesta disponibile versione VVOAV con flange fisse foratura ANSI B 16.5 Cl. 150 #FF

COMPONENTS

EXPLODED VIEW



1 Handwheel (PVC-U - 1)

2 Union nut (PVC-U - 1)

3 O-Ring (EPDM-FKM - 1)*

4 Gland Packing (PE-PTFE - 2)*

5 Locking clip (PVC-U - 1)

6 Body (PVC-U - 1)

7 Shutter (PVC-U - 1)

8 Stem (PVC-U - 1)

9 Nut (PVC-U - 1)

10 Bonnet (PVC-U - 1)

11 Bottom sleeve (PVC-U - 1)

12 Gland (PVC-U - 1)

13 Socket seal O-Ring (EPDM-FKM - 2)

14 End connector (PVC-U - 2)

15 Union nut (PVC-U - 2)

* Spare parts

The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

- 1) Isolate the valve from the fluid flow.
- 2) Unscrew the union nut (2) anticlockwise and then remove the internal assembly, complete with all its components, from the body (6).
- 3) Remove the locking clip (5) and shutter (7).
- 4) Remove the gland (12).
- 5) Unscrew the nut (9) remove the handwheel (1) and union nut (2).
- 6) Rotate the stem (8) clockwise and remove it completely from the bonnet (10). At this point it is possible to access the gland packing (4), the bottom sleeve (11) and the O-Ring (3) which be easily removed.

ASSEMBLY

- 1) Insert the stem (8) in the bonnet (10) and screw anticlockwise.
- 2) Insert in order: O-Ring, (3) bottom sleeve (11) and gland packing (4).
- 3) Place the union nut (2) on the stem, screw on the handwheel (1) and nut (9).
- 4) Insert the gland (12) and shutter (7) on the stem (8), insert the locking clip (5) in its housing.
- 5) Insert the completed assembly in the body, making sure that the locating tab on the bonnet sits in its housing in the body
- 6) Lock the union nut.



Note: maintenance operations can be carried out with the valve body installed. During assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

- 1) Install the valve such that the arrow stamped on the body indicates the direction of fluid flow
- 2) If the valve is installed in a vertical position, if the connection is solvent welded, make sure that the solvent does not enter inside the body, as this would damage the seating of the seal.
- 3) Before putting the valve into service, check the tightness of the union nut (2).

WARNINGS

Do not use compressed air or other gases to test thermoplastic lines.
Always avoid sudden closing manoeuvres and protect the valve from accidental manoeuvres.

VR DN 10÷100

Check valve



VR DN 10÷100

The VR is an angle seat check valve with weighted PVC piston that allows the passage of fluid in one direction only.

CHECK VALVE

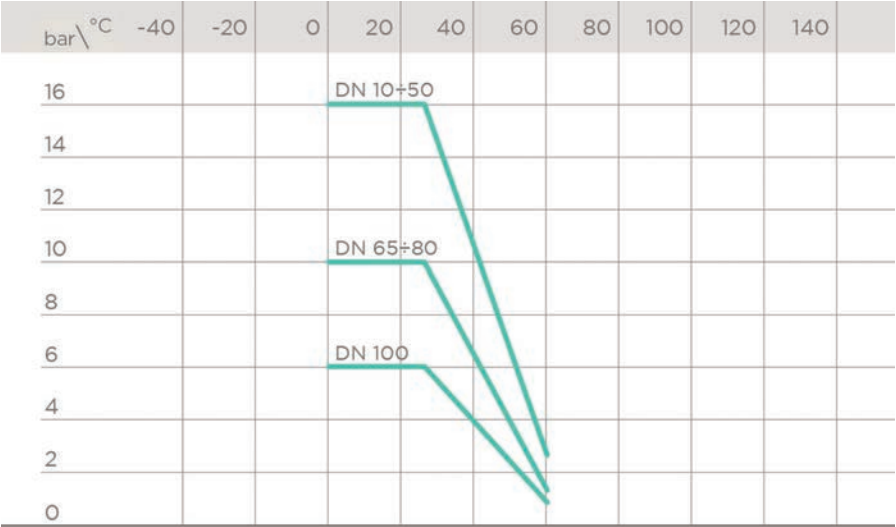
- Connection system for solvent weld, threaded and flanged joints
- **No metal parts in contact with the fluid**
- **Piston with counterweight** able to work with high intensity fluid
- Limited pressure drop. Only minimum back pressure is required for the hermetic seal
- **Valve material compatibility** (PVC-U) with water conveyance, drinking water and other food substances according to **current regulations**
- Can be maintained with the valve body installed

Technical specifications	
Construction	Angle seat check valve
Size range	DN 10 ÷ 100
Nominal pressure	DN 10÷50: PN 16 with water at 20 °C DN 65 PN 10 with water at 20 °C DN 80÷100: PN 6 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028, ASTM D 2467, JIS K 6743. Can be coupled to pipes according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016, ASTM D 1785, JIS K 6741. Thread: ISO 228-1, EN 10226-1/2, ASTM D 2464, JIS B 0203. Flanging system: ISO 9624, EN ISO 1452, EN ISO 15493, UNI EN 558 (DN 10÷50) , EN 1092-1, ANSI B.16.5 cl. 150, JIS B 2220.
Reference standards	Construction criteria: EN ISO 16137 EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM or FKM

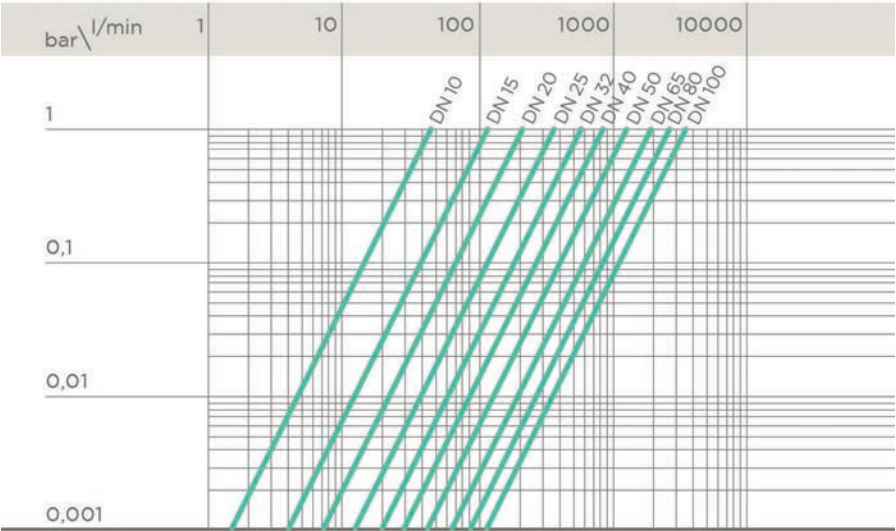
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

DN	10	15	20	25	32	40	50	65	80	100
Kv100 l/min	47	110	205	375	560	835	1300	1950	2600	3500

MINIMUM PRESSURE REQUIRED TO LIFT THE PISTON

DN	10	15	20	25	32	40	50	65	80	100
bar	0,008	0,008	0,009	0,014	0,017	0,018	0,021	0,022	0,022	0,024

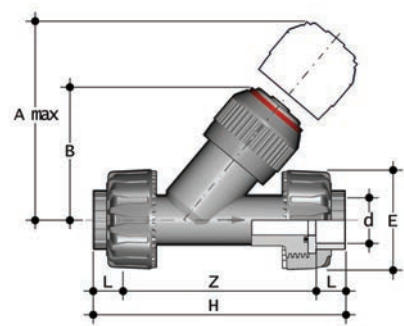
MINIMUM SEALING PRESSURE (PISTON IN CLOSED POSITION)

The figures refer to the seals that are not worn.

DN	10	15	20	25	32	40	50	65	80	100
mm	150	150	200	350	350	350	350	350	350	350
H ₂ O										

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DIMENSIONS

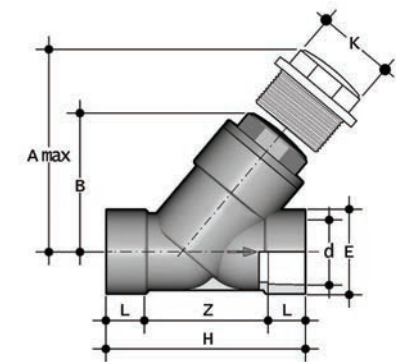


VRUIV

Check valve with female union ends for solvent welding, metric series

d	DN	PN	A max	B	E	H	L	Z	Fig.	g	EPDM code	FKM code
16	10	16	125	72	55	135	14	107	A	218	VRUIV016E	VRUIV016F
20	15	16	125	72	55	135	16	103	A	226	VRUIV020E	VRUIV020F
25	20	16	145	84	66	158	19	120	A	388	VRUIV025E	VRUIV025F
32	25	16	165	95	75	176	22	132	A	606	VRUIV032E	VRUIV032F
40	32	16	190	111	87	207	26	155	A	923	VRUIV040E	VRUIV040F
50	40	16	210	120	100	243	31	181	A	1335	VRUIV050E	VRUIV050F
63	50	16	240	139	120	298	38,2	221,6	A	2313	VRUIV063E	VRUIV063F

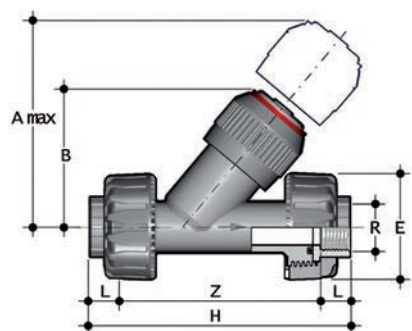
disponibile anche con connessioni standard, ANSI, BS e JIS



VRIV

Check valve with female ends for solvent welding, metric series

d	DN	PN	A max	B	E	H	K	L	Z	Fig.	g	EPDM code
75	65	10	300	179	104	243	96	44	155	B	3485	VRIV075E
90	80	6	325	192	116	262	105	51	160	B	4530	VRIV090E
110	100	6	385	231	138	325	-	61	203	C	7170	VRIV110E

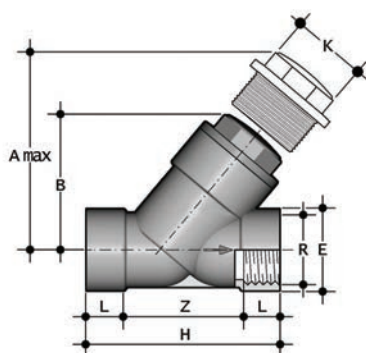


VRUFV

Check valve with BSP threaded female union ends

R	DN	PN	A max	B	E	H	L	Z	Fig.	g	EPDM code
3/8"	10	16	125	72	55	135	11,4	112,2	A	221	VRUFV038E
1/2"	15	16	125	72	55	143	15	113	A	230	VRUFV012E
3/4"	20	16	145	84	66	160	16,3	127,4	A	390	VRUFV034E
1"	25	16	165	95	75	183	19,1	144,8	A	602	VRUFV100E
1" 1/4	32	16	190	111	87	214	21,4	171,2	A	932	VRUFV114E
1" 1/2	40	16	210	120	100	235	21,4	192,2	A	1341	VRUFV112E
2"	50	16	240	139	120	285	25,7	233,6	A	2348	VRUFV200E

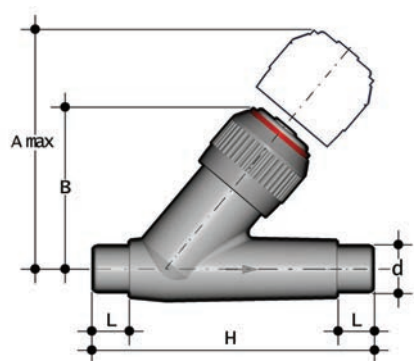
disponibile anche con connessioni standard, ASTM/NPT



VRFV

Check valve with BSP threaded female ends

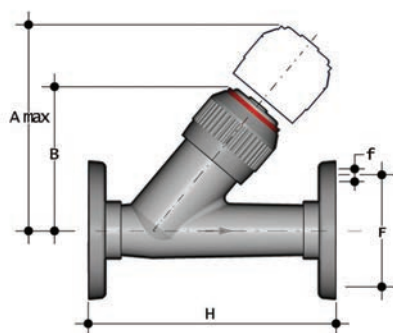
R	DN	PN	A max	B	E	H	K	L	Z	Fig.	g	EPDM code
2" 1/2	65	10	300	179	104	243	96	30,2	182,6	B	3485	VRFV212E
3"	80	6	325	192	116	262	105	33,3	195,4	B	4520	VRFV300E
4"	100	6	385	231	138	325	-	39,3	246,4	C	6965	VRFV400E



VRDV

Check valve with male ends for solvent welding, metric series

d	DN	PN	A max	B	H	L	Fig.	g	EPDM code
16	10	16	125	72	114	14	A	125	VRDV016E
20	15	16	125	72	124	16	A	135	VRDV020E
25	20	16	145	84	144	19	A	225	VRDV025E
32	25	16	165	95	154	22	A	360	VRDV032E
40	32	16	190	111	174	26	A	590	VRDV040E
50	40	16	210	120	194	31	A	835	VRDV050E
63	50	16	240	139	224	38	A	1420	VRDV063E



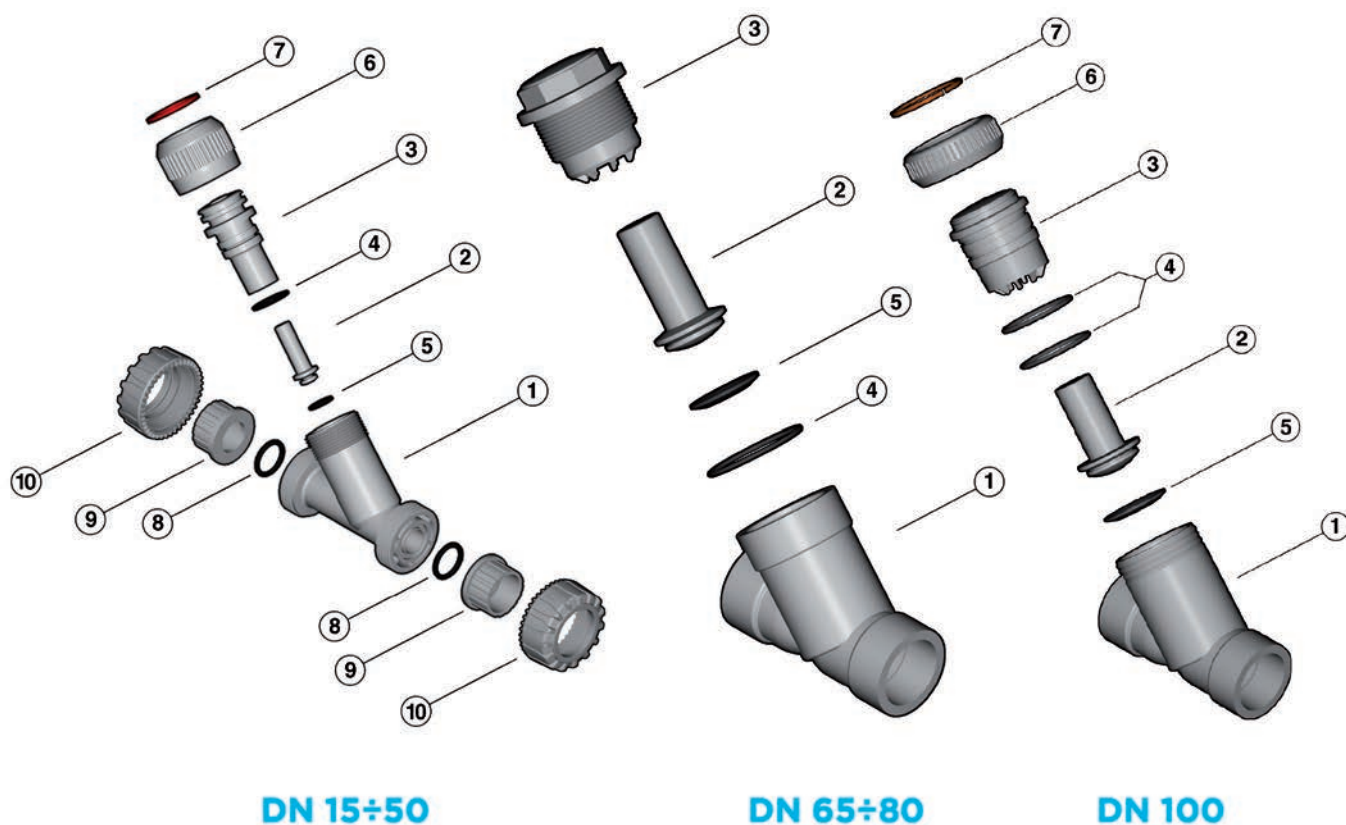
VROV D 20 ÷ 63

Check valve with fixed flanges, drilled PN10/16

d	DN	PN	A max	B	F	f	H	Fig.	g	EPDM code	FKM code
20	15	16	125	72	65	14	130	A	280	VROV020E	VROV020F
25	20	16	145	84	75	14	150	A	430	VROV025E	VROV025F
40	32	16	190	111	100	18	180	A	1035	VROV040E	VROV032F
50	40	16	210	120	110	18	200	A	1405	VROV050E	VROV040F

COMPONENTS

EXPLODED VIEW



- | | | |
|-----------------------------------|---|---|
| 1 Body (PVC-U - 1) | 5 Piston flat gasket (EPDM-FKM - 1)* | 8 Socket seal O-Ring (EPDM-FKM - 2)* |
| 2 Piston (PVC-U - 1) | 6 Union nut (PVC-U - 1) | 9 End connector (PVC-U - 2)* |
| 3 Bonnet (PVC-U - 1) | 7 Retaining ring (PVC-U - 1) | 10 Union nut (PVC-U - 2) |
| 4 O-Ring (EPDM-FKM - 1/2)* | | |

* Spare parts
The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

DN 15÷50 - DN 100 (FIG. A E C)

- 1) Isolate the valve from the fluid flow.
- 2) Unscrew the union nut (6) and separate the bonnet (3) from the body (1).
- 3) Remove the piston (2) and flat gasket (5).
- 4) Remove the retaining ring (7) and separate the union nut (6) from the bonnet (3).
- 5) Remove the O-Ring from the bonnet (4).

DN 65÷100 (FIG. B)

- 1) Isolate the valve from the fluid flow.
- 2) Unscrew the bonnet (3) from the body (1).
- 3) Remove the O-Ring (4) from its seating in the body (1).
- 4) Remove the piston (2) and relative flat gasket (5).

ASSEMBLY

DN 15÷50 - DN 100 (FIG. A E C)

- 1) Insert the O-Ring (4) in its seating in the bonnet (3).
- 2) Insert the bonnet (3) in union nut (6) and fix the two components using the retaining ring (7).
- 3) Insert the piston (2) complete with flat gasket (5) in the bonnet (3), then fit the bonnet on the body (1).
- 4) Screw the union nut (6) on the body (1)

DN 65÷100 (FIG. B)

- 1) Insert the piston (2) complete with flat gasket (5) in the bonnet (3).
- 2) Insert the O-ring (4) in the body (1) seating.
- 3) Screw the bonnet (3) to the body (1)



Note: maintenance operations can be carried out with the valve body installed during assembly, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Fig. A

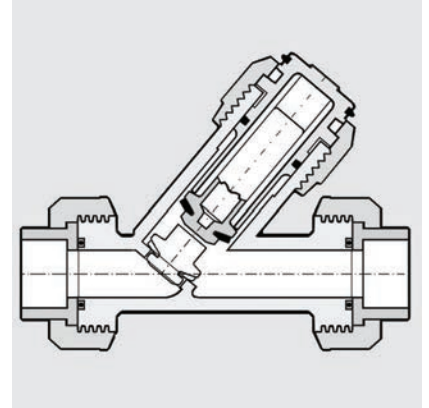


Fig. B

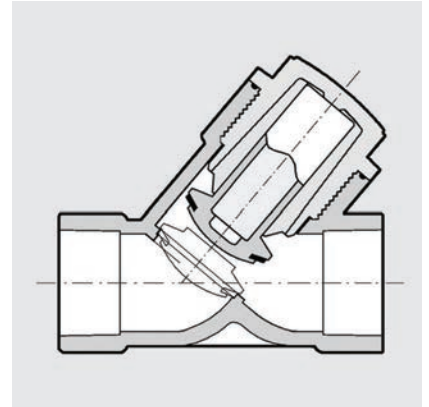
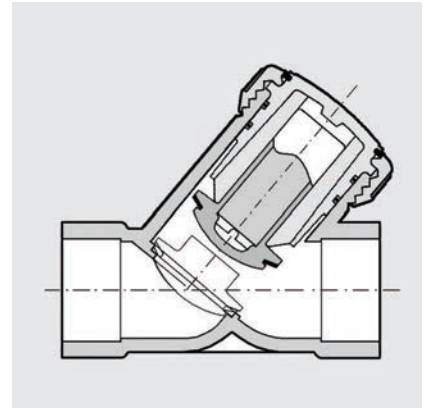


Fig. C



INSTALLATION

The check valve can be installed on vertical or horizontal axis pipes. The bonnet (3) must however always be turned upwards as the piston works by gravity.

If the valve is installed in a vertical position, if the connection is solvent welded, make sure that the solvent cement does not enter inside the body, as this would damage the seating of the seal.

Install the valve such that the arrow stamped on the body indicates the direction of fluid flow .

WARNINGS

Do not use compressed air or other gases to test thermoplastic lines.

Leave a straight section of pipe of length equal to 5 times the nominal diameter before and after the valve

VA DN 15÷50

Air release valve



VA DN 15÷50

The purpose of the VA air release is to eliminate any air entering the pipe with the liquid.

AIR RELEASE VALVE

- Connection system for solvent weld and threaded joints
- **No metal parts in contact with the fluid**
- Can be used as a vacuum breaker valve when installed with the nut at the bottom
- **Valve material compatibility** (PVC-U) with water, drinking water and other food substance conveyance according to **current regulations**
- Can be maintained with the valve body installed

Technical specifications	
Construction	Air release valve
Size range	DN 15 ÷ 50
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, NF T54-028. Can be coupled to pipes according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016. Thread: ISO 228-1, EN 10226-1/2.
Reference standards	Construction criteria: EN ISO 16137 EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM

TECHNICAL DATA

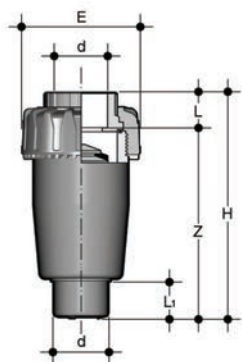
PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



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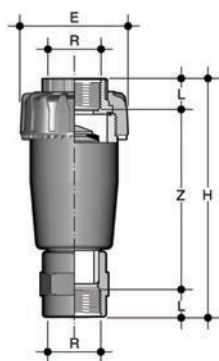
DIMENSIONS



VAIV

Air release valve with male ends for solvent welding, metric series

d	DN	PN	E	H	L	L ₁	Z	g	Code
20	15	16	55	103	16	18	87	105	VAIV020E
25	20	16	66	125	19	20	106	185	VAIV025E
32	25	16	75	150	22	24	128	280	VAIV032E
40	32	16	87	171	26	28	145	415	VAIV040E
50	40	16	100	187	31	34	156	570	VAIV050E
63	50	16	122	223	38	41	185	950	VAIV063E



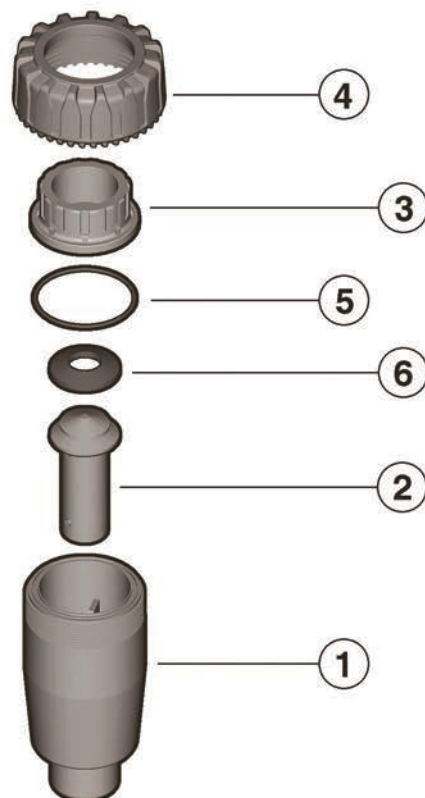
VAFV

Air release valve with BSP threaded female ends

R	DN	PN	E	H	L	Z	g	Code
1/2"	15	16	55	124	15	94	120	VAFV012E
3/4"	20	16	66	149	16,3	116,4	205	VAFV034E
1"	25	16	75	175	19,1	136,8	360	VAFV100E
1" 1/4	32	16	87	200	21,4	157,2	475	VAFV114E
1" 1/2	40	16	100	209	21,4	166,2	670	VAFV112E
2"	50	16	122	248	25,7	196,6	1130	VAFV200E

COMPONENTS

EXPLODED VIEW



- 1 Body (PVC-U - 1)
- 2 Piston (PVC-U - 1)

- 3 End connector (PVC-U - 1)
- 4 Union nut (PVC-U - 1)

- 5 O-Ring (EPDM - 1)*
- 6 Piston gasket (EPDM - 1)*

* Spare parts

The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

- 1) Isolate the valve from the fluid and empty the entire line upstream.
- 2) Unscrew the union nut (4).
- 3) Remove the end connector (3) and O-ring (5).
- 4) Remove the piston (2) and relative seal (6).

ASSEMBLY

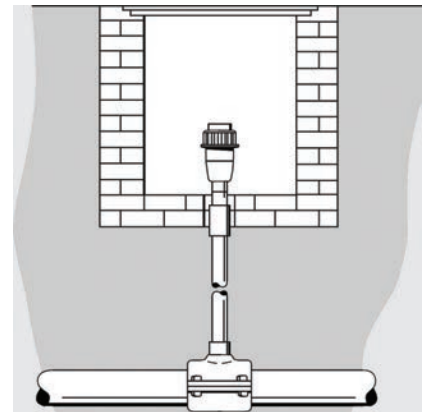
- 1) Position the O-ring (5) and piston gasket (6) in their seatings.
- 2) Insert the piston (2) in the body (1).
- 3) Position the end connector (3).
- 4) Tighten the union nut (4).



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

The FIP air release valve must always be installed in a vertical position with the union nut at the top, as shown in fig.1.



VZ DN 10÷50

Foot valve



VZ DN 10÷50

The VZ foot valve allows the passage of fluid in one direction only.

FOOT VALVE

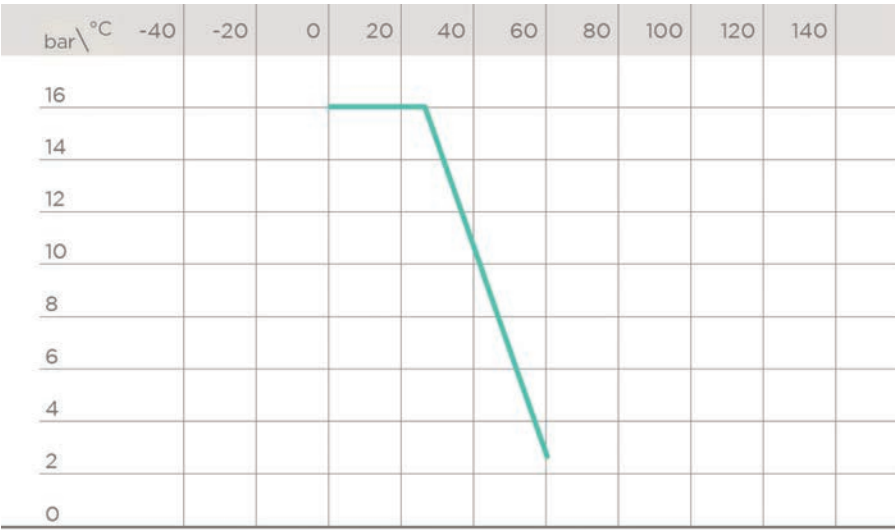
- Connection system for solvent weld and threaded joints
- **No metal parts in contact with the fluid**
- **Piston with incorporated counterweight** able to work with high intensity fluid
- Limited pressure loss. Only minimum back pressure is required for the hermetic seal
- **Valve material compatibility** (PVC-U) with water, drinking water and other food substance conveyance according to **current regulations**
- Can be maintained with the valve body installed

Technical specifications	
Construction	Foot valve
Size range	DN 10 ÷ 50
Nominal pressure	PN 16 with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, BS 4346-1, , NF T54-028. Can be coupled to pipes according to EN ISO 1452, EN ISO 15493, DIN 8062, NF T54-016. Thread: ISO 228-1, EN 10226-1/2.
Reference standards	Construction criteria: EN ISO 16137 EN ISO 1452, EN ISO 15493 Test methods and requirements: ISO 9393 Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM

TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required. (25 years with safety factor)



MINIMUM PRESSURE REQUIRED TO LIFT THE PISTON

DN	10	15	20	25	32	40	50
bar	0,008	0,008	0,009	0,014	0,017	0,018	0,021

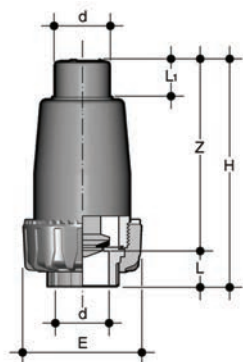
MINIMUM SEALING PRESSURE (PISTON IN CLOSED POSITION)

DN	10	15	20	25	32	40	50
mm H ₂ O	150	150	200	350	350	350	350

The figures refer to the seals that are not worn.

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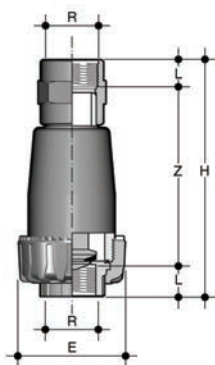
DIMENSIONS



VZIV

Foot valve with male ends for solvent welding, metric series

d	DN	PN	E	H	L	L ₁	Z	g	Code
16	10	16	55	101	14	15	87	105	VZIV016E
20	15	16	55	103	16	18	87	120	VZIV020E
25	20	16	66	125	19	20	106	210	VZIV025E
32	25	16	75	150	22	24	128	350	VZIV032E
40	32	16	87	171	26	28	145	560	VZIV040E
50	40	16	100	187	31	34	156	760	VZIV050E
63	50	16	122	223	38	41	185	1340	VZIV063E



VZFV

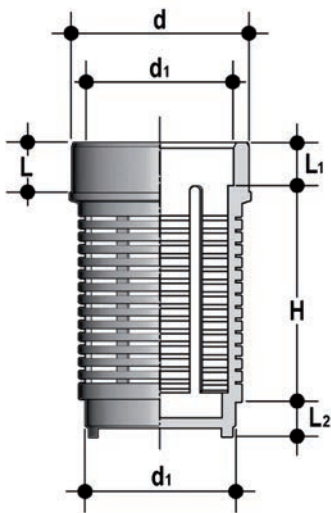
Foot valve with BSP threaded female ends

R	DN	PN	E	H	L	Z	g	Code
1/2"	15	16	55	124	15	94	135	VZFV012E
3/4"	20	16	66	149	16,3	116,4	230	VZFV034E
1	25	16	75	175	19,1	136,8	390	VZFV100E
1" 1/4	32	16	87	200	21,4	157,2	620	VZFV114E
1" 1/2	40	16	100	209	21,4	166,2	860	VZFV112E
2	50	16	122	248	25,7	196,6	1520	VZFV200E

ACCESSORIES

SZIV

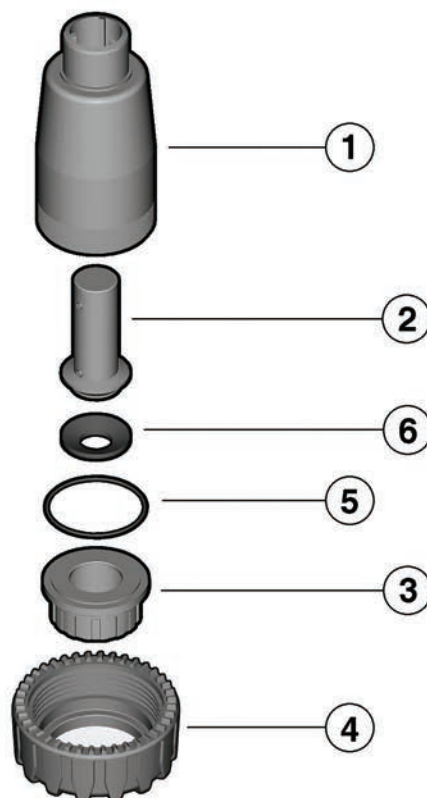
Suction strainer with male and female ends for solvent welding to foot valve VZ



d ₁	d	H	L	L ₁	L ₂	Code
16	20	34,5	8	7,5	6,5	SZIV016
20	25	44	9,5	8,5	7,5	SZIV020
25	32	57	11	9,5	8,5	SZIV025
32	40	67	13	11	10	SZIV032
40	50	58,5	15,5	13	11,5	SZIV040
50	63	77,5	19	15	13	SZIV050
63	75	93,5	22	19	15,5	SZIV063

COMPONENTS

EXPLODED VIEW



- 1 Body (PVC-U - 1)
- 2 Piston (PVC-U - 1)

- 3 End connector (PVC-U - 1)
- 4 Union nut (PVC-U - 1)

- 5 O-Ring (EPDM - 1)*
- 6 Piston gasket (EPDM - 1)*

* Spare parts

The material of the component and the quantity supplied are indicated between brackets

DISASSEMBLY

- 1) Isolate the valve from the fluid and empty the entire line upstream.
- 2) Unscrew the union nut (4).
- 3) Remove the end connector (3) and O-ring (5).
- 4) Remove the piston (2) and relative gasket (6).

ASSEMBLY

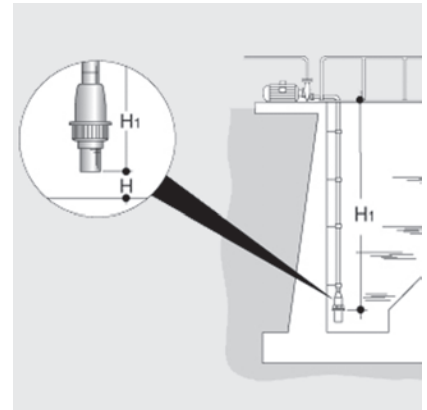
- 1) Position the O-ring (5) and piston gasket (6) in their seatings.
- 2) Insert the piston (2) in the body (1).
- 3) Position the end connector (3).
- 4) Tighten the union nut (4).



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

The FIP foot valve must always be installed in a vertical position with the union nut at the bottom, as shown in fig.1.



CR DN 40÷300

Wafer check valve



CR DN 40÷300

The CR wafer check valve is designed to be installed directly between stubs and flanges in accordance with ISO/DIN standards.

WAFER CHECK VALVE

- Installed with FIP QPV (d50 – d160) stubs and QRV stubs using flat gasket QHV/Y (d225 – d315), on PVC piping class PN10 or lower with type ODV flanges
- **Metal support for easy and precise centring** of the valve during installation
- Can be installed in either a vertical or horizontal position
- **Sealing system with O-ring** for optimum sealing and installation without flat gaskets

Technical specifications	
Construction	Wafer check valve
Size range	DN 40 ÷ 300
Nominal pressure	5 bar with water at 20 °C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Flanging system: EN 1092-1, EN ISO 1452, EN ISO 15493
Reference standards	Construction criteria: EN ISO 16137 EN ISO 1452, EN ISO 15493
	Test methods and requirements: ISO 9393
	Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM

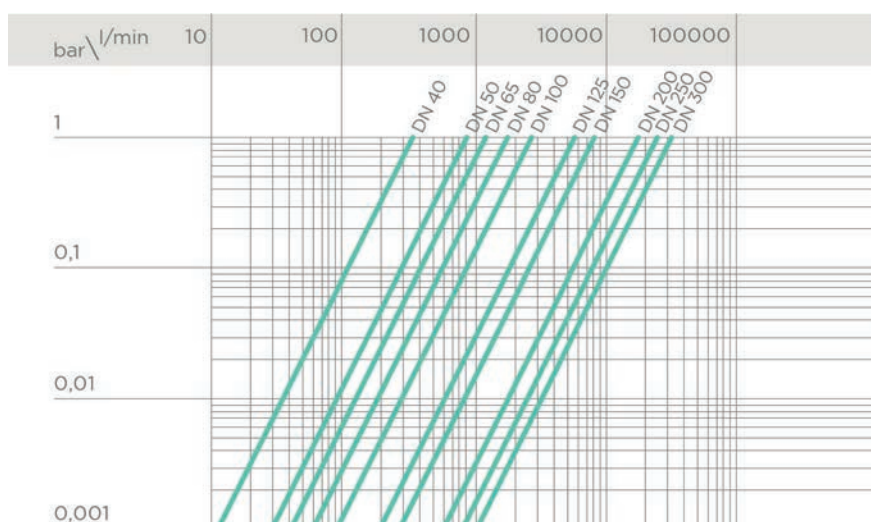
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water e non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate $\Delta p = 1$ bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

DN	40	50	65	80	100	125	150	200	250	300
Kv100 l/min	370	900	1250	1867	2867	5700	8167	18800	25000	31900

MINIMUM PRESSURE REQUIRED TO OPEN THE VALVE IN A VERTICAL FLOW

DN	40	50	65	80	100	125	150	200	250	300
bar	0,002	0,003	0,003	0,003	0,003	0,003	0,005	0,005	0,008	0,008

MINIMUM VALVE SEALING PRESSURES

DN	40	50	65	80	100	125	150	200	250	300
bar	0,3	0,3	0,3	0,2	0,2	0,2	0,2	0,2	0,2	0,2

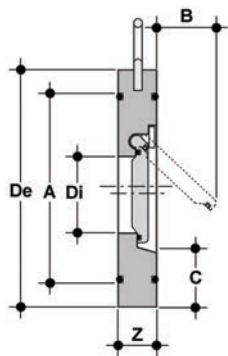
TIGHTENING TORQUE

*Tightening torques for nuts and bolts on couplings with backing rings. Values required to obtain the hydraulic test seal (1.5 x PN at 20°C) (new or lubricated nuts and bolts)

DN	40	50	65	80	100	125	150	200	250	300
Nm*	8	10	10	10	0	15	20	38	45	50

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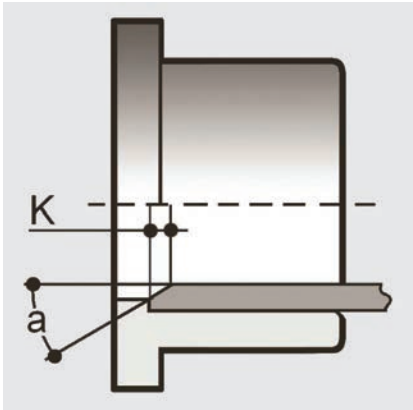
DIMENSIONS



CROV
Wafer check valve in PVC-U/EPDM

d	DN	A	B	C	ISO/DIN	Di	OP	Z	g	*MOP (bar)	Code
50	40	72	25	28	95	22	0-5	16	160	6	CROV050E
63	50	86	37	29	109	32	0-5	20	260	6	CROV063E
75	65	105	50	31	129	40	0-5	20	330	6	CROV075E
90	80	119	61	32	144	54	0-5	20	400	6	CROV090E
110	100	146	77	31	164	70	0-5	22	560	6	CROV110E
140	125	173	94	35	195	92	0-5	23	760	6	CROV140E
160	150	197	100	40	220	105	0-5	25	1120	6	CROV160E
225	200	255	152	38	275	154	0-5	35	2130	6	CROV225E
280	250	312	180	41	330	192	0-5	40	3540	6	CROV280E
315	300	363	215	41	380	227	0-5	45	5350	6	CROV315E

INSTALLATION



- During installation, make sure that the following requirements are complied with:
- 1) Leave a straight section of pipe of length equal to 5 times the nominal diameter before and after the valve.
 - 2) Do not install the valve directly on the pump flange. The use of flat gaskets is recommended in order to guarantee a perfect seal between the valve and stubs with serrated face.
 - 3) Do not use pipes of thickness more than that of PN10 pipes.
 - 4) The CR valve can be used on vertical pipes only if the fluid flow is upwards.
 - 5) After having aligned the valve with the stub, tighten the flange bolts in a diagonal sequence to the required torque.
- For sizes d110 and d160, in order to prevent impact between the disk and pipe, insert a spacer or chamfer the pipe itself as shown in fig.1 and indicated in the table.

d	Angle a for PN10 pipes	K (mm) for PN10 pipes
110	15°	5
160	30°	9

FR DN 32÷400

Wafer check valve



FR DN 32÷400

The FR wafer check valve is designed to be installed directly between stubs and flanges in accordance with ISO/DIN, ANSI and JIS standards. Available also with springs for low backpressure applications.

WAFER CHECK VALVE

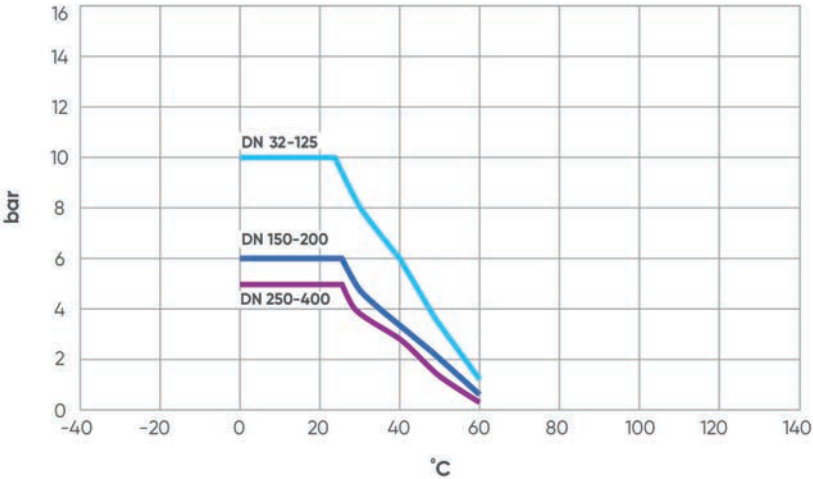
- **Metal support for easy and precise centring of the valve** during installation
- Can be installed in either a vertical or horizontal position
- Models with springs in INOX 316 stainless steel or Hastelloy for the conveyance of aggressive fluids.
- **Sealing system with O-ring** for optimum sealing and installation without flat gaskets

Technical specifications	
Construction	Wafer check valve
Size range	DN 32 ÷ 400
Nominal pressure	PN 10 (DN32-125), PN 6 (DN150-200), PN 5 (DN250-400) in water at 20°C
Temperature range	0 °C ÷ 60 °C
Coupling standards	Flanging system: EN 1092-1, EN ISO 1452, EN ISO 15493, ANSI B16.5 cl.150, JIS B2220
Reference standards	Construction criteria: EN ISO 16137 EN ISO 1452, EN ISO 15493
	Test methods and requirements: ISO 9393
	Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM, FKM
Spring material	SS 316, Hastelloy C4

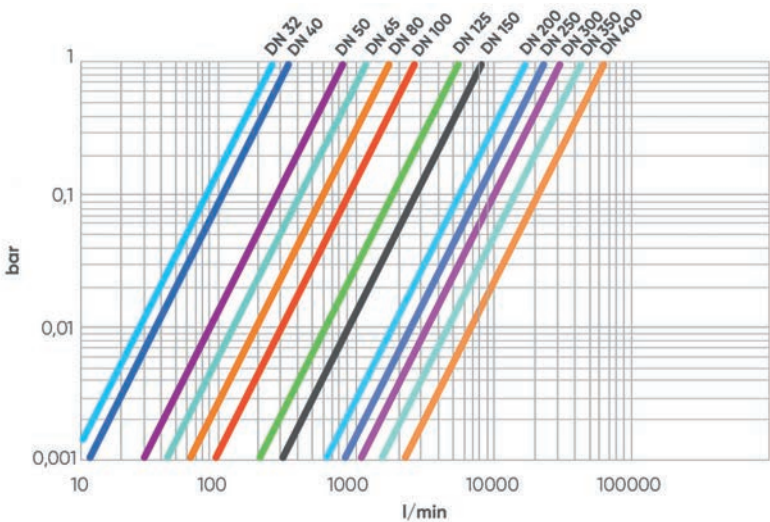
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water e non-hazardous fluids with regard to which the material is clas-
sified as CHEMICALLY RESISTANT. In
other cases, a reduction of the nominal
pressure PN is required (25 years with
safety factor).



PRESSURE DROP GRAPH



K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow
rate of litres per minute of water at a
temperature of 20°C that will generate
 $\Delta p=1$ bar pressure drop at a certain
valve position. The Kv100 values shown
in the table are calculated with the
valve completely open.

DN	32	40	50	65	80	100	125	150	200	250	300	350	400
Kv100 l/min	270	370	900	1250	1867	2867	5700	8167	18800	25000	31900	46700	61700

MINIMUM PRESSURE REQUIRED TO OPEN THE VALVE IN A VERTICAL FLOW

DN	32	40	50	65	80	100	125	150	200	250	300	350	400
mbar	2	2	3	3	3	3	3	3	4	4	4	5	7

WITHOUT SPRING

DN	32	40	50	65	80	100	125	150	200	250	300	350	400
mbar	4	4	5	5	5	5	5	5	6	6	6	7	9

WITH SPRING

MINIMUM PRESSURE REQUIRED TO OPEN THE VALVE IN A HORIZONTAL FLOW

DN	32	40	50	65	80	100	125	150	200	250	300	350	400
mbar	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,3

WITHOUT SPRING

DN	32	40	50	65	80	100	125	150	200	250	300	350	400
mbar	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,3

WITH SPRING

MINIMUM VALVE SEALING PRESSURES

DN	32	40	50	65	80	100	125	150	200	250	300	350	400
bar	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,3

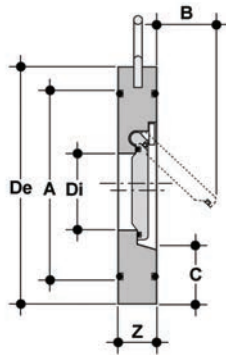
TIGHTENING TORQUE

*Tightening torques for nuts and bolts on couplings with backing rings. Values required to obtain the hydraulic test seal (1,5 x PN at 20°C) (new or lubricated nuts and bolts)

DN	32	40	50	65	80	100	125	150	200	250	300	350	400
Nm*	15	15	20	20	20	20	25	30	35	40	45	50	60

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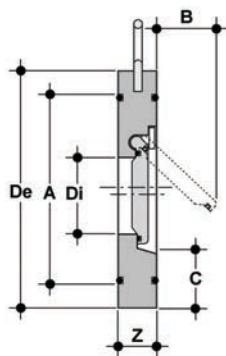
DIMENSIONS



FROV

uPVC wafer check valve without spring, version ISO-DIN

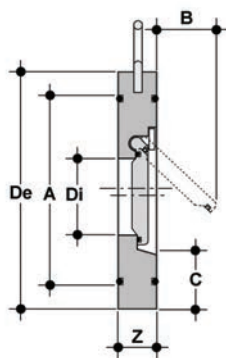
d	DN	PN	A	B	C	De	Di	Z	g	EPDM code	FKM Code
40	32	10	59	22	25	85	18	15	120	FROV040E	FROV040F
50	40	10	72	25	28	95	22	16	160	FROV050E	FROV050F
63	50	10	86	37	29	109	32	18	260	FROV063E	FROV063F
75	65	10	105	50	31	129	40	20	330	FROV075E	FROV075F
90	80	10	119	61	32	144	54	20	400	FROV090E	FROV090F
110	100	10	146	77	31	164	70	23	560	FROV110E	FROV110F
140	125	10	173	94	35	195	92	23	760	FROV140E	FROV140F
160	150	6	197	100	40	220	105	26	1120	FROV160E	FROV160F
225	200	6	255	152	38	275	154	34	2130	FROV225E	FROV225F
280	250	5	312	180	41	330	192	40	3540	FROV280E	FROV280F
315	300	5	363	215	41	380	227	45	5350	FROV315E	FROV315F
350	350	5	416	245	44	440	266	49	7855	FROV355E	FROV355F
400	400	5	467	285	50	491	310	65	12975	FROV400E	FROV400F



FROV - Spring in A316

uPVC wafer check valve with spring, version ISO-DIN

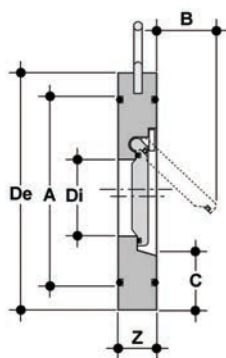
d	DN	PN	A	B	C	De	Di	Z	g	EPDM Code	FKM Code
40	32	10	59	22	25	85	18	15	120	FROV040EMLX	FROV040FMLX
50	40	10	72	25	28	95	22	16	160	FROV050EMLX	FROV050FMLX
63	50	10	86	37	29	109	32	18	260	FROV063EMLX	FROV063FMLX
75	65	10	105	50	31	129	40	20	330	FROV075EMLX	FROV075FMLX
90	80	10	119	61	32	144	54	20	400	FROV090EMLX	FROV090FMLX
110	100	10	146	77	31	164	70	23	560	FROV110EMLX	FROV110FMLX
140	125	10	173	94	35	195	92	23	760	FROV140EMLX	FROV140FMLX
160	150	6	197	100	40	220	105	26	1120	FROV160EMLX	FROV160FMLX
225	200	6	255	152	38	275	154	34	2130	FROV225EMLX	FROV225FMLX
280	250	5	312	180	41	330	192	40	3540	FROV280EMLX	FROV280FMLX
315	300	5	363	215	41	380	227	45	5350	FROV315EMLX	FROV315FMLX
350	350	5	416	245	44	440	266	49	7855	FROV355EMLX	FROV355FMLX
400	400	5	467	285	50	491	310	65	12975	FROV400EMLX	FROV400FMLX



FROV - Spring in Hastelloy

uPVC wafer check valve with spring, version ISO-DIN

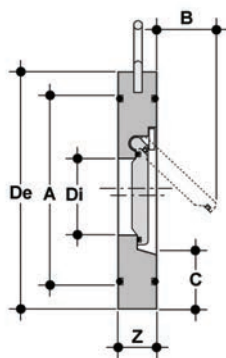
d	DN	PN	A	B	C	De	Di	Z	g	EPDM Code	FKM Code
40	32	10	59	22	25	85	18	15	120	FROV040EMLH	FROV040FMLH
50	40	10	72	25	28	95	22	16	160	FROV050EMLH	FROV050FMLH
63	50	10	86	37	29	109	32	18	260	FROV063EMLH	FROV063FMLH
75	65	10	105	50	31	129	40	20	330	FROV075EMLH	FROV075FMLH
90	80	10	119	61	32	144	54	20	400	FROV090EMLH	FROV090FMLH
110	100	10	146	77	31	164	70	23	560	FROV110EMLH	FROV110FMLH
140	125	10	173	94	35	195	92	23	760	FROV140EMLH	FROV140FMLH
160	150	6	197	100	40	220	105	26	1120	FROV160EMLH	FROV160FMLH
225	200	6	255	152	38	275	154	34	2130	FROV225EMLH	FROV225FMLH
280	250	5	312	180	41	330	192	40	3540	FROV280EMLH	FROV280FMLH
315	300	5	363	215	41	380	227	45	5350	FROV315EMLH	FROV315FMLH
350	350	5	416	245	44	440	266	49	7855	FROV355EMLH	FROV355FMLH
400	400	5	467	285	50	491	310	65	12975	FROV400EMLH	FROV400FMLH



FROAV

uPVC wafer check valve without spring, version ANSI

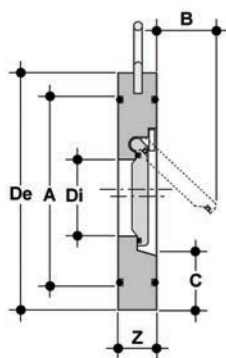
d	DN	PN	A	B	C	De	Di	Z	g	EPDM code	FKM Code
1"1/4	32	10	59	22	25	74	18	15	120	FROAV114E	FROAV114F
1"1/2	40	10	72	25	28	83	22	16	160	FROAV112E	FROAV112F
2"	50	10	86	37	29	105	32	18	260	FROAV200E	FROAV200F
2"1/2	65	10	105	50	31	124	40	20	330	FROAV212E	FROAV212F
3"	80	10	119	61	32	137	54	20	400	FROAV300E	FROAV300F
4"	100	10	146	77	31	175	70	23	560	FROAV400E	FROAV400F
5"	125	10	173	94	35	197	92	23	760	FROAV500E	FROAV500F
6"	150	6	197	100	40	222	105	26	1120	FROAV600E	FROAV600F
8"	200	6	255	152	38	279	154	34	2130	FROAV800E	FROAV800F
10"	250	5	312	180	41	340	192	40	3540	FROAV810E	FROAV810F
12"	300	5	363	215	41	410	227	45	5350	FROAV812E	FROAV812F
14"	350	5	416	245	44	451	266	49	7855	FROAV814E	FROAV814F
16"	400	5	467	285	50	514	310	65	12975	FROAV816E	FROAV816F



FROAV - Spring in A316

uPVC wafer check valve with spring, version ANSI

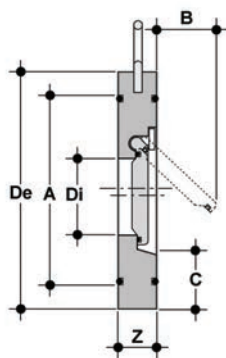
d	DN	PN	A	B	C	De	Di	Z	g	EPDM Code	FKM Code
1"1/4	32	10	59	22	25	74	18	15	120	FROAV114EMLX	FROAV114FMLX
1"1/2	40	10	72	25	28	83	22	16	160	FROAV112EMLX	FROAV112FMLX
2"	50	10	86	37	29	105	32	18	260	FROAV200EMLX	FROAV200FMLX
2"1/2	65	10	105	50	31	124	40	20	330	FROAV212EMLX	FROAV212FMLX
3"	80	10	119	61	32	137	54	20	400	FROAV300EMLX	FROAV300FMLX
4"	100	10	146	77	31	175	70	23	560	FROAV400EMLX	FROAV400FMLX
5"	125	10	173	94	35	197	92	23	760	FROAV500EMLX	FROAV500FMLX
6"	150	6	197	100	40	222	105	26	1120	FROAV600EMLX	FROAV600FMLX
8"	200	6	255	152	38	279	154	34	2130	FROAV800EMLX	FROAV800FMLX
10"	250	5	312	180	41	340	192	40	3540	FROAV810EMLX	FROAV810FMLX
12"	300	5	363	215	41	410	227	45	5350	FROAV812EMLX	FROAV812FMLX
14"	350	5	416	245	44	451	266	49	7855	FROAV814EMLX	FROAV814FMLX
16"	400	5	467	285	50	514	310	65	12975	FROAV816EMLX	FROAV816FMLX



FROAV - Spring in Hastelloy

uPVC wafer check valve with spring, version ANSI

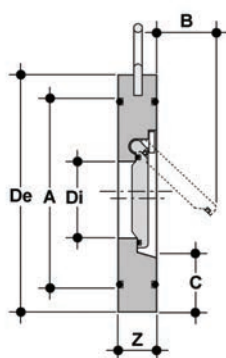
d	DN	PN	A	B	C	De	Di	Z	g	EPDM Code	FKM Code
1"1/4	32	10	59	22	25	74	18	15	120	FROAV114EMLH	FROAV114FMLH
1"1/2	40	10	72	25	28	83	22	16	160	FROAV112EMLH	FROAV112FMLH
2"	50	10	86	37	29	105	32	18	260	FROAV200EMLH	FROAV200FMLH
2"1/2	65	10	105	50	31	124	40	20	330	FROAV212EMLH	FROAV212FMLH
3"	80	10	119	61	32	137	54	20	400	FROAV300EMLH	FROAV300FMLH
4"	100	10	146	77	31	175	70	23	560	FROAV400EMLH	FROAV400FMLH
5"	125	10	173	94	35	197	92	23	760	FROAV500EMLH	FROAV500FMLH
6"	150	6	197	100	40	222	105	26	1120	FROAV600EMLH	FROAV600FMLH
8"	200	6	255	152	38	279	154	34	2130	FROAV800EMLH	FROAV800FMLH
10"	250	5	312	180	41	340	192	40	3540	FROAV810EMLH	FROAV810FMLH
12"	300	5	363	215	41	410	227	45	5350	FROAV812EMLH	FROAV812FMLH
14"	350	5	416	245	44	451	266	49	7855	FROAV814EMLH	FROAV814FMLH
16"	400	5	467	285	50	514	310	65	12975	FROAV816EMLH	FROAV816FMLH



FROJV

uPVC wafer check valve without spring, version JIS K10

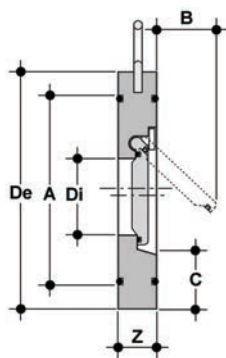
d	DN	PN	A	B	C	De	Di	Z	g	EPDM code	FKM code
1"1/4	32	10	59	22	25	85	18	15	120	FROJV114E	FROJV114F
1"1/2	40	10	72	25	28	91	22	16	160	FROJV112E	FROJV112F
2"	50	10	86	37	29	105	32	18	260	FROJV200E	FROJV200F
2"1/2	65	10	105	50	31	124	40	20	330	FROJV212E	FROJV212F
3"	80	10	119	61	32	135	54	20	400	FROJV300E	FROJV300F
4"	100	10	146	77	31	160	70	23	560	FROJV400E	FROJV400F
5"	125	10	173	94	35	191	92	23	760	FROJV500E	FROJV500F
6"	150	6	197	100	40	220	105	26	1120	FROJV600E	FROJV600F
8"	200	6	255	152	38	271	154	34	2130	FROJV800E	FROJV800F
10"	250	5	312	180	41	330	192	40	3540	FROJV810E	FROJV810F
12"	300	5	363	215	41	380	227	45	5350	FROJV812E	FROJV812F
14"	350	5	416	245	44	424	266	49	7855	FROJV814E	FROJV814F
16"	400	5	467	285	50	487	310	65	12975	FROJV816E	FROJV816F



FROJV - Spring in A316

uPVC wafer check valve with spring, version JIS K10

d	DN	PN	A	B	C	De	Di	Z	g	EPDM code	FKM code
1"1/4	32	10	59	22	25	85	18	15	120	FROJV114EMLX	FROJV114FMLX
1"1/2	40	10	72	25	28	91	22	16	160	FROJV112EMLX	FROJV112FMLX
2"	50	10	86	37	29	105	32	18	260	FROJV200EMLX	FROJV200FMLX
2"1/2	65	10	105	50	31	124	40	20	330	FROJV212EMLX	FROJV212FMLX
3"	80	10	119	61	32	135	54	20	400	FROJV300EMLX	FROJV300FMLX
4"	100	10	146	77	31	160	70	23	560	FROJV400EMLX	FROJV400FMLX
5"	125	10	173	94	35	191	92	23	760	FROJV500EMLX	FROJV500FMLX
6"	150	6	197	100	40	220	105	26	1120	FROJV600EMLX	FROJV600FMLX
8"	200	6	255	152	38	271	154	34	2130	FROJV800EMLX	FROJV800FMLX
10"	250	5	312	180	41	330	192	40	3540	FROJV810EMLX	FROJV810FMLX
12"	300	5	363	215	41	380	227	45	5350	FROJV812EMLX	FROJV812FMLX
14"	350	5	416	245	44	424	266	49	7855	FROJV814EMLX	FROJV814FMLX
16"	400	5	467	285	50	487	310	65	12975	FROJV816EMLX	FROJV816FMLX



FROJV - Spring in Hastelloy

uPVC wafer check valve with spring, version JIS K10

d	DN	PN	A	B	C	De	Di	Z	g	EPDM code	FKM code
1"1/4	32	10	59	22	25	85	18	15	120	FROJV114EMLH	FROJV114FMLH
1"1/2	40	10	72	25	28	91	22	16	160	FROJV112EMLH	FROJV112FMLH
2"	50	10	86	37	29	105	32	18	260	FROJV200EMLH	FROJV200FMLH
2"1/2	65	10	105	50	31	124	40	20	330	FROJV212EMLH	FROJV212FMLH
3"	80	10	119	61	32	135	54	20	400	FROJV300EMLH	FROJV300FMLH
4"	100	10	146	77	31	160	70	23	560	FROJV400EMLH	FROJV400FMLH
5"	125	10	173	94	35	191	92	23	760	FROJV500EMLH	FROJV500FMLH
6"	150	6	197	100	40	220	105	26	1120	FROJV600EMLH	FROJV600FMLH
8"	200	6	255	152	38	271	154	34	2130	FROJV800EMLH	FROJV800FMLH
10"	250	5	312	180	41	330	192	40	3540	FROJV810EMLH	FROJV810FMLH
12"	300	5	363	215	41	380	227	45	5350	FROJV812EMLH	FROJV812FMLH
14"	350	5	416	245	44	424	266	49	7855	FROJV814EMLH	FROJV814FMLH
16"	400	5	467	285	50	487	310	65	12975	FROJV816EMLH	FROJV816FMLH

INSTALLATION

During installation, make sure that the following requirements are complied with:

- 1) Check that the operating temperature and pressure are below those allowed by the PN of the specific model.
- 2) Leave a straight section of pipe of length equal to 5 times the nominal diameter before and after the valve.
- 3) Do not install the valve directly on the pump flange. The use of flat gaskets is recommended in order to guarantee a perfect seal between the valve and stubs with serrated face.
- 4) The spring loaded versions are advised in case of pulsating flow in order to avoid noises.
- 5) The FR valve can be used on vertical pipes only if the fluid flow is upwards.
- 6) After having aligned the valve with the stub, tighten the flange bolts in a diagonal sequence to the required torque. Run a test before starting the full operation.
- 7) For installation on PVC-U pipes it's needed to use FIP QPV (d50 – d160) stubs and QRV stubs using flat gasket QHV/Y (d225 – d315), installed on PVC pipes class PN10 or lower together with type ODV flanges

The use on piping with an SDR higher than 17 for dimensions above d63 is not advised (SDR11, d75-110).

SV DN 15÷25

RELIEF VALVE



SV DN 15÷25

The SV relief valve is used in the presence of batching pumps to prevent an undesired increase in pressure and to maintain constant operating pressure

RELIEF VALVE

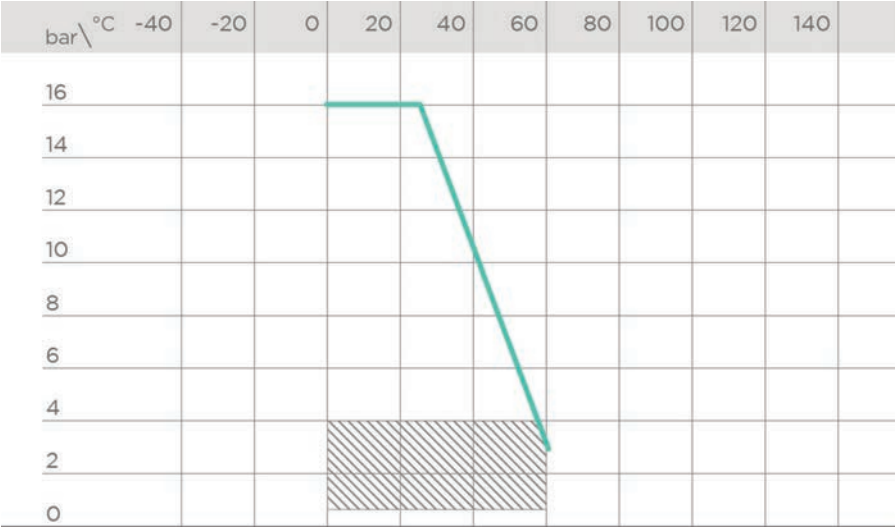
- Whenever upstream pressure exceeds the level at which the spring is calibrated by the user, the valve will open under the pressure of the fluid, lowering pressure on the line and thereby protecting the components in the system. The valve
- automatically closes again when the operating pressure on the piston drops to the value to which the spring is calibrated.
- Metal parts isolated from fluid and from the environment.
- Designed to permit easy installation and adjustment.

Technical specifications	
Construction	Relief valve with inclined seat
Size range	DN 15 ÷ 25
Nominal pressure	16 bar
Temperature range	0 °C ÷ 60 °C
Adjustment range	0,3 - 4 bar
Coupling standards	Solvent welding: EN ISO 1452, EN ISO 15493, ISO 727, DIN 8062
	Thread: ISO 228-1, EN 10226-1/2, ISO 7, BS 10226
Reference standards	Construction criteria: EN ISO 1452, EN ISO 15493
	Test methods and requirements: ISO 9393
	Installation criteria: DVS 2204, DVS 2221, UNI 11242
Valve material	PVC-U
Seal material	EPDM, FKM
Control options	Manual control; automatic operation

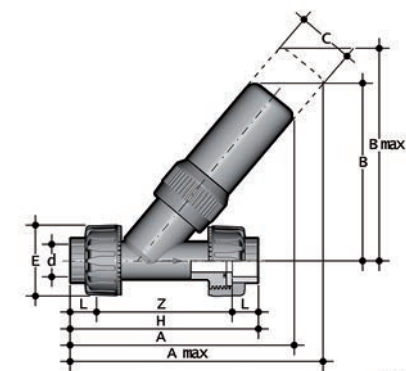
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

For water and harmless fluids to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal PN pressure is required (25 years with safety factor).

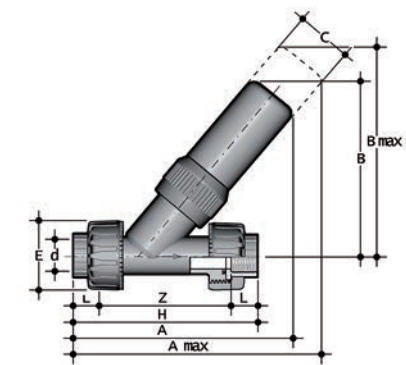


DIMENSIONI



SVUIV
Relief valve with unionised metric plain socket ends for solvent welding

d	DN	A	A max	B	B max	C	E	H	L	Z	g	EPDM code	FKM code
20	15	153	193	118	170	34	55	135	16	103	391	SVUIV020E	SVUIV020F
25	20	191	271	150	220	40	66	158	19	120	633	SVUIV025E	SVUIV025F
32	25	226	296	175	230	48	75	176	22	132	1106	SVUIV032E	SVUIV032F

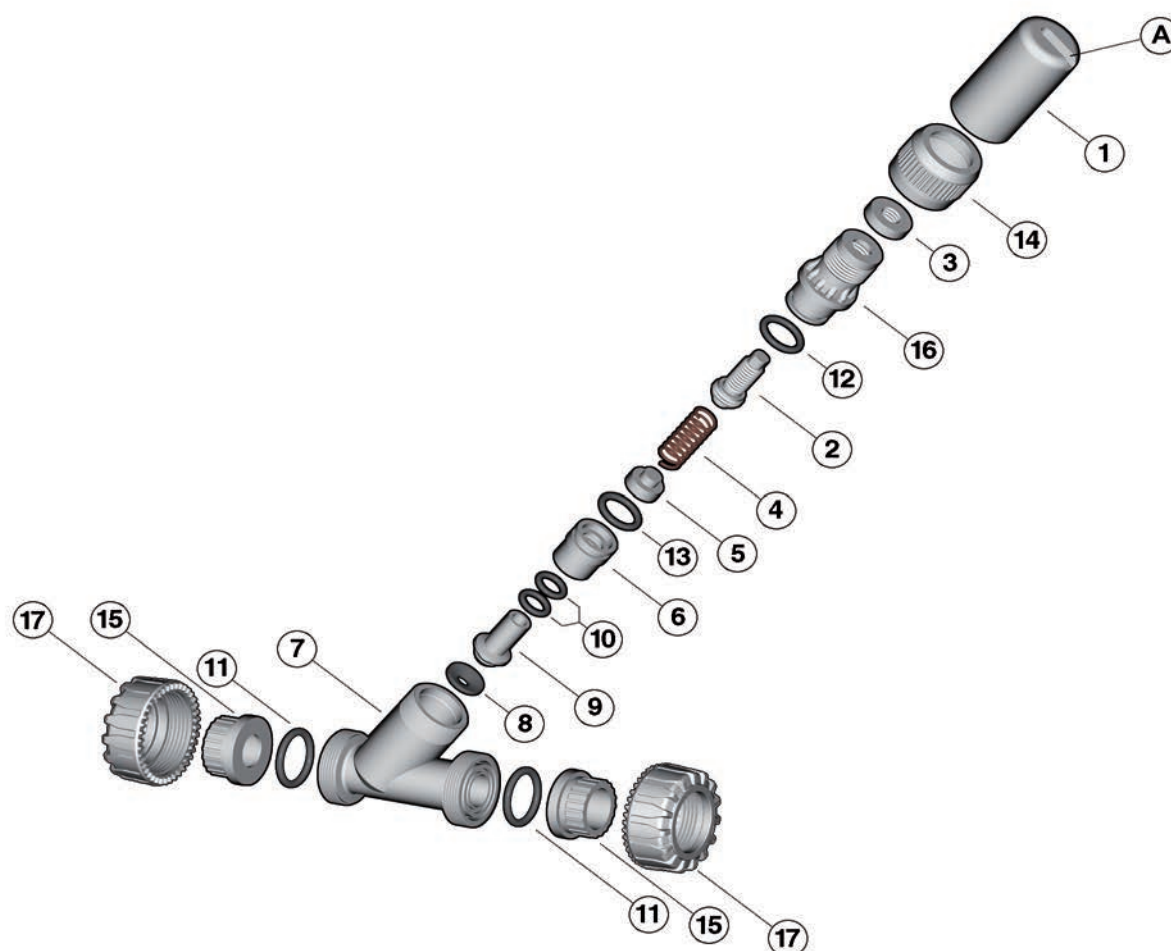


SVUFV
Relief valve with unionised BS parallel socket threaded ends

R	DN	A	A max	B	B max	C	E	H	L	Z	g	EPDM code	FKM code
1/2"	15	153	193	118	170	34	55	135	15,0	112,0	391	SVUFV012E	SVUFV012F
3/4"	20	191	271	150	220	40	66	158	16,3	126,4	633	SVUFV034E	SVUFV034F
1"	25	226	296	175	230	48	75	176	19,1	144,8	1106	SVUFV100E	SVUFV100F

COMPONENTS

EXPLODED VIEW



- | | | | | | |
|----------|------------------------------|-----------|----------------------------------|-----------|------------------------------------|
| 1 | Protective cover (PVC-U - 1) | 7 | Case (PVC-U - 1) | 12 | Cover O- ring (EPDM - FKM - 1) |
| 2 | Adjustment stem (PVC-U - 1) | 8 | Flat seal (EPDM-FKM - 1) | 13 | Ext. support O-ring (EPDM-FKM - 1) |
| 3 | Locknut(PVC-U - 1) | 9 | Piston (PVC-U - 1) | 14 | Union nut (PVC-U - 1) |
| 4 | Spring (carbon steel - 1) | 10 | Support O- ring (EPDM-FKM - 2) | 15 | End connector (PVC-U - 2) |
| 5 | Guide (PVC-U - 1) | 11 | Connector O- ring (EPDM-FKM - 2) | 16 | Cover (PVC-U - 1) |
| 6 | Piston support (PVC-U - 1) | | | 17 | Union nut (PVC-U - 2) |

DISASSEMBLY

- 1) Isolate the valve from the fluid flow.
- 2) Unscrew the protective cover (1), turning it anticlockwise.
- 3) Unscrew the union nut (14) anticlockwise and then remove the internal assembly (7), complete with all its components, from the case.
- 4) Remove the spring (4) and take off the guide (5).
- 5) Remove the piston support internal assembly (6) and the piston (9).
- 6) Remove the piston (9)
- 7) Unscrew the nut (3)
- 8) Turn the stem (2) clockwise to remove it completely from the cover (16).

ASSEMBLY

- 1) Insert the stem (2) into the cover (16) and screw it in, turning anticlockwise.
- 2) Screw in the nut (3)
- 3) Insert the piston (9) into the piston support (6)
- 4) Insert, in order: the piston internal assembly and support, the guide (5)
- 5) Insert the spring (4) into the cover (16)
- 6) Insert the cover (16) with the spring inside the body (7), fitting the pin into its guide
- 7) Insert the nut (14) on the stem and screw it on
- 8) Tighten the cover (1)



Note: during assembly operations, it is advisable to lubricate the rubber seals. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

INSTALLATION

- 1) The valve may be installed in any position, complying with the direction of flow indicated by the arrow on the valve body.

During solvent welding, take the utmost care to ensure that the solvent cement does not penetrate the valve.

WARNINGS

All operations on equipment under pressure or containing compressed springs must be carried out under safe conditions for the operator.

CALIBRATING THE TRIP THRESHOLD

- 1) Unscrew the protective cover (1), turning it anticlockwise.
- 2) Slacken the locknut (3)
- 3) Overturn the cover (1) and fit notch (A) over the stem square (2).
- 4) Turn the stem (2) clockwise to compress the spring (4), raising valve tripping pressure.
- 5) After completing the adjustment, tighten the locknut (3) and screw the cover (1) back onto the valve.

WARNINGS

All operations on equipment under pressure or containing compressed springs must be carried out under safe conditions for the operator.

Key Abbreviations

ABS	Acrylonitrile butadiene styrene
b	Bolts
c	O-ring code
d	Nominal external diameter of the pipe in mm
DA	Double acting
DN	Nominal internal diameter of the pipe in mm
EPDM	Ethylene-Propylene-Diene-Monomer
FKM (FPM)	Fluoroelastomer
g	Weight in grams
HIPVC	PVC high impact
K	Lid key
Kg	Weight in kilograms
L	Length in meters
MRS	minimum guaranteed breaking strength of the material at 20°C - water - for 50 years of service
n	Number of flange holes
NBR	Nitrile butadiene rubber
OP	Working pressure
P	Hose adaptor
PA	Polyamide
PA-GR	Fibreglass reinforced polyamide
PBT	Polybutylene terephthalate
PE	Polyethylene
PN	Nominal pressure in bar (max.operating pressure at 20°C water)
POM	Polyoxymethylene
PP-GR	Fibreglass reinforced polypropylene
PP-H	Polypropylene homopolymer

PPS	Polifenilensulfide
PPSU	Polifenilsulfone
PTFE	Politetrafluoroetilene
PVC-C	Chlorinated polyvinyl chloride
PVC-U	Unplasticized polyvinylchloride
PVDF	Polyvinylidene difluoride
R	Nominal thread size in inches
s	Pipe thickness in mm
S	Thickness series = $(SDR - 1)/2$
SA	Single acting
SDR	Standard dimension ratio = d/s
Sp	Flange thickness on flanged valves
U	Number of holes for flanged version



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